

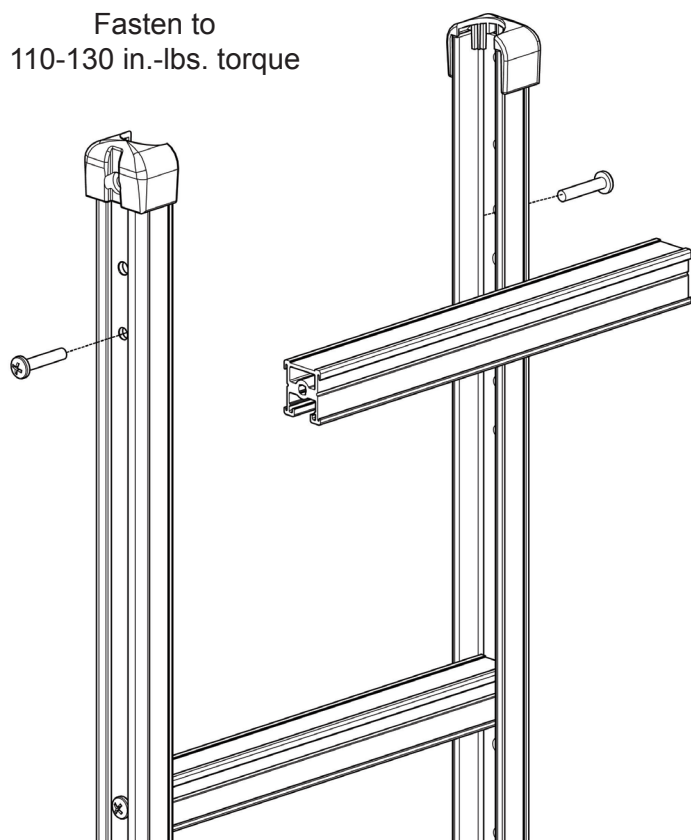
FRAME CROSS BRACE ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED

- (1) #3 PHILLIPS SCREWDRIVER
- (1) SOFT FACED Mallet
- (1) T30 TORX DRIVER

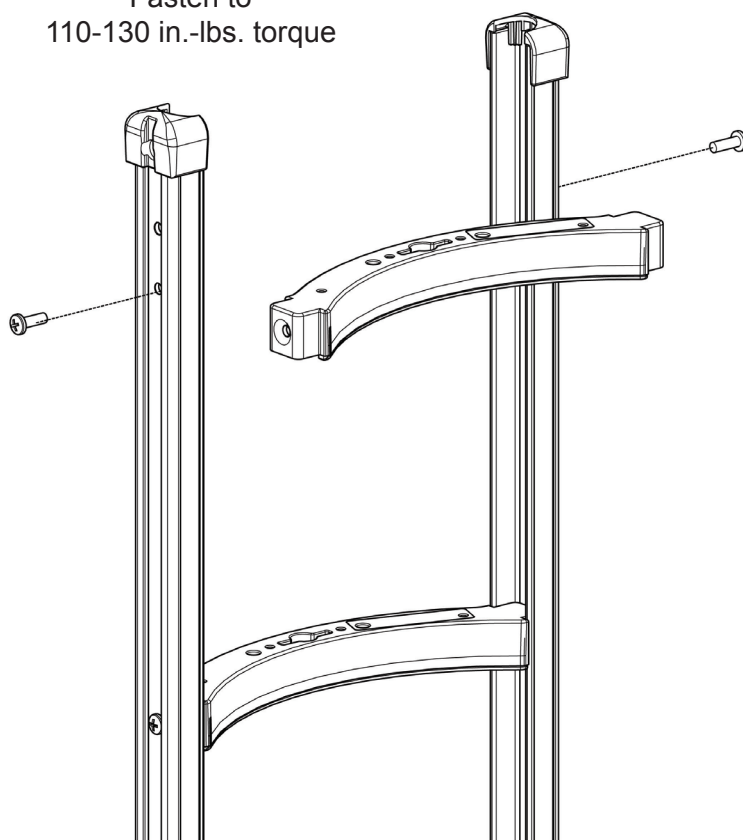
Aluminum cross braces:

Fasten to
110-130 in.-lbs. torque



Molded cross braces:

Fasten to
110-130 in.-lbs. torque



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