#### **Spare Parts**

#### Spare Part # By Model

<b>Description</b>	<u>SS-611</u>	SS-611-T	<u>SS-611-TL</u>	<b>SS-709</b>
Single Wheel Kit	SS-SWK	SS-SWK	SS-SWK	SS-SWK
Double Wheel Kit	SS-DWK	SS-DWK	SS-DWK	SS-DWK
Wheel Handle Kit	SS611WHK	SS611WHK	SS611WHK	SS611WHK
Wheel Handle Brkts	SS611WHB	SS611-TWHB	SS611-TLWHB	SS709WHB
Top Handle Kit	SS611THK	SS611THK	SS611THK	SS709THK
Baffle Screen Assm.	SS611BSA	SS611BSA	SS611-TLBSA	SS709BSA
Safety Labels Kit	SS-HOT-LB	SS-HOT-LB	SS-HOT-LB	SS-HOT-LB
Accessories				
Dumpster Extension	SS-611-DX	SS-611-DX	SS-611-DX	SS-709-DX
Splash Guard	SS-611-SG	SS-611-SG	SS-611-SG	SS-709-SPG
Shuttle Cover	SS-611-COV	SS-611-COV	SS-611-COV	SS-709-COV
Drop-In Shuttle Filter	SS-SF-100	SS-SF-100	SS-SF-100	SS-SF-100
Shuttle Funnel	SS-FUN-100	SS-FUN-100	SS-FUN-100	N/A
Safety Gloves, heat resistant 914-207				





## The Shortening Shuttle® Wheel Handle Bracket Kits

(part #'s SS-611WHB, SS-611-TWHB, SS-611-TLWHB, SS-709WHB)

for all series SS-611 & series SS-709 Shortening Shuttles®

### Installation



<u>CAUTION</u>: Read these instructions carefully before using to insure safe operation.

#### Shortening Shuttle® Wheel Handle Bracket Kits

#### Parts List for SS-611-WHB:

1 pair SS-1 Wheel Brackets 2 pcs 1/4" Flange Nuts

2 pcs Wheel Bolts

4 pcs WIP-WBWA Wheel Bolt Washers

2 pcs 3/8" Flange Nuts

#### Parts List for SS-611-TWHB:

1 pair SS-1T Wheel Brackets 6 pcs 1/4" Flange Nuts

2 pcs Wheel Bolts

4 pcs WIP-WBWA Wheel Bolt Washers

2 pcs 3/8" Flange Nuts

#### Parts List for SS-611-TLWHB:

1 pair SS-1L Wheel Brackets 6 pcs 1/4" Flange Nuts

2 pcs Wheel Bolts

4 pcs WIP-WBWA Wheel Bolt Washers

2 pcs 3/8" Flange Nuts

#### Parts List for SS-709-WHB:

1 pair SS-709-WHB Wheel Brackets

2 pcs 1/4" Flange Nuts

2 pcs Wheel Bolts

4 pcs WIP-WBWA Wheel Bolt Washers

2 pcs 3/8" Flange Nuts

#### **Installation**

It is very important that the wheels, wheel handle and wheel brackets of the *Shortening Shuttle*® be installed and working properly for safe operation of the *Shortening Shuttle*®.

Begin by removing the wheels. Discard the old wheel bolts washers and lock nuts.

Now remove the carriage bolt and associated lockwasher & lock nut. Leave the Handle in place until the first wheel bracket is loosened. Discard the old lockwasher & lock nut.

Remove the 1/4-20 lock nuts and Wheel Brackets.

Install the new RH Wheel Bracket as shown using a 1/4-20 lock nut(s) and one wheel assembly, see illustrations "A" & "B" for wheel re-assembly.





#### **CAUTIONS**

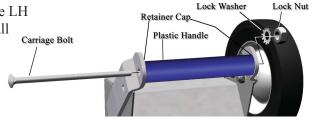
Never use the *Shortening Shuttle*® without the baffle screen in place. The baffle screen prevents hot shortening from splashing out of the *Shortening Shuttle*® due to excessive jostling and/or the accidental dropping of the unit while containing



Carefully insert the wheel bolt and wheel into the square hole in the wheel bracket. Install the lockwasher and locknut finger tight. Then use a wrench to securely tighten the locknut and securely seat the wheel bolt into the square hole in the wheel bracket.

#### Wheel Handle Installation

Next, loosely install the LH Wheel Bracket then re-install the wheel handle as shown. Firmly tighten the lock nuts using a wrench.



Finally, re-install the LH wheel assembly in the

same manner as the other wheel assembly being carefully to insert the wheel bolt and wheel into the square hole in the wheel bracket. Install the lockwasher and locknut finger tight. Then use a wrench to securely tighten the locknut and securely seat the wheel bolt into the square hole in the wheel bracket.

This successfully completes the installation of the Wheel Handle Bracket Kit. There is a spare parts list on the back page of this pamphlet so that you may keep your *Shortening Shuttle*® in proper working order.

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# Wheel Bolt Washer LockWasher LockNut Wheel Bolt Washer Illustration "B"

#### **CAUTIONS**

Never pour any caustic cleaning solutions inside or on the outside of the *Shortening Shuttle*<sup>®</sup>. This action can cause damage to the unit's structural integrity.