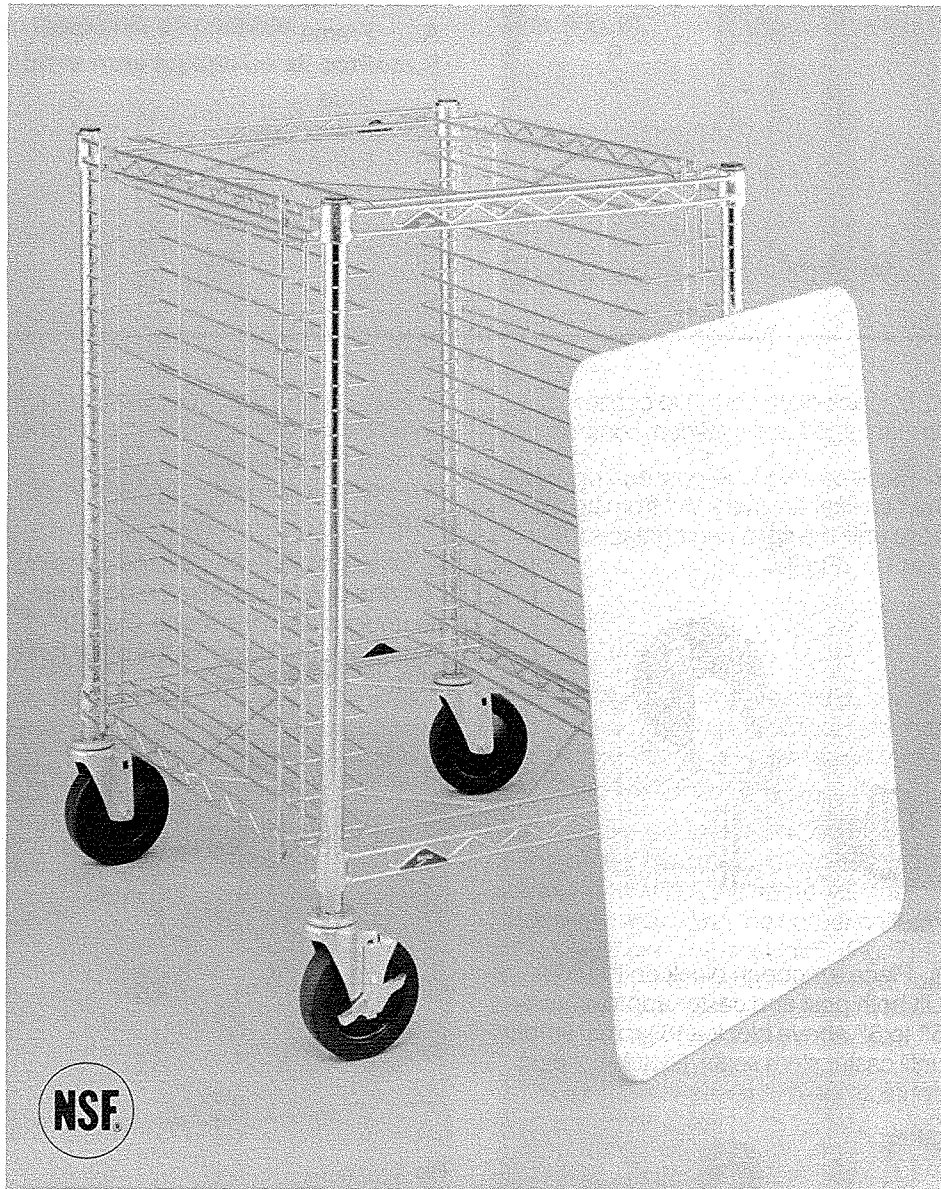


Half Height Wire Prep Rack

ASSEMBLY INSTRUCTIONS



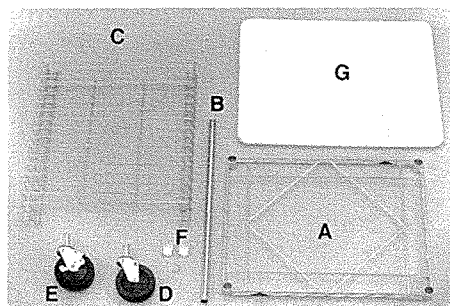
InterMetro Industries Corporation
North Washington Street
Wilkes-Barre, PA 18705
(717) 825-2741

**ASSEMBLY
INSTRUCTIONS**
*For Half Height
Wire Prep Rack*

Half Height Wire Prep Rack

LIST OF COMPONENTS

For the Assembly of the Half Height Wire Prep Rack



Item	Description	Qty.
A.	Frame	2
B.	Post	4
C.	Slide	2
D.	Swivel Caster	4
E.	Brake Caster	2
F.	Split Sleeves w/Retaining Rings	2 Bags
G.	Cutting Surface	1

ASSEMBLY INSTRUCTIONS

For Half Height Wire Prep Rack

Two People Required to Assemble Unit.

1. Unpack each carton to confirm amount and identity of components.
2. Place caster in the post end opposite the cap (first groove 2 1/8" from end of post) until the stem ring contacts the post I.D. (Fig. 1).

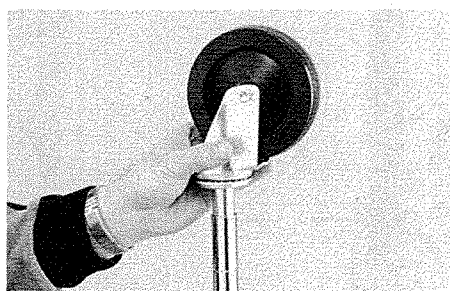


Fig. 1

3. Place a wooden block on the floor. Lift both post and caster approximately 5" to 6" above block and tap assembly until caster stem seats. (Bottom of post contacts top of caster swivel.) (Fig. 2).



Fig. 2

4. Take a pair of split sleeves and place them on the lowest groove of each post. Be certain that the bead of the split sleeves fits securely into the groove of the post.
5. Take one of the frames and standing it on one of its sides, insert a post from the under side of the frame. (Fig. 3). Repeat this operation for the other three posts.

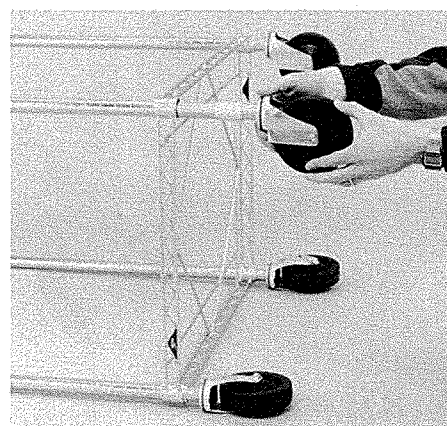


Fig. 3

6. Stand the unit upright and apply pressure at each corner to seat the frame securely. Then using a rubber mallet or a hammer and a block of wood, hit the frame down until the groove at the top of the sleeves is visible. (Fig. 4).

NOTE 1: Seating the part in its final position with a hammer and a block of wood can best be accomplished by seating each corner gradually and concentrating the hammer hits on the corner that is sitting highest on the split sleeves until all the corners are in position to receive the retaining rings. The hammer hits should be on

each side of the corner and as close to the corner as possible.

Above note typical on all corners.

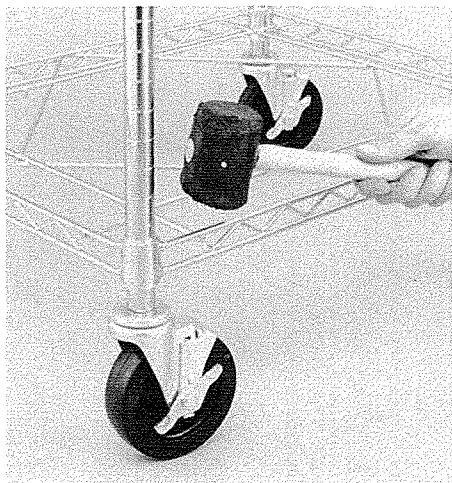


Fig. 4

7. Take one of the slides and insert into the frame so that the wires of the slide are interlocked with the frame wires as shown in (Fig. 5). Push the frame down to securely lock in position.

NOTE: Gentle taps with a hammer will help to secure the slide.

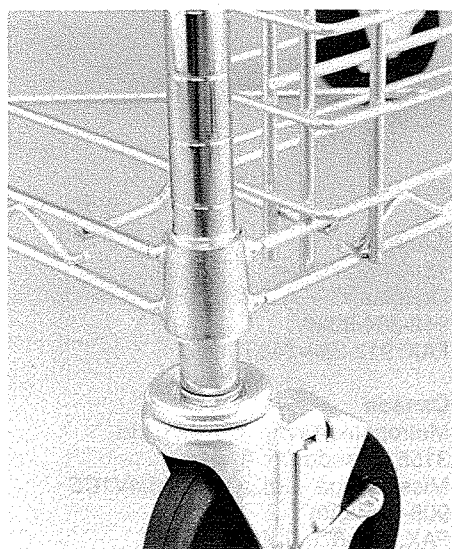


Fig. 5

8. Repeat the operation for the other slide. (Fig. 6).



Fig. 6

9. Place a pair of split sleeves on the top groove of each post. Be certain that the bead of the sleeves fits securely into the groove of the post.

10. Take the second frame and carefully fit it over the post tops being careful to interlock the frame with the slide while also fitting the corner collars of the shelf over the post tops. (Fig. 7). Once the correct interlock is started, tap the frame down until the groove in the sleeve is visible above the shelf collar.

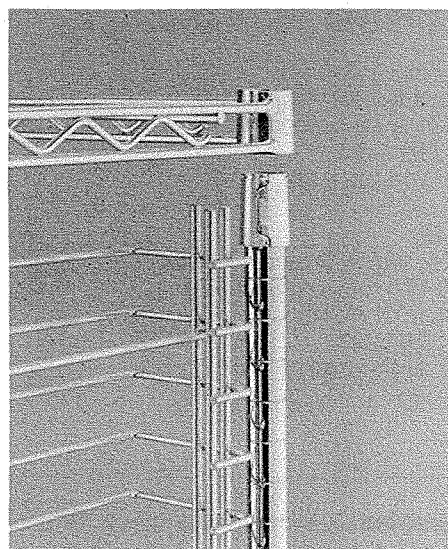


Fig. 7

11. Take four retaining rings and using a hammer, insert them into the grooves of the split sleeves to lock the frames in position. Repeat this for the lower frame also. (Fig. 8).

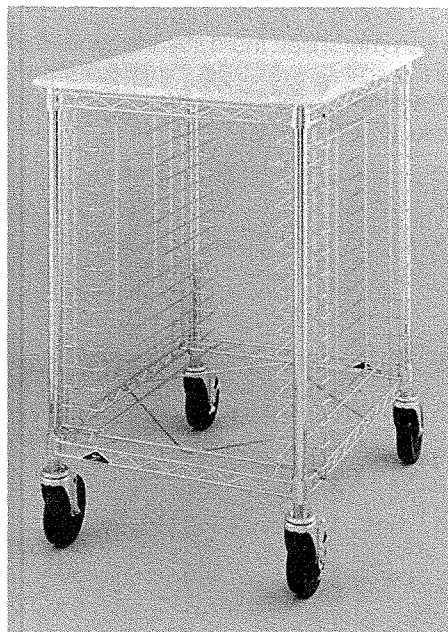


Fig. 8

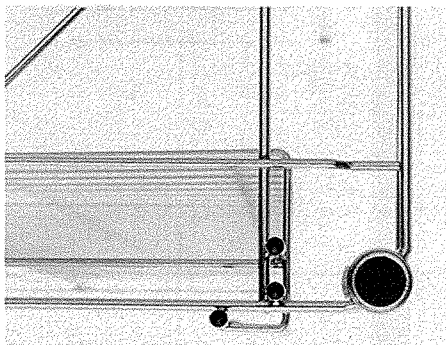
12. Next place the cutting surface onto the unit. Align the grooves in the black plastic connectors on the bottom of the cutting surface with the outside frame and press into place (Fig. 9).



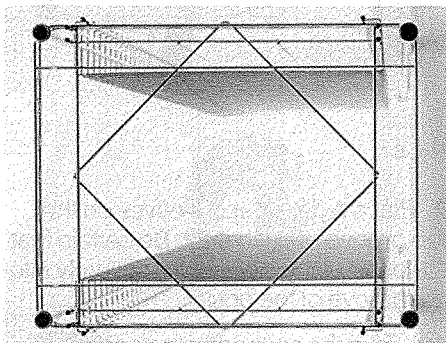
Fig. 9



**Proper Assembly of Unit,
from Top View**



CORNER DETAIL



TOP VIEW

Fig. 10

NOTE: Cutting surface can be removed to be cleaned.

**THIS COMPLETES THE ASSEMBLY
OF THE HALF HEIGHT WIRE PREP
RACK.**

Distribution Centers

**Pennsylvania
Headquarters**
Wilkes-Barre, PA 18705
717-825-2741
FAX: 717-825-2852

Illinois
2303 South Mt. Prospect Road
Des Plaines, IL 60018
708-298-2424
FAX: 708-298-2429

Georgia
1500 Pope Drive
Douglas, GA 31533
912-384-6040
FAX: 912-384-1443

California
9393 Arrow Highway
P.O. Box 747
Cucamonga, CA 91730
909-987-4731
FAX: 909-989-6637

Texas
Shady Willow Business Center
2505 Willowbrook, Suite 209
Dallas, TX 75220
214-358-5362
FAX: 214-353-9016

Canada
Metropolitan Wire (Canada) Ltd.
3155 Orlando Drive
Mississauga, Ont., Canada L4V1C5
905-676-9890
FAX: 905-676-9262



InterMetro Industries Corporation
North Washington Street
Wilkes-Barre, PA 18705
(717) 825-2741

L01-205
Rev. A.
11/94

Information and specifications are subject to change
without notice. Please confirm at time of order.