



**CORPORATE FINISHED  
PRODUCT SPECIFICATION**



SPECIFICATION #	#8.12.1.14
REVISED	11/1/2023 BLW
SUPERSEDES	05/23/23 JJT

CORPORATE ADDRESS		3435 Lamor Rd., Hermitage, PA 16148	CUSTOMER	GENERIC
MANUFACTURING FACILITIES				
EASTERN LOCATION		3435 Lamor Rd., Hermitage, PA 16148	WESTERN LOCATION	2843 W. Shamrell Blvd., Flagstaff, AZ 86005
PRODUCT INFORMATION				
PRODUCT NAME		#1 CAKE CONE (POINTED)	BATTER FORMULA	C-STD(H)1   C-STD(F)1
PACK SIZE		Food Service Packs (Jacketed & Unjacketed): Bulk (1/252, 1/338), Dispenser (8/132)		
PRODUCT DESCRIPTION		Light, golden-brown, pointed, neutral-flavored, wafer-style cone with a crisp texture. Shelf stable, no further processing required.		
INGREDIENT & ALLERGEN STATEMENTS				
US	Ingredients: Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Tapioca Starch, Sugar, Contains 2% or less of: Canola Oil, Leavening (Sodium Bicarbonate, Ammonium Bicarbonate), Salt, Annatto (Color), Natural Flavor. Contains: Wheat			
US Spanish	Ingredientes: Harina de trigo enriquecida (Harina de trigo, niacina, Hierro reducido, Mononitrato de tiamina, Riboflavina, Ácido fólico), Almidón de tapioca, Azúcar, Contiene o menos del 2% de: Aceite de canola, Levadura (bicarbonato de sodio, bicarbonato de amonio), Sal, Achiote (color), Saborizante natural. Contiene: Trigo			
CAN	Ingredients: Enriched wheat flour, Tapioca starch, Sugar, Canola oil, Sodium bicarbonate, Ammonium bicarbonate, Salt, Annatto, Natural flavour. Contains: Wheat			
CAN French	Ingrédients : Farine de blé enrichie, Fécule de tapioca, Sucre, Huile de canola, Bicarbonate de sodium, Bicarbonate d'ammonium, Sel, Rocou, Arôme naturel. Contient : Blé			
For jacketed packs, a small amount of corn syrup is used as a processing aid to adhere the paper sleeve to the cone.				
ALLERGENS			GMO STATUS	
WHEAT			Contains a Bioengineered Food Ingredient	
COUNTRY OF ORIGIN				
USA				
PHYSICAL & CHEMICAL ATTRIBUTES				
ATTRIBUTE		ACCEPTABLE STANDARDS		METHOD
HEIGHT		4 11/16" (±1/16")		Caliper or Ruler
TOP OUTSIDE DIAMETER		2 5/16" (±1/16")		Caliper or Ruler
BOTTOM OUTSIDE DIAMETER		n/a (pointed)		Caliper or Ruler
MINIMUM WEIGHT PER CONE		4.08 grams		Scale
TAPER		17.5°		Manual
MOISTURE (AT TIME OF PACKAGING)		≤ 3.0%		NIR Benchtop Moisture Analyzer
STORAGE & DISTRIBUTION				
STORAGE CONDITIONS		Store product in a clean, dry area below 80°F and 50% relative humidity, away from strong odors in an area operated under good manufacturing practices.		
RECOMMENDATIONS		Fragile; Handle with Care. After opening, seal product in an airtight container.		
PACKAGING & LABELING SPECIFICATIONS				
PACKAGING SPECIFICATIONS				
DISPENSER PACK: 4 rows of product separated by chipboard dividers are bagged in a LDPE bag and tape sealed. The bagged product is inserted into a manually sealed paperboard carton, which is then placed in a master corrugated case and tape sealed.				
BULK PACK: Product is packed in layers separated by chipboard liners and paper cushions which is then bagged with a LDPE bag and tape sealed. The bagged product is placed inside a master corrugated case and tape sealed.				
CASE COUNT		Bulk: 338 cones, Dispenser: 33 cones/row, 1,056 cones/case		
LABELING SPECIFICATIONS				
CODING FORMAT & EXPLANATION		AA/BB/CC - XXXX - YY	LABEL COLOR	Any
		AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line	OTHER REQUIREMENTS	N/A
CERTIFICATIONS				
KOSHER CERTIFIED		JOY ITEMS: Kosher Pareve; PRIVATE LABELS: Kosher Dairy		
OTHER CERTIFICATIONS		N/A		