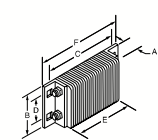
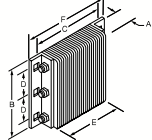


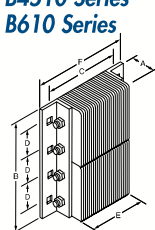
Laminated Rubber Dock Bumpers



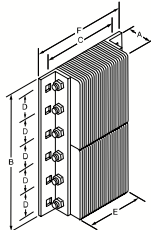
**B4506 Series
B4510 Series
B610 Series**



B4512 Series



**B4520 Series
B620 Series**



**B4524 Series
B624 Series**



- Rub rails at the sides of truck wells.
- Wall bumpers to protect against fork lift trucks.
- Special construction features to accommodate unusual anchoring conditions.

Features

- Tough plies of truck tire material virtually eliminates chipping or abrasion, unlike molded rubber, extruded rubber, conveyor belting or wood plank bumpers.
- Attractive deep black color enhances a neat, professional architectural look.
- Manufactured under pressure exceeding 1,500 lbs. to absorb over 80% of impact force.
- Anchor bolts are protected by at least 3" of rubber to prevent damage.



Benefits

- Provides protection against vehicle damage to docks, buildings and cargo.
- Absorbs over 80% of truck impact and shock to protect dock and building.
- Leading bumper sold in the industry today.
- Standard sizes shipped within 24 hours.
- Eliminates costly repairs from severe shock to docks.
- Constructed to last and provide years of protection.
- Anchored through thick steel angles to provide stability and shape retention.
- Performs on any truck dock under any weather condition or prolonged exposure.
- Maintenance free. 5 year warranty.

Material/Thickness

- Fabric reinforced rubber pads cut from selected recycled truck tires.
- Rubber pads laminated between structural steel angles and secured with 3/4" steel tie rods.
- Rubber pads 4-1/2" or 6" thick.

Uses/Applications

- Available in two models: bumpers with angles for most applications—equipped with 1/4" steel angles on both ends; and bumpers with flat plate for use with dock levelers—optional 1/4" flat steel plate for one or both ends.
- Have unlimited applications in factories, warehouses and docks.
- Vehicle impact protection for loading docks.
- Projecting above low docks.

Model	Projection x Height x Bolt Hole Centers (Length) (A x B x C) Size	D Vertical Bolt Hole Centers	E Rubber Length	F Overall Length	Wt. lbs.
B4506-24	4-1/2" x 6" x 24"	3"	20"	26"	28
B4506-36	4-1/2" x 6" x 36"	3"	32"	38"	42
B4510-12	4-1/2" x 10" x 12"	6"	8"	14"	25
B4510-14	4-1/2" x 10" x 14"	6"	10"	16"	26
B4510-18	4-1/2" x 10" x 18"	6"	14"	20"	34
B4510-24	4-1/2" x 10" x 24"	6"	20"	26"	45
B4510-36	4-1/2" x 10" x 36"	6"	32"	38"	66
B4512-12	4-1/2" x 12" x 12"	4"	8"	14"	31
B4512-14	4-1/2" x 12" x 14"	4"	10"	16"	32
B4512-18	4-1/2" x 12" x 18"	4"	14"	20"	41
B4512-24	4-1/2" x 12" x 24"	4"	20"	26"	56
B4512-36	4-1/2" x 12" x 36"	4"	32"	38"	82
B4520-11	4-1/2" x 20" x 11"	6"	7"	13"	42
B4524-11	4-1/2" x 24" x 11"	4"	7"	13"	51
B4536-11	4-1/2" x 36" x 11"	4"	7"	13"	85
B610-12	6" x 10" x 12"	6"	8"	14"	29
B610-14	6" x 10" x 14"	6"	10"	16"	33
B610-18	6" x 10" x 18"	6"	14"	20"	43
B610-24	6" x 10" x 24"	6"	20"	26"	58
B610-36	6" x 10" x 36"	6"	32"	38"	84
B612-12	6" x 12" x 12"	4"	8"	14"	34
B612-14	6" x 12" x 14"	4"	10"	16"	41
B612-18	6" x 12" x 18"	4"	14"	20"	51
B612-24	6" x 12" x 24"	4"	20"	26"	69
B612-36	6" x 12" x 36"	4"	32"	38"	105
B620-11	6" x 20" x 11"	6"	7"	13"	52
B624-11	6" x 24" x 11"	4"	7"	13"	63
B636-11	6" x 36" x 11"	4"	7"	13"	100

Installation

- Structural mounting angles permit welded installations or provide bolting through steel.

Specifications

- Furnish and install rubber dock bumpers as manufactured by Durable Corporation, Norwalk, Ohio. Model No(s) _____. Resilient rubber material of bumpers shall be rubberized-fabric truck tires cut to uniform size pads and punched to receive 3/4" supporting rods.
- All bumpers must be 4-1/2" or 6" thick (projection from dock), and closed with two 1/4" structural angles under approximately 1,500 lbs of pressure.
- The anchor leg of angle extends a minimum of 3" beyond the rubber surface at either end and contains two or three 13/16" anchor bolt holes as required. (Anchor bolts are supplied separately.)
- Black finish.
- Galvanized exposed metal or all metal available upon request, surcharges apply.