

Fully-Welded Steel Utility Cart

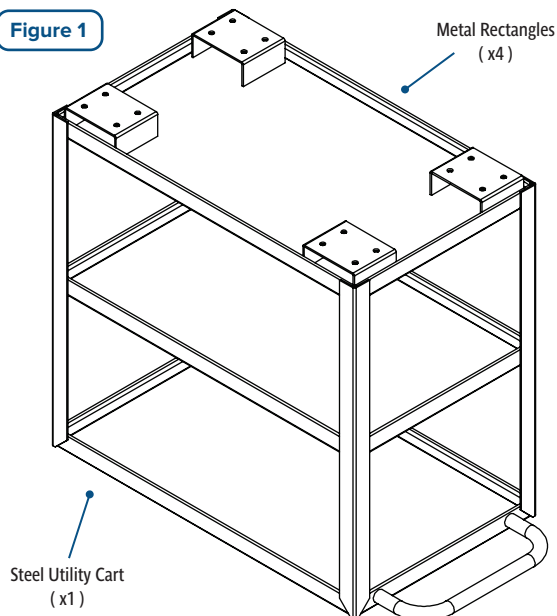
STEP 1

Check for any damage and make sure to have all correct pieces before assembly

STEP 2

With the help of another person, flip the cart upside down so that the top shelf is touching the ground. The bottom of the cart will have four raised metal rectangles in each corner where the casters will go. (See Figure 1)

Figure 1

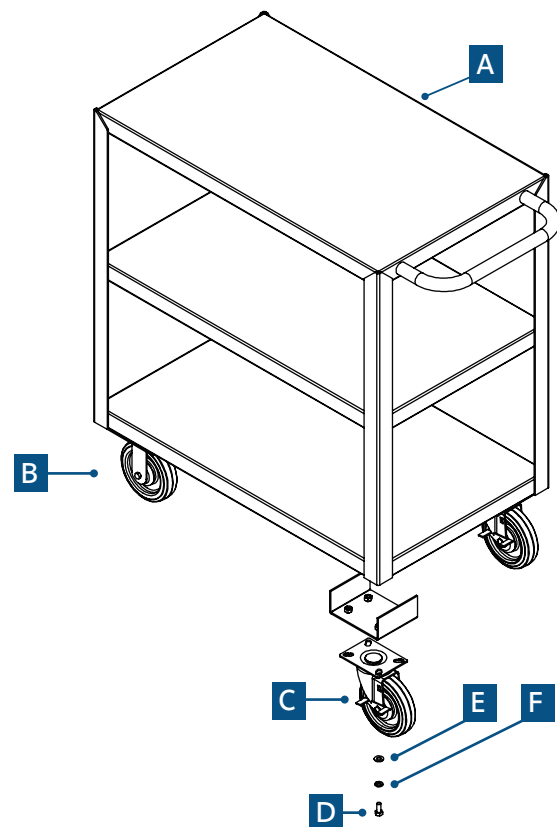


PARTS LIST

- | | |
|-------------------------------------|--------------------------------|
| A (1) Steel Utility Cart | D (16) Steel Hex Screws |
| B (2) Rigid Caster | E (16) Split Washer |
| C (2) Swivel Caster w/ Brake | F (16) Normal Washer |

Note: ½" wrench and socket needed for assembly (not included).

DIAGRAM



STEP 3

Align a swivel caster with the corner below the handle of the cart and make sure all four holes are lined up correctly. (See Figure 2)

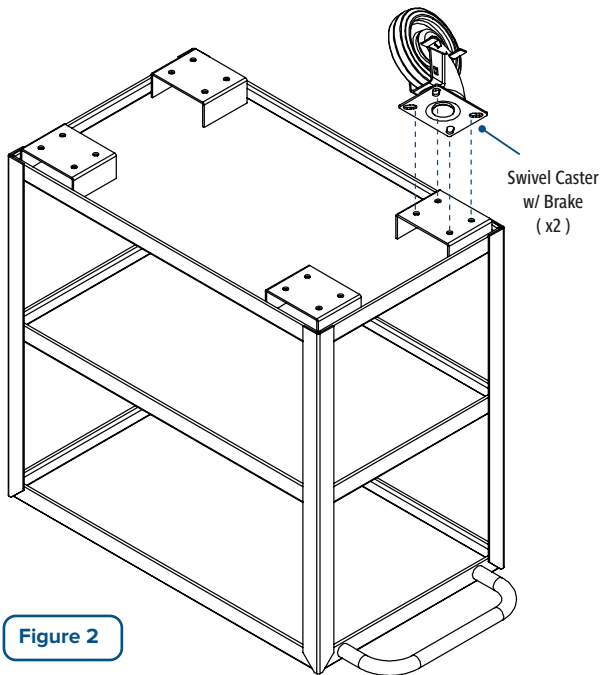
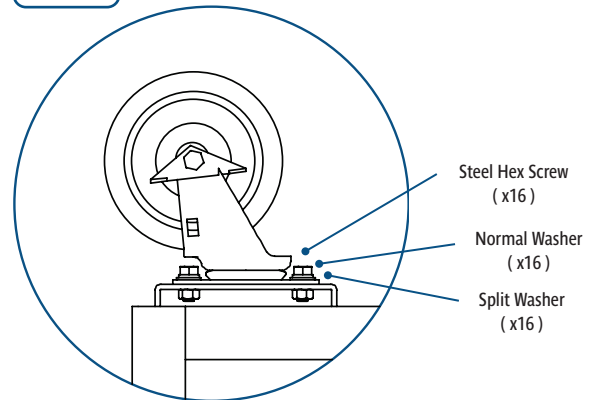


Figure 2

STEP 4

To attach to the cart, place a split washer on the steel hex screw and then add a normal washer. Then, insert the screw with washers into one of the holes using a wrench. Repeat this process for the other three holes. (See Figure 3)

Figure 3



STEP 5

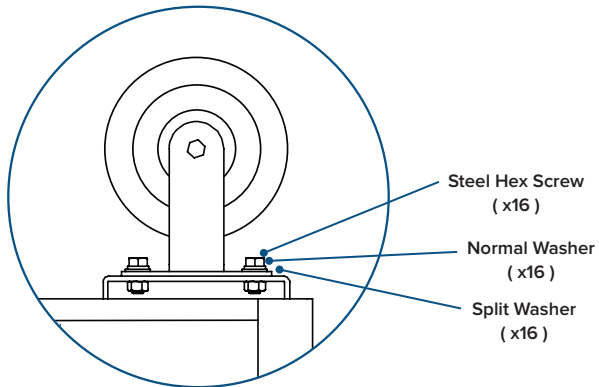
Repeat steps 3 and 4 for the other swivel caster.

Note: Ensure both swivel casters are aligned with the handle at the back of the cart.

STEP 6

For the two rigid casters, repeat the same process of attaching to the cart, but make sure they are aligned to the front of the cart.
(See Figure 4)

Figure 4



STEP 7

Check that all screws are tightly secured.

STEP 8

Flip your cart over with the help of another person

Assembly Complete