

Operator's Manual

Prodigi[™] Classic Control

6-10E Classic 10-10E Classic 7-20E Classic 10-20E Classic 20-10E Classic 20-20E Classic 6-10G Classic 10-10G Classic 7-20G Classic 10-20G Classic 20-10G Classic 20-20G Classic





MN-47966-EN

REV.04 05/24

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Manufacturer's Information

Copyright	© Copyright 5/24 by Alto-Shaam, Inc.
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	This manual or any portion thereof may not be reproduced or used in any manner whatsoever without the express written permission of Alto-Shaam, Inc.
Trademarks	All trademarks referenced in this documentation are the property of their respective owners.
Manufacturer	Alto-Shaam, Inc.
	P.O. Box 450
	W164 N9221 Water Street
	Menomonee Falls, WI 53052
Original instructions	The content in this manual is written in American English.





Enjoy your Alto-Shaam Prodigi™ Oven!

The Alto-Shaam Prodigi oven combines a steam and convection oven into one versatile unit and can serve a variety of cooking functions. Alto-Shaam's Prodigi ovens allow chefs to control humidity and temperature separately, with powerful results. The same oven can be used to dehydrate vegetables, roast pork, steam rice, smoke brisket and bake loaves of bread. The recipe management system with one-touch cooking provides complete control over the oven, allowing chefs and foodservice employees to select pre-programmed recipes for maximum consistency. To store and secure important information, a HACCP data system pairs up with an onboard USB port, so settings can be downloaded and saved for the future. When it's time to clean up, Alto-Shaam's automated cleaning system saves labor previously spent scrubbing the oven cavity. On the oven's exterior, a retractable hose gives you spray-washing power without opening the oven door.

Extend Your Manufacturer's Warranty

Register

Register your Alto-Shaam appliance online. Registering your appliance ensures prompt service in the event of a warranty claim.

Your personal information will not be shared with any other company. alto-shaam.com/warranty

Alto-Shaam 24/7 Emergency Repair Service

Call Call 800-558-8744 to reach our 24-hour emergency service call center for immediate access to local authorized service agencies outside standard business hours. The emergency service access is provided exclusively for Alto-Shaam equipment and is available throughout the United States through Alto-Shaam's toll free number.

Availability Emergency service access is available seven days a week, including holidays.



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The Meaning of Signal Words

This manual contains signal words where needed. These signal words must be obeyed to reduce the risk of death, personal injury, or equipment damage. The meaning of these signal words is explained below.



DANGER

Danger indicates a hazardous situation which, if not avoided, will result in serious injury or death.



WARNING

Warning indicates a hazardous situation which, if not avoided, could result in serious injury or death.



CAUTION

Caution indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



Notice indicates a situation which, if not avoided, could result in property damage.



NOTE: Note indicates additional information that is important to a concept or procedure.



Appliance Description and Intended Use

Appliance description	Engineered for dependability, connectivity, and cost savings, Prodigi™ combination ovens are an all-in-one solution for efficient and consistent food production. These ovens do the work of a convection oven, kettle, steamer, fryer, smoker and more. With advanced features and accessories, Prodigi combination ovens are designed to support—and connect—the most demanding kitchens.
Intended use	The appliance is intended for use in commercial establishments where all operators are familiar with the purpose, limitations, and associated hazards of this appliance. Any other use is prohibited. This appliance is intended to be used for commercial applications, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, butcheries, etc., but not for continuous mass production of food.
Residual risks	This oven is manufactured using ISO-certified processes. The oven is designed with maximum safety in mind; however, there are residual risks to operators of this oven. Residual risks include exposure to heat and exposure to hot food products.
Possible misuse	Misuse of this oven includes loading the oven with anything other than a food product. Misuse also includes heating or cooking any food product that contains alcohol or other flammable substance.



Safety Precautions

Before you begin	Read and understand all instructions in this manual.
Electrical precautions	Obey these electrical precautions when using the appliance:
	 All electrical connections must be made by a qualified and trained service technician in accordance with applicable electrical codes.
	 Consult local codes and Specification Sheets for the electrical cable and breaker size.
	 Power source must match voltage identified on appliance tag.
	 CE-approved appliances include an equipotential-bonding terminal marked with the equipotential symbol.
	 For CE models, use a Type B current protection device that accommodates a leakage current of 30mA.
Gas precautions	Obey these gas precautions when using the appliance:
	 Only use the oven when the exhaust hood is turned on.
	 Keep the area around the oven clear of any obstructions that might slow down the flow of cooling air.
	 Do not place objects near the oven's exhaust vents.
	 Do not touch the exhaust vents while the oven is running or immediately after it has been turned off.
	 Do not spray aerosols in the area of the oven during operation.
	 Do not store flammable materials in the area of the oven.
Usage precautions	Obey these usage precautions when using the appliance:
	 Only use this appliance for its intended use of heating or cooking food.
	 Always keep liquids, or foods that can become liquid when heated, level and at or below eye level where they can be seen.
	 Always open the oven door slowly. Escaping hot vapors or steam can cause injury.
	 Use utensils and protective clothing such as dry oven mitts when loading and unloading the appliance.
	 Use caution when using the appliance. Floors adjacent to the appliance may become slippery.
	 If the appliance is installed on casters, freedom of movement of the appliance must be restricted so that utility connections (including gas, water, and electricity) cannot be damaged when the appliance is moved. If the appliance is moved, make sure that all utility connections are properly disconnected. If the appliance is returned to its original position, make sure that any retention devices and utility connections are properly connected.
	Continued on next page

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SAFETY	
	Continued from previous page
	 Do not cover or block any of the openings of this appliance. Do not cover racks or any other part of this appliance with metal foil. Do not keep anything underneath the oven that could block the vents. Do not use this appliance near water such as a sink, in a wet location, near a swimming pool, or similar locations.
Maintenance precautions	 Obey these maintenance precautions when maintaining the appliance: Obey precautions in the manual, on tags, and on labels attached to or shipped with the appliance. Only clean the exterior of the appliance when oven is OFF. Do not store the appliance outdoors. Do not clean the appliance with metal scouring pads. Do not use corrosive chemicals when cleaning the appliance. Do not use a hose, water jet, or steam cleaner to clean the appliance. Do not use the appliance cavity for storage. Do not leave flammable materials, cooking utensils, or food inside the appliance when it is not in use. Do not remove the top cover or side panels. There are no user-serviceable components inside.
Operator training	Before using the appliance:
	 Read and understand the operating instructions contained in all the documentation delivered with the appliance. Know the location and proper use of all controls. Keep this manual and all supplied instructions, diagrams, schematics, parts lists, notices, and labels with the appliance if the appliance is sold or moved to another location. Contact Alto-Shaam for additional training if needed.
Operator qualifications	 Only trained personnel are permitted to use the appliance. They must meet the following qualifications: Have received proper instruction on how to use the appliance Are familiar with commercial kitchens and commercial appliances The appliance must not be used by: Persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision concerning use of the appliance by person responsible for their safety. People impaired by drugs or alcohol.
Operator	 components inside. Before using the appliance: Read and understand the operating instructions contained in all the documentation delivered with the appliance. Know the location and proper use of all controls. Keep this manual and all supplied instructions, diagrams, schematics, parts notices, and labels with the appliance if the appliance is sold or moved to and location. Contact Alto-Shaam for additional training if needed. Only trained personnel are permitted to use the appliance. They must meet following qualifications: Have received proper instruction on how to use the appliance Are familiar with commercial kitchens and commercial appliances The appliance must not be used by: Persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been giv supervision concerning use of the appliance by person responsible for their safety.

Continued on next page



SAFETY

SAFETY

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- Children should be supervised to ensure that they do not play with the appliance.
- Children shall neither clean nor maintain the appliance.

Condition of	Only use the appliance when:
appliance	- All controls operate correctly
	The appliance is installed correctly
	The appliance is clean
	 The appliance labels are legible
Servicing the appliance	 Only trained personnel are permitted to service or repair the appliance. Repairs that are not performed by an authorized service partner or trained technician, or the use of non-factory parts, will void the warranty and relieve Alto-Shaam of all liability.
	 To prevent serious injury, death or property damage, have the appliance inspected and serviced at least every twelve (12) months by an authorized service partner or trained technician.
	 Contact Alto-Shaam for the authorized service partner in your area.
Noise emissions	 Without hood system, a maximum 67 dB(A) was measured at 3.3 ft (1m) from unit.
	• With hood system, a maximum 73 dB(A) was measured at 3.3 ft (1m) from unit.
Massachusetts compliance	In accordance with NFPA 54 for the Commonwealth of Massachusetts only: Where automatically operated appliances are vented through a ventilation hood or exhaust system equipped with a damper or with a power means of exhaust, provisions shall be made to allow the flow of gas to the main burners only when the damper is open to a position to properly vent the appliance and when the power means of exhaust is in operation.
Personal Protective Equipment (PPE)	Wear the following Personal Protective Equipment (PPE) while cleaning the appliance:
	 Protective gloves
	 Protective clothing
	 Eye protection
	 Face protection



DANGER: Before starting the oven, make sure you do not detect the odor of gas.

If you smell gas:

- Shut off the gas supply immediately.
- Do not attempt to light any appliance.
- Do not touch any electrical elements.
- Extinguish any open flame.
- Evacuate the area.
- Use a telephone outside of the property and immediately contact your gas supplier.
- If unable to contact your supplier, contact the fire department.



For equipment delivered for use in any location regulated by the following directive: 2012/19/EU WEEE

Do not dispose of electrical or electronic equipment with other municipal waste.



Labels

MADE IN U.S.A.	Made in U.S.A.
<u>SSSS</u>	WARNING Hot surface
Â	WARNING Electrical shock hazard
	Security seal
	WARNING Burn hazard Always load liquids, or foods that can become liquid when heated, at an eye level where they can be seen.
Every Alto-Shaam product is precision calibrated prior to release from the factory to ensure accurate temperature control. CALIBRATION TECHNICIAN	Every Alto-Shaam product is precision calibrated prior to release from the factory to ensure accurate temperature control.
LA-36443-E	Equipotential terminal



LABELS

LA-38911	Drain water connection point.
LA-38910	Untreated, drinkable water connection point.
LA-38909	Treated, drinkable water connection point.
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	Capacities
A warning/advertencia/avertissement Fire Hazard	WARNING Fire hazard
This appliance is only for use with factory-supplied legs, casters, or base. Religro de incendio Este aparato solo se puede usar con patas, ruedas o base procionadas por la fabrica. Risque d'incendie Ca appareil est destiné à être utilisé uniquement avec les pieds, les rouletes ou le socie fournis par le fabricant.	This oven is only for use with factory-supplied legs, casters, or base.





WARNING ADVERTENCIA AVERTISSENENT

Failure to follow cleaning instructions can cause injury or equipment damage. Clean oven only with Alto-Shaam concentrated cleaning tablets. Cleaner is caustic. Avoid contact with skin or eyes. Wear PPE. Read and understand the safety data sheet and the operator's manual before cleaning.



Operator s intartuda tercite circalming. Si no se siguen las instrucciones de limpiaza, puede suffir lesiones o daños en el equipo. Limpie el homo solo con las pastillas de limpiaza concentradas de Alto-Shaam. El impiador es causito. Evite el contacto con la piel o los ojos. Use equipo de protección personal (Personal Protective Equipment, PPE). Lea completamente la hoja de datos de seguridad y el manual del operador antes de realizar la limpieza.

Pour écarter les risques de blessures ou de dégâts matériels, veiller à respecter les instructions de nettoyage. Nettoyer le four injuement avec les pastilles nettoyantes concentrées Alto-Shaam. Le produit nettoyante est cuasitgue. Eviter le contact avec la peau et les yeux. Porter un EPI. Lire et comprendre la fiche de données de sécurité et le manuel de l'utilisateur avant de nettoyer. *LA2838*

WARNING

Steam. Open door carefully.

WARNING

Failure to follow cleaning instructions can cause injury or equipment damage. Clean oven only with Alto-Shaam concentrated cleaning tablets. Cleaner is caustic. Avoid contact with skin or eyes. Wear PPE. Read and understand the safety data sheet and the operator's manual before cleaning.







WARNING

Electric shock hazard

Appliances with permanent electrical connections that are mounted on casters must be secured to building structure. Read installation instructions.



Image: Control of the contro	WARNING Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing the equipment. Water and waste connection shall comply with the basic plumbing code of the Building Officials and Code Administrators International, Inc. (COCA) and the Food Service Sanitation Manual of the Food and Drug Administration (FDA).
Image: Constraint of the second se	WARNING Fire hazard For use only on noncombustible surfaces. Maintain the correct clearances to combustibles.
	Certificate of Approval number, Fire Department - City of
COA #5760	New York.

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LA-39312

NOTICE/AVISO/AVIS	NOTICE For trained personnel only: The installation manual and
For trained personnel only: The installation manual and the wiring diagram for this appliance can be found inside the oven attached to the opposite side of this panel. Solo para personal capacitado: El manual de instalación y el diagrama de cableado de este equipo se pueden encontrar dentro del horno, en el lado opuesto de este panel. Personnel formé seulement : Le manuel d'installation et le schéma de câblage de cet appareil se trouvent à l'intérieur du four attachés de l'autre côté de ce panneau. LA-38941	the wiring diagram for this appliance can be found inside the oven attached to the opposite side of this panel.
	WARNING
Electric Shock Hazard To reduce the risk of electric shock, do not remove or open cover. No user-serviceable parts inside.	Electric shock hazard
1 Refer servicing to qualified personnel. Disconnect power before servicing. Qualified personnel: Disconnect power before servicing. Periagro de descarga eléctrica. Para reducir el riesgo de descarga eléctrica, no retire ni abra la cubierta. No hay piezas en el interior a la que se les puedar ealizar manterimiento. Device el manterimiento Personal calificado: Desconecte la energía antes de realizar mantenimiento.	To reduce the risk of electric shock, do not remove or open cover. No user-serviceable parts inside. Refer servicing to qualified personnel.
Danger de décharge électrique. Pour foituie le risque de décharge électrique, ne par ouvri n'interirer le capôt. Ne contient pas de pièces réparabies par fuilisaieur. Confer les réparations à du personnel qualifié : Sectionnez l'alimentation avant toute intervention. LA-38950	Qualified personnel: Disconnect power before servicing.
eAWG for supply connections. e only copper wires suitable for temperatures 2 90°C. not connect to a circuit operating at re than 150 VAC to ground. 90°C	Note: This label is only used on UL-certified appliances that have 120V to ground wiring.
r use on individual branch circuits only.	Use AWG for supply connections.
e solo cables de cobre aptos para temperaturas mayores que 90 °C. conceta un icruito que funcione a más de 150 V CA betra. ra su uso en circuitos derivados indivíduales solamente. iliser du calibreAWG pour les raccordements électriques. liser exclusivement des conducteurs en cuivre qui conviennent à des	Use only copper wires suitable for temperature less than or equal to 90°C.
mpératures 29 °C. pas raccorder à un circuit fonctionnant sous plus de 0 VCA par rapport à la terre. lister exclusivement sur des circuits de dérivation propres. LA-38852 /	Do not connect to a circuit operating at more than 150 VAC to ground.
	5



installed wii ANSI 221.6 with ANSI Z connector a AVIS: Pouv. fournies, d' et d'un coma ANSI Z21.4 que la tracti les instruction Bei sinstruction Gerät mittel gegen unbe Aufstellung zu montiere AVISO: Par con los ruec estándar At rápida que deberá insta conclos ruec anol su suc	a poder mantener esta aplicación, debe ser las provistos, con un conector homologado : 181 Z21.69 o CSA 6.16 y con un dispositivo c cumpla con el estándar ANSI Z21.41 o CSA alarse un sistema de sujeción para evitar ten coediendo según se indica en las instruccion	g with e complying with the n to the instructions. ipé des roulettes 21.69 · CSA 6.16 norme patifié empêchant stiff empêchant stiff empêchant stiff empêchant stiff empêchant stiff empêchant stiff empêchant tirchen di nê terieb exiblen di und das kerte Kette) ie bewegliche an den Geräten instalado segûn el de desconexión 6.9. También sisiones en el nes del	 When this appliance includes casters, the following must also be installed: a connector complying with ANSI Z21.69 / CSA 6.16; a quick-disconnect device complying with ANSI Z21.41 / CSA 6.9; a restraining device to guard against transmission of strain to the connector as specified in the manual.
<u>\</u>			Consult instructions for operation and use.
USA CN : China DE: Germany DE: Denmark ES: Spain FF: Finland FR: France GB: Britain GB: Greece HU: Hungary HU: Hungary HU: Nutherlands PI: Poland PT: Portugal RO: Romania RU: Russia SE: Slovenia TR: Turkey COM	This appliance shall be installed in conformity with the local rec Consult the instruction manual before installing this appliance. Wet Red 多规能理解 Reg MRZ 這所受法 MRZ 這所及 MRZ 這所及 MRZ SRE Consult for installer sources and the installer of the con- text Red SRE Reg Reg MRZ in Fight A MRZ in Reg Reg Reg MRZ SRE Consult is instructions and this staller of the con- text security and installers in conformitid con this normal to Consulte is instructions and this staller of the con- text security of the installer of the match installer of the Consult is instructions and this staller of the con- text security of the installer of the match installer of the Consult is instructions and this staller of the con- text security of the installer disconformity with the local reg Consult the instruction manual Before installing that sphane. Cet appared doit the installer disconformity with the local reg Consult the instruction manual Before installer of the sphane. H synchronom typical staller in conformity with the local reg Consult the instruction manual Before installing the sphane. H synchronom typical staller in conformity with the local reg Consult the instruction manual Before installing the sphane. H synchronom typical staller in conformity with the local reg consult the instruction manual Before installing the sphane. H synchronom typical staller in conformity with the local reg consult the instruction manual Before installing the sphane. H synchronom typical staller in conformity with the local reg distruction are speared before second science installer in stallers approximated distruction are speared before second science installer in stallers approximated distruction installer installer in conformitid data distruction installer installer in conformitid data consultation manual defines the installer inst	KG2部, 请参考 说明书, Kann nur in gut gelüfsten Bereichen verwendet izerites. kann nur in gut gelüfsten Bereichen verwendet izerites. izerites og må kun bruges på et sted med izerites på et sted med izerites og må kun bruges på et sted med izerites og må kun bruges på et sted med izerites og må kun bruges på et sted med izerites og må kun bruges på et sted med izerites og må kun bruges på et sted med izerites og må kun bruges på et sted med izerites og må kun bruges på et sted med izerites og med kun bruges på et sted med izerites og med kun bruges på et sted med izerites og med kun bruges på et sted med izerites og med kun bruges på et sted med izerites og med kun bruges på et sted med izerites og med kun bruges på et sted med izerites og med kun bruges på et sted izerites og med kun bruges på et sted izerites og med kun bruges izerites izerites og med kun bruges izerites izerites	This appliance shall be installed in conformity with the local regulations and used only in well ventilated locations. Consult the instruction manual before installing this appliance.



UNIT READY FOR NATURAL GAS 该设备可以使用天然气 LA-23732	Unit ready for natural gas.
UNIT READY FOR PROPANE GAS 设备可使用液化石油气 LA-23733	Unit ready for propane gas.



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How to Turn On and Turn Off the Oven

Before you begin • The oven must be connected to electric power.

- Make sure the gas supply is connected.
- Make sure the water supply is connected.

Turning on the oven

To turn on the oven, do the following.

Step	Action	
1.	Touch the ON/OFF button ①.	
		CT-TS-014421

The oven is now on.

Turning off the oven

To turn off the oven, do the following.

2. Touch and hold the ON/OFF button ① until the "Shut Down Options" screen displays. Touch "Shut down" ②.

The oven is now off.

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How to Preheat the Oven

Before you begin

Make sure:

- The oven is turned on.
- The oven door is closed.

Procedure

To preheat the oven, do the following. Step Action 1. From the professional cook screen, **touch** the preheat icon (1). **Enter** the preheat temperature using the number pad. **Touch** the check mark. 8 € ÿ Ē × Inactive Chamber 1 : 3 350° $\langle \mathbf{x} \rangle$ CT-TS-016250

Screen loading bars

The loading bar indicates the progress towards reaching the set temperature. If necessary, touch the cancel icon (2) to cancel the preheating process before the oven reaches its preheat temperature.



Result

The oven is preheating. When the preheat process is complete, the screen displays Ready.



CT-TS-016247

How to Cook with Programmed Recipes

Before you begin

Make sure:

- The oven is preheated.
- Your food is prepared and ready to cook.

Procedure

To cook using a programmed recipe, do the following.

Step Action

1. **Touch** the recipe book icon ①. The browse recipes screen displays.



2. **Navigate** to the recipe.

Open the door and load the food into the cavity. **Close** the door.

Touch the recipe **(2)**. The cooking process starts.





During the cooking process

DPERATION

The cooking status screen displays the details on the current cook setting. During the cooking process:

Action	Result
Touch the hand icon 💓 when action is required	to continue the cooking process.
Touch "X"…	to cancel the cooking process.

Result

At the end of the cooking process, the oven sounds an alert and the cavity light flashes. Remove the cooked food.



How to Cook in Professional Mode

Before you begin	ı begin Make sure:		
	- The oven is preheated.		
	 Your food is prepared and ready to cook. 		
Background	This procedure consists of:		
	 setting the food loading action; 		
	 and setting the cooking stage parameters (temperature, time, humidity, a speed). 	ind fan	
Procedure To cook in professional mode, do the following.			
	Step Action		
	1. Touch the professional cook icon (1) . The professional cook screen disp	lays.	
	Image: Second state st		
	Cleaning HACCP Data Chamber 1 ⋮		
	K K <thk< th=""> K K K</thk<>		
		-016278	
	2. Select a cooking mode 2 .		
	& 🖻 💩 🔅 🚍		
	Available		
	Combi mode		
	Steam mode		
	PL (C) 00:05:00		
	CT-TS-	-016281	



3. **Touch** the cooking temperature icon ③. **Enter** the cooking temperature using the key pad.

Touch the fan speed icon **(4)**. **Select** the fan speed.

Touch the humidity percentage icon (5). **Enter** the humidity percentage using the key pad.



4. If cooking by time, **touch** the cook by time icon **(6)**. Then, **touch** the cooking time **(7)**. **Enter** the cooking time using the key pad. **Touch** the check mark.





5.

Cooking by probe

If cooking by probe, **touch** the cook by probe icon ⑧. Then, **touch** the probe temperature ⑨. **Enter** the probe temperature set-point using the key pad. **Touch** the check mark.



- 6. **Load** the food into the appropriate chamber.
- 7. **Touch** the start icon (10). The cooking process timer starts to count down.





OPERATION

Continued from previous page

During the cooking process

Action	Result	
Touch the hand icon 💓 when action is required	to continue the cooking process.	
Touch the chamber	to show the recipe details.	
Touch "X"…	to cancel the cooking process.	
8. At the end of the cooking process, the oven sounds an alert and the cavity light flashes.		
9. Open the door and remove the hot food.		
NOTE: Be sure to remove the cooked food after the cooking process is complete. If left inside the oven, the food will continue to cook.		

Result

The food is now cooked.



How to Use the Multiple Timers

Before you begin	Make sure:			
	The oven is preheated.			
	 Your food is prepared and ready to cook. 			
Background	There may be times when you will want to cook multiple pans of food at the same time, but at different intervals. The dual timer function allows you to do so.			
Procedure	To cook using multiple timers, do the following.			
	Step Action			
	1. Touch the professional cook icon ①. The professional cook screen displays.			
	Image: Character of the second se			
	2. Select a cooking mode (2) .			
	Available Steam mode Steam mode Steam mode			



3. **Touch** the cooking temperature icon **③**. **Enter** the cooking temperature using the key pad.

Touch the fan speed icon **(4)**. **Enter** the fan speed using the key pad. The fan speed can be set in increments of five percent.

Touch the humidity percentage icon (5). **Enter** the humidity percentage using the key pad.



4. **Touch** the chamber options icon **(6)**. Then, **touch** the multiple shelf icon **(7)**.





5. **Touch** the cooking time **(a)**. **Enter** the cooking time using the key pad. **Touch** the check mark.



6. **Enter** the cooking time **(9)** for the second pan of food.



7. **Load** pan 1 into the oven.

Touch the start icon (10).

The cooking stage timer starts to count down for pan 1.





8. **Load** pan 2 into the oven.

Touch the start icon (1).

The cooking stage timer starts to count down for pan 2.

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		350°F	\bigcirc	
1	00:05:00		\triangleright	
2	00:05:00		PC	\sum
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7	00:05:00		\triangleright	
8	00:05:00		\triangleright	
9	00:0)5:00	\triangleright	
10	00:0	05:00	\triangleright	
		CT-	TS-016320)

At the end of the cooking process, the oven sounds an alert and the cavity light flashes.

9. **Open** the door and remove the hot food.



NOTE: Be sure to remove the cooked food after the cooking process is complete. If left inside the oven, the food will continue to cook.

Result

The food is now cooked.



How to Lock and Unlock the Screen

Before you begin	The oven is turned on.			
Background	The screen can be locked to prevent changes being made during the cooking process.			
Procedure	To lock	and unlock the screen, do the following.		
	Step	Action		
	1.	<image/>		
	2.	To unlock the screen, touch and hold the lock icon ① and drag it to the right or left of the screen.		

Result

The screen is now locked or unlocked.



CT-TS-016262

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How to Cool Down the Oven

Procedure

To cool down the oven, do the following.

Step Action

1. From the manual cooking screen, **touch** the cool down icon (1).

Enter the cool down temperature using the number pad. **Touch** the check mark. **Open** the door slowly to vent any steam for 3–5 seconds. Then, leave the door open 4 to 6 inches.



Cooling down progress bars

The progress bar indicates the oven's progress towards reaching its cool down temperature.



CT-TS-016268

CT-TS-016265

Result

The oven is now cooled down.



How to Create a Recipe

Background

Creating a recipe consists of:

- Setting the cooking stage(s) parameters (temperature, time, humidity percentage, and fan speed);
- setting an action step if desired such as adding an ingredient;
- naming the recipe;
- adding a description to the recipe;
- adding a photo to the recipe;
- and adding the recipe to a category.

Procedure

To create a recipe, do the following.

Step Action

Touch the recipe book icon (1). The browse recipes screen displays. 1. & = 0 & ₽ Ē \equiv Available Biscuits Broccoli ᇮ amber 1 : Chicken *?*?? Cookies Eggs **уу** 100% 350°F

Panini Pizza

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2. **Touch** the plus icon **(2)**. The step type screen displays.

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CT-TS-014520






6. **Touch** "Recipe Description" **(6)**. The recipe description screen displays.

Enter the recipe description. **Touch** the check mark icon to return to the create recipe screen.



7. **Touch** the cook by time icon or cook by probe icon \bigcirc .

Touch the cooking time or probe set-point temperature (8). **Enter** the cooking time or probe temperature using the key pad. **Touch** the check mark.





8. **Touch** the humidity icon **(9)**. **Enter** the humidity percentage using the key pad. **Touch** the check mark.



9. **Touch** the chamber temperature set-point icon **(1)**. **Enter** the chamber temperature set-point using the key pad. **Touch** the check mark.



10. **Touch** the fan speed icon (1) to set the fan speed. **Touch** the check mark.





11. Touch the plus icon (12) to add an additional stage or action.Touch the delete icon (13) to delete a stage or action.



12. **Touch** the save icon (4) when finished to save the recipe.



Result

A new recipe has been created.



How to Modify or Delete a Recipe

Procedure

To modify, duplicate, or delete a recipe, do the following.

Step Action

2.

1. **Touch** the recipes icon ①. The "Browse Recipes" screen displays.



Modifying

To modify a recipe, **touch** the recipe edit icon 2 of the desired recipe.



The first stage of the recipe displays. There will be a screen for each stage. Scroll to the stage you want to modify.

- **Touch** the cook by time or cook by probe icon then modify the value using the key pad.
- **Touch** the humidity icon to modify the humidity percentage.
- **Touch** the chamber set-point icon to modify the chamber temperature.
- **Touch** the fan speed icon to modify the fan speed.

Touch the save icon ③ when finished.

Touch the trash icon to delete the stage, if desired.

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CT-TS-016296





and hit

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Result

The procedure is now complete.



CT-TS-016302

How to Backup or Restore Settings with a USB Drive

Before you begin	Make s	Make sure:		
		oven is on, but not in a cooking mode. will need a USB drive.		
Procedure	To backup or restore settings with a USB drive, do the following.			
	Step	Action		
	1.	Touch the menu icon ①. The menu screen displays.		
		Available ★vilable ★vilable ★		
		CT-TS-014502		
	2.	<image/>		

Continued on next page



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4. Scroll to "System Backup & Update."

Touch "Backup settings to USB" or "Restore settings from USB" (4).



Loading the recipes

The oven downloads or restores the settings. When the process is complete, **touch** the check mark to return to the general settings screen. **Remove** the USB drive.



CT-TS-016183

Result

The settings have now been saved to the USB drive or restored from the USB drive.



How to Load Recipes from a USB Drive

Before you begin

Make sure:

Step

Action

- The oven is on, but not in a cooking mode.
- You will need a USB drive loaded with recipes.

Procedure

To load recipes from the USB drive to the oven, do the following.

1. **Touch** the menu icon ①. The menu screen displays.



2. **Touch** the "Settings" icon (2). The "General Settings" screen displays.







Loading the recipes The oven loads the recipe file. When the process is complete, the "Recipes uploaded" screen displays. **Touch** the check mark to return to the general settings screen. **Remove** the USB drive.



CT-TS-016186

Result

The recipes are now loaded.



How to Save Recipes to a USB Drive

Before you begin

Make sure:

Step

- The oven is on, but not in a cooking mode.
- You will need a USB drive.

Action

Procedure

To download recipes from the oven to a USB drive, do the following.

1. **Touch** the menu icon ①. The menu screen displays.



2. **Touch** the "Settings" icon (2). The "General Settings" screen displays.







Loading the recipes The oven downloads the recipes onto the USB drive. When the process is complete, the "Download successful" screen displays. **Touch** the check mark to return to the general settings screen. **Remove** the USB drive.



CT-TS-016189

Result

The recipes are now saved to the USB drive.



Before you begin

How to Update Software with a USB Drive

Make sure:

Procedure	- You date vers <u>sup</u> - Do r	oven is on and cool to the touch (room temperature). will need a USB drive with the updated software. To download the most up to e oven software and register for email notifications when new software ions are released, please visit <u>https://www.alto-shaam.com/en/customer- port/software-downloads.</u> not remove the USB drive during the update process.
Procedure	Step	ite the software, do the following.
	1.	Touch the menu icon ①. The menu screen displays. ▲ ■ ⊕ ☆ = ▲ ■ ⊕ ☆ =
		Available Image: Chamber 1 Image
		Image: service Image:
		Help Info
	2.	Touch the "Settings" icon ②. The "General Settings" screen displays.
		A E B E Professional Cooking My Recipe Library A E Home Screen Main Menu > Language English >
		Cleaning HACCP Data Service Settings (1) Temperature Units Fahrenheit [*f] Auto Preheat Opfault Preheat 350* F Cleaning Settings Cleaning Settings
		CT-TS-014505









Result

The software has now been updated.



How to Change the Home Screen

Procedure

To change the home screen, do the following.







Result

The home screen has now been changed.



How to Change the Temperature Scale

Procedure

To change the temperature scale from °F to °C and vice versa, do the following.





3. **Touch** the "Temperature Units" setting ③. The select temperature units screen displays.



4. **Select** your desired temperature scale.

Touch the check mark 4 to save the temperature scale setting.



Result

The temperature scale has now been changed.



How to Enable/Disable the Handle Light

Procedure

To enable the handle light, do the following.







Result

The handle light is now enabled/disabled.



How to Enable/Disable Automatic Preheat

Background

Enabling the automatic preheat function preheats the oven upon start up to the set preheat temperature. Make sure to set your preheat temperatures. See topic *How to Preheat the Oven*.

Procedure

To enable/disable automatic preheat, do the following.







3. **Touch** the "Auto Preheat" button ③. **Touch** the check mark ④. The automatic preheat function is now enabled.

Repeat the process to disable the automatic preheat function.



Result

The automatic preheat function is now enabled/disabled.



How to Lock Recipe Editing, the Settings Screen, or Auto Screen Lock

Step Action **Touch** the menu icon (1). The menu screen displays. 1. 8 Ē 8 Ē Available 8 Ē My Recipe Library Chamber 1 ۵ ~ \otimes ¢ *ଙ୍କୁ* 350° с 100% Service ? R O Help Ŗ CT-TS-014502 **Touch** the "Settings" icon (2). The "General Settings" screen displays. 2. & 🖻 🖯 🔅 🗏 8 General Settings 8 Ē My Recipe Library Main Menu 💙 English > Language ٥ ~ Cleaning HACCP Data **Temperature Settings** perature Units heit [°F] 💙 * ු

(i)

Default Preheat Chamber 1

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Cleaning Settings

350°F

To lock recipe editing, the settings screen, or auto screen lock, do the following.

Procedure

Continued on next page

CT-TS-014505





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Repeat the process to lock the settings screen or auto screen lock.

Lock Settings Scr

CT-TS-016222

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Result

The procedure is now complete.

5.



How to View Oven Information

Background This procedure is to be done through the touchscreen on the oven, not through the ChefLinc[™] oven management system.

The oven information screen shows the oven model, serial number, software version, and system information.

Procedure

To view oven information, do the following.

Step Action

- 1. **Touch** the menu icon (1). The menu screen displays. & & Ē € ÿ: ि -Available 8 Ē ٥ **}**} Cleaning * <u>نې</u> 350°I \$ 1000 Service Settings ? (i) R O ß CT-TS-014502
 - 2. **Touch** the "Info" icon (2). The "System Info" screen displays.

Scroll to view the oven model, serial number, software version, and system information.



Result

The oven's information has been viewed.



How to Download HACCP Data

Before you begin	Make sure:
	 The oven is on, but not in a cooking mode. You will need a USB drive.
Background	HACCP data provides automated record keeping, set-point validation, recipes used, dates and times. The data is stored until the information is downloaded. Once downloaded, the information is removed from the oven's memory. Best practice would be to download the information every 30 days to a USB drive. The file format is plain text file (.csv). The file can be viewed in Microsoft® Excel.
Procedure	To download HACCP data, do the following.
	Step Action
	1. Touch the menu icon ①. The menu screen displays.
	Available
	Image: Second secon
	I SSOFF 100% O% Service Settings
	ℓ 00:05:00 Image: Constraint of the second
	<u>لا لا ل</u>
	2. Touch the "HACCP Data" icon ②. The "HACCP Data" screen displays.
	Service Settings





Loading the data The oven downloads the data onto the USB drive. When the process is complete, the "Download Successful" screen displays. **Touch** the check mark to return to the menu screen. **Remove** the USB drive.



CT-TS-016244

Result

The HACCP data has now been downloaded.



How to Calibrate the Temperature Probe

Before you begin

Procedure

Make sure:

- The oven is on, but not in cooking mode.
- You have a thermometer.
- You have a container filled with ice and water.

To calibrate the probe, do the following.

Step Action

- 1. **Insert** the probe and the thermometer in a container of ice water and allow the temperature to settle to 32°F (0°C).
- 2. **Touch** the menu icon (1). The menu screen displays.



3. **Touch** the "HACCP Data" icon (2). The "HACCP Data" screen displays.





4.	Touch the calibrate probes icon ③.					
	& 🖻 🖯 🔅 💳					
	HACCP Data					
	Biscuits Clamber 1 ▷ e4/13/23 64/35/23 6538 PM					
	d ^a ман 754 мах 4004 Л. ман 754 мах 1654					
		CT-TS-016272				

Compare the probe temperature reading against 32°F (0°C).
 Touch the "+" or "-" symbols ④ until the temperature displayed is



Result

The probe is now calibrated.



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Maintenance Schedule

Requirements	 See topic <i>How to Clean the Oven</i>. Make sure the oven is cooled down and off—inside of chamber 140°F (60°C) or less. 	
Daily	For daily maintenance, do the following.	
	 Remove any spills with disposable paper wipes or a damp cloth. 	
	• Wipe the outside of the oven with a damp cloth.	
	 Wipe the oven gaskets with soap and water. 	
	 Inspect the oven gaskets for damage. 	
	• Wipe the front door glass.	
	Check the product probe.	
	• Check the screen for cracking or peeling. Contact Technical Service if needed.	
Weekly	For weekly maintenance, do the following.	
	Clean the entire oven. Make sure to use a non-abrasive nylon scrub pad.	1.1.1
	 Do not spray the cleaner directly into the fan openings located in the rear of the oven. 	
	 Inspect the door LEDs. 	
	 Inspect the oven cavity for signs of grease/carbon buildup. 	
	 Check behind the fan panel inside the oven cavity for signs of grease/carbon buildup. 	4
	 Check behind the fan panel inside the oven cavity for signs of scale buildup. 	
	 Inspect the heat exchanger for any signs of major deformation. If yes, immediately remove from service and take corrective action. 	NANCE
	 Inspect the heat exchanger for any loose/disconnected pipes or flanges. If yes, immediately remove from service and take corrective action. 	
	 Inspect the convection elements for signs of cracking, deformation, or damage. 	
	 Clean the ventless hood grease filters (if ventless hood is equipped). 	
Monthly	For monthly maintenance, do the following.	-
	Clean out the drip tray line.	
	 Check the supplied water filtration and change as needed. 	
	 Check for software updates. 	
	 Inspect and test the proper draining of the oven cavity. 	VIAI
	 Inspect the drain lines for leaks or clogs. 	
	Continued on next page	



- **Inspect** the oven cavity for any signs of scale buildup.
- Inspect the ventless hood paper filter (if ventless hood is equipped, replace as needed).
- **Test** the ventless hood drain for proper drainage and signs of leaking.
- De-scale as needed. See topic *How to Descale the Oven*.

Yearly

For yearly maintenance, do the following.

NOTE: Must be performed by a qualified professional.

- Replace the steam bypass hose.
- **Inspect** and test the humidity control.
- Inspect all drain hoses and clamps.
- **Inspect** all steam water injection lines and clamps for leaks or potential issues.
- Inspect wiring to heating elements. Re-tighten or secure as needed. Record the amp draw.
- **Inspect** the cleaning system pump and hoses for leaks and proper operation.
- **Inspect** and test the proper draining of the oven cavity.
- Inspect the upper browning valve hose.
- **Inspect** the low pressure relief valve and hose.
- Inspect the convection element seal from the electrical compartment.
- **Inspect** the gas heat exchanger seal from the electrical compartment.
- **Inspect** the N6 oven temperature probe seal.
- Inspect the hand shower handle and hose.
- **Check** operation of all electrical cooling fans.
- Test steam injection solenoid.
- **Test** condensate solenoid.
- Check all electrical connections are properly connected and secure to the boards.
- Check door hinges and handles. Tighten, secure, or adjust as needed.
- Check door gaskets for damage and seal.
- **Run** the oven in convection mode and test operation.
- **Run** the oven in steam mode and test operation.
- De-scale as needed.



How to Clean the Oven using Cleaning Tablets

Precautions



WARNING: Burn hazard.

Wear protective gloves, protective clothing, eye protection, and face protection when handling oven cleaner. Do not open the oven door during the cleaning cycle.

Do not use steel pads, wire brushes, or scrapers when NOTICE cleaning.

Background The oven has five different cleaning modes. 8 Ē ₽ The rinse cycle (10 minutes). Cleaning The light clean (35 minutes). The medium clean (1 hour and 18 minutes). а. The heavy clean (2 hours and 5 minutes). . The heavy plus clean (3 hours and 30 minutes).



Cleaning the oven

To clean the oven, do the following.

Action Step







3. **Select** the desired cleaning level, for example Heavy Clean (3).





Heavy Clean Selected

CT-TS-014573

Insert the appropriate number of cleaning tablets into the drain.









8. **Spray** the exterior of the oven with stainless steel polish. **Wipe** the exterior of the oven with a non-abrasive scrub pad. Follow safety instructions on the bottle of the stainless steel polish.

	NOTICE	Use only non-caustic cleaners. Do not spray directly into the fan openings on the rear of the oven. Do not use cleaners that contain sodium hydroxide (lye) or phosphorus.	
9. Leav day.	e the door s	lightly ajar if the cleaning has been done at the end of	the

Result

The oven is now clean.


How to Descale the Oven

Before you begin



Wear protective gloves, protective clothing, eye protection, and face protection when handling oven cleaner. Do not open the oven door during the wash or rinse cycle.

NOTICE Do not use steel pads, wire brushes, or scrapers when cleaning.

Make sure you have Alto-Shaam ScaleFree Descaling Powder (CE-27889).

Procedure

To descale the oven, do the following.

Step Action

1. **Place** 7 oz. (198 g) of Alto-Shaam ScaleFree Descaling Powder into the cavity drain.

Close the drain screen.



5. **Open** the interior fan guard and rinse down the area behind the panel.

6. **Run** a rinse cycle.

Result

The oven is now descaled.



How to View the Cleaning Log

Background

The cleaning log allows the user to view details about the previously completed cleaning cycles on the unit.

Procedure

To view the cleaning log, do the following.

- Step Action 1. **Touch** the menu icon (1). The menu screen displays. 8 Ē ⋳ & Ē ₽ Available 8 Ē Chamber 1 ٥ ~ * <u>نې</u> *ଙ୍ଗି* 350° ф 100% ? **(i)** N O ß ß CT-TS-014502
 - 2. **Touch** the "Cleaning" icon **(2)**. The "Cleaning" screen displays.



Continued on next page



Result

The cleaning log has been viewed.



How to Set the Cleaning Time

BackgroundThe user can set a cleaning frequency to schedule when the unit will go through
a cleaning cycle. The cleaning frequency can be set by hours or day and time.

Procedure

To set the cleaning time, do the following.



2. **Touch** the "Settings" icon (2). The "General Settings" screen displays.



Continued on next page

3. **Scroll** ③ until "Cleaning Settings" displays. **Touch** the "Set Cleaning Frequency" ④ setting.



Setting the cleaning frequency hours

4. **Touch** the "Hours" setting (5) to set the cleaning frequency hours. **Enter** the desired hours using the key pad. **Touch** the check mark.



Setting the cleaning frequency day and time

5. **Touch** the "Date & Time" setting **(6)** to set the day and time for cleaning. **Touch** the check box **(7)** next to a day to set it. **Touch** the check mark.



Continued on next page



6. The "Set cleaning frequency time" screen will display.

Touch the "AM"/"PM" button 8 to choose whether the cleaning time is set for AM or PM.

Enter the time of day for the cleaning. **Touch** the check mark.

Touch the check mark on the "Set Cleaning Frequency" setting screen.



Result

The cleaning frequency has been set.



Error Codes

Code	Component	Description	Troubleshooting steps
E-5	2 - Convection fan	Convection fan (upper) under speed	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-5	2 - Convection fan	Lower convection fan under speed	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-10	44 - Cavity sensor	Cavity sensor short	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-10	47 - Food probe	Food probe short	 Investigate food probe for damage. Replace if damaged. Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-10	52 - Steam injector	Steam injector sensor short	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-10	55 - Tank	Tank sensor short	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-11	44 - Cavity sensor	Cavity sensor open	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.



ALTO-SHAAM

TROUBLESHOOTING

Code	Component	Description	Troubleshooting steps
E-11	52 - Steam injector	Steam injector sensor open	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-11	55 - Tank	Tank sensor open	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-31	2 - Convection fan (Classic control)	Motor (upper) over temperature	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-31	2 - Convection fan (Classic control)	Lower motor over temperature	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-31	2 - Convection fan	Motor VFD (upper) over temperature	 Make sure cooling fan(s) are operating. Make sure exhaust vents are clean and free of debris. Make sure oven clearances are met. Ambient temperature greater than 105°F (41°C).
E-31	2 - Convection fan	Lower motor VFD over temperature	 Make sure cooling fan(s) are operating. Make sure exhaust vents are clean and free of debris. Make sure oven clearances are met. Ambient temperature greater than 105°F (41°C).
E-31	44 - Cavity sensor	Chamber over temperature	 If the oven has experienced an over temperature condition allow the oven to cool down for a minimum of 30 minutes. Press the high limit reset button. Resume cooking operation. If error reappears contact service provider.
E-31	55 - Tank	Tank sensor over temperature	 If the oven has experienced an over temperature condition allow the oven to cool down for a minimum of 30 minutes. Press the high limit reset button. Resume cooking operation. If error reappears contact service provider.

Code	Component	Description	Troubleshooting steps
E-31	8 - Control Board	Control board too warm	 Make sure cooling fan(s) are operating. Make sure exhaust vents are clean and free of debris. Make sure oven clearances are met. Ambient temperature greater than 105°F (41°C). Check the door gasket for damage and proper seal.
E-31	9 - Interface Board	Interface board too warm	 Make sure cooling fan(s) are operating. Make sure exhaust vents are clean and free of debris. Make sure oven clearances are met. Ambient temperature greater than 105°F (41°C). Check the door gasket for damage and proper seal.
E-44	8 - Control Board	Control board SPI bus warning	 Touch screen to acknowledge error Continue to use equipment Cycle equipment power before attempting to update software If error continues, contact service
E-55	56 - Vent valve	Vent (upper) not open	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-55	56 - Vent valve	Lower vent valve not open	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-62	2 - Convection fan	Motor VFD (upper) over current	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-62	2 - Convection fan	Lower motor VFD over current	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-66	2 - Convection fan	VFD (upper) error	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.



TROUBLESHOOTING

Code	Component	Description	Troubleshooting steps
E-66	2 - Convection fan	Lower VFD error	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-78	19 - Voltage sensor	Voltage monitor too low	 Check to make sure the unit plug is fully seated in the electrical outlet. Reset the main circuit breaker for the oven. If error reappears contact service provider.
E-78	2 - Convection fan	VFD (upper) under voltage	 Check to make sure the unit plug is fully seated in the electrical outlet. Reset the main circuit breaker for the oven. If error reappears contact service provider.
E-78	2 - Convection fan	Lower VFD under voltage	 Check to make sure the unit plug is fully seated in the electrical outlet. Reset the main circuit breaker for the oven. If error reappears contact service provider.
E-79	19 - Voltage sensor	Voltage monitor too high	 Check to make sure the unit plug is fully seated in the electrical outlet. Reset the main circuit breaker for the oven. If error reappears contact service provider.
E-79	2 - Convection fan	VFD (upper) over voltage	 Check to make sure the unit plug is fully seated in the electrical outlet. Reset the main circuit breaker for the oven. If error reappears contact service provider.
E-79	2 - Convection fan	Lower VFD over voltage	 Check to make sure the unit plug is fully seated in the electrical outlet. Reset the main circuit breaker for the oven. If error reappears contact service provider.
E-80	2 - Convection fan	VFD (upper) memory error	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-80	2 - Convection fan	Lower VFD memory error	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.



Code	Component	Description	Troubleshooting steps
E-88	1 - Heater	Gas ignition failure (upper)	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or turning off the breaker. Inspect the top of oven for anything blocking the exhaust flue of the oven. Make sure the ventilation hood is turned on and working properly. Make sure the gas line is properly connected to the unit and the gas shut off valve is in the open position. Resume cook operation. If error reappears turn the oven off, shut off the gas supply to the oven and immediately contact service provider.
E-88	1 - Heater	Lower gas ignition failure	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or turning off the breaker. Inspect the top of oven for anything blocking the exhaust flue of the oven. Make sure the ventilation hood is turned on and working properly. Make sure the gas line is properly connected to the unit and the gas shut off valve is in the open position. Resume cook operation. If error reappears turn the oven off, shut off the gas supply to the oven and immediately contact service provider.
E-90	1 - Heater	Gas blower failure (upper)	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-90	1 - Heater	Lower gas blower failure	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-93	8 - Control Board	State synchronization error between the interface board and control board	 Clear error by pressing the check mark on the display to accept the error. If the error persists contact Alto-Shaam Technical Support.
E-94	10 - Control Board Communications	Communication error between Interface Board and Control Board	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.



TROUBLESHOOTING

Code	Component	Description	Troubleshooting steps
E-94	2 - Convection fan	VFD (upper) communication error	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-94	2 - Convection fan	Lower VFD communication error	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.
E-102	59 - Ventless hood	Ventless hood filter Fault	 Check if filters are installed. Check if filters are clogged. Check operation of hood fan.
E-105	6 - Chamber	Low water pressure	 Water supply not connected. Water supply is shut off. Water supply to unit blocked or obstructed (check filter).
E-109	6 - Chamber	Chamber high limit	 If the oven has experienced an over temperature condition, allow the oven to cool down for a minimum of 30 minutes. Press the high limit reset button. Resume cooking operation. If error reappears contact service provider.
E-606	6 - Chamber	Error during cleaning cycle	 Manually Clean Oven. Manually Rinse Oven. Ensure chemicals removed before use. Resume use of oven. If error repeats contact service provider.
E-999	48 - Personality handler	IB and CB dip switch settings not set correctly	 Power down control using on/off icon. Cycle power to the oven either by unplugging the unit or by turning the main power switch off and then back on. Resume use of oven. If error reappears contact a service provider.



Warranty

Introduction	Alto-Shaam, Inc. warrants to the original purchaser only, that any original part found to be defective in material or workmanship will be replaced with a new or rebuilt part at Alto-Shaam's option, subject to provisions hereinafter stated.
Warranty Period	The original parts warranty period is as follows:
	 For all other original parts, one (1) year from the date of installation of appliance or fifteen (15) months from the shipping date, whichever occurs first.
	 The labor warranty period is one (1) year from the date of installation or fifteen (15) months from the shipping date, whichever occurs first.
	 Alto-Shaam will bear normal labor charges performed during standard business hours, excluding overtime, holiday rates or any additional fees.
	 For the refrigeration compressor, if installed, the warranty period is five (5) years from the date of original installation of the appliance.
	 For heating elements on Halo Heat® Cook and Hold ovens, the warranty period is for as long as the original owner owns the oven. This warranty period applies to units sold after 2/1/2009 and excludes holding-only ovens.
	 To be valid, a warranty claim must be asserted during the applicable warranty period. This warranty is not transferable.
Exclusions	This warranty does not apply to:
	- Calibration.
	 Replacement of light bulbs, rubber gaskets, grease filters, air filters, racks, jet plates, and/or the replacement of glass due to damage of any kind.
	 Equipment damage caused by accident, shipping, improper installation or alteration.
	 Equipment used under conditions of abuse, misuse, carelessness or abnormal conditions, including but not limited to, equipment subjected to harsh or inappropriate chemicals, including but not limited to, compounds containing chloride or quaternary salts, poor water quality, or equipment with missing or altered serial numbers.
	 Equipment damage caused by use of any cleaning agents other than those recommended by Alto-Shaam, including but not limited to damage due to chlorine or other harmful chemicals.
	 Any losses or damage resulting from malfunction, including loss of food product, revenue, or consequential or incidental damages of any kind.
	 Equipment modified in any manner from original model, substitution of parts other than factory authorized parts, unauthorized removal of any parts including legs, or unauthorized addition of any parts.
	Continued on next page

ALTO-SHAAM.

- Equipment damage incurred as a direct result of poor water quality*, inadequate maintenance of steam generators and/or surfaces affected by water. Water quality and required maintenance of steam generating equipment is the responsibility of the owner/operator.
- Equipment damage incurred as a result of not following the required maintenance schedule published in the manuals for the equipment.

Conclusion

This warranty is exclusive and is in lieu of all other warranties, express or implied, including the implied warranties of merchantability and fitness for a particular purpose. No person except an officer of Alto-Shaam, Inc. is authorized to modify this warranty or to incur on behalf of Alto-Shaam any other obligation or liability in connection with Alto-Shaam equipment.

*Refer to the product spec sheet for water quality standards.



DECLARATION OF CONFORMITY Manufacturer: ALTO-SHAAM. Alto-Shaam, Inc. W164 N9221 Water Street Menomonee Falls, WI 53202-0450 U.S.A. **EQUIPMENT TYPE:** Household and Similar Electric Appliances **EQUIPMENT DESCRIPTION:** Commercial Steam Convection Ovens **MODEL NUMBER:** CTP6-10E, CTP10-10E, CTP7-20E CTP10-20E, CTP20-10E, CTP20-20E CTC6-10E, CTC10-10E, CTC7-20E CTC10-20E, CTC20-10E, CTC20-20E **APPLIED DIRECTIVES** LVD (Low Voltage Directive) 2014/35/EC MD (Machinery Directive) 2006/42/EC EMC - 2014/30/EC **APPLIED STANDARDS:** EN 60335-1:2012, EN 60335-2-42: 2003 + A1:2008 + A11:2012 EN 55014-1, EN 55014-2 · (-EN61000-3-2, EN61000-3-3 We the undersigned, hereby declare that the equipment specified above conforms to the above **Directives and Standards** HAAN Manufacturer Name: ALTO-SHAAM INC. NAME: Mrs. Christa Pieper TITLE: Certification Manager Corporate Seal SIGNATURE: DATE: 20-2016 MISCON'

CONFORMIT **CLARATION OF**

ALTO-SHAAM

DECLARATION OF CONFORMITY

Manufacturer:

Alto-Shaam, Inc. W164 N9221 Water Street Menomonee Falls, WI 53202-0450 U.S.A.



EQUIPMENT TYPE: H

Household and Similar Electric Appliances

EQUIPMENT DESCRIPTION:

MODEL NUMBER:

APPLIED DIRECTIVES

APPLIED STANDARDS:

()

Commercial Steam Convection Ovens

CTP6-10G, CTP10-10G, CTP7-20G CTP10-20G, CTP20-10G, CTP20-20G CTC6-10G, CTC10-10G, CTC7-20G CTC10-20G, CTC20-10G, CTC20-20G

LVD (Low Voltage Directive) 2014/35/EC MD (Machinery Directive) 2006/42/EC EMC – 2014/30/EC

EN 60335-1:2012, EN 60335-2-42: 2003 + A1:2008 + A11:2012 EN 55014-1, EN 55014-2 EN61000-3-2, EN61000-3-3

We the undersigned, hereby declare that the equipment specified above conforms to the above Directives and Standards

Corporate Seal

Manufacturer Name: ALTO-SHAAM INC. NAME: Mrs. Christa Pieper TITLE: Certification Manager SIGNATURE: _________ DATE: ____________



DECLARATION OF CONFORMITY

Manufacturer: Alto-Shaam, Inc. W164 N9221 Water Street Menomonee Falls, WI 53202-0450

EQUIPMENT TYPE:

EQUIPMENT DESCRIPTION:

MODEL NUMBER:

APPLIED UK REGULATIONS:



Household and Similar Electric Appliances

Commercial Steam Convection Ovens

CTP6-10E, CTP10-10E, CTP7-20E, CTP10-20E CTP20-10E, CTP20-20E, CTC6-10E, CTC10-10E, CTC7-20E, CTC10-20E, CTC20-10E, CTC20-20E

- Supply of Machinery (Safety) Regulations 2008
- Electromagnetic Compatibility Regulations 2016
- The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012
- The Ecodesign for Energy-Related Products and Energy Information (Amendment) (EU Exit) Regulations 2019

APPLIED STANDARDS:



EN 60335-1:2012 EN 60335-2-42:2003 + A1:2008 + A11:2012 EN 55014-1:2018, EN 55014-2:2016

We the undersigned, hereby declare that the equipment specified above conforms to the above Directives and Standards

Manufacturer Name: ALTO-SHAAM INC. NAME: Christa Pieper TITLE: Certification Manager

SIGNATURE: DATE: July, 26st 2021









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