

**Operator's Manual** 

## Vector<sup>®</sup> Multi-Cook Oven Deluxe Control

VMC-H2	VMC-H2H
VMC-H3	VMC-H3H
VMC-H4	VMC-H4H

VMC-H2HW VMC-H3HW





### Structured Air Technology<sup>®</sup>

**MN-46295-EN** 

REV.05 7/21 For the most current manual, visit alto-shaam.com Die neueste Fassung des Handbuchs finden Sie auf alto-shaam.com Pour la dernière version du manuel, visiter alto-shaam.com Para obtener el manual más actual, visite alto-shaam.com Ga voor de meest recente handleiding naar alto-shaam.com За самой последней версией руководства обращайтесь на сайт alto-shaam.com 要查看当前最新手册,请访问 alto-shaam.com



### **Manufacturer's Information**

Copyright	© Copyright 7/21 by Alto-Shaam, Inc. All rights reserved.	
	This manual or any portion thereof may not be reproduced or used in any manner whatsoever without the express written permission of Alto-Shaam, Inc.	
Trademarks	All trademarks referenced in this documentation are the property of their respective owners.	
Manufacturer	Alto-Shaam, Inc.	
	P.O. Box 450	
	W164 N9221 Water Street	
	Menomonee Falls, WI 53052	
Original instructions	The content in this manual is written in American English.	



### Enjoy your Alto-Shaam Vector Oven!

Structured AirThe Alto-Shaam Vector Oven features Structured Air Technology, giving you two,<br/>three or four ovens in one. It gives you the flexibility to simultaneously cook a<br/>variety of menu items with no flavor transfer. It provides the ability to control<br/>temperature, fan speed, and time in each individual oven chamber.

Cook up to twice the food than a traditional convection oven, with no microwaves, and no water.

### **Extend Your Manufacturer's Warranty**

Register

Register your Alto-Shaam appliance online. Registering your appliance ensures prompt service in the event of a warranty claim.

Your personal information will not be shared with any other company.

alto-shaam.com/warranty

### Alto-Shaam 24/7 Emergency Repair Service

Call

Call 800-558-8744 to reach our 24-hour emergency service call center for immediate access to local authorized service agencies outside standard business hours. The emergency service access is provided exclusively for Alto-Shaam equipment and is available throughout the United States through Alto-Shaam's toll free number.

**Availability** Emergency service access is available seven days a week, including holidays.



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### **The Meaning of Signal Words**

This manual contains signal words where needed. These signal words must be obeyed to reduce the risk of death, personal injury, or equipment damage. The meaning of these signal words is explained below.



#### DANGER

Danger indicates a hazardous situation which, if not avoided, will result in serious injury or death.



#### WARNING

Warning indicates a hazardous situation which, if not avoided, could result in serious injury or death.



#### CAUTION

Caution indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



Notice indicates a situation which, if not avoided, could result in property damage.



**NOTE:** Note indicates additional information that is important to a concept or procedure.



## **Appliance Description and Intended Use**

#### Structured Air Technology<sup>®</sup>

Alto-Shaam Vector's Structured Air Technology system allows for multiple, unique cooking chambers within the same oven. Air is delivered by a blower located in the rear of each cooking chamber. Air travels vertically through the jet plates into each chamber. The food product is blown with hot air from above and below. Structured Air plates at the top and bottom of the oven complete the upper and lower cooking chambers. Each cooking chamber is independent from the other and includes its own blower and heat source. The operator can select the optimal cooking temperature, air velocity, and cook time for each chamber either manually or through programmed recipes.

F				
		iĝ;		
	5:30	60%	400°	VMC-TS-000271

 Configurations
 The Vector H Series is available in three configurations: two-, three-, and four-<br/>chamber.

 Intended use
 The Vector series ovens are intended to cook and warm food only. Any other use<br/>is prohibited.

 Residual risks
 This oven is manufactured using ISO-certified processes. The oven is designed<br/>with maximum safety in mind; however, there are residual risks to operators of<br/>this oven. Residual risks include exposure to heat and exposure to hot food<br/>products.

 Possible misuse
 Misuse of this oven includes loading the oven with anything other than a food<br/>product. Misuse also includes heating or cooking any food product that contains<br/>alcohol or other flammable substance.



### **Safety Precautions**

Before you begin	Read and understand all instructions in this manual.			
<b>Electrical precautions</b>	Obey these electrical precautions when using the appliance:			
	<ul> <li>Connect the appliance to a properly grounded outlet. Do not use the appliance if it is not properly grounded. Consult an electrician if there is any doubt that the outlet used is properly grounded.</li> </ul>			
	Keep the cord away from hot surfaces.			
	Do not attempt to service the appliance or its cord and plug.			
	Do not operate the appliance if it has a damaged cord or plug.			
	Do not immerse the cord or plug in water.			
	Do not let the cord hang over the edge of a table or counter.			
	Do not use an extension cord.			
Usage precautions	Obey these usage precautions when using the appliance:			
	Only use this appliance for its intended use of heating or cooking.			
	<ul> <li>Always keep liquids, or foods that can become liquid when heated, level and at or below eye level where they can be seen.</li> </ul>			
	<ul> <li>Use utensils and protective clothing such as dry oven mitts when loading and unloading the appliance.</li> </ul>			
	<ul> <li>Use caution when using the appliance. Floors adjacent to the appliance may become slippery.</li> </ul>			
	Do not cover or block any of the openings of this appliance.			
	Do not cover racks or any other part of this appliance with metal foil.			
	Do not use this appliance near water such as a sink, in a wet location, near a swimming pool, or similar locations.			
	Do not unplug or disconnect the appliance immediately after cooking. The cooling fans must stay on to protect electrical components.			
Maintenance	Obey these maintenance precautions when maintaining the appliance:			
precautions	<ul> <li>Obey precautions in the manual, on tags, and on labels attached to or shipped with the appliance.</li> </ul>			
	Only clean the appliance when the main disconnect switch is in the OFF position.			
	Do not store the appliance outdoors.			
	Do not clean the appliance with metal scouring pads.			
	Do not use corrosive chemicals when cleaning the appliance.			
	Do not use a hose or water jet to clean the appliance.			
	Do not use the appliance cavity for storage.			
	Do not leave flammable materials, cooking utensils, or food inside the appliance when it is not in use.			
	Do not remove the top cover or side panels. There are no user-serviceable			

Do not remove the top cover or side panels. There are no user-serviceable components inside.



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#### SAFETY

Operator training	All personnel using the appliance must have proper operator training. Before using the appliance:			
	Read and understand the operating instructions contained in all the documentation delivered with the appliance.			
	Know the location and proper use of all controls.			
	Keep this manual and all supplied instructions, diagrams, schematics, parts lists, notices, and labels with the appliance if the appliance is sold or moved to another location.			
	Contact Alto-Shaam for additional training if needed.			
Operator qualifications	Only trained personnel with the following operator qualifications are permitted to use the appliance:			
	Have received proper instruction on how to use the appliance.			
	<ul> <li>Have demonstrated their ability with commercial kitchens and commercial appliances.</li> </ul>			
	The appliance must not be used by:			
	Persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision concerning use of the appliance by person responsible for their safety.			
	People impaired by drugs or alcohol.			
	<ul> <li>Children should be supervised to ensure that they do not play with the appliance.</li> <li>Children shall neither clean nor maintain the appliance.</li> </ul>			
Condition of	Only use the appliance when:			
appliance	All controls operate correctly.			
	The appliance is installed correctly.			
	The appliance is clean.			
	The appliance labels are legible.			
Servicing the appliance	Only trained personnel are permitted to service or repair the appliance. Repairs that are not performed by an authorized service partner or trained technician will void the warranty and relieve Alto-Shaam of all liability. Original manufacturer's replacement parts may be substituted; however, these parts must be of equal quality and specifications as those provided by Alto-Shaam.			
	To prevent serious injury, death or property damage, have the appliance inspected and serviced at least every twelve (12) months by an authorized service partner or trained technician.			
	Contact Alto-Shaam for the authorized service partner in your area.			
Sound power	The A-weighted sound pressure level is below 70 dB(A).			



#### Personal Protective Equipment (PPE)

Wear the following Personal Protective Equipment (PPE) while cleaning the appliance:

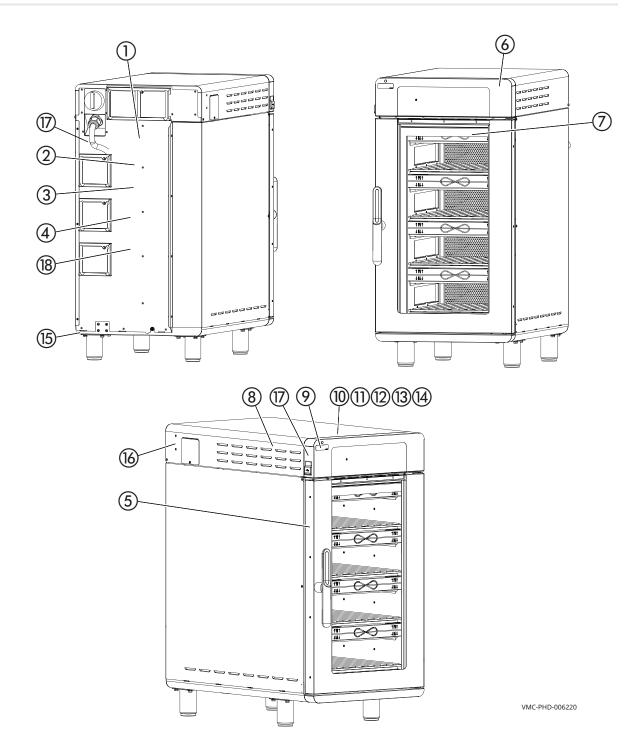
- Protective gloves
- Protective clothing
- Eye protection
- Face protection



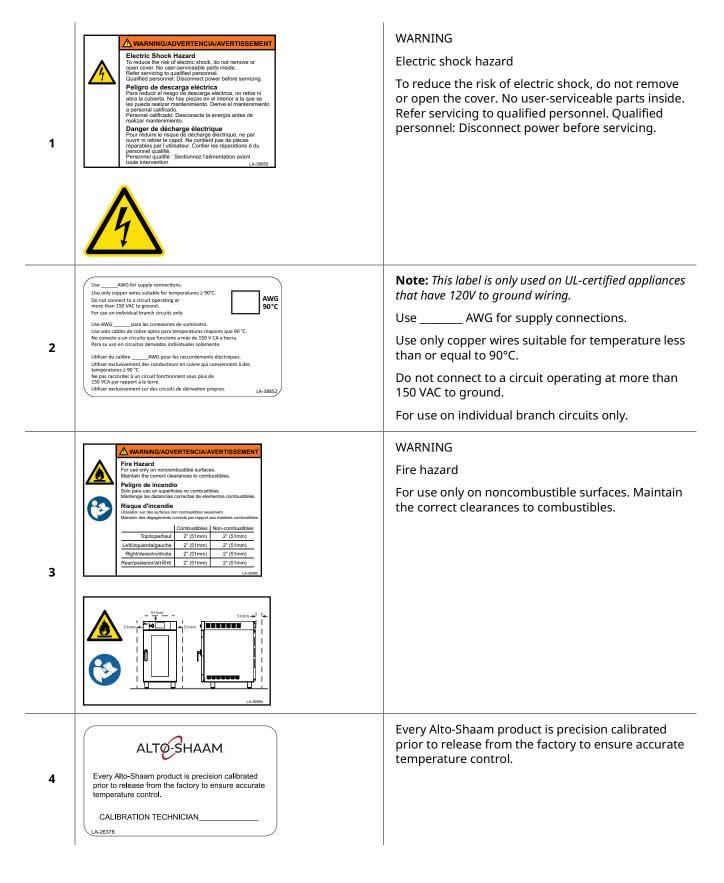
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### **Label Locations**



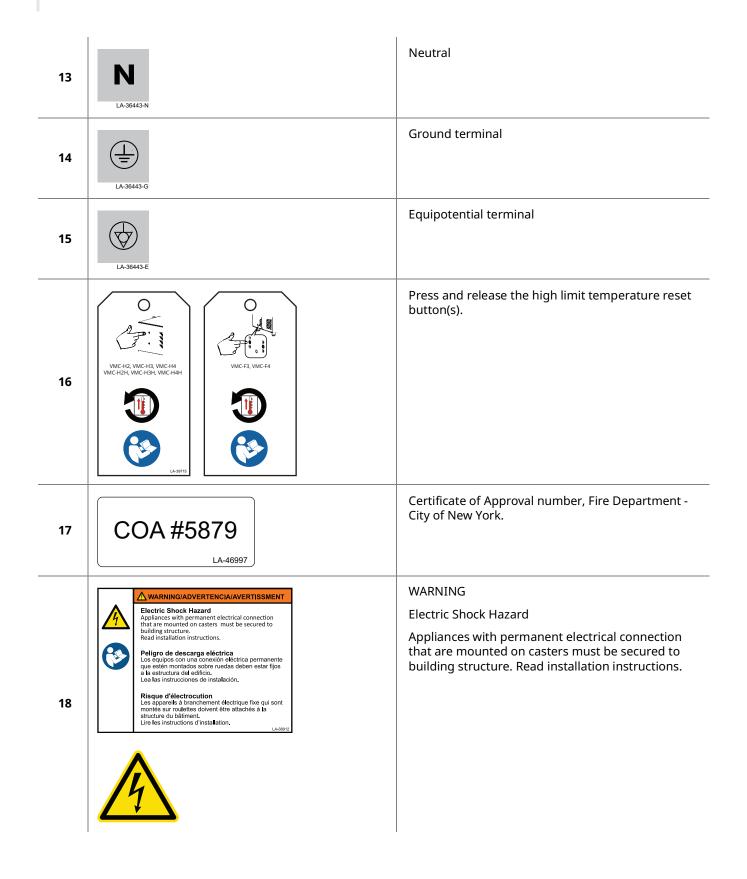






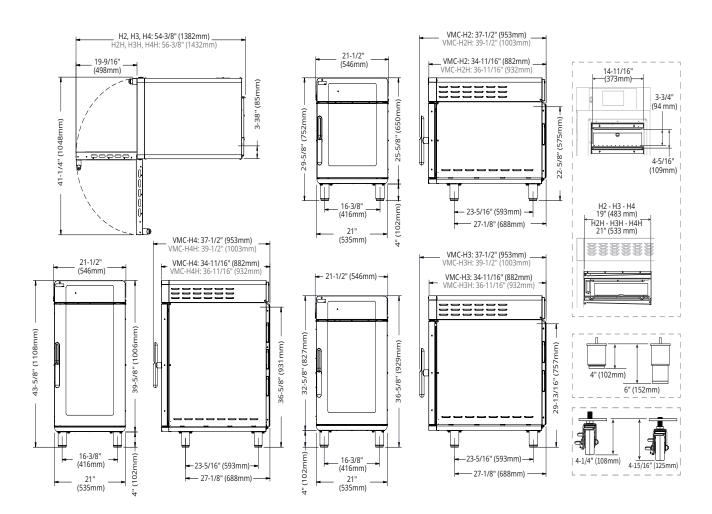
5		WARNING Hot surface
6	MADE IN U.S.A.	Made in U.S.A.
7	Image: Constraint of the second sec	WARNING Burn hazard Always load liquids, or foods that can become liquid when heated, at an eye level where they can be seen.
8	EPOLINE SECURINE SECURINA SECURINA SECURINA SECURINA SECURINA SECURINA SECURINA SECU	Security seal
9	Check fans Compruebe los ventiladores Vérifiez les ventilateurs LA-39033	Check fans
10	L1 LA-36443-L1	Line 1 supply terminal
11	L2 LA-36443-L2	Line 2 supply terminal
12	L3 LA-36443-L3	Line 3 supply terminal



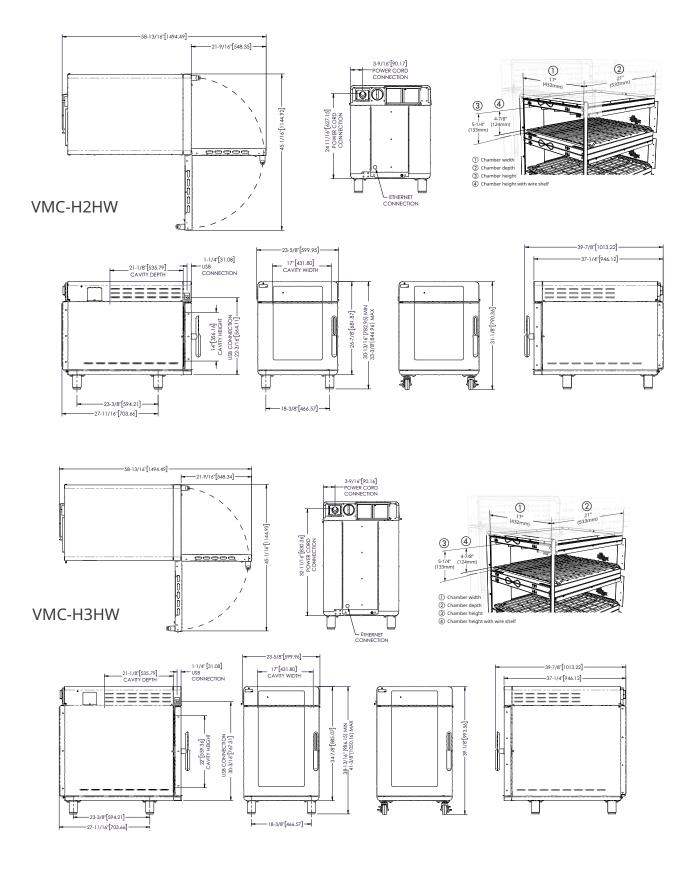




### **Dimension Drawings**







### How to Receive the Appliance

Responsible parties	When an Alto-Shaam <sup>®</sup> preferred carrier is used, shipping damage is a matter between Alto-Shaam and the carrier. In such cases, contact Alto-Shaam customer service.			
	When an Alto-Shaam non-preferred carrier is used, shipping damage is a matter between the carrier and the consignee. In such cases, the carrier is assumed to be responsible for the safe delivery of the merchandise, unless negligence can be established on part of the shipper.			
Receive the appliance	When receiving the appliance, do the following.			
	Step	Action		
	1.	<b>Inspect</b> the equipment while it is still in the truck or immediately after it is moved to the receiving area. Do not wait until after the equipment is moved to a storage area.		
	2.	<b>Inspect and count</b> all merchandise received. Do not sign a delivery receipt or a freight bill until you have done so.		
	3.	Note all damage to packaging and to the equipment on the carrier's receipt.		
	4.	<b>Request</b> the driver sign the delivery receipt. If the driver refuses to sign, make a note of this refusal on the delivery receipt.		
	5.	<b>Write</b> the following on the delivery receipt if the driver refuses to allow an inspection: Driver refuses to allow inspection of containers for visible damage.		
	6.	<b>Contact</b> the carrier immediately upon finding damage, and request an inspection. <b>Follow</b> the carrier's policies and procedures.		
Alto-Shaam policy	been pro damage	policy of Alto-Shaam to assist customers in collecting claims that have operly filed and actively pursued. Alto-Shaam cannot, however, file claims, assume the responsibilities for damage claims, or accept ons in payment for damage claims.		



### How to Unpack the Oven

Before you begin	Make s	<b>//ake sure</b> you have:	
	<ul> <li>An a the</li> <li></li></ul>	appropriate lifting device and enough personnel to safely move and position weight of the oven. VMC-H2/H2H: 213 lb (97 kg) VMC-H3/H3H: 278 lb (126 kg) VMC-H4/H4H: 348 lb (158 kg) VMC-H2HW: 243 lb (110 kg) VMC-H3HW: 312 lb (142 kg) ting tools to remove the packaging.	
Unpack the oven	To unpa	ack the oven, do the following.	
	Step	Action	
	1.	<b>Remove</b> the box. <b>Save</b> all packing materials for inspection by the carrier.	
		<b>NOTE:</b> Examine the appliance for damage. If the appliance has been damaged, do not use the appliance until it has been inspected by an authorized service provider. Contact your carrier or Alto-Shaam customer service.	
	2.	Remove the shrink wrap.	
	3.	<b>Cut</b> the restraining straps.	
	4.	<b>Remove</b> the tape ① that holds the filters (if equipped). <b>Remove</b> the screws ② that holds the filters (if equipped).	
	5.	<b>Remove</b> the foam from each chamber.	
	6.	<b>Remove</b> the oven from the pallet.	

Result

The oven is now unpacked.

### **Vector Pre-Installation Checklist**

Installation of the oven is to be completed only by an authorized Alto-Shaam service partner.

Place this form with the oven's records.



**WARNING:** Electric shock and arc flash hazard. Use caution when measuring line voltage and line current. Wear Personal Protective Equipment (PPE).

#### **Location Information**

Installation date:	Start up date:	
Location name:	Location address:	
Contact name:		
Contact phone number:	Number of ovens to be installed:	
Contact email:	Oven model number(s):	
IT Administrator name: (if applicable)	Oven serial number(s):	
Phone number:	Oven rated voltage:	

#### **Pre-Installation Company Information**

Company name:	Mailing address:
Technician name:	
Technician phone number:	Technician email:
Date of Site Survey:	

Clearance	Record	Pass	Fail
Measure door/entry way clearance (smallest dimension)			
Measure path clearance (smallest dimension)			
Elevator opening, if applicable (smallest dimension)			
Elevator interior dimensions, if applicable (HXWXD)			
Oven Clearance Right side:			
Rear:			
Left side:			
Тор:			
Based on the oven's designated spot in the kitchen, is the oven accessible for service?	is Yes / No		
If NO, comment on the issue:			
Other comments:			



#### Electrical

Alto-Shaam oven ratings	Breaker:	Voltage:	Phase:	
The following fields must be co	mpleted by the s	ervice technician	on site.	
What is the measured voltage at the site?	L1-N:	L2-N:	L3-N:	L1-L2:
	L2-3:	L1-L3:	Pass	Fail
What is the on-site breaker size supplying power to the oven(s)?	Size:	- -	Pass	Fail
Is there a disconnect or junction box within 3' (914mm) of where the oven(s) will be installed?	Pass	Fail		
Comments:		1		1

#### **Gas-F Series only**

What is the gas type for the oven(s) to be installed?	Natural	Propane		
What is the gas type confirmed at installation site?	Natural	Propane	Pass	Fail
Is there a minimum of one 3/4" gas supply line within 3' (914mm) of where the oven(s) will be installed?	Pass	Fail		
On the gas line, is there a 3/4" NPT pipe connection with a shut- off valve within 3' (914mm) of where the oven(s) will be installed?	Pass	Fail		

Comments:

#### Wifi equipped ovens

Is the Wifi system that be used secure, Wifi Protected Access 2 (WPA2)? The Wifi system to be used cannot be Point of Sales Wifi.	Yes	No
Have you been provided the Service Set Identifier (SSID) for the system to be used?	Yes	No
Have you been provided the pass phrase for the Wifi system to be used?	Yes	No
At the final location that the oven will be installed, can you connect to the Wifi system with your phone?	Yes	No
At the final location that the oven will be installed, can you connect to Alto- Shaam.com with your phone using the Wifi system?	Yes	No
Is site action required?	Yes	No

Action required:

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#### Other site information

Is there a proper ventilation hood installed above where the oven(s) will be installed? (If required)	Pass	Fail
Does the designated location for the oven have a level surface, i.e., no more than 1.5" (38mm) change in elevation from its highest to lowest surface point?	Pass	Fail
Is the ambient temperature range of the site 60°F – 110°F° (16°C – 43°C)?	Pass	Fail
Is the site 100% ready for oven(s) installation?	Pass	Fail
Is site action required?	Pass	Fail

Action required:



# Please provide a copy of this document to an on-site manager.

Service company name:

Service company number:

Model of oven(s) to be installed:

The site is ready for installation of the oven(s); planned install location passes inspection. Once the oven(s) arrive at the site (or the delivery date is certain), please contact the service company listed above to schedule the installation.

The site is NOT ready for installation of the oven(s); planned install location needs the following changes made before installation can proceed:

On-site manager should make the necessary contacts to move forward with these changes as soon as possible. If there are any questions, please contact Alto-Shaam Technical Service Department at 800-558-8744 ext. 6702.

Or, review documentation regarding the equipment www.alto-shaam.com/en/resource-library.

Once the necessary site changes have been made and the oven(s) have arrived (or the delivery date is certain), please contact the service company listed above to schedule the installation.

Technician name and signature:

On-site manager name and signature:



### **Post-Installation Checklist**

Installation of the oven is to be completed only by an authorized Alto-Shaam service partner.

Place this form with the oven's records.



WARNING: Electric shock and arc flash hazard. Use caution when measuring line voltage and line current. Wear Personal Protective Equipment (PPE).

Installation date:	Start up date:	
Location name:	Location address:	
Contact name:		
Contact phone number:	Oven model number:	
Contact email:	Oven serial number:	
IT Administrator name:	Oven rated voltage:	
(if applicable)		
Phone number:		

Oven physical condition	Damaged		Record any damage with details before or after	
-	Yes	No	uncrating, location of damage, etc. Take pictures.	
Front of oven				
Left side				
Back of oven				
Right side				
Top and bottom/legs				

Oven visual inspection (outside)	Yes	No
Is all packing material removed from the outside of the oven?		
Is all packing material removed from the inside of the oven?		
Are all of the cooling fan filters installed correctly?		
Are all of the internal grease filters installed correctly? (H Series models only)		
Are all of the jet plates in place and installed correctly?		

Oven visual inspection (internal)	Loose/D	amaged
oven visual inspection (internal)	Yes	
Check all electrical connections at each terminal block.		
Check all circuit board connections.		
Check all components for loose connections and hardware.		
Check the overall system for any damage from shipping or installation.		



Electrical:	Record		
Measure the voltage at the wall outlet.	L1 to L2:	L1 to L3:	L2 to L3:
Measure the voltage at the oven's main disconnect switch.	L1 to L2:	L1 to L3:	L2 to L3:
Measure the voltage at the oven's main terminal block.	L1 to L2:	L1 to L3:	L2 to L3:
Measure the AC voltage to the 12 VDC power supply.		· ·	
Measure the DC output from the power supply.			

#### Turn the oven on. Press and release the high limit temperature reset buttons. Start the preheat cycle for all of the oven chambers.

Terminals A1 to A2	Record	F Models	Record
SSR 1 DC voltage		SSR 5 DC voltage	
SSR 2 DC voltage		SSR 6 DC voltage	
SSR 3 DC voltage		SSR 7 DC voltage	
SSR 4 DC voltage		SSR 8 DC voltage	

Heating elements:	Left side		Right side
	Record	F Models	Record
Amperage for chamber 1		Amperage for chamber 1	
Amperage for chamber 2		Amperage for chamber 2	
Amperage for chamber 3		Amperage for chamber 3	
Amperage for chamber 4		Amperage for chamber 4	

#### Wifi equipped ovens:

Navigate to the settings screen, touch the network icon.

On the Your network status screen: What is the connection type?	Wireless	Ethernet
What color is the network icon?	Red Yello	w Green
What is the Internet status?		
What is the Cloud status?		
What is the SSID?		
What is the IP Address?		

### **ChefLinc Installation Checklist**

Place this form with the oven's records.

#### **Connectivity Pre-Installation Checklist**

Will you connect the oven to the Internet using Wi-Fi or Ethernet?	Wi-Fi	Enthernet	Unable to answer
--	-------	-----------	------------------

#### **Wi-Fi Connections**

Is the Wi-Fi network that is to be used a WPA2 secured network?	Yes	No	Unable to answer
Is this network also used to send and receive point of sale information (credit card data, register receipts)? This is NOT recommended for any installation	Yes	No	Unable to answer
Have you been provided with the network name (SSID) for the oven to connect to?	Yes	No	Unable to answer
Have you been provided the pass phrase for the Wi-Fi network to be used?	Yes	No	Unable to answer
At the final location that the oven will be installed, can you connect to the Wi-Fi system with your phone?	Yes	No	Unable to answer
Using your phones Wi- Fi connection, are you able to connect to alto-shaam.com? You are testing for any additional security on the network to block access to external sites. You will need to turn off your cellular service on your phone to make sure you're using the Wi- Fi network.	Yes	No	Unable to answer

#### **Ethernet Connections**

At the final location that the oven will be installed, is there an open Ethernet port conveniently located?	Yes	No	Unable to answer	
Is the Ethernet port live (providing Internet access)?	Yes	No	Unable to answer	
Is the Ethernet harness accessory ordered with the unit?	Yes	No	Unable to answer	
Is there site action required?	Yes	No		

Action required:



### **Connectivity Installation Checklist** Refer to Network Status screen

What is your connection type?	Wi-Fi	Ethernet	
What color is the network status icon?	Red Yellov	v Green	
What is the Internet status?	Connected	Not connected	
What is the cloud ttatus?	Connected	Not connected	
What is the update server status	Connected	Not connected	
What is the SSID (network name)?			
What is the pass phrase?			
What is the IP address?			
What is the Front End (FE) software version number?			
What is the Back End (BE) software version number?			
What is the Control Board (CB) software version number?			
Is this the latest software version?			
Validate via: https://www.alto-shaam.com/en/customer- support/software-downloads	Yes	No	



### How to Install the Oven (60 Hz Cord and Plug Models)

Before you begin	Make sure you have:						
	An appropriate lifting device, and enough personnel, to safely move and position the weight of the oven.						
	VMC-H2/H2H: 213 lb (97 kg)						
	□ VMC-H3/H3H: 278 lb (126 kg)						
	VMC-H4/H4H: 348 lb (158 kg)						
	VMC-H2HW: 243 lb (110 kg)						
	VMC-H3HW: 312 lb (142 kg)						
Requirements	The oven must be installed on a level surface.						
	The oven must not be installed in any area where it may be affected by steam, grease, dripping water, high temperature, or any other severely adverse conditions.						
	The oven is not intended for built-in installation.						
Voltages							

	v	Ph	Hz	A	Breaker*	kW	Plug Configuration
VMC-H2/	208	1	60	25	30	5.2	NEMA 6-30P
VMC-H2H	240	1	60	28	30	6.7	NEMA 6-30P
VMC-H3/ VMC-H3H	208 240 208 240	1 1 3 3	60 60 60 60	38 43 22 25	50 50 30 30	7.9 10.3 7.9 10.3	NEMA 6-50P NEMA 6-50P NEMA 15-30P NEMA 15-30P
VMC-H4/	208	3	60	33	40	10.6	NEMA 15-50P
VMC-H4H	240	3	60	38	40	13.9	NEMA 15-50P
VMC-H2HW	208	1	60	33	50	6.9	NEMA 6-50P
	240	1	60	38	50	9.1	NEMA 6-50P
	208	3	60	19	40	6.9	NEMA 15-30P
	240	3	60	22	40	9.1	NEMA 15-30P
VMC-H3HW	208	3	60	29	50	10.5	NEMA 15-50P
	240	3	60	33	50	13.6	NEMA 15-50P

\*Electrical connections must meet all applicable federal, state, and local codes.



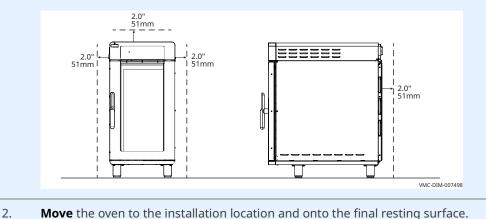
Position the oven

To position the oven, do the following.

#### Step Action

#### 1. Make sure that:

- The location where the oven is being installed is rated to support the weight of the oven;
- The oven is within five feet (1.5m) of the appropriate electrical outlet;
- You follow the oven clearance guidelines.



The oven is now correctly positioned.

#### Level the oven

To level the oven, do the following.

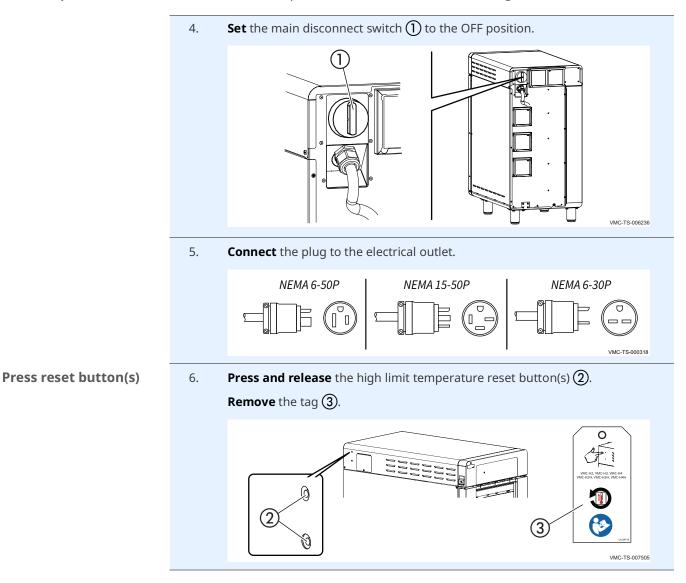
Check the level of the oven using a spirit (bubble) level. Check front to back and side to side.

Adjust the legs, if necessary, to achieve levelness.

The oven is now correctly positioned.



**Connect power** To connect electric power to the oven, do the following.



#### Result

The oven is now installed and ready to be used.



### How to Install the Oven (60 Hz Models Without Cords or Plugs)

Before you begin	Make sure you have:						
	<ul> <li>Appropriate cord and plug. See local codes and regulations.</li> <li>Screwdriver (Phillips #2)</li> </ul>						
	Nut driver (1/4-inch)						
	<ul> <li>An appropriate lifting device, and enough personnel, to safely move and position the weight of the oven.</li> </ul>						
	VMC-H2/H2H: 213 lb (97 kg)						
	VMC-H3/H3H: 278 lb (126 kg)						
	VMC-H4/H4H: 348 lb (158 kg)						
	VMC-H2HW: 243 lb (110 kg)						
	VMC-H3HW: 312 lb (142 kg)						
Requirements	The oven must be installed on a level surface.						
	The oven must not be installed in any area where it may be affected by steam, grease, dripping water, high temperature, or any other severely adverse conditions.						
	The oven is not intended for built-in installation.						



#### Voltages

	v	Ph	Hz	Α	Breaker*	kW
VMC-H2/	220	1	50/60	25	32	5.4
VMC-H2H	240	1	50/60	28	32	6.4
	380	3	50/60	12	16	5.4
	415	3	50/60	13	16	6.4
VMC-H3/	220	1	50/60	37	63	8.1
VMC-H3H	240	1	50/60	41	63	9.6
	380	3	50/60	12	16	8.1
	415	3	50/60	13	16	9.6
VMC-H4/	380	3	50/60	23	32	10.8
VMC-H4H	415	3	50/60	25	32	12.7
VMC-H2HW	208	1	60	33	50	6.9
	240	1	60	38	50	9.1
	208	3	60	19	40	6.9
	240	3	60	22	40	9.1
VMC-H3HW	208	3	60	29	50	10.5
	240	3	60	33	50	13.6

\*Electrical connections must meet all applicable federal, state, and local codes.



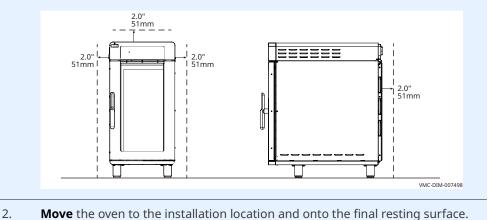
Position the oven

To position the oven, do the following.

#### Step Action

#### 1. Make sure that:

- The location where the oven is being installed is rated to support the weight of the oven,
- The oven is within five feet of the appropriate electrical outlet,
- You follow the oven clearance guidelines.

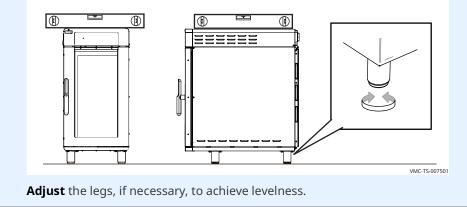


The oven is now correctly positioned.

#### Level the oven

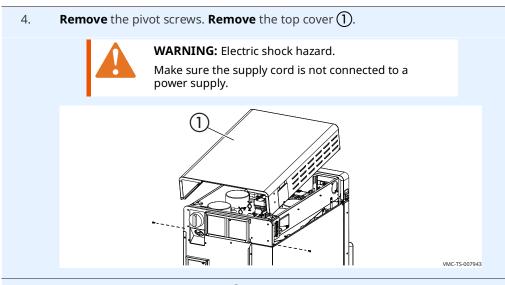
To level the oven, do the following.

3. **Check** the level of the oven using a spirit (bubble) level. Check front to back and side to side.

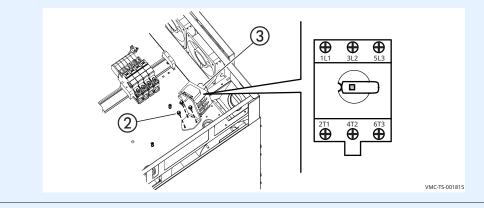




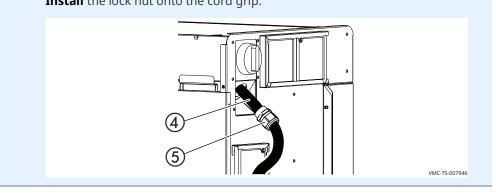
**Connect the wiring** To connect the wiring, do the following.



Remove the bottom 3 screws 2 from the mounting bracket.
 Remove the main disconnect switch 3 from the mounting bracket.

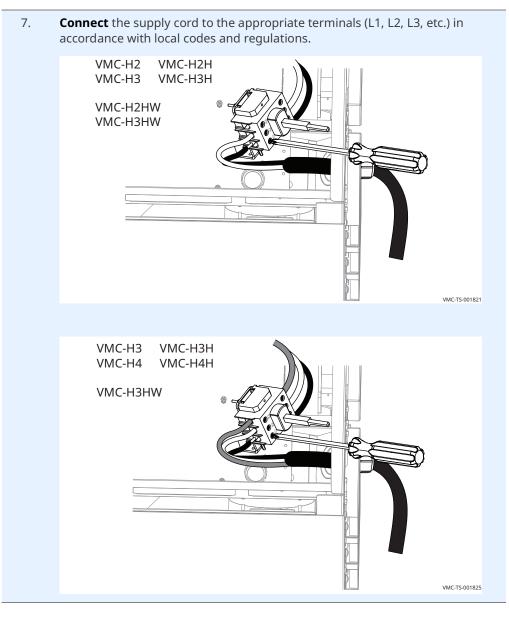


Install the cord ④ through the cord grip ⑤ and install to oven.
 Install the lock nut onto the cord grip.



Continued on next page

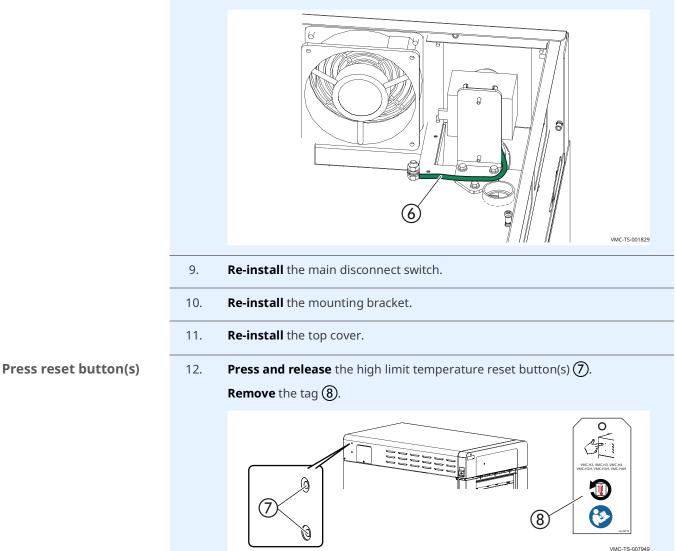




8. **Install** the ground wire **(6)**.

Adjust the cord length.

**Tighten** the cord grip sealing nut onto the supply cord.



# Result

The oven is now installed.



# How to Install the Oven (50 Hz Models Without Cords or Plugs)

Before you begin	Make sure you have:
	<ul> <li>Appropriate cord and plug, minimum oil resistant HO7RN-F. See local codes and regulations.</li> </ul>
	Screwdriver (Phillips #2)
	Nut driver (1/4-inch)
	<ul> <li>An appropriate lifting device, and enough personnel, to safely move and position the weight of the oven.</li> </ul>
	VMC-H2/H2H: 213 lb (97 kg)
	VMC-H3/H3H: 278 lb (126 kg)
	VMC-H4/H4H: 348 lb (158 kg)
Requirements	The oven must be installed on a level surface.
	The oven must not be installed in any area where it may be affected by steam, grease, dripping water, high temperature, or any other severely adverse conditions.
	If required by local codes, use Type F RCD.
	The oven is not intended for built-in installation.

## Voltages

	v	Ph	Hz	А	Breaker*	kW	Wire Size (mm)
VMC-H2H	220	1	50	25	32	5.4	4
220–240V	240	1	50	28	32	6.4	4
380-415V	380	3	50	12	16	5.4	1.5
	415	3	50	13	16	6.4	1.5
VMC-H3H	220	1	50	37	63	8.1	10
220–240V	240	1	50	41	63	9.6	10
380-415V	380	3	50	12	16	8.1	1.5
	415	3	50	13	16	9.6	1.5
VMC-H4H	380	3	50	23	32	10.8	4
380–415V	415	3	50	25	32	12.7	4

\*Electrical connections must meet all applicable federal, state, and local codes.



## Wire sizes

#### 60335-1 IEC:2010

Rated current of appliance A	Nominal cross-sectional area mm <sup>2</sup>
>0.2 - ≤3	0.5
>3 - ≤0	0.75
>6 – ≤10	1.0
>10 - ≤16	1.5
>16 - ≤25	2.5
>25 - ≤32	4
>32 - ≤40	6
>40 - ≤63	10

# Position the oven

To position the oven, do the following.

# Step Action 1. Make sure that: The location where the oven is being installed is rated to support the weight of the oven, The oven is within five feet of the appropriate electrical outlet, • You follow the oven clearance guidelines. 2.0" 51mm 2.0" 51mm 2.0" 51mm 2.0" 51mm VMC-DIM-007498 2. Move the oven to the installation location and onto the final resting surface.

The oven is now correctly positioned.



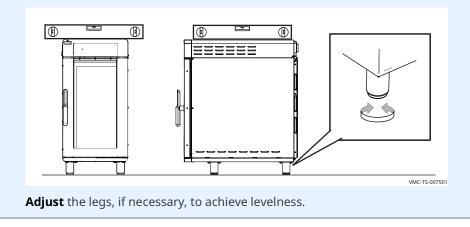
# INSTALLATION

Continued from previous page

Level the oven

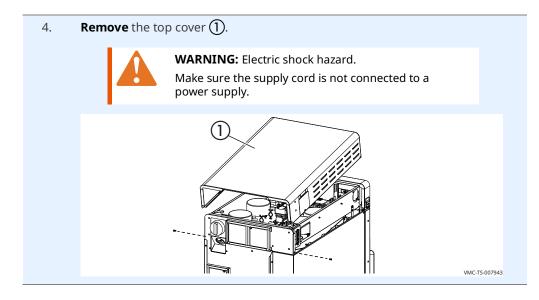
To level the oven, do the following.

3. **Check** the level of the oven using a spirit (bubble) level. Check front to back and side to side.

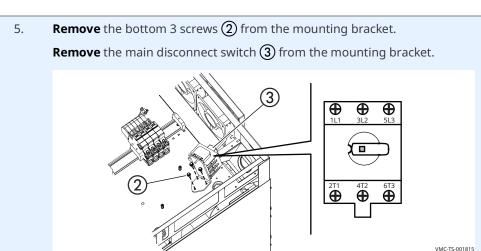


The oven is now level.

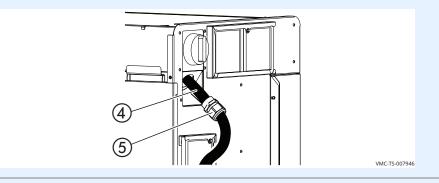
**Connect the wiring** To connect the wiring, do the following.



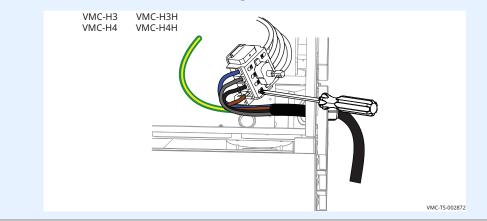




6. Install the cord ④ through the cord grip ⑤.
Install the cord and cord grip into the oven.
Install the lock nut onto the cord grip.



7. **Connect** the supply cord to the appropriate terminals (L1, L2, L3, etc.) in accordance with local codes and regulations.

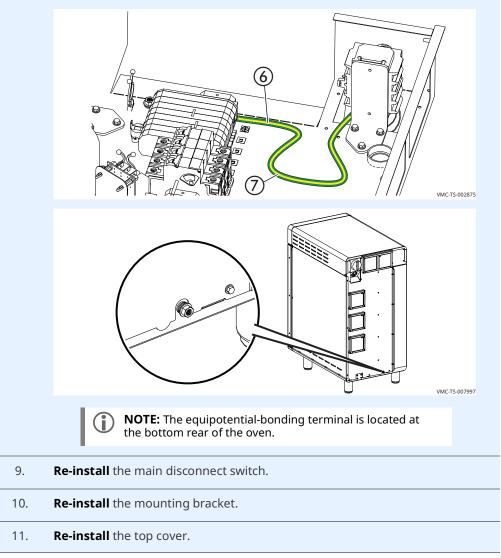




# 8. **Install** the ground wire **(6)**.

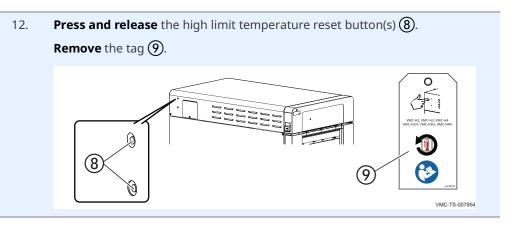
**Leave** an extra loop ⑦ so that current-carrying conductors become taut before the ground wire if the cord is accidentally pulled. Follow applicable regulations.

Tighten the cord grip sealing nut onto the supply cord.





Press reset button(s)



Result

The oven is now installed.



# How to Install the Oven on a Stand (VMC-H2/H2H, VMC-H3/H3H, VMC-H4/H4H)

# Before you begin

## Make sure you have:

- The appropriate stand for your oven
- Regulation UL 197, 91.8
- An appropriate lifting device, and enough personnel, to safely move and position the weight of the oven.
  - □ VMC-H2/H2H: 213 lb (97 kg)
  - VMC-H3/H3H: 278 lb (126 kg)
  - VMC-H4/H4H: 348 lb (158 kg)

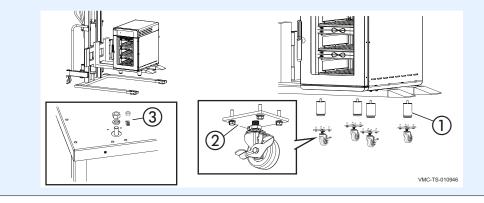
Procedure

To install the ovens on a stand, do the following.

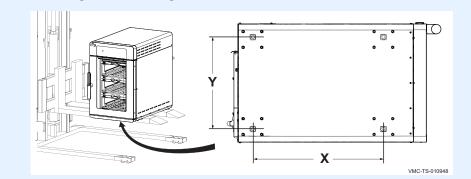
# Step Action

1. **Lift** the oven using an appropriate lifting device. **Remove** the feet (1), or if the unit has casters (2), remove them including the mounting plates.

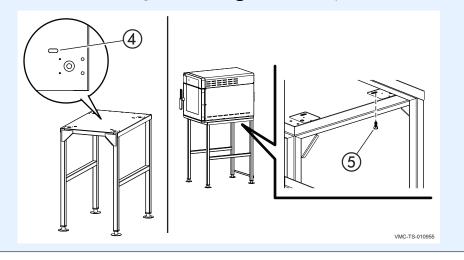
**Note** the location of the fasteners (3) and **remove** them from the stand. Save the fasteners for re-use.



2. While the oven is still on the lifting device, **measure** the distance between the mounting holes of the legs/casters (**X** and **Y**).



3. **Place** the oven on the stand. Use the hole pattern ④ on the stand that corresponds to the hole pattern of the oven measured in step 2. **Connect** the oven to the stand using the hardware ⑤ removed in step 1.





The oven is now installed to the stand.



# How to Install the Oven on a Stand (VMC-H2HW, VMC-H3HW)

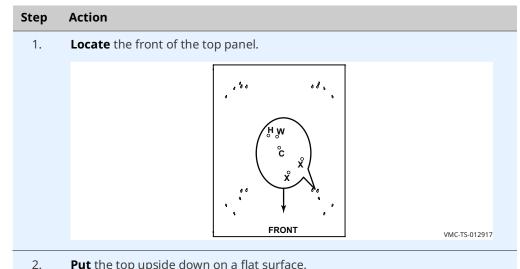
Before you	begin
------------	-------

## Make sure you have:

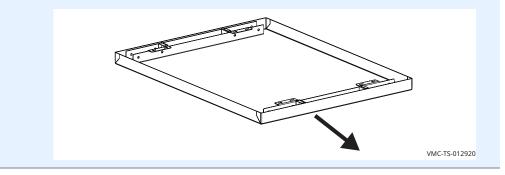
- The appropriate stand for your oven
- Regulation UL 197, 91.8
- An appropriate lifting device, and enough personnel, to safely move and position the weight of the oven.
  - □ VMC-H2HW: 243 lb (110 kg)
  - □ VMC-H3HW: 312 lb (142 kg)

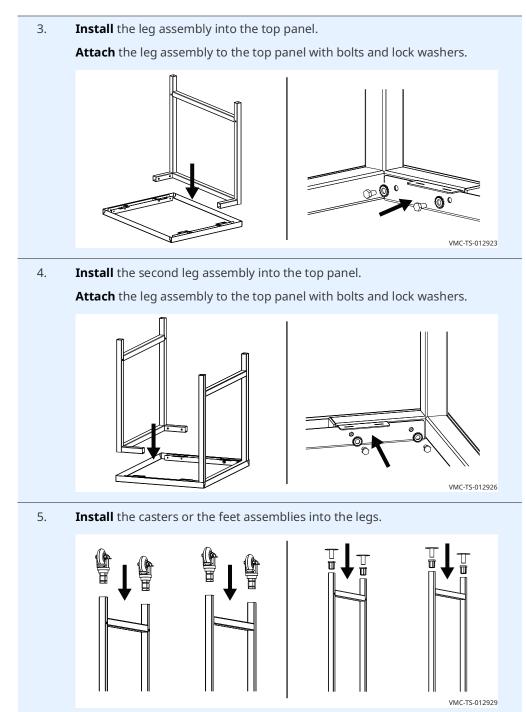
#### **Procedure**

To install the ovens on a stand, do the following.









Continued on next page



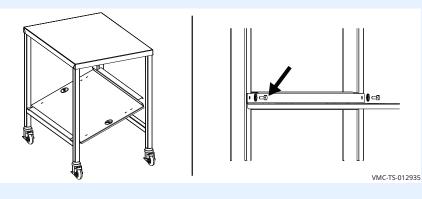
# INSTALLATION

Continued from previous page

Installing the shelf (optional) 6. Determine which way the slots are to be oriented.

# 7. **Install** the shelf onto the leg assemblies.

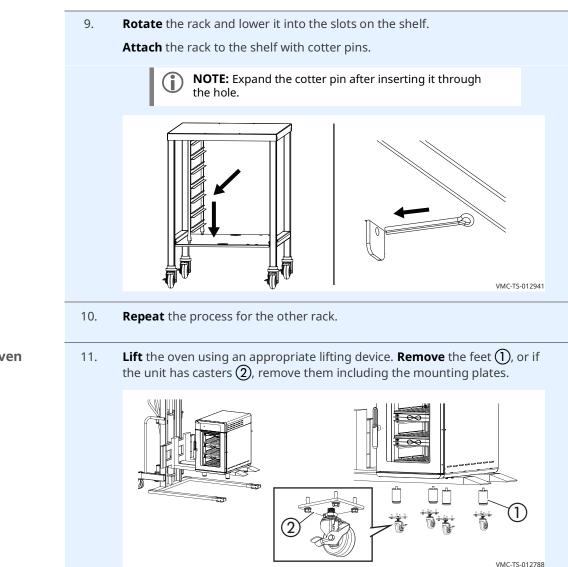
**Attach** the shelf to the leg assemblies with bolts and lock washers.



Installing the racks (optional) 8. **Install** the rack into the slots on the underside of the top.

# WC-TS-012938

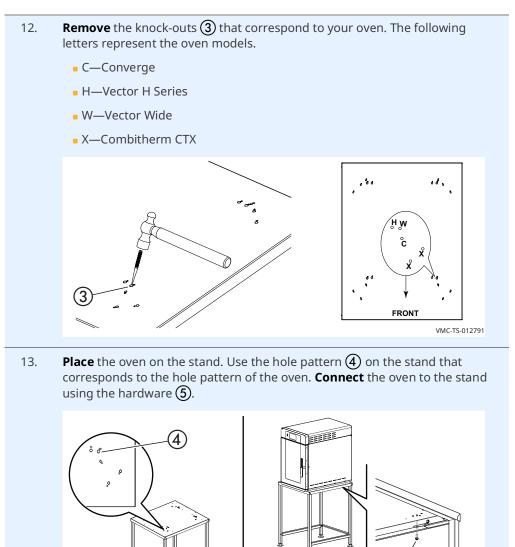




Continued on next page



Installing the oven on a stand



Result

The oven is now installed to the stand.



(5

VMC-TS-012794

# How to Install the Oven on Casters (if required)

Before you begin	Make sure you have:
	The appropriate stand for your oven
	Regulation UL 197, 91.8
	<ul> <li>An appropriate lifting device, and enough personnel, to safely move and position the weight of the oven.</li> </ul>
	VMC-H2/H2H: 213 lb (97 kg)
	□ VMC-H3/H3H: 278 lb (126 kg)
	VMC-H4/H4H: 348 lb (158 kg)
	VMC-H2HW: 243 lb (110 kg)
	VMC-H3HW: 312 lb (142 kg)
Install casters on lower oven (if required)	Some stand-oven combinations require installing casters on the oven meant to be under the stand. To install the casters on the lower oven, do the following.
	14. <b>Lift</b> the oven using an appropriate lifting device. <b>Remove</b> the feet ①. <b>Attach</b>

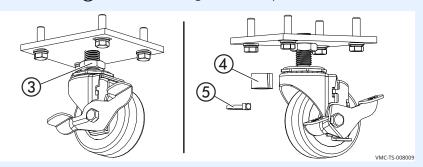
each caster (2) with fasteners as shown.



15. **Level** the unit as necessary. To do so, screw the wheel up or down until the unit is level. Tighten the jam nut (3).

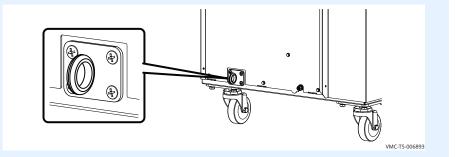
**Slide** a piece of the tubing 4 over the exposed screws if more than 1/4-inch of thread is exposed.

**Attach** wire tie (5) around the tubing to hold it in place.



## Install the tether

16. **Install** the tether to the lower oven. Install the tether so that no stress is transmitted to the electrical cord when the oven moves.



Result

The casters are now installed.



# How to View and Set up Network Connections

# Before you begin

The facility must have WIFI.

- The oven will only recognize networks that require a password to connect.
- Do not connect to a guest network.

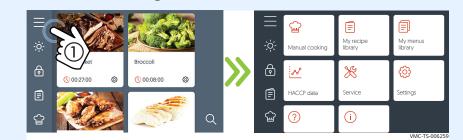
Procedure

To set up WIFI, do the following.

# Step Action

2.

1. **Touch** the menu icon (1). The menu screen displays.



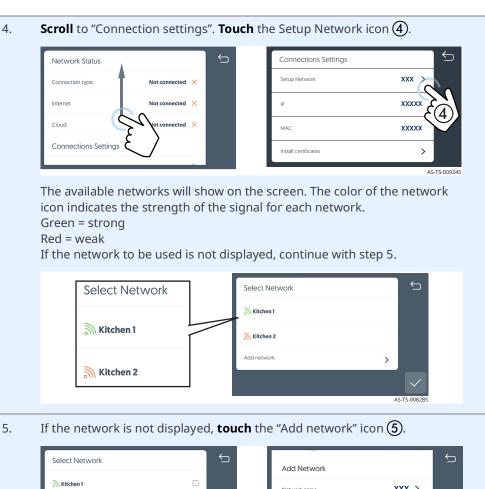
**Touch** the settings icon (2). The general settings screen displays.



3. **Touch** the WIFI icon **(3)**. The Network Status screen displays.







Select Network

Kitchen 1

Kitchen 2

Add network

Password

e "Add network" Icon (5).	
Add Network	¢
Network name XXX >	
Security XXX >	
Password XXX >	
	AS-TS-009341

Enter the SSID using the keypad. Then, touch the arrow key.
Enter the security type. Then, touch the check mark.
Enter the password using the keypad. Then, touch the arrow key.
Touch the check mark when finished.

Result

The procedure is now complete.



# How to Set up an Ethernet Connection

# Before you begin

The facility must have an Ethernet port.

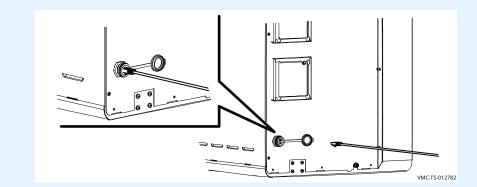
You will need an Ethernet cable.

Procedure

To set up an Ethernet connection, do the following.

## Step Action

1. **Plug** the Ethernet cord into the Ethernet port on the oven and the wall outlet.



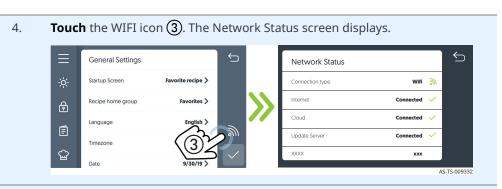
2. **Touch** the menu icon **()**. The menu screen displays.



3. **Touch** the settings icon (2). The general settings screen displays.







5. **Scroll** to "Connection Settings". **Touch** the Setup Network icon (4). The Select Connection Type screen displays.

Network Status			ns Settings	<
Connection type	Wifi 🔊	Setup Netwo	k	
Internet	Connected 🗸	SSID	xxx	2
Cloud C	Connected 🗸	IP	xxx	(4
Update Server	Connected 🗸	MAC	XXX	
XXXX		Install certifica	tes >	

6. **Touch** the "Ethernet" icon (5). Follow any prompts.

Ethernet	$\langle \rangle$			Connection type	Ethernet	
WiFi	$(5)^{2}$ >			Internet	XXX	
Off	· · ·	4	//	Cloud	XXX	
				Update Server	ххх	
						1

Result

The Ethernet connection is now set up.



# How to Turn On and Turn Off the Oven

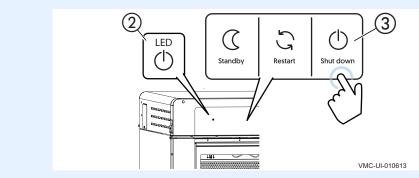
Before you begin	The ove	en must be connected to electric power.
Turning on the oven	To turn	on the oven, do the following.
	Step	Action
	1.	<b>Set</b> the main disconnect switch ① to the ON position. <b>Touch</b> the ON/OFF button ②.
		NOTE: The main disconnect switch is meant to be used during service operations. For every day operation, it may be left in the ON position.
		Image: state

The oven is now on.

Turning off the oven

To turn off the oven, do the following.

2. **Touch** and hold the ON/OFF button ② until the "Shut down options" screen displays. **Touch** "Shut down" ③. The oven activates the blowers for the cooldown process. The cool-down process is complete when the oven deactivates the blowers and the display screen turns off.



The oven is now off.



# How to Preheat the Oven

Step

# Before you begin

## Make sure:

The oven is turned on.

Action

The oven door is closed.

Procedure

## To preheat the oven, do the following.

1. **Touch** the menu icon (1). The menu screen displays.



2. **Touch** the Settings icon (2). The general settings screen displays.



## 3. **Scroll** to the Temperature Settings.

**Touch** the preheat chamber setting ③. The existing temperature displays. **Enter** the preheat temperature using the number pad. **Touch** the check mark.



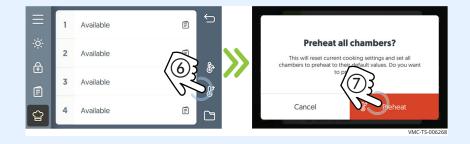


4. Touch the check mark ④ to save the preheat temperature settings.
 Touch the manual cook icon ⑤ to return to the manual cook screen.

Ξ	Temperature Settings		$\leftarrow$				
	Temperature Units	Fahrenheit °F >			₩	F My recipe	My menus
÷.	Default preheat chamber 1	300°F >		÷ọ́:-	Manual cooking	library	library
⋳	Default preheat chamber 2	2755	< <i>//</i>	₫	~	*	ø
Ē	Default preheat chamber 3	z (4)	<u>}</u>	Ē	20	Service	Settings
ŵ	Default preheat chamber 4	275°F		Circle C	Les	(i)	
							VMC-TS-006

5. **Touch** the preheat icon **(6)**. The preheat all chambers confirmation screen displays.

**Touch** "Preheat" ⑦. All chambers start to preheat to their preset temperatures.



# **Screen loading bars** Red loading bars indicate each chamber's progress towards reaching its set temperature.

Touch the cancel icon (8) to cancel the preheating process before the individual chamber reaches its preset preheat temperature. Each chamber must be canceled individually.

*** *** *** *** 2 Ready **   *** *** *** *** *** *** *** ***   *** *** *** *** *** *** *** ***   *** *** *** *** *** *** *** ***   *** *** *** *** *** *** *** ***   *** *** *** *** *** *** ***   *** *** *** *** *** *** ***   *** *** *** *** *** *** ***   *** *** *** *** *** *** ***   *** *** *** *** *** *** ***   *** *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** *** ***   *** *** *** *** ***	≡	ß	Preheating Temperature set at 300°	× S		Ready	Ē
Image: Weight of the set of at 275°     Image: Weight of the set of at 275°         Image: Weight of the set of at 275°         Image: Weight of the set of at 275°         Image: Weight of the set of at 275°         Image: Weight of the set of at 275°         Image: Weight of the set of at 275°         Image: Weight of the set of at 275°         Image: Weight of the set	ф	ß				Ready	_
Available E C A Ready E C		ß		×	3	Ready	Ē
	ŵ	4	Available		<u>ଜ</u> ୍ମ 4	Ready	Ē

## Result

The oven is preheating. When the preheat process is complete, the screen displays Ready for each chamber.



Before you begin

# How to Cook with Programmed Recipes

Make sure:

#### The oven is preheated. Your food is prepared and ready to cook. **Procedure** To cook using a programmed recipe, do the following. Step Action **Touch** the recipes icon (1). The browse recipes screen displays. 1. Browse recipes ∽ Beef Brisket Proceed ₿ Q 00:08:00 63 Beef Brisket Broccoli Ē $\nabla$ () 00:27:00 6 00:08:00 Q ഹ്ഷ 2. Navigate to the recipe. **Touch** the recipe (2). **Touch** the start icon (3). ∽ ∽ **Beef Brisket** Beef brisket with homemade BBQ sauce 00:27:00 Total cooking time: Q Beef Briske Broccoli Cooking instructions $\nabla$ Ē Ē () 00:27:00 00:88:00 63 Step 0 250°F (00:25:00 പ്പ ഹ്ഷ (00:02:0 **Select** the available chamber(s) (4). 3. **Open** the door and load the food into the chamber. **Close** the door. **Touch** the start icon (5). () 00:27:00 Available ~ 2 Available 2 Available 3 Available Available 3 Available Available

During the cooking process

The cooking status screen displays the details on the current cook setting.



Cooking in progress			°1of2
Beef Brisket			
🔓 Step 0	🔗 250°	() 00:25:00	30%
Step 1	🥜 300°	00:02:00	<del>@</del> 90%

During the cooking process:

Action	Result
Touch the hand icon 💓 when action is required	to continue the cooking process.
Touch the chamber	to show the recipe details.
Touch and hold the chef's hat next to the cooking parameters	to show the current chamber temperature.
Touch "X"	to cancel the cooking process.

## Result

At the end of the cooking process, the oven sounds an alert and both the chamber light and door handle light flash. Remove the cooked food.

**NOTE:** Be sure to remove the cooked food after pressing "Continue". By pressing "Continue" the oven will revert back to the preheat temperature. If left inside the oven, the food will continue to cook.





# How to Cook in Manual Mode

Before you begin	Be sure your food is prepared and ready to cook.
Background	<ul> <li>This procedure consists of:</li> <li>Setting the preheating stage;</li> <li>setting the food loading action;</li> <li>and setting the cooking stage parameters (temperature, time, and fan speed).</li> </ul>
Procedure	<text><text><text><image/><complex-block><text><text><text></text></text></text></complex-block></text></text></text>
	during the recipe such as loading the food or adding an ingredient.



3. **Touch** the temperature regulation icon (5). The oven may need to warm up or cool down to reach your cooking temperature.

**Enter** a preheat temperature using the key pad. **Touch** the check mark.



4. Now set the cooking parameters. **Touch** the cooking temperature **(6)**. **Enter** the cooking temperature using the key pad.

**Touch** the cooking time  $\bigcirc$ . Enter the cooking time using the key pad.

**Slide** the slider (8) to set the fan speed.



5. **Touch** the start icon **(9)**. The preheat process starts.



At the end of the preheat stage, the oven sounds an alert, and both the chamber light and the door handle light flash.



6. **Load** the food into the appropriate chamber. **Touch** the action hand (10). The cooking stage timer starts to count down.



At the end of the cooking stage, the oven sounds an alert, and the chamber light and door handle light flash.

7. **Open** the door and remove the hot food.

**NOTE:** Be sure to remove the cooked food after pressing "Continue". By pressing "Continue" the oven will revert back to the preheat temperature. If left inside the oven, the food will continue to cook.

Result

The food is now cooked.



# How to Lock and Unlock the Screen

Before you begin	The oven is turned on.
Background	The screen can be locked to prevent changes being made during the cooking process.
Procedure	To lock and unlock the screen, do the following.
	Step Action
	1. Touch the lock icon (). The screen is now locked.
	2. To unlock the screen, touch and hold the lock icon and drag it to the top or bottom of the screen.          Image: Contract Settings       Image: Contract Settings         Image: Contract Settings<

Result

The screen is now locked or unlocked.

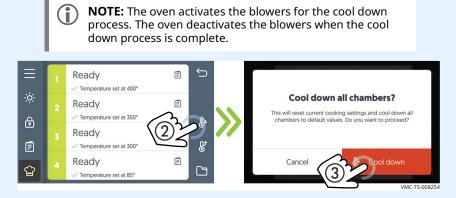


# How to Cool Down the Oven

## **Procedure**

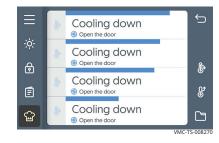
To cool down the oven, do the following.

Action Step **Touch** the manual cook icon (1). 1. ∽ Ē Ready Temperature set at 400° Ready Ē Beef Brisket Broccoli Temperature set at 350° ⋳ ⋳ ŀ () 00:27:00 0 () 00:08:00 0 Ready Ē E Ē Temperature set at 300° ß Ready Ē Q ଦ୍ଧ C / Temperature set at 85° /MC-TS-00 2. **Touch** the cool down icon (2). The cool down all chambers screen displays. Touch "Cool down" (3). Open the door. NOTE: The oven activates the blowers for the cool down i) process. The oven deactivates the blowers when the cool down process is complete. ∽ Ready Ē Temperature set at 400°



# **Cooling down** progress bars

Above each chamber on the screen, blue progress bars indicate each chamber's progress towards reaching its cool down temperature.



## Result

The oven is now cooled down.



# How to Create a Recipe

# Background

Creating a recipe consists of:

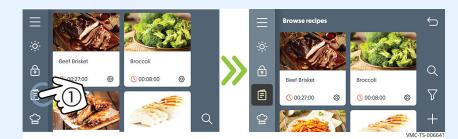
- Setting the cooking stage(s) parameters (temperature, time, and fan speed);
- setting an action step if desired such as adding an ingredient;
- naming the recipe;
- adding a description to the recipe;
- adding a photo to the recipe;
- and adding the recipe to a category.

## Procedure

To create a recipe, do the following.

# Step Action

1. **Touch** the recipes icon ①. The browse recipes screen displays.



# 2. **Touch** the plus icon **(2)**.

**Touch** "Add Stage" (3) to add a cooking stage to the recipe.





3. Set the cooking parameters. **Touch** the cooking temperature **(6)**. Enter the cooking temperature using the key pad. **Touch** the check mark.

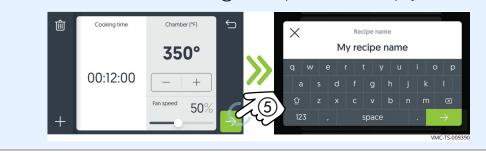
**Touch** the cooking time ⑦. Enter the cooking time using the key pad. **Touch** the check mark.

**Slide** the slider (8) to set the fan speed.

**Touch** the forward arrow icon 4 when finished.



- 4. **Touch** the plus icon to add an additional stage or action, if needed.
- 5. **Touch** the forward arrow icon (5). The recipe name screen displays.





6. **Enter** the recipe name. **Touch** the forward arrow icon **(9)**. The recipe description screen displays.



7. **Enter** the recipe description. **Touch** the forward arrow icon **(1)**. The recipe category screen displays.



8. **Select** the recipe category. A check mark displays on the selected recipe category.

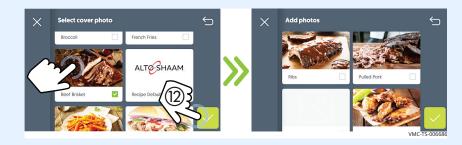
**Touch** the check mark (1). The select cover photo screen displays.





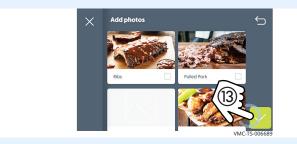
9. **Select** the cover photo for the recipe. A check mark displays on the selected photo.

**Touch** the check mark (12). The add photos screen displays.



10. **Select** additional photos for the recipe, if needed. A check mark displays on any selected photos.

**Touch** the check mark (3) when finished to save the recipe.



Result

A new recipe has been created.



# How to Modify, Duplicate, or Delete a Recipe

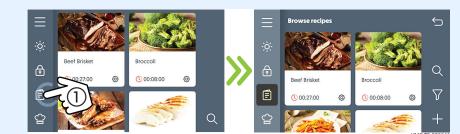
## Procedure

To modify, duplicate, or delete a recipe, do the following.

# Step Action

2.

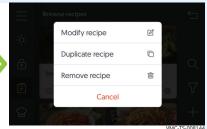
1. **Touch** the recipes icon (1). The browse recipes screen displays.



# Modifying

To modify a recipe, **Touch** the recipe settings icon 2 of the desired recipe.





**Touch** "Modify recipe". The first stage of the recipe displays. There will be a screen for each stage. Scroll to the stage you want to modify.



**Touch** the time or temperature space then modify the value using the key pad. **Slide** the slider to change the fan speed. **Touch** the forward arrow icon when finished.

**Touch** the trash icon to delete the stage, if desired.



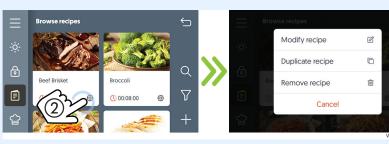
4.



Step through the remaining screens using the forward arrow icon. You will be given the opportunity to change the description and any photos you have included in the recipe. When you get back to the **browse recipes** screen, the changes will be saved.

Duplicating

To duplicate a recipe, **Touch** the recipe settings icon 2 of the desired recipe.



Touch "Duplicate recipe" to copy it.

5. Step through the remaining screens using the forward arrow icon. When you get to the naming screen, enter a new name using the keypad.



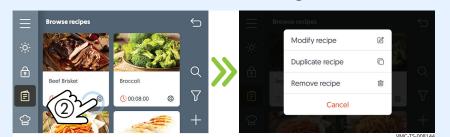
Step through the remaining screens using the forward arrow icon. Change the parameters of the recipe as desired. When you get back to the **browse** recipes screen, the changes will be saved and the recipe will be visible on the display.



6.

### Deleting

To delete a recipe, **Touch** the recipe settings icon 2 of the desired recipe.



Touch "Remove recipe" to delete it.

**Touch** "Delete" to confirm that you want to delete the recipe.

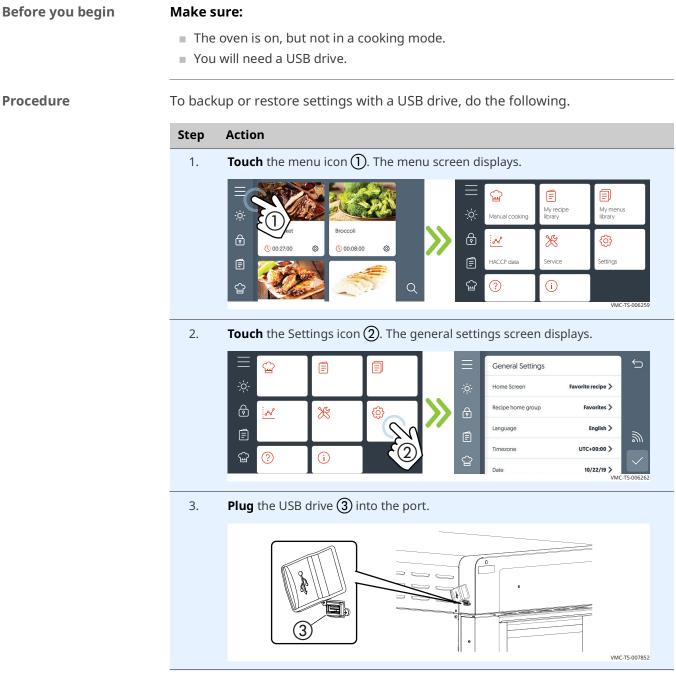
Your recipe will be deleted.	Recipe? Are you sure you would like to ceed?	
Cancel	📶 Delete	
	VMC-TS-	-009407

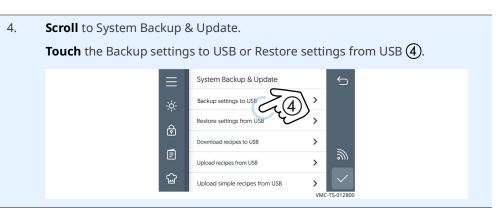
Result

The procedure is now complete.



# How to Backup or Restore Settings with a USB Drive





**Loading the recipes** The oven downloads or restores the settings. When the process is complete, **touch** the check mark to return to the settings screen. **Remove** the USB drive.



Result

The settings have now been saved to the USB drive or restored to the USB drive.



### How to Load Recipes from a USB Drive

#### Before you begin

#### Make sure:

- The oven is on, but not in a cooking mode.
- You will need a USB drive loaded with recipes.

#### Procedure

To load recipes from the USB drive to the oven, do the following.

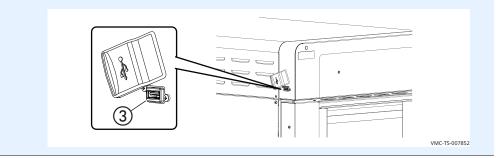
### Step Action



2. **Touch** the Settings icon (2). The general settings screen displays.



3. **Plug** the USB drive ③ into the port.





4.	Scroll to System Bac	kup 8	update.				
	Touch the Upload re	ecipes	from USB ④ setting	J.			
		≡	System Backup & Update		5		
		÷ợ:-	Backup settings to USB	>			
		ð	Restore settings from USB	>			
		Ē	Download recipes to USB	>	2		
			Upload recipes from USB	>>	்று		
		ŵ	Upload simple recipes from USB	>	-TS-008113		
				VIVIC	. 15 000115		

## Loading the recipesThe oven loads the recipe file. When the process is complete, the Recipes<br/>uploaded screen displays. Touch the check mark to return to the settings screen.<br/>Remove the USB drive.



Result

The recipes are now loaded.



### How to Save Recipes to a USB Drive

#### Before you begin

#### Make sure:

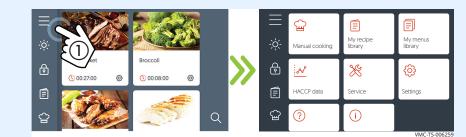
- The oven is on, but not in a cooking mode.
- You will need a USB drive.

#### Procedure

#### To download recipes from the oven to a USB drive, do the following.

### Step Action

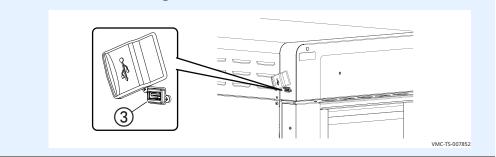
1. **Touch** the menu icon (1). The menu screen displays.



2. **Touch** the Settings icon (2). The general settings screen displays.



3. **Plug** the USB drive ③ into the port.





4.	Scroll to System Bad	ckup 8	k Update.			
	Touch the Download	d recip	pes to USB ④ setting	J.		
		$\equiv$	System Backup & Update	÷		
		÷ċ:-	Backup settings to USB	>		
		ð	Restore settings from USB	>		
		Ē	Download recipes to USB	>> [%		
			Upload recipes from USB	> _^		
		ŵ	Upload simple recipes from USB	> VMC-TS-00	8122	

## Loading the recipesThe oven downloads the recipes onto the USB drive. When the process is<br/>complete, the Recipes uploaded screen displays. Touch the check mark to return<br/>to the settings screen. Remove the USB drive.



Result

The recipes are now saved to the USB drive.



Before you begin

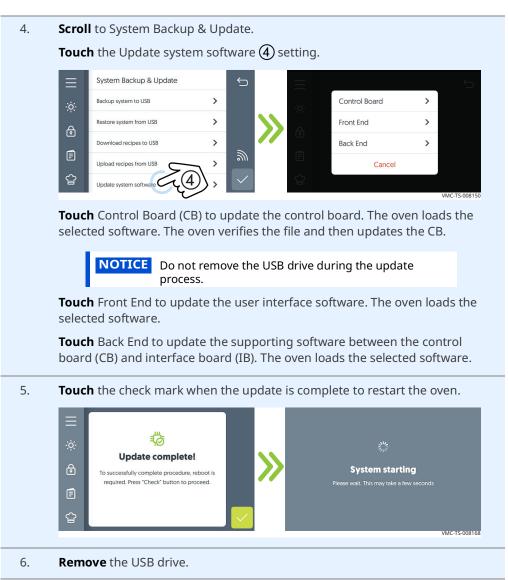
### How to Update Software with a USB Drive

The oven is on, but not in a cooking mode.

Make sure:

Procedure	<ul> <li>You will need a USB drive with the updated software. To download the most up to date oven software and register for email notifications when new software versions are released, please visit <u>https://www.alto-shaam.com/en/customer-support/software-downloads.</u></li> <li>Do not remove the USB drive during the update process.</li> </ul> To update the software, do the following.					
	Step	Action				
	2.	<complex-block><complex-block><section-header></section-header></complex-block></complex-block>				
	3.	Plug the USB drive ③ into the port.				





#### Result

The software has now been updated.



### How to Change the Home Screen

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#### Procedure

To change the home screen, do the following.

#### Step Action **Touch** the menu icon (1). The menu screen displays. 1. ଳ Ξ E My menus library My recipe library Manual cooking Ð ⋳ \* ඟි æ 0 00:08:00 00:27:00 6 Ē HACCP data Service iettings Ē (i) ? ୍ଲ ୍ଦ୍ର VMC-TS-00625 2. **Touch** the Settings icon (2). The general settings screen displays. ු Ē General Settings Home Screen Favorite recipe > Recipe home group Favorites > ¢ \* ලි æ English > Language Ē 2 UTC+00:00 > Timezone ୍ଲ ? (i) ഹ്ഷ 10/22/19 > Date **Touch** the Home Screen setting (3). The select home screen displays. 3. General Settings Select home screen orite recipe > Favorite recipe ~ Home S 3 Favorites > Manual cooking Recipe Menu English > Language 2 UTC+00:00 > Category Timezone

10/22/19 >

Continued on next page

VMC-T

Select your desired home screen from the list. Touch the check mark ④.
 Touch the check mark ⑤ to save the home screen setting.

Select home screen	5			General Settings	
Favorite recipe			÷ķ.	Startup Screen	Manual cooking >
Manual cooking		<b>&gt;&gt;</b>	⋳	Language	English >
Menu			Ē	Timezone	America/Ct
Category	(A)3			Date	
			ŵ	Time	1:21 PM >

Result

The home screen has now been changed.



### How to Change the Temperature Scale

9

#### Procedure

To change the temperature scale from °F to °C and vice versa, do the following.

Step	Action					
1.	Touch the menu	i icon (1). The men	u screer	n displays.		
				···· Manual cooking	My recipe library	My menus library
	€ € € € € € € € € € € € € € € € € € €	Broccoli () 00:08:00		HACCP data	Service	Settings
		م آگھ <mark>ا</mark>			()	VMC-TS-006259

2. **Touch** the Settings icon **(2)**. The general settings screen displays.



3. **Scroll** to the Temperature Settings.

**Touch** the Temperature Units setting (3). The select temperature units screen displays.



Continued on next page

Favorite recipe >

English >

10/22/19 >

UTC+00:00 >

2

VMC-TS-00626



**Select** your desired temperature scale. **Touch** the check mark **(4)**. 4. **Touch** the check mark (5) to save the temperature scale setting. Temperature Settings ⇔ ⇔ Select temperature units Temperature Units Celsius °C > Celsius °C ~ Default preheat chamber 1 177°C > Fahrenheit °F Default preheat chamber 2 Default preheat chamber 3 ୍ଦ୍ର Default preheat chamber 4

Result

The temperature scale has now been changed.



### How to Enable the Handle Light

#### **Procedure**

To enable the handle light, do the following.

#### Step Action **Touch** the menu icon (1). The menu screen displays. 1. ଳ E E My menus library My recipe library Manual cooking ⋳ ¢ \* æ ැබූ 00:08:00 00:27:00 0 6 Ē HACCP data Service ettings Ē (i) ୍ଳ ? ୍ଦ୍ର Q VMC-TS-0062 2. **Touch** the Settings icon (2). The general settings screen displays. ୍ଳ Ē General Settings Home Screen Favorite recipe >



3. Scroll to the Handle light setting.

> **Touch** the Handle light button ③. **Touch** the check mark ④. The handle light is now enabled.

Favorites >

English >

10/22/19 >

3))

VMC-TS-00626

Repeat the process to disable the handle light.



Result

The handle light is now enabled.



### **How to View Oven Information**

**Background** This procedure is to be done through the touchscreen on the Deluxe control, not through the ChefLinc<sup>™</sup> oven management system.

The oven information screen shows the system info, serial number, network status, and connection settings.

Procedure

To view oven information, do the following.

#### Step Action

1. **Touch** the menu icon ①. The menu screen displays.



2. **Touch** the Info page icon **(2)**. The oven information screen displays.

**Scroll** to view the oven model, serial number, system software, network status, and cleaning timer.



Result

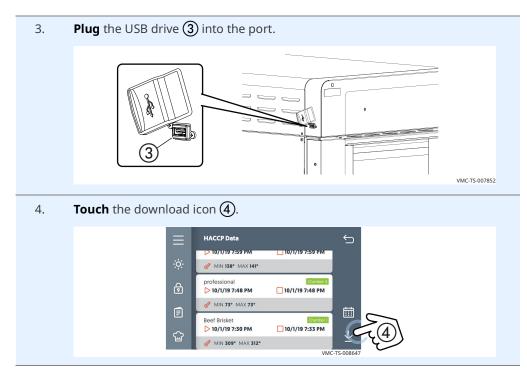
The oven's information has been viewed.



### How to Download HACCP Data

Before you begin	Make sure:					
	<ul><li>The oven is on, but not in a cooking mode.</li><li>You will need a USB drive.</li></ul>					
Background	HACCP data provides automated record keeping, set-point validation, recipes used, dates and times. The data is stored until the information is downloaded. Once downloaded, the information is removed from the oven's memory. Best practice would be to download the information every 30 days to a USB drive. The file format is plain text file (.csv). The file can be viewed in Microsoft® Excel.					
Procedure	To download HACCP data, do the following.					
	Step     Action       1.     Touch the menu icon (1). The menu screen displays.					
	Image: construction of the construc					
	2. <b>Touch</b> the HACCP data icon <b>(2)</b> . The HACCP data screen displays.					
	Image: Section sector sect					





Loading the data The oven downloads the data onto the USB drive. When the process is complete, the download successful screen displays. Touch the check mark to return to the menu screen. **Remove** the USB drive.



#### Result

The HACCP data has now been downloaded.



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### **Maintenance Schedule**

Requirements	<ul> <li>See topic <i>How to Clean the Oven</i>.</li> <li>Make sure the oven is cooled down and off—inside of chamber 140°F (60°C) or less.</li> </ul>
Daily	For daily maintenance, do the following.
	Remove any spills with disposable paper wipes or a damp cloth.
	<ul> <li>Wipe the outside of the oven with a damp cloth.</li> </ul>
	<b>Check</b> the screen for cracking or peeling. Contact Technical Service if needed.
Weekly	For weekly maintenance, do the following.
	Restart the oven to reboot the screen.
	Clean the entire oven. Make sure to use a non-abrasive nylon scrub pad.
	Inspect and clean the grease filters (if equipped)
	Do not spray the cleaner directly into the fan openings located in the rear of the oven.
Monthly	For monthly maintenance, do the following.
	Inspect and clean the cooling fan filters.
Yearly	For yearly maintenance, do the following.
	<b>NOTE:</b> Must be performed by a qualified professional.
	Remove the convection element(s) and inspect the return air path for grease buildup. Remove any grease buildup.
	Inspect the catalyst for any signs of degradation (Vector H Series models only).
	Inspect the heater flange area for grease leakage.
	Inspect the motor flange area for grease leakage.
	Inspect the door gaskets for correct shape and seal.
	Inspect the inner and outer door window panes for cracking or chipping.
	Check and tighten all wire connections.
	Check and tighten all display, interface and control board connections.
	Check and tighten the door hinges.
	Continued on next page

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- **Record** the software versions and update if necessary.
- **Record** the amp draw of all elements on the service screen individually.
- **Record** the incoming supply line voltage.
- **Test** each chamber fan for correct operation.
- **Test** each chamber heater for correct operation.
- **Test** the chamber lights.



### How to Clean the Oven

#### **Precautions**

#### WARNING: Burn hazard.

Wear eye protection and hand protection while cleaning the oven. Do not spray cleaner into the oven while the blowers are

running. Allow the oven, racks, and jet plates to cool before cleaning the

oven.

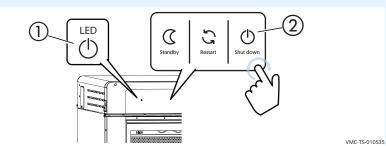
NOTICE	Using improper cleaning procedures will damage the catalyst and void the warranty.
	Do not spray the catalyst or any opening inside the oven with water or cleaning solution.
	Do not use steel pads, wire brushes, or scrapers when cleaning.

### Daily cleaning procedure

For the daily cleaning, do the following.

#### Step Action

1. **Touch and hold** the ON/OFF button ① until the Shut down options screen displays.



#### Touch "Shut down" (2).

The oven activates the blowers for the cool-down process. The cool-down process is complete when the oven deactivates the blowers and the display screen turns off. When the cool-down process is complete, it is safe to clean the oven.

- 2. **Remove** any spills with disposable paper wipes or a damp cloth.
- 3. **Wipe** the outside of the oven with a damp cloth.
- 4. **Wipe** the outside of the oven with a stainless steel cleaner.

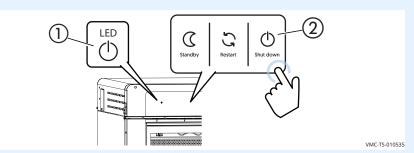


Monthly or as needed cleaning procedure

For the monthly cleaning or as needed if the oven is dirty, do the following.

Step	Action

1. **Touch and hold** the ON/OFF button ① until the Shut down options screen displays.



#### Touch "Shut down" (2).

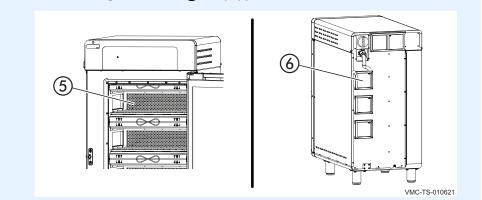
The oven activates the blowers for the cool-down process. The cool-down process is complete when the oven deactivates the blowers and the display screen turns off. When the cool-down process is complete, it is safe to clean the oven.

2. **Remove** the cooking racks (1) and jet plates (2).





- 3. **Separate** the jet plates. Flexing the jet plates outward can aid in separating the jet plates.
- 4. **Spray** the cooking racks and jet plates with Alto-Shaam non-caustic oven cleaner (3), CE-46828. Follow safety instructions on cleaner bottle. Let the cleaner work for 3–5 minutes. **Scrub** with a non-abrasive scrub pad. **Rinse** with water. **Wipe** with a soft cloth.
- 5. **Remove** the grease filters (5) if equipped.



- Spray the interior surfaces of the oven with Alto-Shaam non-caustic oven cleaner, CE-46828. Also spray the grease filters. Let the cleaner work for 3–5 minutes. Scrub with a non-abrasive scrub pad. Remove any residue with a water-soaked towel.
- 7. **Remove** the cooling fan filters **(6)**. Clean with a mild cleaner and rinse with hot water.

**NOTE:** Replace the cooling fan filters at least once a year.

- 8. **Re-install** the grease filters and the cooling fan filters.
- 9. **Clean** the door glass **(4)** with Windex® or equivalent glass cleaner.
- 10. **Re-install** the jet plates and cooking racks.

**NOTE:** Make sure the jet plates are installed correctly. The nozzles on the jet plates should be pointing towards the food.



11. **Spray** the exterior of the oven with stainless steel polish. **Wipe** the exterior of the oven with a non-abrasive scrub pad. Follow safety instructions on the bottle of the stainless steel polish.

NOTICE	Use only non-caustic cleaners. Do not spray directly into the fan openings on the rear of the oven.	
	Do not use cleaners that contain sodium hydroxide (lye) or phosphorus.	

Result

The oven is now clean.



### **Error Codes**

Code	Description	Parameters that trigger the error	Possible Cause(s)
3	Motor error	No cavity motor rotation detected for greater than 30 seconds.	<ol> <li>Connection between Variable Frequency Drive (VFD) and control board</li> <li>Connection between fan motor and VFD</li> <li>Fan motor</li> <li>VFD</li> <li>Control board</li> </ol>
10	Sensor short	Short circuit detected on sensor wires.	<ol> <li>Sensor connection</li> <li>Sensor</li> <li>Control board</li> </ol>
11	Sensor open	Cavity air sensor reading > 650°F (343°C).	1. Sensor connection 2. Sensor 3. Control board
31	Electronics over temperature	Control board temperature exceeds 158°F (70°C) and/or interface board temperature exceeds 184°F (84°C).	<ol> <li>Cooling fan filters blocked or dirty</li> <li>Cooling fan not operating</li> <li>Installation clearance requirements not met</li> </ol>
88	Ignition module/valve failure	Two, 4-second tries for light at the ignition module with a 30-second delay between.	1. Valve status is not open after call for heat.
90	Gas combustion blower speed failure	Blower RPM is outside +/- 10% of expected RPMs at start of call for heat, or post-ramping when the end speed is reached.	<ol> <li>Power supply cable is not connected to blower motor.</li> <li>Speed control cable is not connected to blower motor.</li> <li>Blower motor is blocked, rotation is impeded, or motor is faulty.</li> <li>Faulty PWM daughter board.</li> </ol>
94	Interface Board - Control Board communication error	No signal transfer for more than 5 seconds between the interface board and the control board.	<ol> <li>Connection of modbus cable</li> <li>Modbus cable</li> <li>Control board</li> <li>Interface board</li> </ol>
108	Bi-metal thermostat open	Open circuit detected across bi-metal switch.	<ol> <li>Cooling fan filters blocked or dirty</li> <li>Cooling fan not operating</li> <li>Connection between bi-metal switch and control board</li> <li>Installation clearance requirements not met</li> <li>Bi-metal switch</li> </ol>
109	High limit error <b>Note:</b> Contact an authorized Alto-Shaam service partner.	Open circuit detected across high limit switch.	<ol> <li>Jet plate(s) improperly installed</li> <li>Cavity fan not operating</li> <li>Optional grease filters blocked with debris</li> <li>Heat relay(s) stuck closed</li> <li>Connection between high limit switch and control board</li> <li>High limit switch</li> </ol>



**Procedure** 

### What to do if the Fan Indicator Light Illuminates

If the fan indicator light (1) illuminates, do the following. Step Action **Turn off** the oven and allow it to cool. 1. **Remove** the filters (2). (2)i Dolo S S S S S S S 1811 VMC-TS-007746 2. **Clean** the filters with mild soap and water. 3. **Re-install** the filters. Resume operation of the oven. 4. **NOTE:** If the fan indicator light remains on, the appliance 1) is malfunctioning. Disconnect the appliance from the power supply and have it serviced by a qualified technician.

Result

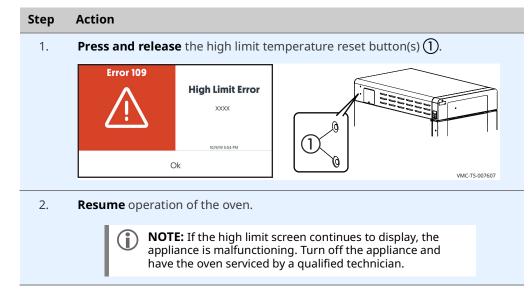
The procedure is now complete.



### What to do if the High Limit Screen Displays

#### Procedure

If the high limit screen displays, do the following.

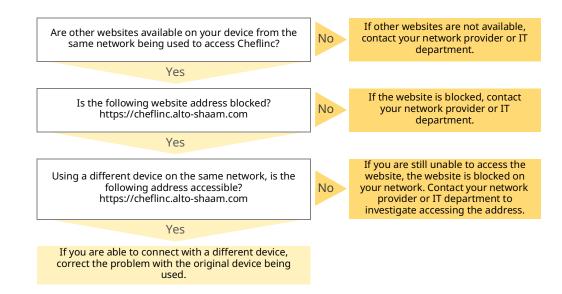


Result

The procedure is now complete.

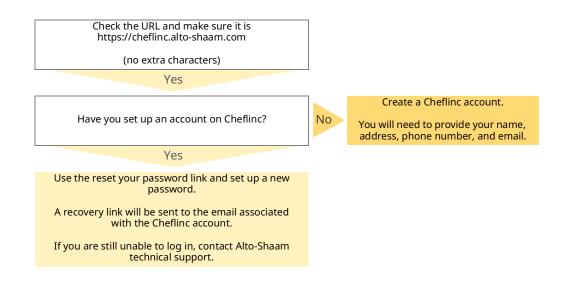


### Cheflinc.alto-shaam.com is Not Available on Your Device



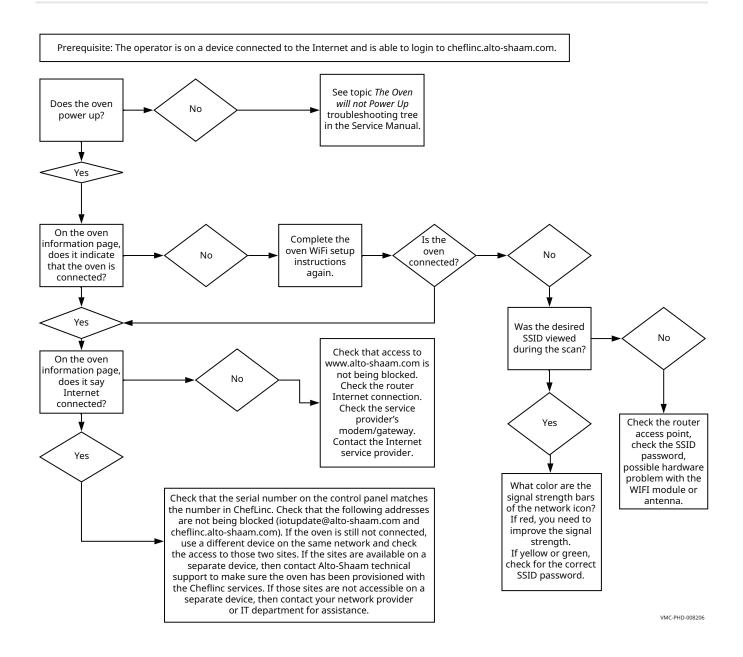


### Cannot Connect to cheflinc.alto-shaam.com



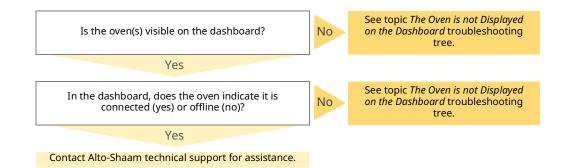


### The Oven is not Displayed on the Dashboard



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# Unable to Assign Recipes from the Dashboard to Ovens in the Field





### TROUBLESHOOTING

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### Notifications

### FCC ID: N6C-SDPAC IC ID: 4908A-SDPAC

### NOTICE

### Federal Communication Interference Statement (United States only)

This equipment has been tested and found to comply with the limits for a class B digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Re-orient or relocate the receiving antenna
- Increase the separation between the equipment and receiver
- Connect the equipment to an outlet on a circuit different from that to which the receiver is connected
- Consult the dealer or an experienced radio/TV technician for help

The antenna(s) used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be colocated or operating in conjunction with any other antenna or transmitter.



### Canadian Department of Communications Industry Canada Notice (Canada only)

This Class B digital apparatus complies with Canadian ICES-003.

#### FCC Rules, Part 15 / Industry Canada

This device complies with Part 15 of FCC Rules and Industry Canada licenseexempt RSS standard(s). Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) This device must accept any interference, including interference that may cause undesired operation of this device.

This equipment complies with FCC/IC radiation exposure limits set forth for an uncontrolled environment and meets the FCC radio frequency (RF) Exposure Guidelines in Supplement C to OET65 and RSS-102 of the IC radio frequency (RF) Exposure rules. This equipment should be installed and operated keeping the radiator at least 20 cm or more away from a person's body.

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication.

This radio transmitter (identify the device by certification number, or model number if Category II) has been approved by Industry Canada to operate with the antenna types listed below with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

For product available in the USA/Canada market, only channels 1–11 can be operated. Selection of other channels is not possible. If this device is to be operated in the 5.15~5.25GHz frequency range, it is restricted to indoor environments only.

Antenna: Proprietary

Antenna gain information: Embedded Antenna: 3.25dBi (2.4 GHz), 5.0dBi (5 GHz)

Frequency Tolerance: +/-20ppm

#### WARNING

The FCC / The Industry Canada regulations provide that changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.



### **General Specifications**

Chipset:	QCA9377-3, (Qualcomm Atheros)
Host Interface:	Wifi: SDIO v3.0; BT: High Speed UART
<b>Operating Voltage:</b>	3.30 VDC +/- 5%
Operating Temperature:	-20 to +70 degrees C
Dimensions:	18.0 x 13.0 x 2.2 mm (L x W x D)
Connector Type:	52-pin proprietary
Radio Specifications:	802.11b/g/n: 2.412–2.484 GHz;
	802.11a/n: 5.18–5.825 GHz
	BT: 2.402–2.480 GHz
Link Rates (1 stream):	IEEE 802.11b: 1–11 Mbps
	IEEE 802.11g: 6–54 Mbps
	IEEE 802.11a: 6–54 Mbps
	IEEE 802.11n HT20: 6.5–65.0 Mbps
	IEEE 802.11n HT40: 13.5–135.0 Mbps
	IEEE 802.11ac VHT20: 6.5–78.0 Mbps I
	EEE 802.11ac VHT40: 13.5–180.0 Mbps
	IEEE 802.11ac VHT80: 29.3–390.0 Mbps
Modulation Modes:	OFDM (256QAM, 64QAM, 16QAM, QPSK, BPSK), DSSS (CCK, DQPSK, DBPSK), GFSK (1Mbps), π/4 DQPSK (2Mbps), 8DQPSK (3Mbps)
Hardware Encryption:	WEP, WPA/WPA2 (TKIP/AES-CCMP), WAPI
Quality of Service (QoS):	WMM, WMM-PS, 802.11e



### Conditions for Ovens Installed in New York City

- Operating instructions in the manual must be read and understood by all persons using the appliance. The person responsible for training of the operators is responsible for the safekeeping of the manual.
- Prior to installation, plans specifying the exact product name/model number and dimensions/specifications shall be filed with and approved by New York City Department of Buildings (DOB). A copy of DOB docketed (Stamped, numbered and dated) plans shall be transmitted to the Fire Department for review and approval, as applicable.
- Installation, maintenance, and cleaning procedures shall comply with all applicable New York City Fire Code, New York City Electric Code, New York City Construction Codes (including the Building Code and the Mechanical Code), and rules.
- The cooking equipment shall be used for light duty cooking ad food warming only, and shall be provided with catalyst to limit the emission of grease-laden air.
- The cooking equipment shall be installed in an area approved by the New York City Department of Buildings.
- Underwriters Laboratories, Inc.'s listing requirements and manufacturer's installation, operation and maintenance requirements shall be complied with.
- The cooking equipment (including filters and catalyst) shall be inspected, cleaned and replaced if necessary, by a qualified person holding a Fire Department Certificate of Fitness. They catalyst shall be maintained in proper working order. A record of such inspection and cleaning shall be kept on the premises for inspection.
- All installations are subject to inspection by representatives of the Bureau of Fire Prevention which may result in additional requirements being imposed.
- The Fire Department's condition of approval shall be provided to all New York City buyers, users and installers.
- Certificate of Approval number shall be plainly and permanently stamped or otherwise fixed upon each product by the manufacturer or the local representative of the manufacturer.
- The equipment's technology does not violate any patent, trade name, trade secret or other intellectual right.
- The Certificate of Approval does not constitute an endorsement or recommendation of the product by the Fire Department, but is a certification that the product is acceptable as of the date of issuance.
- The Fire Department may withdraw this approval at any time in the event there is a reasonable doubt that the product does not operate or perform as required by code, the conditions of the resolution or as represented in the application.
- Any end user who fails to comply with the conditions as outlined in this approval will be subject to enforcement action.



### Warranty

Introduction	Alto-Shaam, Inc. warrants to the original purchaser only, that any original part found to be defective in material or workmanship will be replaced with a new or rebuilt part at Alto-Shaam's option, subject to provisions hereinafter stated.
Warranty Period	The original parts warranty period is as follows:
	For all other original parts, one (1) year from the date of installation of appliance or fifteen (15) months from the shipping date, whichever occurs first.
	The labor warranty period is one (1) year from the date of installation or fifteen (15) months from the shipping date, whichever occurs first.
	<ul> <li>Alto-Shaam will bear normal labor charges performed during standard business hours, excluding overtime, holiday rates or any additional fees.</li> </ul>
	For the refrigeration compressor, if installed, the warranty period is five (5) years from the date of original installation of the appliance.
	For heating elements on Halo Heat <sup>®</sup> Cook and Hold ovens, the warranty period is for as long as the original owner owns the oven. This warranty period applies to units sold after 2/1/2009 and excludes holding-only ovens.
	To be valid, a warranty claim must be asserted during the applicable warranty period. This warranty is not transferable.
Exclusions	This warranty does not apply to:
	Calibration.
	<ul> <li>Replacement of light bulbs, rubber gaskets, grease filters, air filters, racks, jet plates, and/or the replacement of glass due to damage of any kind.</li> </ul>
	<ul> <li>Equipment damage caused by accident, shipping, improper installation or alteration.</li> </ul>
	Equipment used under conditions of abuse, misuse, carelessness or abnormal conditions, including but not limited to, equipment subjected to harsh or inappropriate chemicals, including but not limited to, compounds containing chloride or quaternary salts, poor water quality, or equipment with missing or altered serial numbers.
	<ul> <li>Equipment damage caused by use of any cleaning agents other than those recommended by Alto-Shaam, including but not limited to damage due to chlorine or other harmful chemicals.</li> </ul>
	<ul> <li>Any losses or damage resulting from malfunction, including loss of food product, revenue, or consequential or incidental damages of any kind.</li> </ul>
	<ul> <li>Equipment modified in any manner from original model, substitution of parts other than factory authorized parts, unauthorized removal of any parts including legs, or unauthorized addition of any parts.</li> </ul>
	Continued on next page

ALTO-SHAAM.

- Equipment damage incurred as a direct result of poor water quality\*, inadequate maintenance of steam generators and/or surfaces affected by water. Water quality and required maintenance of steam generating equipment is the responsibility of the owner/operator.
- Equipment damage incurred as a result of not following the required maintenance schedule published in the manuals for the equipment.

Conclusion

This warranty is exclusive and is in lieu of all other warranties, express or implied, including the implied warranties of merchantability and fitness for a particular purpose. No person except an officer of Alto-Shaam, Inc. is authorized to modify this warranty or to incur on behalf of Alto-Shaam any other obligation or liability in connection with Alto-Shaam equipment.

\*Refer to the product spec sheet for water quality standards.



### **DECLARATION OF CONFORMITY**

Manufacturer: Alto-Shaam, Inc. W164 N9221 Water Street Menomonee Falls, WI 53202-0450

**EQUIPMENT TYPE:** 

**EQUIPMENT DESCRIPTION:** 

**MODEL NUMBER:** 

**APPLIED DIRECTIVES:** 

**APPLIED STANDARDS:** 

CE



Household and Similar Electric Appliances

Commercial Electric Convection Ovens

VMC-H2, VMC-H3, VMC-H4, VMC-H2H, VMC-H3H, VMC-H4H, VMC-F3E, VMC-F4E with or without a V after the dash.

Low Voltage Directive 2014/35/EU MD (Machinery Directive) 2006/42/EC EMC – 2014/30/EU RED – 2014/53/EU

EN 60335-1:2014 EN 60335-2-42:2003 + A1:2008 + A11:2012 EN 55014-1: CISPR 14, EN 55014-2: CISPR 14 EN 62479, EN 300 328, EN 301 489, EN 300 893

We the undersigned, hereby declare that the equipment specified above conforms to the above Directives and Standards

Manufacturer Name: ALTO-SHAAM INC. NAME: Christa Pieper TITLE: Certification Manager

SIGNATURE: Chub

DATE: <u>October 15, 2019</u>

ALTO SHAAM





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