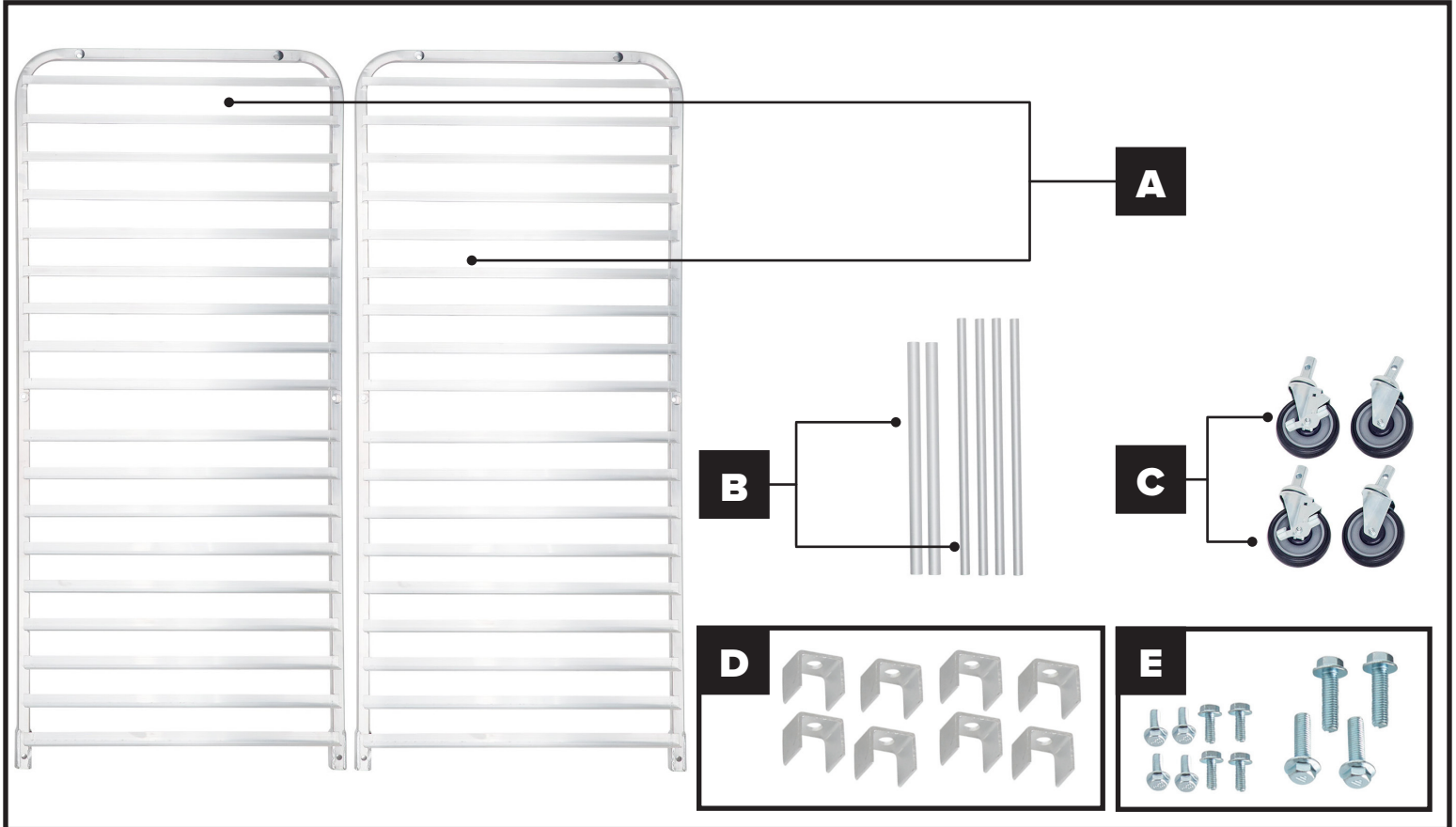


ASSEMBLY INSTRUCTIONS

Steelton

FULL HEIGHT BUN PAN RACK

TOOLS NEEDED: An Adjustable Wrench OR 10mm and 14mm Socket are required for assembly.



INCLUDED PARTS

FINAL PRODUCT

- A** (2) Pan Slide Frames
- B** (6) Crossbars
 - (4) Top/Mid (Long)
 - (2) Bottom (Short)
- C** (4) 5" Casters
- D** (8) U Brackets
- E** (12) Bolts
 - (8) 10mm (Top/Mid)
 - (4) 14mm (Bottom)



Need Help?

Scan here to follow along
with the full assembly video!



ASSEMBLING THE PAN RACK

1

Insert (2) Long Crossbars into the top holes of the Pan Slide Frames.



2

Attach U Brackets (2 for each Crossbar) and to the outside of the Pan Slide Frames using the 10mm Bolts. Hand-tighten the bolts* and repeat the process for the other side.



3

Repeat steps 1 & 2 for the (2) Middle Crossbars.

4

Insert the (4) Casters** into the bottom of the Frames. The locking casters should be installed in the same end of the rack so they can easily be set.



5

Once the casters are properly aligned, the remaining (2) Short Crossbars can be installed on the bottom of the rack using the 14mm Bolts.***



6

Put a bun pan in both the top and bottom of the rack to ensure your bun pan is square.



7

Tighten each bolt with a wrench. Your bun pan rack is now ready to use.



* NOTE: Be sure to not over-tighten the bolts, or you may damage the Frame and/or Crossbars.

** NOTE: Make sure the hole in the caster post is aligned with the hole in the collar.

*** NOTE: The bottom Crossbars do not require U Brackets, they can be bolted on directly through the hole in the collar.