

SUBJECT:

Field reversible hinges on Avantco models SS-UC, SS-WT

Recommended tools:

- # 2 Phillips Head Screwdriver
- #10 Socket & wrench
- Flat head screwdriver
- Pocket knife

Installation instructions for reversing hinges on SS-UC, SS-WT units

- 1) Remove the 3 bolts from the bottom right hinge and set aside



- 2) Remove the 3 bolts from the top right hinge and set aside



- 3) Remove door and set aside
- 4) Remove the top hinge from door
- 5) Remove grey plugs on top and bottom & install into holes on right side



- 6) Remove the screw from the bottom hinge then pop the door hinge up to remove and set aside
- 7) Remove the cartridge by removing the two screws and prying upwards using a flat head



- 8) Remove the black screws
- 9) Cut out foam hole with knife and pry foam out with flat head



- 10) Install the original cartridge into bottom left corner where you just removed the foam from and install the black screws onto this side of the door



- 11) Use the old bottom hinge positioned upside down to load the spring in the cartridge. To do this turn the hinge counter clockwise to load the spring to allow the door to open the correct direction. Once the spring is loaded remove the hinge.



- 12) Install the new bottom hinge and if the spring is loaded properly the door hinge will spring closed to the inside of the door
- 13) Install the screws that were previously set aside into the hinge and hinge cartridge

- 14) Install the top door hinge into unit using bolts that were previously set aside



- 15) Insert the plastic sleeve into the left hole



- 16) Install the door back onto the top hinge and align the bottom of the door with the bottom hinge. Reinsert the bolts into the bottom hinge and secure



- 17) Check door for proper sealing and operation

