



Commercial Technical Service Department—Service Bulletin

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Volume: 50

Issue: New Vitamix single item number motor replaces 4 different item numbers.

Distribution: Parts sales and service providers.

Subject: 120 volt Motor (Drink Machine, 2 Speed, Drink Machine Advance, T&G)

Replacement Item Number: 062467 (Universal Motor Assembly)

DETAILS:

We are replacing the following motor kits 015669,015672,015679,015680 these kits are for the motor shown (see Figure 1) in this bulletin.

These motor kits will be replaced with Vitamix kit 062467 (see Figure 2.) Figure 2 motor will have the following differences. The new motor will have a metal fan , and brass brush holders,. It will have the thermal cut out (thermocouple) enclosed to prevent damage. The new motor will have white and black motor wires . Please attach the white wire as you did on the current motor, and attach the black wire in the same location you attached the gray wire on the current motor your are removing.

The new motor will have a “Hall effect” speed sensor installed. If you are repairing a blender that does not require this sensor you can easily remove it, by holding the wires, and pulling to physically remove it from its mounting (see Figure 3) If you have blender that requires the Hall effect speed sensor it will plug right in to the control board. We will be updating our exploded view and price list to reflect this change. Please update your records, and web page as necessary.

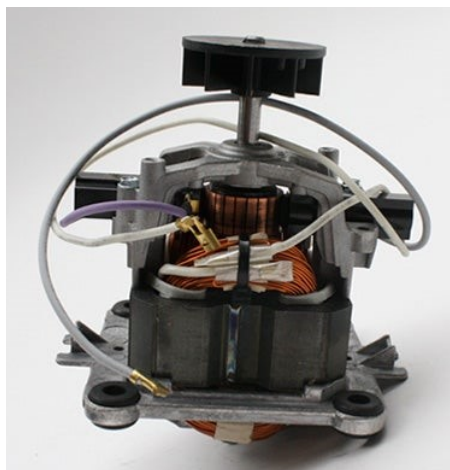


Figure 1

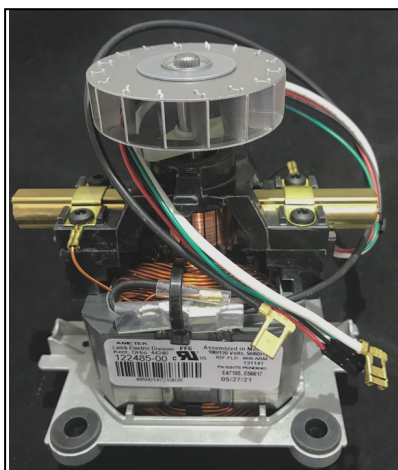


Figure 2

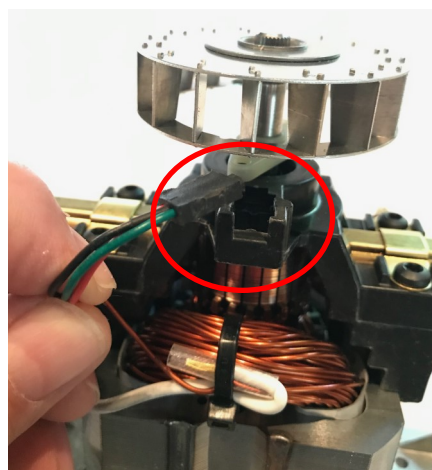


Figure 3

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