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Assembly Unit for QDS-3666HD:

A

B

Left Stand

C

Right Stand

Hardwares:

HW1 8PCS

¼x15 Bolt

HW2 8PCS

¼ Square self-lock Nut

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Put B and C close to A. Hook the riverts in the key holes.

Lock B and C by 4pcs HW1 and HW2.

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Assembly Units for QDU-00:

D	**Tray 1pc**	
E	**Swivel casters 2pcs**	
F	**Rigid casters 2pcs**	
G	**Handle 2pcs**	

Hardwares:

HW3 30pcs	HW4 30pcs	HW5 16pcs	HW6 18pcs	HW7 8pcs
5/16-18x¾ Hex Head Bolt	5/16-8 Hex Head Nilon Nuts	Big Spacer	Small Spacer	#14x⅝" Hex Head Sheet Metal Screw

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Put the assemlbled QDS-3666HD in D (Tray).

Bolt the assemlbled QDS-3666HD in D (Tray).
Hardwares: 12pcs HW3, 12pcs HW4 and 12pcs HW6.

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Bolt E (Swivel casters) and F (Rigid casters) to D (Tray).

Hardwares: 16pcs HW3, 16pcs HW4 and 16pcs HW5.

Check and tighten all nuts and bolts.

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Bolt G (Handle) to the side of QDS-3666HD.
Hardware: 8pcs HW7.

Assembling finished for QMD-36H.