



TECHNICAL DATA

ATO-16

RUST-OLEUM® AUTOMOTIVE TRUCK BED COATING AEROSOL

DESCRIPTION AND USES

Rust-Oleum® Auto Truck Bed Coating is designed to provide a durable, abrasion resistant, textured, non-skid finish to truck beds. It provides a barrier from rust and protects the surface from impact, scratches, weather, and fading. It reduces road noise and contours to the exact shape of the truck bed. For use on bare or primed metal truck beds. Not for use on surfaces that will come in direct contact with heat or high temperatures such as mufflers, exhaust components, etc. Rust-Oleum Truck Bed Coating features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

PRODUCTS

SKU	DESCRIPTION (15 oz. Aerosol)
253438	Tan
248914	Black

PRODUCT APPLICATION

SURFACE PREPARATION

Bare Metal or Sound Rust Surfaces: Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or 120-220 grit sandpaper. Remove all sanding dust with a clean cloth. Protect and mask off all surrounding areas to prevent overspray. For best results, spot prime bare or rusted surfaces.

Previously Painted Surfaces: Thoroughly clean the area with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Note: Cleaning is recommended before and after wire brushing or sanding. Use a wire brush to remove any loose or peeling paint. Sand the surface with 120-220 grit sandpaper. The use of 249321 Primer Sealer or any of the sandable primers (249419 Red, 252472 Light Gray, or 249415 Gray) will enhance corrosion resistance and improve hiding.

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.eps.gov/lead.

PRODUCT APPLICATION (cont.)

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-12" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can in motion while spraying. Remove any overspray from the auto finish immediately. For best results, apply 2 coats, allowing 1-2 minutes between coats. Do not use near open flame.

DRY & RECOAT

Dry time and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. The surface can be recoated within 1 hour or after 24 hours. Allow 72 hours for full cure before placing objects in the truck bed.

CLEAN-UP

Wipe off tip when finished. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

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PHYSICAL PROPERTIES

		TRUCK BED COATING AEROSOL
Resin Type		Alkyd
Pigment Type		Varies with color
Solvents		Aromatics hydrocarbons and Ketones
MIR		0.95 Max
Fill Weight		15 ounces
Recommended Dry Film Thickness (DFT) Per Coat		1.0-1.5 mils (25-37.5 μ)
Practical Coverage at Recommended DFT		15-20 sq. ft./can (1.4-1.9 m ² /can)
Dry Times at 70-80F (21-27°C) and 50% Relative Humidity	Touch	1 hour
	Recoat	Within 1 hour or after 24 hours
	Full Cure	72 hours
Dry Heat Resistance		200°F (93°C)
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, Illinois 60061

Phone: 866-585-8430
www.rustoleum.com/automotive

Form: GDH-429
Rev.: 073123