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Cleveland™

TR Electric Braising Pan

Installation, Operation, Maintenance, Parts & Service

This manual is updated as new information and models are released. Visit our website for the latest manual.

Models:

SEL-30-TR
SEL-40-TR
SEM-30-TR
SEM-40-TR



For your future reference.

Model # _____

Serial # _____

Model # & Serial #.
(Open front panel to view rating label.)



Read the manual thoroughly.
Improper installation, operation or
maintenance can cause property
damage, injury or death.

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STATEMENT OF RESPONSIBILITIES / DÉCLARATION DES RESPONSABILITÉS / DECLARACIÓN DE RESPONSABILIDADES

This document is for use by experienced and trained Qualified Cleveland Range, LLC Authorized Service Representatives who are familiar with both the safety procedures, and equipment they service. Cleveland Range, LLC assumes no liability for any death, injury, equipment damage, or property damage resulting from use of, improper use of, or failure to use the information contained in this document. Cleveland Range, LLC has made every effort to provide accurate information in this document, but cannot guarantee that this document does not contain unintentional errors and omissions.

The information in this document may be subject to technical and technological changes, revisions, or updates. Cleveland Range, LLC assumes no liability or responsibility regarding errata, changes, revisions, or updates.

Qualified Cleveland Range, LLC Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, OSHA regulations, and disconnect / lock out / tag out procedures for all utilities including steam, and disconnect / lock out / tag out procedures for gas, electric, and steam powered equipment and / or appliances.

All utilities (gas, electric, water and steam) should be turned OFF to the equipment and locked out of operation according to OSHA approved practices during any servicing of Cleveland Range equipment

Qualified Cleveland Range, LLC Authorized Service Representatives are obligated to maintain up-to-date knowledge, skills, materials and equipment.

Ce document est destiné à l'usage des Représentants de Service qualifiés et autorisés de Cleveland Range, LLC qui possèdent l'expérience et la formation ainsi que la bonne connaissance des mesures de sécurité et du matériel qu'ils entretiennent.

Cleveland Range, LLC décline toute responsabilité pour tout cas de décès, blessure, dommage matériel ou dommage aux biens résultant de l'utilisation, de la mauvaise utilisation ou du manquement d'utilisation des renseignements contenus dans ce document.

Cleveland Range, LLC s'est efforcé à fournir des renseignements précis dans ce document mais ne peut garantir que ce document soit exempt d'erreurs et d'omissions non intentionnelles.

Les renseignements contenus dans ce document peuvent être assujettis à des changements techniques et technologiques, des révisions ou des mises à jour.

Cleveland Range, LLC décline toute obligation ou responsabilité concernant les errata, modifications, révisions ou mises à jour.

Les Représentants de Service qualifiés et autorisés de Cleveland Range, LLC sont tenus de se conformer aux mesures de sécurité normalisées de l'industrie, y compris, mais sans s'y limiter, les réglementations de l'OSHA, les procédures de débranchement / verrouillage / étiquetage relatives à tous les services publics, dont l'approvisionnement en vapeur, et les procédures de débranchement / verrouillage / étiquetage relatives aux équipements et/ou appareils fonctionnant au gaz, à l'électricité et à la vapeur.

Au cours de tout entretien d'un appareil Cleveland Range, tous les services publics (gaz, électricité, eau et vapeur) doivent être FERMÉS au niveau de l'appareil et le dispositif de fonctionnement doit être verrouillé suivant les pratiques approuvées de l'OSHA.

Les Représentants de Service qualifiés et autorisés de Cleveland Range, LLC sont tenus d'actualiser en permanence leurs connaissances, compétences, matériel et équipement.

Este documento está destinado para el uso de los Representantes de Servicio calificados y autorizados de Cleveland Range, LLC quienes cuentan con la experiencia y la capacitación así como el buen conocimiento de las medidas de seguridad y de los equipos que mantienen.

Cleveland Range, LLC, declina toda responsabilidad en caso de cualquier fallecimiento, lesiones, daños al equipo o daños a la propiedad resultantes de la utilización, del uso indebido o de la falta de utilización de la información provista en este documento.

Cleveland Range, LLC se ha esforzado en suministrar información precisa en este documento, pero no puede garantizar que este documento esté exento de errores y de omisiones no intencionales.

La información contenida en este documento podría estar sujeta a cambios técnicos o tecnológicos, revisiones o actualizaciones. Cleveland Range, LLC declina toda obligación o responsabilidad con respecto a erratas, modificaciones, revisiones o actualizaciones.

Los Representantes de Servicio calificados y autorizados de Cleveland Range, LLC tienen la obligación de seguir los procedimientos estándar de seguridad de la industria; los cuales incluyen pero no se limitan a los reglamentos de la OSHA (La Administración de la Seguridad y Salud Ocupacionales), los procedimientos de desconexión, cierre y etiquetado relativos a todos los servicios públicos incluyendo el suministro de vapor y los procedimientos de desconexión, cierre y etiquetado para los equipos y/o aparatos que funcionan a base de gas, electricidad o vapor.

Cuando se esté dando servicio o mantenimiento a un aparato de Cleveland Range, todos los servicios públicos (gas, electricidad, agua y vapor) deben estar APAGADOS para el equipo en cuestión y se debe seguir el procedimiento de cierre de operaciones de acuerdo con las prácticas aprobadas por la OSHA.

Los Representantes de Servicio calificados y autorizados de Cleveland Range, LLC tienen la obligación de actualizar constantemente sus conocimientos, destrezas, materiales y equipamiento.

FOR YOUR SAFETY / POUR VOTRE SÉCURITÉ / PARA SU SEGURIDAD

FOR YOUR SAFETY

Do not store or use gasoline or any other flammable liquids and vapours in the vicinity of this or any other appliance.

POUR VOTRE SÉCURITÉ

Ne pas entreposer ou utiliser d'essence ou d'autres liquides ou vapeurs inflammables à proximité de cet appareil ou de tout autre appareil.

PARA SU SEGURIDAD

No guarde ni use gasolina o cualesquiera otros líquidos o vapores inflamables en las cercanías de éste o cualquier otro aparato.

WARNING: Improper installation, operation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation and operating instructions thoroughly before installing, operating or servicing this equipment.

AVERTISSEMENT : Toute mauvaise pratique en matière d'installation, de fonctionnement, de réglage, de modification, d'entretien ou de maintenance peut causer des dommages matériels, des blessures ou la mort. Lisez la totalité des instructions d'installation et d'utilisation avant d'installer, d'utiliser ou d'entretenir cet équipement.

ADVERTENCIA: La indebida instalación, operación, ajuste, modificación, servicio o mantenimiento puede ocasionar daños a la propiedad, lesiones o muerte. Lea detenidamente las instrucciones de instalación y de operación antes de instalar, poner a funcionar o dar servicio a este equipo.

Do not spray aerosols in the vicinity of this appliance while it is in operation.

This appliance is not to be used by persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

This appliance is not for use by children and they must be supervised not to play with it.

Retain this manual for your reference.

Ne pas pulvériser des aérosols dans le voisinage de cet appareil alors qu'il est en fonctionnement.

Cet appareil ne doit pas être utilisé par des personnes dont les capacités physiques, sensorielles ou mentales sont réduites, ou des personnes dénuées d'expérience ou de connaissance, sauf si elles ont pu bénéficier, par l'intermédiaire d'une personne responsable de leur sécurité, d'une surveillance ou d'instructions préalables concernant l'utilisation de l'appareil.

Cet appareil n'est pas destiné à être utilisé par des enfants et ils doivent être surveillés pour s'assurer qu'ils ne jouent pas avec l'appareil.

Conservez ce manuel pour votre référence.

No pulverice aerosoles en las proximidades de este aparato mientras está en funcionamiento.

Este aparato no debe ser utilizado por personas con capacidades físicas, sensoriales o mentales reducidas, o que no tengan la experiencia y los conocimientos adecuados, a menos que estas personas hayan recibido supervisión e instrucciones en cuanto al uso del aparato por la persona responsable de la seguridad de ellas.

Guarde este manual para su referencia.



WARNING / AVERTISSEMENT / ADVERTENCIA



Improper installation, operation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation and operating instructions thoroughly before installing, operating or servicing this equipment. / Toute mauvaise pratique en matière d'installation, de fonctionnement, de réglage, de

modification, d'entretien ou de maintenance peut causer des dommages matériels, des blessures ou la mort. Lisez la totalité des instructions d'installation et d'utilisation avant d'installer, d'utiliser ou d'entretenir cet équipement. / La indebida instalación, operación, ajuste, modificación, servicio o mantenimiento puede ocasionar daños a la propiedad, lesiones o muerte. Lea detenidamente las instrucciones de instalación y de operación antes de instalar, poner a funcionar o dar servicio a este equipo.



Keep hands away from moving parts and pinch points. / Gardez les mains loin des pièces mobiles et des points de pincement. / Mantenga las manos lejos de piezas móviles y puntos de presión muy localizada.



Surfaces and product may be hot! Wear protective equipment. / Les surfaces et le produit peuvent être chauds! Portez un équipement de protection. / ¡Las superficies y el producto pueden estar calientes! Utilice equipo protector.



Hot product and surfaces. / Produit et surfaces chaudes. / Producto y superficies calientes.

Do not touch. / Ne pas toucher. / No la toque



Do not climb, sit or stand on equipment. / Il ne faut pas monter, s'asseoir ni se tenir debout sur l'équipement. / No subirse, ni sentarse ni pararse sobre el equipo.



Stand clear of product discharge path when discharging hot product. / Écartez-vous du chemin de décharge d'un produit chaud. / Permanezca alejado de la ruta de descarga del producto al vaciar producto caliente.



Do not lean on or place objects on lip. / Ne vous penchez pas sur ou ne placez pas des objets sur la lèvre. / No se apoye ni coloque objetos en el labio.



Inspect unit daily for proper operation. / Inspectez l'unité tous les jours pour son bon fonctionnement. / Inspeccione diariamente el funcionamiento correcto de la unidad.



Floor may become slippery from product spillage. / Déversement de produit peut causer de plancher à être glissant. / Derrame de producto puede causar piso a ser resbaladizo.



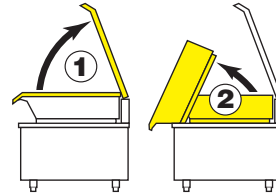
Unit must be anchored as per manual. / Unité doit être ancrée selon les directives du manuel. / Unidad debe estar fijado según el manual.



Heavy / Lourd / Pesado

Team or mechanical lift. / Équipe ou remontée mécanique. / Equipo o elevador mecánico.

IMPORTANT / IMPORTANT / IMPORTANTE



Lift lid before tilting skillet.

Ôtez le couvercle avant d'incliner la chaudière à frire.

Levante la tapa antes de inclinar la sartén.

SERVICING / ENTRETIEN / SERVICIO



Remove electrical power prior to servicing. / Coupez l'alimentation électrique avant l'entretien. / Desconecte la energía eléctrica antes de darle servicio.

Risk of electric shock. / Risque de choc électrique. / Riesgo de choque eléctrico.



Have a qualified service technician maintain your equipment. / Demandez à un technicien en entretien et en réparation qualifié d'effectuer l'entretien de votre équipement. / Haga que un técnico de servicio calificado mantenga su equipo.

INSTALLATION

GENERAL

Installation of the unit must be accomplished by qualified installation personnel working to all applicable local and national codes.

This equipment is built to comply with applicable standards for manufacturers. Included among those approval agencies are: UL, A.G.A., NSF, ASME/N.Bd., CSA, CGA, ETL, and others. Many local codes exist, and it is the responsibility of the owner/installer to comply with these codes.

RECEIVING INSPECTION

Before unpacking visually inspect the unit for evidence of damage during shipping.

If damage is noticed, do not unpack the unit, follow shipping damage instructions.

SHIPPING DAMAGE INSTRUCTIONS

If shipping damage to the unit is discovered or suspected, observe the following guidelines in preparing a shipping damage claim.

1. Write down a description of the damage or the reason for suspecting damage as soon as it is discovered. This will help in filling out the claim forms later.
2. As soon as damage is discovered or suspected, notify the carrier that delivered the shipment.
3. Arrange for the carrier's representative to examine the damage.
4. Fill out all carrier claims forms and have the examining carrier sign and date each form.

APPROXIMATE WEIGHTS

Model #	Unit	Unit with shipping box
SEL-TR-30	420 lbs.	460 lbs.



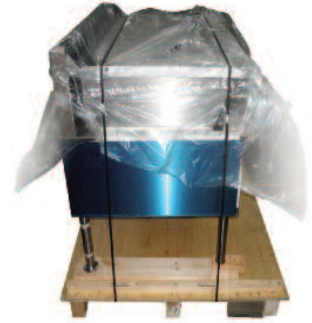
UNCRATING

! CAUTION:

Straps under tension and will snap when cut. Carton may contain staples and skid contains nails. Use proper safety equipment and precautions. Unit is heavy. Use adequate help or lifting equipment as needed.



1. Cut straps and remove box.



2. Cut straps on unit.



3. Remove screws from back of flanged feet (x6).



4. Remove nails to free blocks on front legs.

VENTILATION

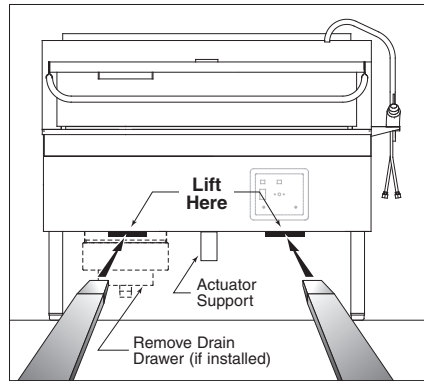
Operation of these units can produce significant levels of steam and condensate, it is recommended they be installed under a ventilation hood in a room which has provisions for adequate make up air. Further information can be obtained by referring to the U.S.A. National Fire Protection Associations NFPA96 regulations. These standards have also been adopted by the National

POSITIONING

This unit must be installed in accordance with the clearances shown on the rating label which is adhered to the unit.

Caution:

The actuator is mounted in center of unit, if using a fork truck, lift as illustrated.



1. Position the unit in its permanent location.
2. Level skilnet by means of adjustable stainless steel feet. For your convenience a foot wrench is taped to one leg. Use a spirit level and level unit four ways; across front and back and down left and right edges.
3. Once positioned and leveled, permanently secure the unit's flanged feet to the floor using 5/16" lag bolts and floor anchors (supplied by the installer). Three bolts are required to secure each of the flanged feet.
4. Seal joints of flanged feet with a silicone sealant.
5. A protective material has been applied to the stainless steel panels. This material must be removed immediately after installation, as heat will melt the material and make it difficult to remove.

ELECTRICAL

Note: Ensure main power is turned off before connecting wires.

Note: The electrical rating label is located on the back of the front panel. For easy access, remove the two screws securing the upper front panel and hinge the lower front panel downwards. Serial number, voltage, phase, amperage and wattage are stated on this label.

Wiring diagram is located on the bottom of component box cover.

ENSURE THE ELECTRICAL SUPPLY MATCHES THE UNIT'S REQUIREMENTS AS STATED ON THE ELECTRICAL RATING LABEL.

General Information

Install in accordance with local codes and/or the National Electric Code ANSI/NFPA No. 70-1990 (USA) or the Canadian Electric Code CSA Standard C22.1 (Canada). A separate fused disconnect switch must be supplied and

installed. The unit must be electrically grounded by the installer.

The electrical supply must match the power requirements specified on the unit's rating label. The copper wiring must be adequate to carry the required current at the rated voltage. Wire must be suitable for at least 194°F (90°C). Refer to Specification Sheet for all electrical specifications. Cleveland strongly recommends the use of liquid tight fittings.

Connection

NOTE: The supply lines will enter through the rear (or bottom) of the unit near the left side of the skilnet and are connected to the terminal block. For ease in attaching the supply lines there is a removable cover on the wiring compartment.

NOTE: This skilnet is factory wired for a 3 phase installation. If single phase is required, check the wiring diagram for proper modifications. The wiring diagram is located on the back of the hinged front panel.

WATER (OPTIONAL)

A 1/2" NPT cold water line and/or a 1/2" NPT hot water line are required if unit is equipped with a single or double pantry faucet.

INSTALLATION CHECKS

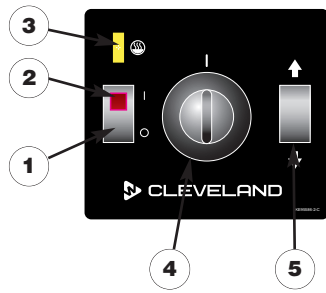
Although the unit has been thoroughly tested before leaving the factory, the installer is responsible for ensuring the proper operation of unit once installed.

1. Supply power to the unit by placing the fused disconnect switch to the "ON" position.
2. Turn Temperature Dial to 150°F (66°C).
3. Toggle Power Switch to the "ON" position.
4. Heat Indicator Light (yellow) should be ON and unit heating. When temperature is reached, Yellow Indicator Light will switch OFF.
5. Turn Temperature Dial to 300°F (150°C). Unit will continue to heat, Heat Indicator Light (yellow) will remain ON until temperature is reached. Then the heat indicator light will cycle off indicating the heating system has shut OFF. The heat indicator light will continue to cycle ON and OFF as the heating system cycles ON and OFF maintaining the desired temperature.
6. Toggle Power Switch to the "OFF" position.

CLEANING

After installation the unit must be thoroughly cleaned and sanitized prior to cooking.

OPERATING INSTRUCTIONS



DESCRIPTION

1. On-Off Switch
2. Power Indicator Light (Red)
3. Heat Indicator Light (Yellow)
4. Temperature Dial
5. Power Tilt Switch
6. Manual Tilt Override
7. Tangent Draw-Off Valve (not shown)
8. Faucet (not shown)

WARNING / AVERTISSEMENT / ADVERTENCIA

If for any reason this unit is not functioning correctly **DO NOT OPERATE**.
Contact your authorized service agent.

OPERATING THE UNIT



1. Perform daily startup inspection.
2. Turn Power Switch to the ON position. The yellow Heat Indicator Light will indicate pan is heating.
3. **MANUAL TILT:** To raise pan, raise the cover and turn the crank clockwise. To lower pan, turn counterclockwise.
POWER TILT: To raise pan, raise the cover and press up on the tilt switch. To lower pan, press down on the tilt switch.

FOR YOUR SAFETY: A power interrupter will automatically shut off the power to the elements whenever the skillet is raised more than 1/2" (13mm).

IMPORTANT: Before commencing to cook, ensure pan is in the lowered position.

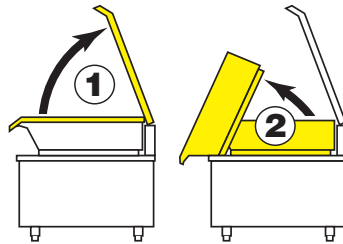
4. To preheat, set Temperature Dial to desired cooking temperature.
5. Allow skillet to preheat for approximately 15-30 minutes.
6. Once preheated, insert product in skillet and adjust Temperature Dial to required cooking temperature.
7. If desired, once product has cooked, it can be held prior to serving at a lower temperature setting.
8. When cooking is completed, set Temperature Dial and Power Switch to the OFF position.
9. Pour the contents of the unit into an appropriate container by tilting the kettle forward or using discharge valve.



NOTE: Cleaning should be completed immediately after cooked foods are removed.



**OPEN COVER BEFORE
TILTING PAN**



POWER TILT MANUAL OVERRIDE INSTRUCTIONS

NOTE: Once unit has been tilted there is now way to lower it until power is restored.



1. Remove plug.



2. Reach under skillet and remove tilt handle.



3. Insert handle onto pump shaft and turn.

OPERATING SUGGESTIONS

1. Turn power switch to the "OFF" position when skillet is not in use.
2. Allow skillet to preheat before adding product.
3. Always lift the spring assist cover before activating the tilt mechanism.
4. During an electrical power interruption, turn Power Switch to the OFF position. This unit cannot be made to operate without electrical power.

CLEANING INSTRUCTIONS



CARE AND CLEANING

Cooking equipment must be cleaned regularly to maintain its fast, efficient cooking performance and to ensure its continued safe, reliable operation. The best time to clean is shortly after each use (allow unit to cool to a safe temperature).

WARNINGS



Chloride Cleaners

Do not use detergents or cleansers that are chloride based or contain quaternary salt.



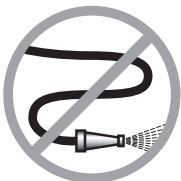
Wire Brush & Scrapers

Do not use a metal bristle brush or scraper.



Steel Pads

Steel wool should never be used for cleaning the stainless steel.



High Pressure Spray Hose

Unit should never be cleaned with a high pressure spray hose.



Stagnant Water

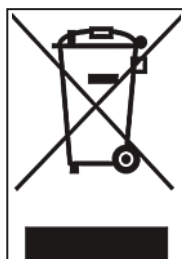
Do not leave water sitting in unit when not in use.

CLEANING INSTRUCTIONS

1. Turn unit off.
2. Remove drain screen (if applicable). Thoroughly wash and rinse the screen either in a sink or a dishwasher.
3. Prepare a warm water and mild detergent solution in the unit.
4. Remove food soil using a nylon brush.
5. Loosen food which is stuck by allowing it to soak at a low temperature setting.
6. Drain unit.
7. Rinse interior thoroughly.
8. If the unit is equipped with a **Tangent Draw-Off Valve**, clean as follows:
 - a) Disassemble the draw-off valve first by turning the valve knob counter-clockwise, then turning the large hex nut counter-clockwise until the valve stem is free of the valve body.
 - b) In a sink, wash and rinse the inside of the valve body using a nylon brush.
 - c) Use a nylon brush to clean tangent draw-off tube.
 - d) Rinse with fresh water.
 - e) Reassemble the draw-off valve by reversing the procedure for disassembly. The valve's hex nut should be hand tight only.
9. Using mild soapy water and a damp sponge, wash the exterior, rinse, and dry.

NOTES

- ⇒ For more difficult cleaning applications one of the following can be used: alcohol, baking soda, vinegar, or a solution of ammonia in water.
- ⇒ Leave the cover off when the kettle is not in use.
- ⇒ For more detailed instructions refer to Stainless Steel Equipment Care and Cleaning (www.nafem.org/resources/stainlesssteelfinal.doc) on Nafem's website (www.nafem.org).



DISPOSAL INSTRUCTIONS

This unit is recyclable. Do not dispose in landfill.

The majority of the unit is composed of stainless steel. Other alloys and electrical components make up a small percentage of the total. Follow Federal, state and local regulations for disposal.

PREVENTATIVE MAINTENANCE



**FOR MAINTENANCE AND REPAIRS CONTACT YOUR AUTHORIZED
MANITOWOC SERVICE AGENCY AND HAVE A QUALIFIED
SERVICE TECHNICIAN MAINTAIN YOUR EQUIPMENT.**



Cleveland Range equipment requires little preventative maintenance. We do however provide the following guidelines for inspection and maintenance to keep your unit functioning at 100%.

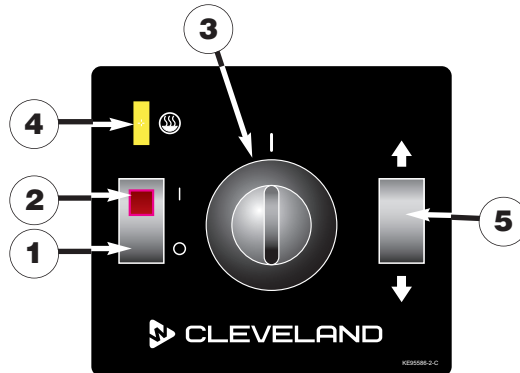


DAILY PRE-STARTUP INSPECTION

1. Cover tilts up and down freely and is held in place when fully open.
2. Draw-Off Valve (if equipped) is installed and handle is in place.
3. Tilt hand wheel is tight (if equipped).
4. Tilt switch (if equipped) (5) is not broken and is functioning properly.
5. Pan tilts up and down correctly.
6. Temperature dial (3) is in place and functioning properly.
7. Red Light (2) comes on when unit is turned on.
8. Orange Light (4) is on when unit is heating.
9. Orange Light (4) is off when unit is tilted.



WARNING:
If for any reason this unit is not functioning correctly **DO NOT OPERATE**. Contact your authorized service agent.



SIX MONTH SERVICE INSPECTION

1. Perform daily startup inspection.
2. There are no hydraulic oil leaks.
3. Adequate exhaust and makeup air is supplied to working area.
4. All panels are in place and securely fastened.

YEARLY SERVICE INSPECTION

1. Perform six month service inspection.
2. Inspect safety thermostat for proper connections.
3. Clean blower.
4. Perform free air calculation (see FREE AIR CALCULATION).

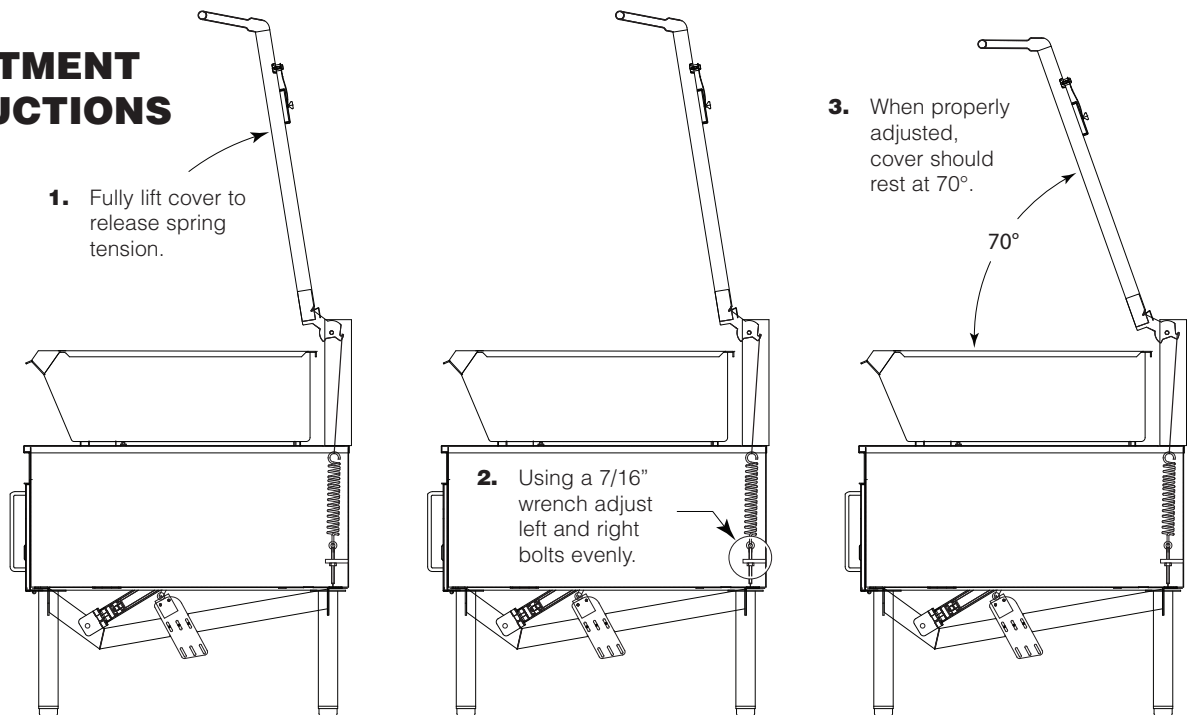
TROUBLESHOOTING AND MAINTENANCE PROCEDURES

*The following trouble shooting guide and maintenance procedures
are meant to be used by Qualified Service Technician*



For periodic maintenance recommendations see “Operators Manual”.

HINGE ADJUSTMENT INSTRUCTIONS



CALIBRATION INSTRUCTIONS

IMPORTANT: DO NOT ATTEMPT TO CALIBRATE THE THERMOSTAT

The electronic thermostat supplied with this skillet has been precisely calibrated at the factory and should not require field calibration.

RECOMMENDED SPARE PARTS LIST

ITEM ON.	DESCRIPTION	QTY.
KE55069-7	SAFETY THERMOSTAT	1
SK50905-2	LIGHT	1
KE52936-13	FUSE, 1 AMP, 250V	1
SK2498399	SHAFT ASSEMBLY, POTENTIOMETER	1
SK2474100	SWITCH, OP/OFF, 120V	1
KE603902-7	CONTACTOR	2
SK53838-30	TRANSFORMER	1
SK2343502	SWITCH, POWER TILT	1
KE52936-9	FUSE, 15 AMP, 250 V	1
SK2345100	THERMOSTAT SENSOR	1
SK2142002	TEMPERATURE SENSOR BOARD	1

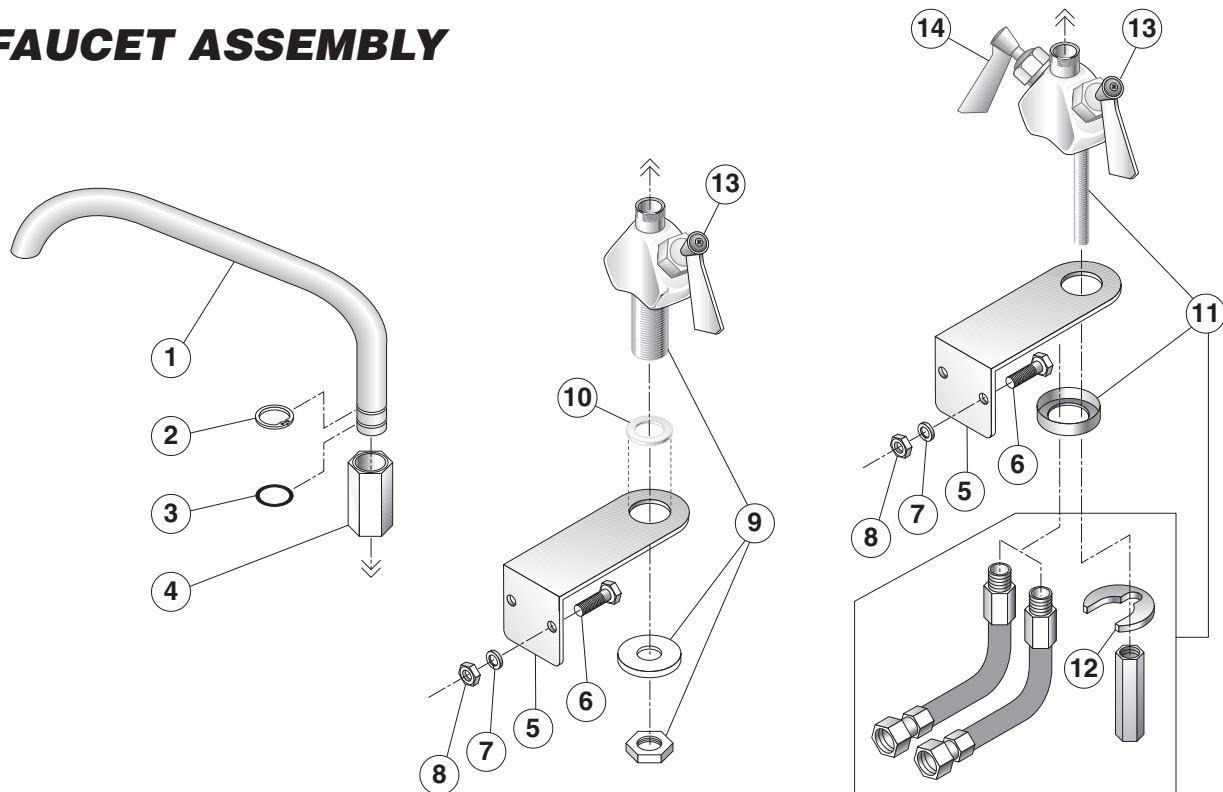
SERVICE PARTS

WARRANTY

Our Company supports a worldwide network of Maintenance and Repair Centers. Contact your nearest Maintenance and Repair Centre for replacement parts, service, or information regarding the proper maintenance and repair of your cooking equipment.

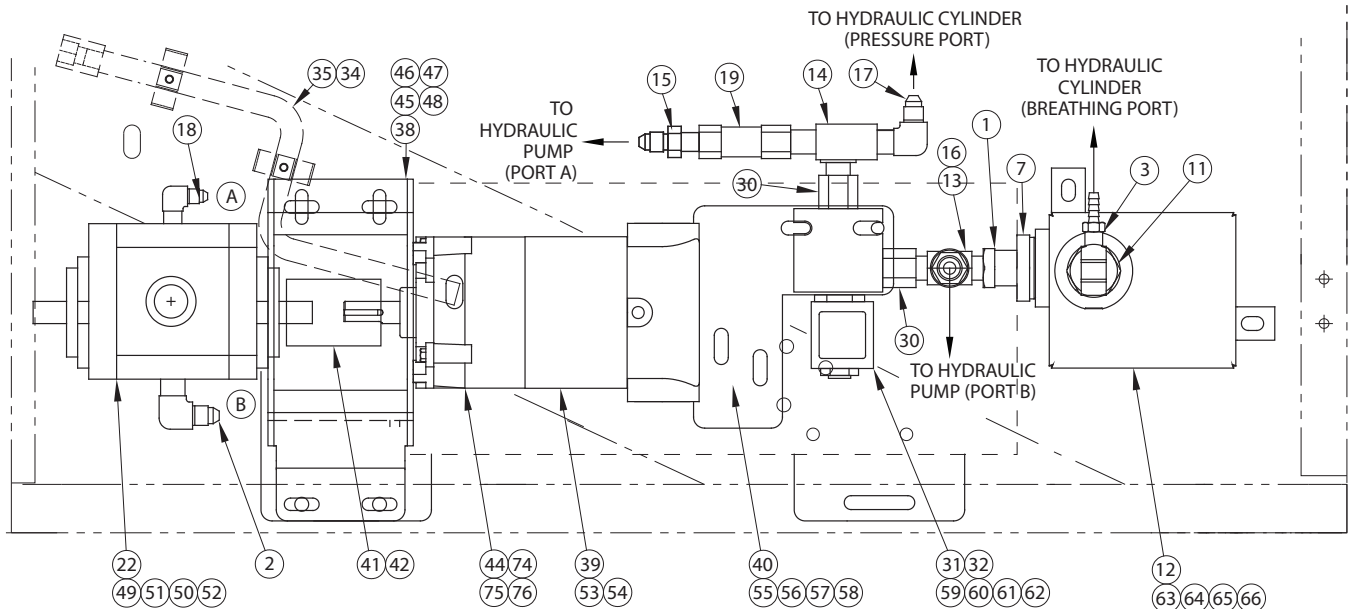
In order to preserve the various agency safety certification (UL, NSF, ASME/Ntl. Bd., etc.), only factory-supplied replacement parts should be used. The use of other than factory supplied replacement parts will void warranty.

FAUCET ASSEMBLY



ITEM #	PART #	DESCRIPTION	QTY.
	SPK14	SINGLE PANTRY FAUCET (includes items 1-10)	
	DPK14	DOUBLE PANTRY FAUCET (includes items 1-8 & 11)	
1.	KE50825-6	3/4" SPOUT	1
2.	FA95007-10	RETAINING RING	1
3.	FA05002-19	"O" RING	1
4.	KE51736	LONG FAUCET NUT	1
5.	SK2382300	FAUCET MOUNTING BRACKET	1
	SK2382400	SPACER, FOR BRACKET	1
6.	FA11258	HEX CAP SCREW	2
7.	FA31029	LOCK WASHER	2
8.	FA21008	HEX NUT	2
9.	KE51401	SINGLE PANTRY BODY (c/w item 13)	1
10.	KE50335	ADAPTER WASHER	1
11.	KE51403	DOUBLE PANTRY BODY (c/w item 13 & 14)	1
12.	SE50447	REPLACEMENT HORSESHOE WASHER	1
13.	SE50021	REPLACEMENT STEM ASSEMBLY, COLD WATER	1
14.	SE50020	REPLACEMENT STEM ASSEMBLY, HOT WATER	1

POWER TILT ASSEMBLY



ITEM	PART #	DESCRIPTION	QTY.
1	FI00351	HEX BUSHING; 1/2 X 1/4	1
2	FI05059	ELBOW; STRAIGHT THREAD	1
3	FI05318-1	ELBOW HOSE BARB 90 BRASS	1
4	KE000523	HYDRAULIC JACK ASSY TR/F	1
5	KE53143	PLUG; 1/4-18 HYDRAULIC	1
6	KE55267	FLOW RESTRICTOR MT/TR	1
7	KE600452	STRAINER; OIL (MT-TR/F)	1
8	KE603728	COVER; CONTROL SWITCHES	1
9	M194	HYDRAULIC OIL; HD68-4L	1
10	SK2147401	FITTING; LIQUID TIGHT	1
11	SK2250700	PLUG MODIFD FI00285	1
12	SK2375699	OIL TANK ASSY MT/TR	1
13	SK2378900	TEE; 1/4 P (M/F/M)	1
14	SK2378901	TEE; 1/4 P (F/M/M)	1
15	SK2379000	ADAPTER; 1/4 P	1
16	SK2379001	ADAPTER; 1/4 P	1
17	SK2379100	ELBOW; 1/4-90D	2
18	SK2379200	ELBOW; O'RING BOSS 90DEG	1
19	SK2379400	CHECK VALVE PARKER C400B	1
21	KE95586-2	LABEL; CLEVELAND/PT/TR	1
22	SK2378802	HYDRAULIC PUMP; TR/F	1
23	SK2379501	HYDRAULIC HOSE ASSY; 22	2
24	KE50581	BRIDGE RECTIFIER; #MB256	1
25	KE52936-9	FUSE; 15A/250V/MDA-15-R	1
26	SK1427305	CAPACITOR; 4700MF/63VDC	1
27	SK2282100	CAPACITOR; CLAMP #VR3	1
28	SK2343502	SWITCH; TILT SWITCH	1
29	KE601979	LIMIT SW; TR- (UL APPV)	1
30	KE603895	HYDRAULIC HOSE ADAPTER	2
31	KE54834-17	SOLENOID VALVE	1
32	KE603873	SOLENOID VALVE CONNECTOR	1
33	KE003707	HYDRAULIC HOSE ASSY	1
34	KE003160	HANDLE MANUAL CRANK	1
35	SK2473800	CLIP; SMALL	2
36	F10	PAN QUAD SCR #8-32X3/8	2
37	KE54907-1	PLUG BUTTON	1
38	KE003705	MOTOR MOUNT BRACKET ASS'Y	1
39	KE603896	GEARMOTOR, DC	1
40	KE603898	SOLENOID MOUNTING PLATE	1
41	KE50582-5	COUPLING HUB 1/2 DIA.	2
42	KE50583-1	SPIDER	1
43	SK2147402	LIQUID TIGHT FITTING	1
44	KE603951	GEAR MOTOR COVER	1

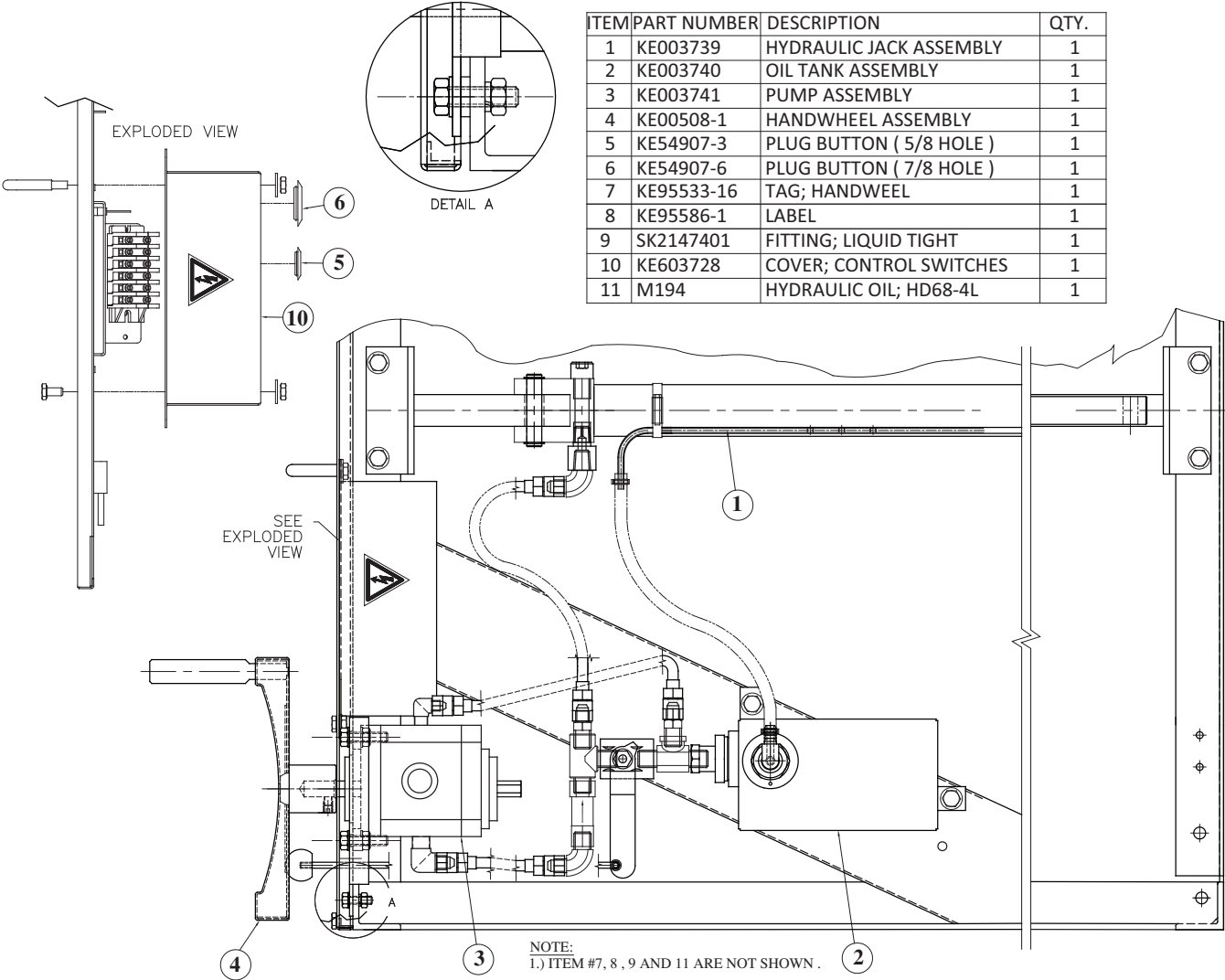
ITEM	PART #	DESCRIPTION	QTY.
FASTENERS FOR THE MOTOR MOUNT BRACKET ASS'Y			
45	FA11260	HEX BOLTS S.S., 1/4-20UNC X 1"	4
46	FA30505-1	FLAT WASHER S.S., 1/4	8
47	FA31029	LOCK WASHER S.S., 1/4	4
48	FA21008	HEX NUT S.S., 1/4-20UNC	4
FASTENERS FOR THE HYDRAULIC PUMP			
49	FA11325	HEX BOLTS S.S., 15/16-18UNC X 1 1/4"	2
50	FA30505-5	FLAT WASHER S.S., 5/16	2
51	FA31030	LOCK WASHER S.S., 5/16	2
52	FA21024	HEX NUT S.S., 5/16-18UNC	2
FASTENERS FOR GEARMOTOR			
53	FA11148	10-32UNF X 3/4 PAN PHIL M/S 18-8 S.S.	4
54	FA32022	EXT. TOOTH LOCK WASHER S.S., #10	4
FASTENERS FOR SOLENOID MOUNTING PLATE			
55	FA11260	HEX BOLTS S.S., 1/4-20UNC X 1"	2
56	FA30505-1	FLAT WASHER S.S., 1/4	4
57	FA31029	LOCK WASHER S.S., 1/4	2
58	FA21008	HEX NUT S.S., 1/4-20UNC	2
FASTENERS FOR SOLENOID VALVE			
59	FA11509-4	HEX BOLTS S.S., 1/4-20UNC X 1 3/4"	2
60	FA30505-1	FLAT WASHER S.S., 1/4	4
61	FA31029	LOCK WASHER S.S., 1/4	2
62	FA21008	HEX NUT S.S., 1/4-20UNC	2
FASTENERS FOR TANK			
63	FA11148	10-32UNF X 3/4 PAN PHIL M/S 18-8 S.S.	1
64	FA32022	EXT. TOOTH LOCK WASHER S.S., #10	1
65	FA30505-2	FLAT WASHER S.S., #10	1
66	FA21006	HEX NUTS 18-8 S.S., #10-24UNC	1
FASTENERS FOR TILTING LIMIT SWITCH			
67	FA11148	10-32UNF X 3/4 PAN PHIL M/S 18-8 S.S.	2
70	FA30505-9	SAE FLAT WASHERS S.S., 1/4	2
71	FA31029	LOCK WASHERS 18.8, 1/4	2
73	FA11260	HEX BOLTS S.S., 1/4-20UNC X 1"	2
PAN WITH TD OPTION			
72	KE603877-1	LIMIT SWITCH MOUNTING BRACKET	1
PAN WITHOUT TD OPTION			
72	KE603877-2	LIMIT SWITCH MOUNTING BRACKET	1

TO ORDER COMPLETE ASSEMBLY:

72	SK003706-1	FOR UNITS WITH TD OPTION	1
72	SK003706-3	FOR UNITS WITH OUT TD OPTION	1

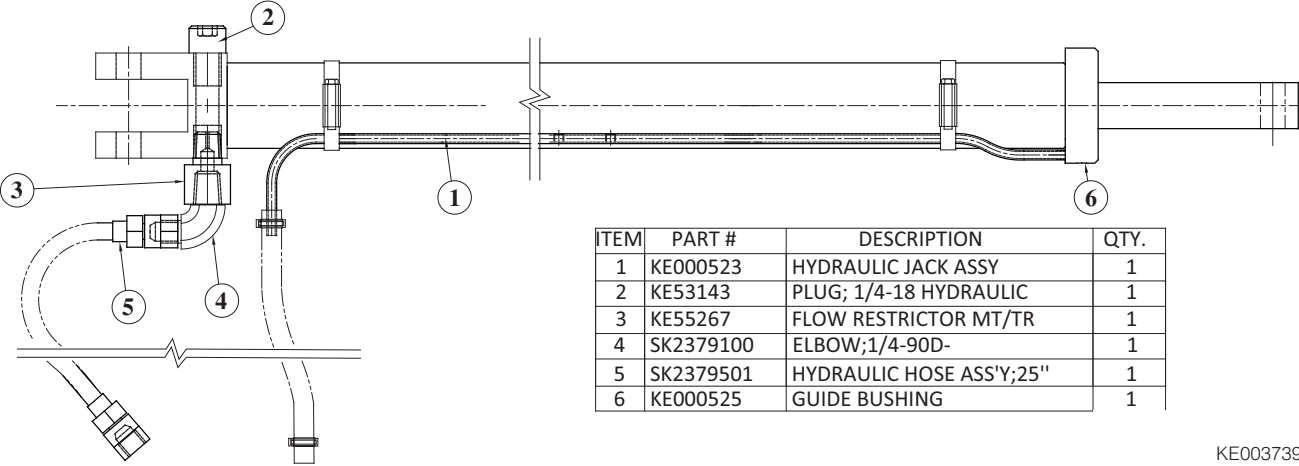
ITEMS 4, 5, 6, 7, 8, 9, 10, 21, 23, 24, 25, 26, 27, 28, 29, 33, 36, 37, 43, 67, 70, 71, 72 & 73 NOT SHOWN

MANUAL TILT ASSEMBLY



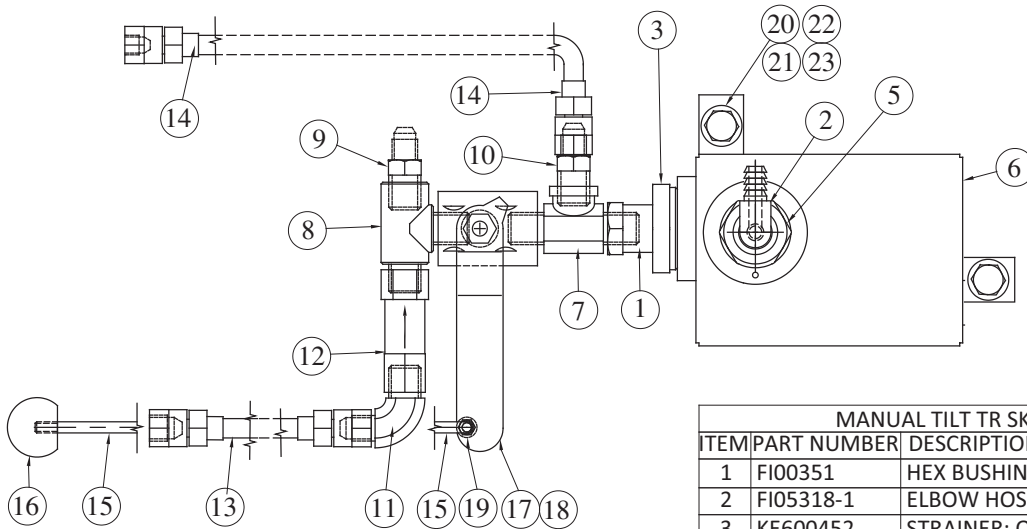
KE003746

HYDRAULIC JACK ASSEMBLY

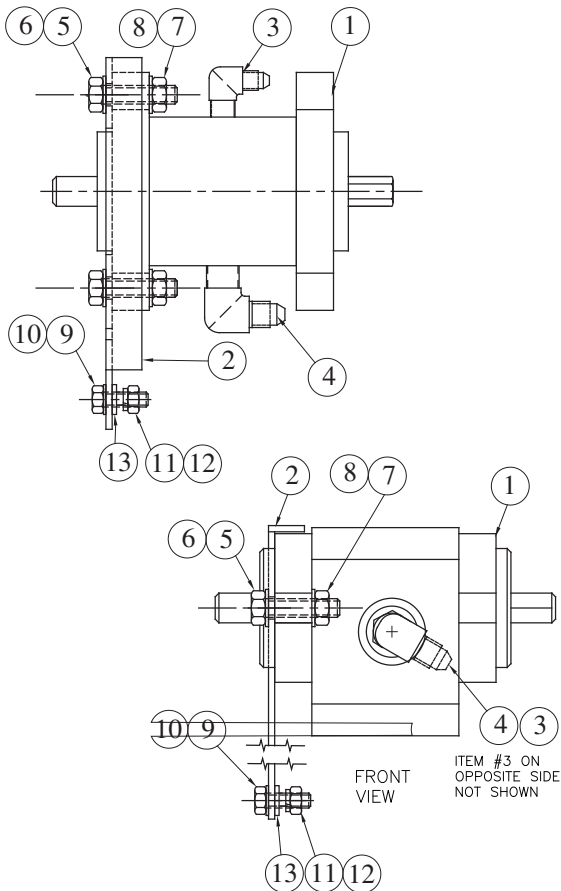


KE003739

OIL TANK ASSEMBLY



PUMP ASSEMBLY



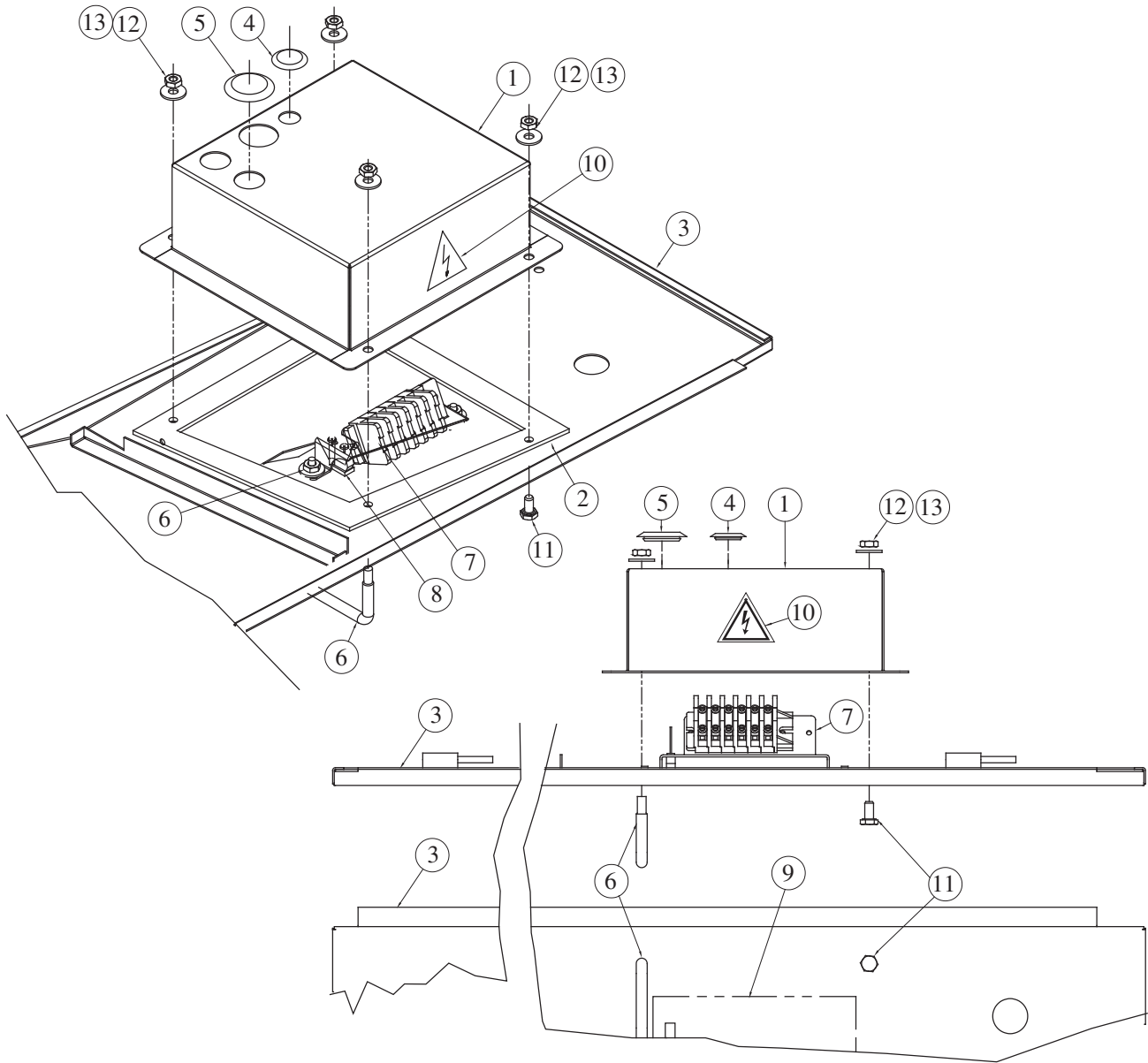
MANUAL TILT TR SKILLET ASSEMBLY			
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	FI00351	HEX BUSHING;1/2 X 1/4	1
2	FI05318-1	ELBOW HOSE BARB 90 BRASS	1
3	KE600452	STRAINER; OIL (MT-TR/F)	1
5	SK2250700	PLUG MODIFD FI00285	1
6	SK2375699	OIL TANK ASSY MT/TR	1
7	SK2378900	TEE; 1/4 P (M/F/M)	1
8	SK2378901	TEE; 1/4 P (F/M/M)	1
9	SK2379000	ADAPTER; 1/4 P	1
10	SK2379001	ADAPTER; 1/4 P	1
11	SK2379100	ELBOW;1/4-90D-	1
12	SK2379400	CHECK VALVE PARKER C400B	1
13	SK2379500	HYDRAULIC HOSE ASS'Y;8"	1
14	SK2379600	HYDRAULIC HOSE ASS'Y.	1
15	SK2376200	LINK ROD	1
16	SK078279-1	BALL KNOB	1
17	SK2379301	BALL VALVE	1
18	SK2382700	VALVE RETURN SPRING	1
19	FA20504-3	LOCK NUT #10	1
20	FA11260	HEX BOLT S.S. 1/4-20 X 1	2
21	FA30505-1	FLAT WASHER S.S 1/4	2
22	FA31029	LOCK WASHER S.S 1/4	2
23	FA21008	HEX NUT S.S 1/4	2

KE003740

KE003741

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	SK2378802	HYDRAULIC PUMP; TR/F	1
2	SK2376000	PUMP MOUNT BRACKET	1
3	FI05059	ELBOW; STRAIGHT THREAD	1
4	SK2379200	ELBOW;O'RING BOSS 90DEG	1
5	FA11325	HEX BOLT S.S. 5/16-18 X 1 1/4	2
6	FA30505-5	FLAT WASHER S.S 5/16	2
7	FA21024	HEX NUT S.S. 5/16-18	2
8	FA31030	SPLIT LOCKWASHER S.S 5/16	2
9	FA11260	HEX BOLT S.S. 1/4-20 X 1	3
10	FA30505-1	FLAT WASHER S.S 1/4	3
11	FA31029	LOCK WASHER S.S 1/4	3
12	FA21008	HEX NUT S.S 1/4	3
13	FA30504	FLAT WASHER 0.328 X 0.625	3

OIL TANK ASSEMBLY

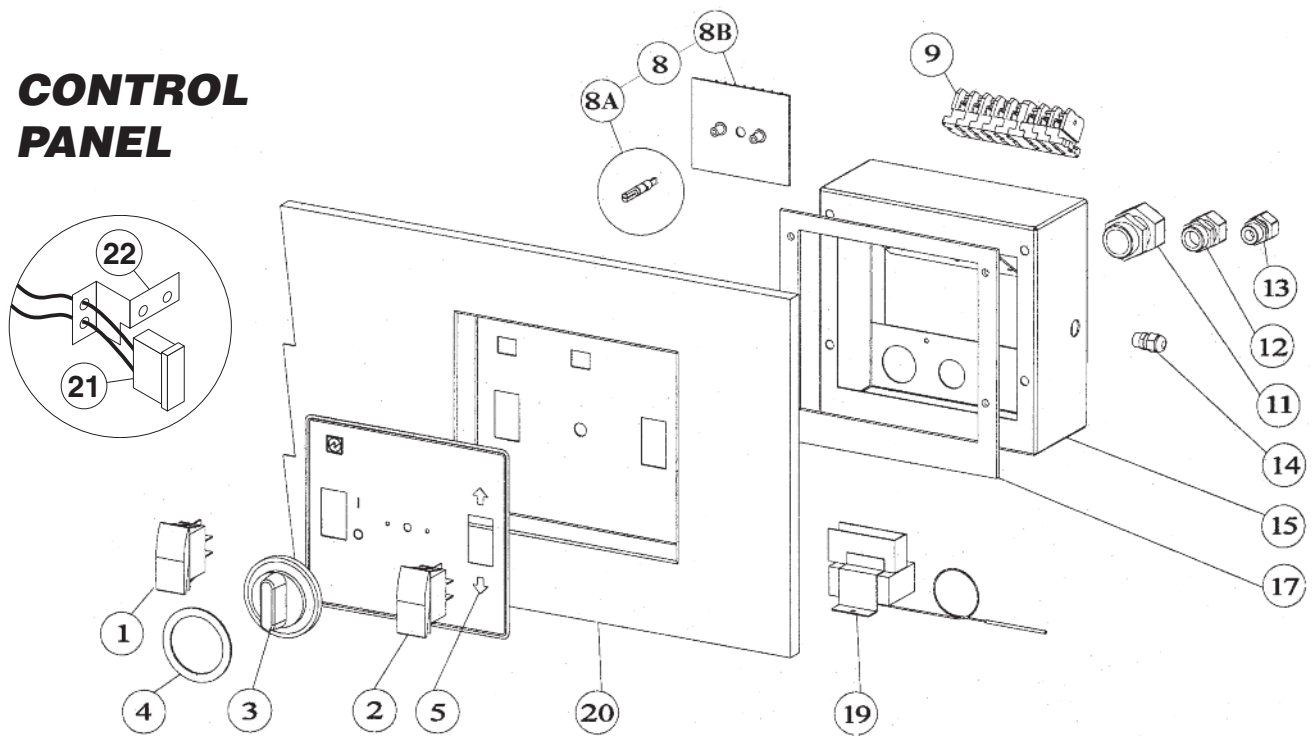


KE003742

KE003742-1 PANEL ASSEMBLY SGL-30-TR			
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	KE603728	COVER; CONTROL SWITCHES	1
2	KE603729	GASKET	1
3	SK00383-4	CONTROL PANEL ASS'Y 30 GAL	1
4	KE54907-3	PLUG BUTTON (5/8 HOLE)	1
5	KE54907-6	PLUG BUTTON (7/8 HOLE)	1
6	KE601005	SWITCH GUARD	1
7	KE603726	TERMINAL BLOOCK BRACKET	1
8	SK50905-1	28V INDICATOR CLEAR LIGHT	1
9	KE95586-1	LABEL; TR SKILLETS	1
10	KE95497	LABEL; RISK OF EL. SHOCK	1
11	FA11260	HEX BOLT S.S. 1/4-20 X 1	2
12	FA30505-1	FLAT WASHER S.S 1/4	4
13	FA21008	HEX NUT S.S 1/4	4
14	FA20504-3	LOCK NUT #10	2

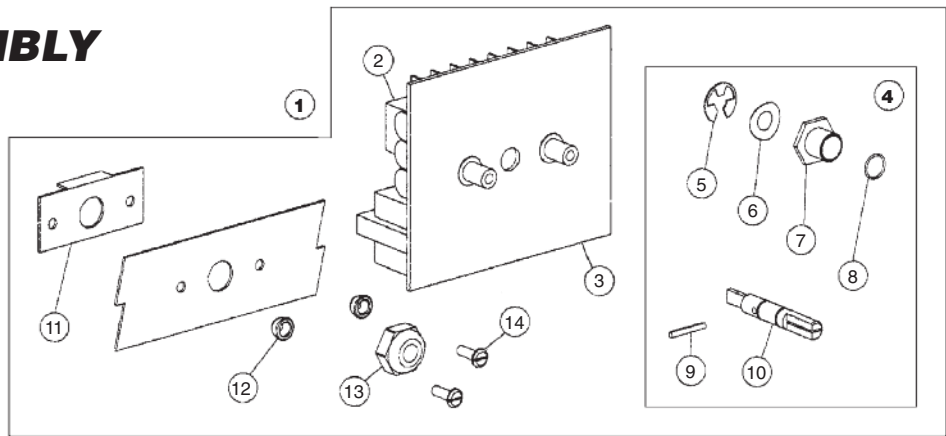
KE003742-2 PANEL ASSEMBLY SGL-40-TR			
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	KE603728	COVER; CONTROL SWITCHES	1
2	KE603729	GASKET	1
3	SK00383-3	CONTROL PANEL ASS'Y 40 GAL	1
4	KE54907-3	PLUG BUTTON (5/8 HOLE)	1
5	KE54907-6	PLUG BUTTON (7/8 HOLE)	1
6	KE601005	SWITCH GUARD	1
7	KE603726	TERMINAL BLOOCK BRACKET	1
8	SK50905-1	28V INDICATOR CLEAR LIGHT	1
9	KE95586-1	LABEL; TR SKILLETS	1
10	KE95497	LABEL; RISK OF EL. SHOCK	1
11	FA11260	HEX BOLT S.S. 1/4-20 X 1	2
12	FA30505-1	FLAT WASHER S.S 1/4	4
13	FA21008	HEX NUT S.S 1/4	4
14	FA20504-3	LOCK NUT #10	2

CONTROL PANEL



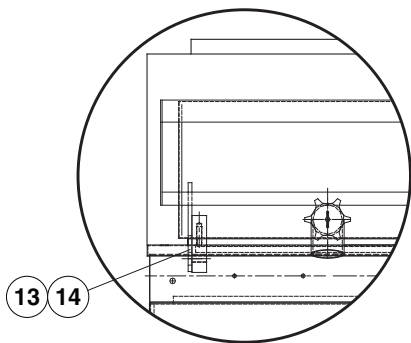
ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	SK2474101	POWER SWITCH	1
2	SK2343502	TILT SWITCH (POWER TILT ONLY)	1
3	SK2138700	DIAL KNOB	1
4	SK2360701	DIAL INSERT °C	1
	SK2360700	DIAL INSERT °F	1
5	SKKE95586-1	LABEL, CLEVELAND, MANUAL TILT	1
	KE95586-2	LABEL, CLEVELAND, POWER TILT	1
8	SE00119	ELECTRONIC THERMOSTAT KIT (INCLUDES 8A & 8B)	1
8A	SK2142002	ELECTRONIC THERMOSTAT	1
8B	SK2498399	SHAFT ASSY.	1
9	SK50872-1	TERMINAL BLOCK	16
	SK50872-2	TERMINAL END	3
	KE603726	TERMINAL BLOCK BRACKET	1
11	SK2147403	LIQUID-TIGHT FITTING 5/8"	1
12	SK2147402	LIQUID-TIGHT FITTING 3/8"	1
13	SK2147401	LIQUID-TIGHT FITTING 5/16" (POWER TILT ONLY)	1
14	SK2147400	LIQUID-TIGHT FITTING 3/16"	1
15	KE603728	COVER, CONTROL SWITCHES	1
17	KE603729	NEOPRENE GASKET	1
19	KE55069-7	HIGH LIMIT	1
20	SK00383-1	CONTROL PANEL, POWER TILT, 40-TR	1
	SK00383-2	CONTROL PANEL, POWER TILT, 30-TR	
	SK00383-3	CONTROL PANEL, MANUAL TILT, 40-TR	1
	SK00383-4	CONTROL PANEL, MANUAL TILT, 30-TR	1
21	SK50905-2	INDICATOR LIGHT (ELECTRIC MODELS)	1
22	SK50903-1	BRACKET	1

SHAFT ASSEMBLY

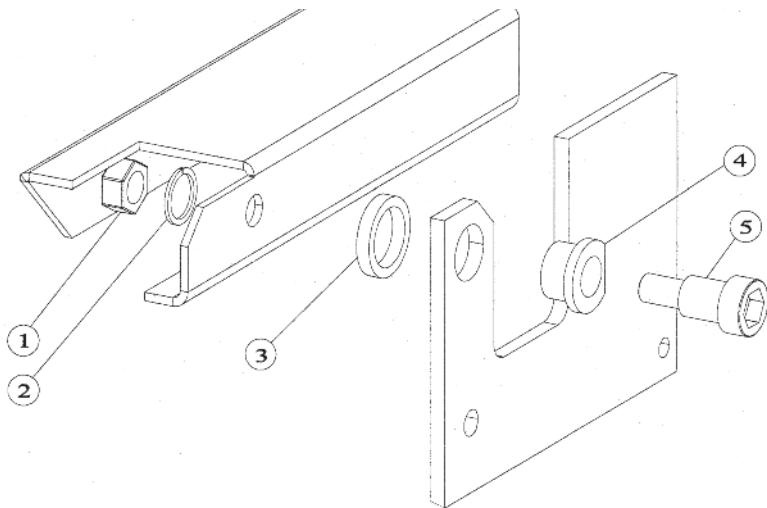


ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	SE00119	THERMOSTAT BOARD ASSEMBLY (INCLUDES 2 - 14)	1
2.	SK2142002	TEMPERATURE SENSOR BOARD	1
3.	SK2159300	INSULATOR, THERMOSTAT	1
4.	SK2498399	POTENTIOMETER SHAFT ASSEMBLY (INCLUDES 5-10)	1
5.	SK2167200	RETAINING RING, SP-NR #R1000-25	1
6.	SK2167100	WASHER, BOWED/SPRING	1
7.	SK2167300	PANEL BEARING	1
8.	SK2382800	RETAINING RING CLIP	1
9.	SK2167000	TENSION PIN	1
10.	SK2166800	POTENTIOMETER SHAFT	1
11.	SK2491500	STOP PLATE ASSY.	1
12.	KE55242-2	SEALER WASHER	2
13.	KE51005	ROTARY SHAFT SEAL	1
14.	FA11056	SCREW 6-32 X 1/8	2

PAN HINGE

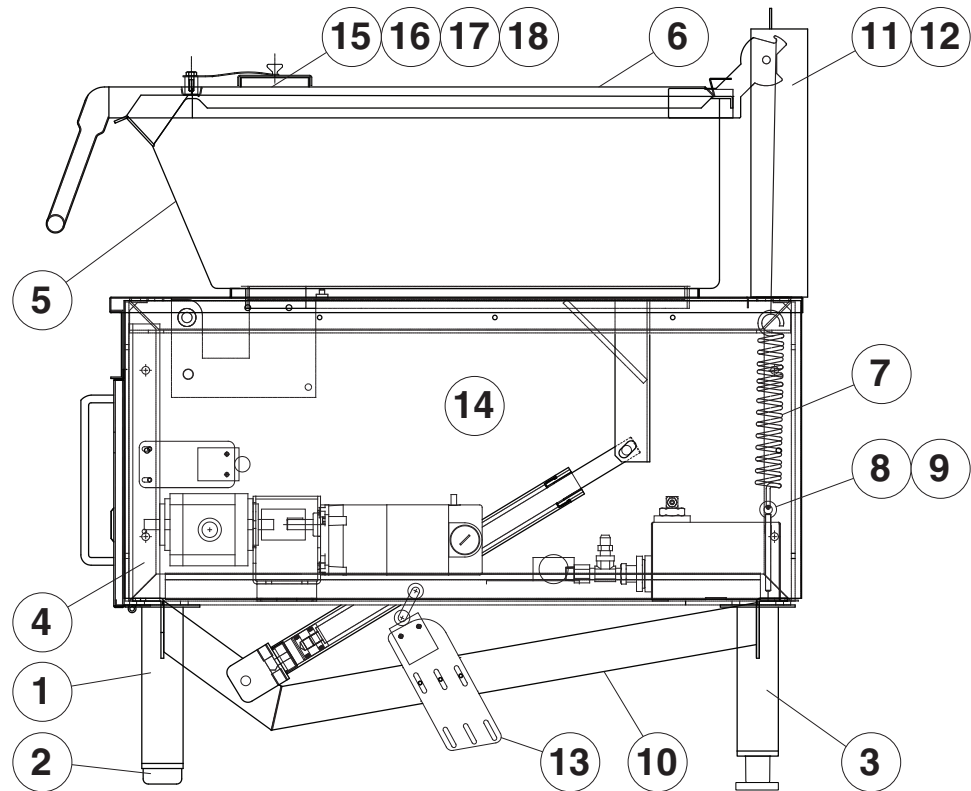


For units with TD Valve



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	FA20032	LOCK NUT 1/2-13 S.S.	2
2	FA30505-3	LOCK WASHER 1/2-13 S.S.	2
3	SK078248-1	SPACER	2
4	G02925-2	BUSHING	2
5	FA15015	BOLT 1/2-13 X 3/4", for units with TD	2
13	FA15019-2	SHOULDER BOLT, 1/2-13 (303)	2
14	SK50813	BEARING HINGE	2

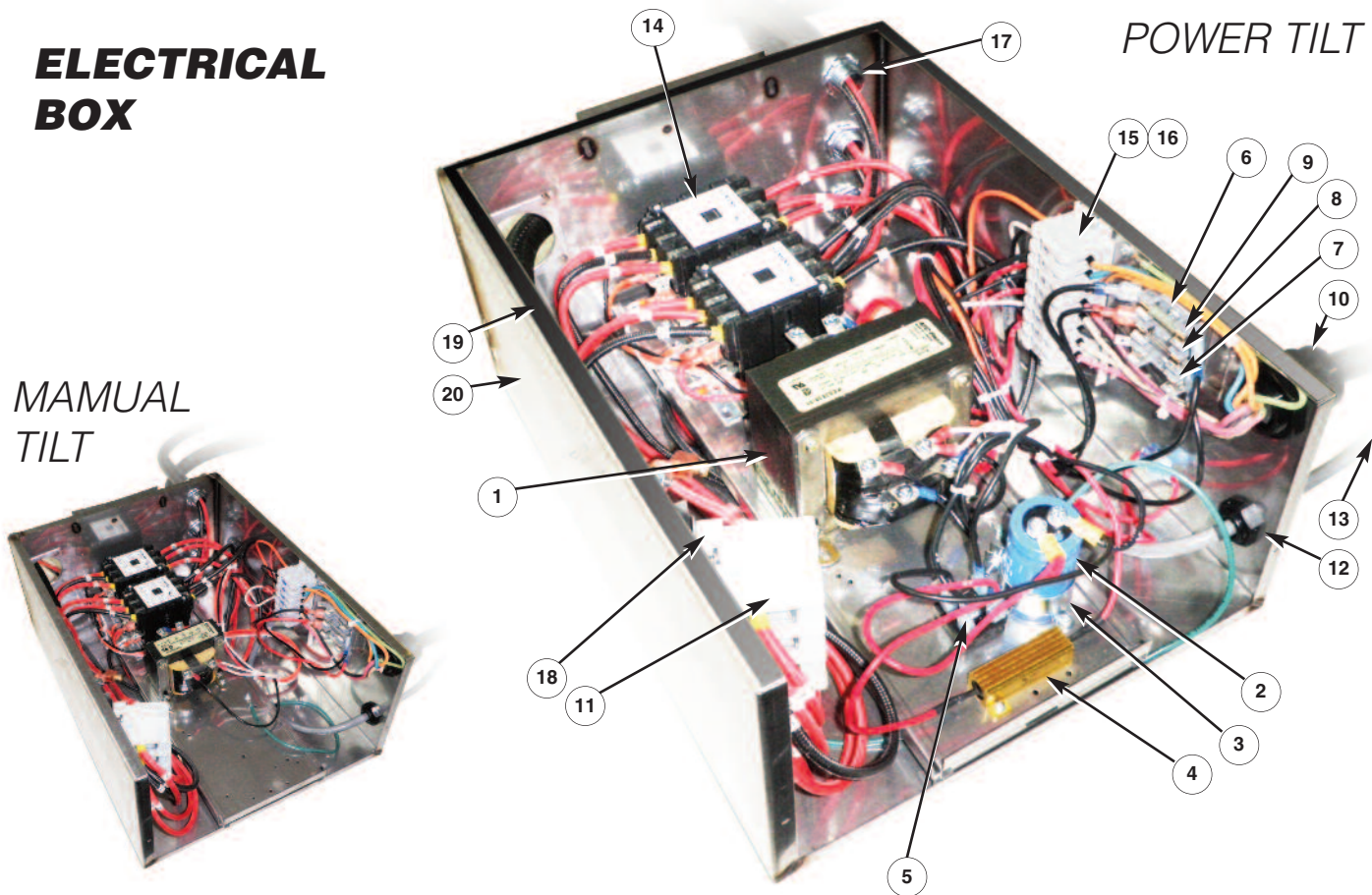
FRAME / LID ASSMEBLY



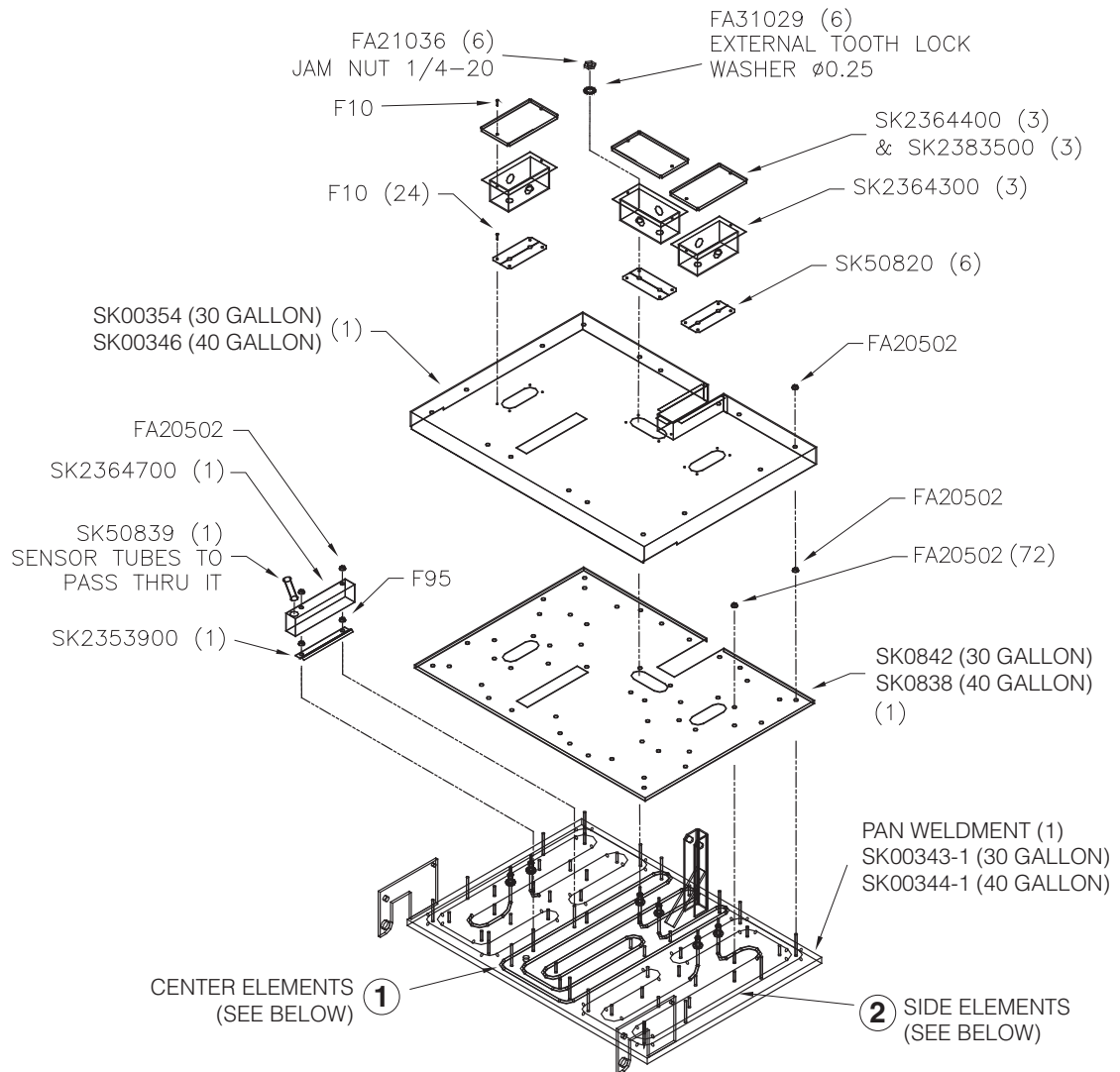
ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	SK2335499	LEG ASSEMBLY, FRONT	2
2.	SK078160-1	FEET, FRONT	2
3.	SK00414-1	LEG ASSEMBLY, REAR	2
4.	SK2335199	FRAME WELDMENT, 30 GAL.	1
	SK2335099	FRAME WELDMENT, 40 GAL.	1
5.	SK00343-1	PAN WELDMENT, SEL-30 (add -2 for units with TD)	1
	SK00344-1	PAN WELDMENT, SEL-40 (add -2 for units with TD)	1
6.	SK24571-1	LID, 30 GAL.	1
	SK24571-2	LID, 40 GAL.	1
7.	SK2452300	SPRING	2
8.	KE003686	HOOK WELDMENT	2
9.	SK23724-1	HOOK	2
10.	SK2337499	ACTUATOR MOUNTING BRACKET	1
	SK00352	ACTUATOR MOUNTING BRACKET, for units with TD	1
11.	KE003605-1	BACKGUARD ASSEMBLY, 30 GAL.	1
	KE003605	BACKGUARD ASSEMBLY, 40 GAL.	1
12.	SK2389300	BACKGUARD BACK, 30 GAL.	1
	SK2389301	BACKGUARD BACK, 40 GAL.	1
13.	KE002206	LIMIT SWITCH BRACKET	1
	KE002199	LIMIT SWITCH BRACKET, for units with TD	1
14.	SK2336800	SIDE PANEL, SEL/SGL	2
	SK2336801	SIDE PANEL, SEM/SGM	2
15.	SK00054	VENT COVER ASSEMBLY	1
16.	SK2211200	SPACER	1
17.	FA95081-1	BOLT, MODIFIED	1
18.	SK50179	WASHER	1

**ELECTRICAL
BOX**

*MAMUAL
TILT*

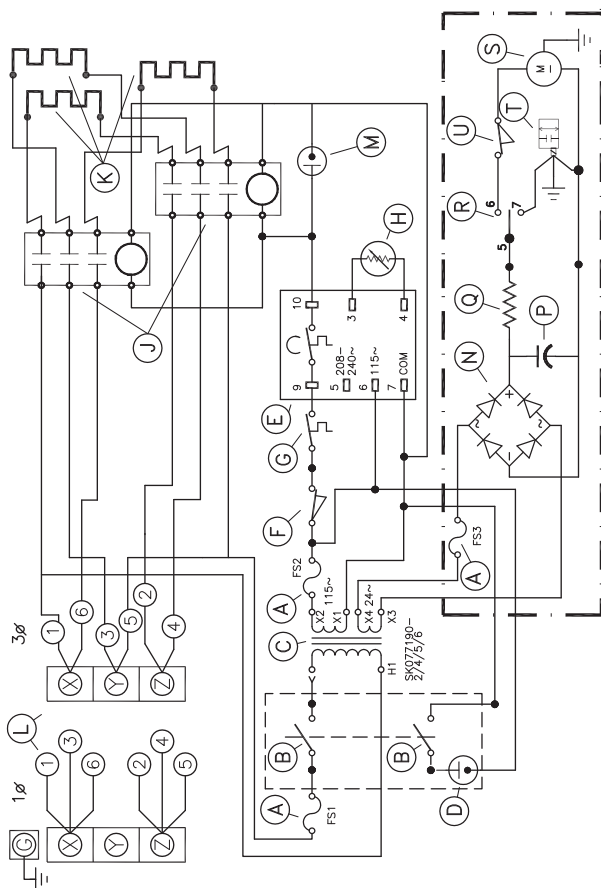


ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	KE53838-31	TRANSFORMER - POWER TILT, 208 - 480V	1
	KE53838-30	TRANSFORMER - POWER TILT, 220 - 415V	1
	KE53838-33	TRANSFORMER - HAND TILT, 208 - 480V	1
	KE53838-15	TRANSFORMER - HAND TILT, 220 - 415V	1
2	SK1427305	CAPACITOR - POWER TILT	1
3	SK2282100	CAPACITOR CLAMP - POWER TILT	1
4	SK1426600	RESISTOR - POWER TILT	1
5	KE50581	RECTIFIER - POWER TILT	1
6	SK2320702	FUSE HOLDER	1
7	KE52936-10	FUSE 1.5A/250V - POWER TILT, 208 - 240V	1
	KE52936-11	FUSE 0.5A/250V - HAND TILT, 208 - 240V	1
8	KE52936-13	FUSE 1A AGC - POWER & HAND TILT	1
9	KE52936-9	FUSE 15A MDA - POWER TILT ONLY	1
10	SK2147403	LIQUID-TIGHT FITTING 5/8"	1
11	KE50377	TERMINAL BLOCK	3
	KE50376	TERMINAL END	1
12	SK2147401	LIQUID-TIGHT FITTING 5/16"	1
13	KE002226	INTERRUPTER SWITCH	1
14	KE603902-7	CONTACTOR 3 POLE	2
15	SK50872-1	TERMINAL BLOCK - JUNCTION	16
16	SK50872-2	TERMINAL END	2
17	SK50399	1/2" LIQUID-TIGHT CONNECTOR STRAIGHT	3
18	SK2347300	TERMINAL BLOCK SUPPORT	1
19	SK2383400	COVER GASKET	1
20	SK2372099	SERVICE BOX ASSY.	1



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1. (SEL/SEM-30-TR)	2356306	ELEMENT - CENTER, 4.8KW, 600V.	1
	2356305	ELEMENT - CENTER, 4.8KW, 480V.	1
	2356304	ELEMENT - CENTER, 4.8KW, 415V.	1
	2356303	ELEMENT - CENTER, 4.8KW, 380V.	1
	2356302	ELEMENT - CENTER, 4.8KW, 240V.	1
	2356301	ELEMENT - CENTER, 4.8KW, 220V.	1
	2356300	ELEMENT - CENTER, 4.8KW, 208V.	1
2. (SEL/SEM-30-TR)	2373006	ELEMENT - SIDE, 4.8KW, 600V.	2
	2373005	ELEMENT - SIDE, 4.8KW, 480V.	2
	2373004	ELEMENT - SIDE, 4.8KW, 415V.	2
	2373003	ELEMENT - SIDE, 4.8KW, 380V.	2
	2373002	ELEMENT - SIDE, 4.8KW, 240V.	2
	2373001	ELEMENT - SIDE, 4.8KW, 220V.	2
	2373000	ELEMENT - SIDE, 4.8KW, 208V.	2
1. (SEL/SEM-40-TR)	2356206	ELEMENT - CENTER, 6KW, 600V.	1
	2356205	ELEMENT - CENTER, 6KW, 480V.	1
	2356204	ELEMENT - CENTER, 6KW, 415V.	1
	2356203	ELEMENT - CENTER, 6KW, 380V.	1
	2356202	ELEMENT - CENTER, 6KW, 240V.	1
	2356201	ELEMENT - CENTER, 6KW, 220V.	1
	2356200	ELEMENT - CENTER, 6KW, 208V.	1
2. (SEL/SEM-40-TR)	2372906	ELEMENT - SIDE, 6KW, 600V.	2
	2372905	ELEMENT - SIDE, 6KW, 480V.	2
	2372904	ELEMENT - SIDE, 6KW, 415V.	2
	2372903	ELEMENT - SIDE, 6KW, 380V.	2
	2372902	ELEMENT - SIDE, 6KW, 240V.	2
	2372901	ELEMENT - SIDE, 6KW, 220V.	2
	2372900	ELEMENT - SIDE, 6KW, 208V.	2

WIRING DIAGRAM

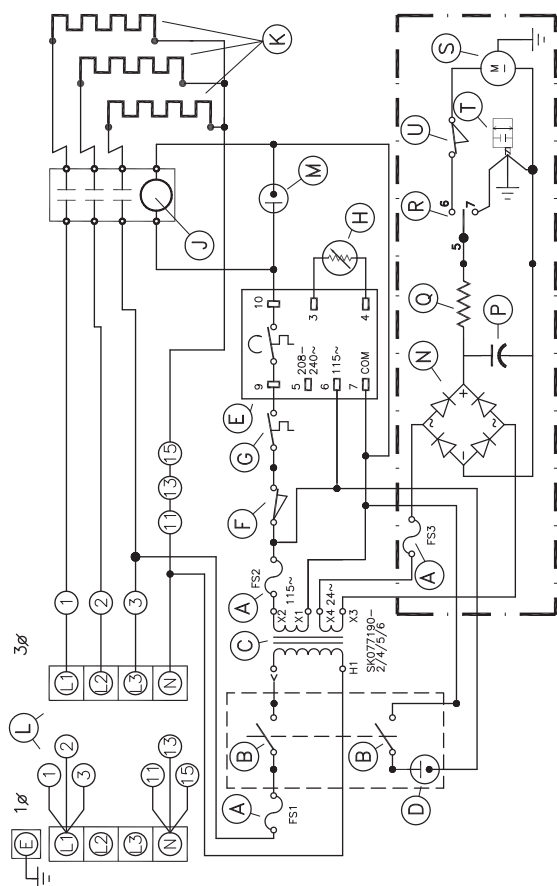


- A— FUSE
B— POWER SWITCH
C— TRANSFORMER
D— PILOT—RED
E— ELECTRONIC THERMOSTAT
F— INTERRUPTER SWITCH
G— HIGH LIMIT SWITCH
H— RTD SENSOR
J— CONTACTOR

- A- FUSIBLE
B- COMMUTEUR DE POUVOIR
C- TRANSFORMATEUR
D- VILLEUSE -ROUGE
E- THERMOSTAT ÉLECTRONIQUE
F- INTERRUPTEUR DE POUVOIR
G- COMMUTEUR DE SECURITE
H- CAPTEUR DE RTD
J- CONTACTEUR

CAUTION: REPLACE WITH SAME TYPE FUSES ATTENTION: REMPLACER PAR UN FUSIBLE DU MÊME TYPE	POWER TILTS/BASCULANT AUTO MODELS/MODÈLES FS3 15A MDA FS2 1A AGC FS1 1.5A MDL 110-240V MODELS ONLY MODÈLES SEULEMENT	HAND TILT/BASCULANT MANUEL MODELS/MODÈLES FS3 NOT USED/UTILISÉ FS2 1A AGC FS1 .5A AGC 110-240V MODELS ONLY MODÈLES SEULEMENT
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SK90123-2H



- | | |
|---------------------------------|---------------------------|
| A —FUSE | K —ELEMENT |
| B —POWER SWITCH | L —TERMINAL BLOCK |
| C —TRANSFORMER | M —PILOT—YELLOW |
| D —PILOT—RED | N —RECTIFIER |
| E —ELECTRONIC THERMOSTAT | P —CAPACITOR |
| F —INTERRUPTER SWITCH | Q —RESISTOR |
| G —HIGH LIMIT SWITCH | R —TILT CONTROL |
| H —RD. SENSOR | S —MOTOR |
| J —CONTACTOR | T —DUMPING VALVE |
| | U —LIMIT SWITCH |
| | — —POWER TILT ONLY |

- A — FUSIBLE
B — COMMUTATEUR DE POUVOIR
C — TRANSFORMATEUR
D — VEILLEUSE-ROUGE
E — THERMOSTAT ELECTRONIQUE
F — INTERRUPTEUR DE POUVOIR
G — COMMUTATEUR DE SECURITE
H — CAPTEUR DE RTD
J — CONTACTEUR
K — ELEMENT
L — BLOC D'ALIMENTATION
M — VEILLEUSE-JAUNE
N — RECTIFICATEUR
P — CONDENSATEUR
Q — RESISTANCE
R — COMMUTATEUR DIRECTIONNEL
S — MOTEUR
T — DECHARGER SOUPAPE
U — COMMUTATEUR DE LIMITE
— INCLINER D'ALIMENTATION SEULEMENT

CAUTION: REPLACE WITH SAME TYPE FUSES ATTENTION: REMPLACER PAR UN FUSIBLE DU MÊME TYPE	POWER TILT/BASCULANT AUTO MODELS/MODELES FS3 15A MDA FS2 1A AGC FS1 1.5A MDL 110-240V MODELS ONLY MODÈLES SEULEMENT	HAND TILT/BASCULANT MANUEL MODELS/MODELES FS3 NOT USED/UTILISÉ FS2 1A AGC FS1 .5A AGC 110-240V MODELS ONLY MODÈLES SEULEMENT
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220/380,240/415V 3N~
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