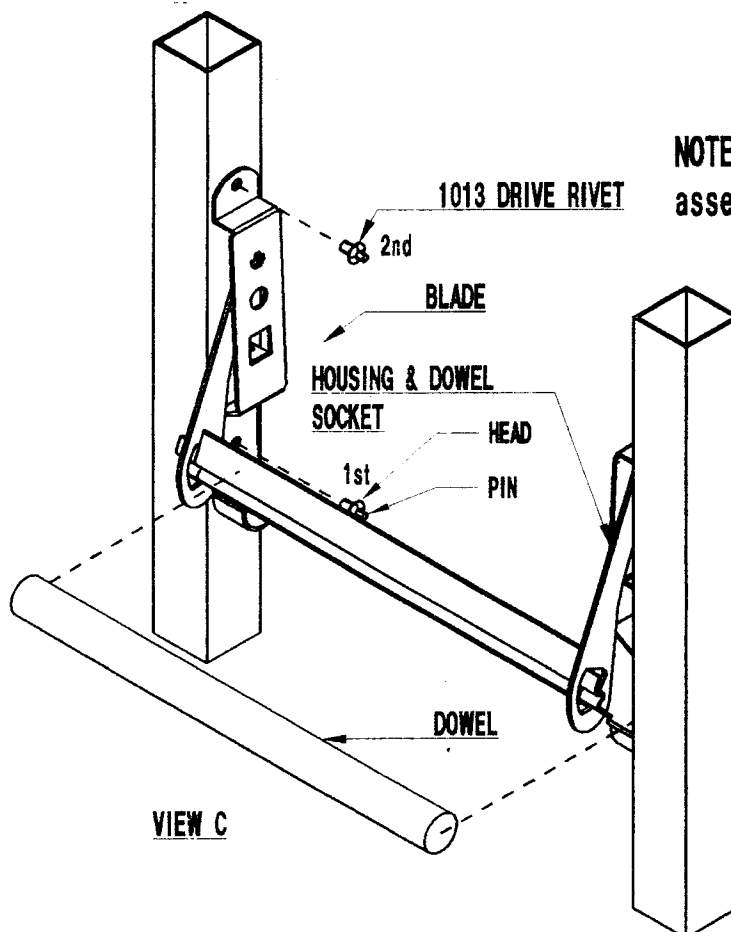
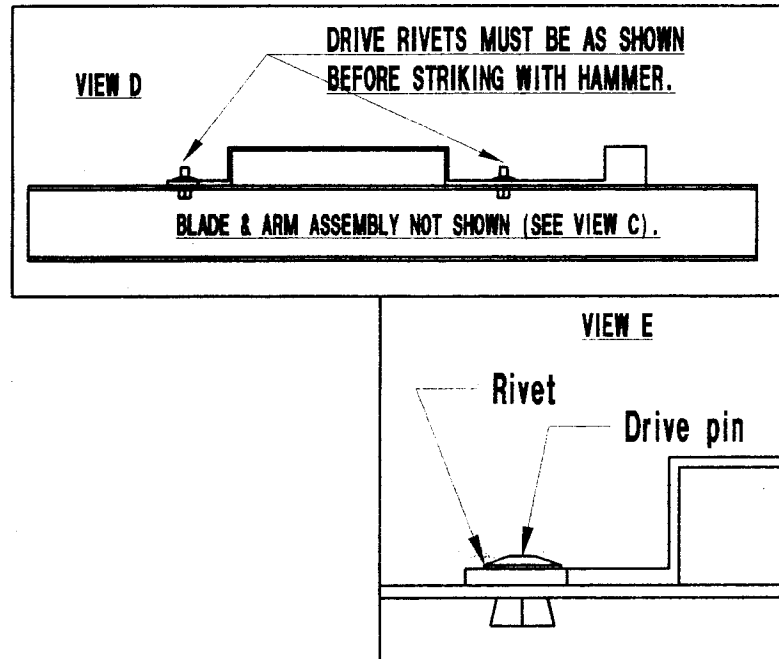


ASSEMBLY INSTRUCTIONS FOR THE FOUR DECK TOWER UNITS. T369 4-HIGH REGULAR T344 4-HIGH SERRATED

TOOLS: HAMMER & TWO 7/16 WRENCHES

1. Place the upright, top cross tube, assembled upright & bottom cross tube on a table making a rectangle as shown in View A.
2. Fasten a 1/4 x 2 bolt with one 1/4 flat washer, 1/4 lock washer & 1/4 nut at each top end of the frame shown in View A.
3. Fasten a foot to the bottom cross tube & upright using two 1/4 x 2 bolts with one 1/4 lock washer & one 1/4 nut each.
See View A.
4. Repeat step 3 by fastening the other foot to the bottom cross tube & the assembled upright. (Tighten all nuts & bolts)
5. Lay the frame on its upright side. (The side without the housing assemblies on it.)
6. Insert a blade in the hole of a right arm on the assembled upright tube. (See Views B & C.)
7. Insert the left end of the blade in the hole of the left arm as shown in Views B & C.
8. Attach the housing & dowel socket assembly to the appropriate position on the upright with two drive rivets. See View C, D & E. Use a hammer to pound the pin into the rivet while the rivet is inserted into the housing & upright holes.
9. Repeat steps 7 & 8 for the remaining stations.

DESCRIPTION	PART NO.
DRIVE RIVET	1013
RIGHT HOUSING & DOWEL SOCKET	36901RG
LEFT HOUSING & DOWEL SOCKET	36901LG
REGULAR BLADE	227 *
SERRATED BLADE	233 *
WOOD DOWEL	173 **
METAL DOWEL	197 ***
+0909,1212,1515,1818,	
2020,2424,2727,3030,3636,4848	
**09,12,15,18,20,24,27,30,36	
***09,12,15,18,20,24,27,30,36,48	



NOTE: Do not open the arm on the housing assembly prior to mounting the housing assembly.

1. Put both rivets thru holes in housing and square tubing as shown.
2. Hold 2nd rivet and housing with one hand. Hit the 1st rivet with a hammer until the pin is flush with the head of the rivet.
3. Hold the housing with one hand and hit the 2nd rivet with a hammer until the pin is flush with the head of the rivet.

NOTE: THE DOWEL RESTS IN THE DOWEL SOCKETS NOT ON THE TEAR OFF BAR.

PATENT PENDING

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