# PAC

## STRAPPING MACHINERY

## SM60 Side Seal Strapper

Utilizing the proven reliability of the SM65 strapping head, the SM60 incorporates the features of the SM65 in a side seal machine. Designed for tough applications, the side mounted strapping head keeps moisture and debris away from the strapping head. The SM60 is the fastest side seal on the market at 60 straps per minute. The strapping head, proven in the SM65, utilizes brushless DC motors, has 30% fewer parts than comparable strappers, and consumes less power. It requires minimal maintenance and is loaded with user friendly, standard features. The SM60 can be used as a stand-alone strapper with a roller table, or in line with a gap in an existing conveyor system. The SM60 can also be ordered with an integrated conveying system.

#### Standard Features of the SM60 Side Seal

- Pivoting internal strap dispenser
  - No more step ladders for loading
- Patented easy strap access
  - No tools required to access the strap channel
- One piece strap track
  - Track design reduces dusting and guarantees parallel straps
- Jam free technology
  - Missed straps are ejected and the SM60 returns to the ready position
- · Sensor controlled heater
  - Heat seals are consistent and highly reliable

#### OPTIONS

The SM60 is available with several options. Please refer to the price list or contact customer service.

### **Technical Specifications**

All dimensions refer to an arch size of 23.6" (600mm) wide and 25.6" (650mm) high

Dimensions: 57.3" W x 26.4"D x 47.2-51.2" H (Height is adjustable)

1455mm W x 670mm D x 1200mm-1300mm H

Weight: 670 lbs.

305 Kg

Sealing Head Height: 19.1"

485mm

Tension Range: 1/4" (5/6mm) 70 lbs. /32 Kg

9mm and 12mm (3/8" and 1/2") 100 lbs./45 Kg

Speed: 60 Straps/minute

Power Requirements: 110V, Single phase 50-60 Hz. Other power options are available

#### Available Arch Sizes

Width: In/mm 15.7/400mm\* 23.6/600mm 31.5/800mm 39.4/1000mm 51.1/1300mm

Height: In/mm

noight. Hymni					
25.6/650	X	Χ			X
33.4/850		Χ	Χ		X
41.3/1050		Χ	Χ	X	X
49.2/1250		X	X	X	X
64.9/1650				X	

400mm (15.7") wide machines are not available with integrated conveying systems

Highlighted sizes require 3/8" or ½" strap





**Pivoting Dispenser** 



