

 CORPORATE FINISHED PRODUCT SPECIFICATION		SPECIFICATION #	8.12.1.29
		REVISED	10/31/23 JJT
		SUPERSEDES	05/23/23 JJT
CORPORATE ADDRESS	3435 Lamor Rd., Hermitage, PA 16148	CUSTOMER	JOY
MANUFACTURING FACILITIES			
EASTERN LOCATION	3435 Lamor Rd., Hermitage, PA 16148	WESTERN LOCATION	2843 W. Shamrell Blvd., Flagstaff, AZ 86005
PRODUCT INFORMATION			
PRODUCT NAME	Sugar Cone made with Oreo Cookie Pieces	BATTER FORMULA	S-ORE(H)2
PACK SIZE(S)	12/12 Retail, 45/12 Retail Shipper		
PRODUCT DESCRIPTION	Dark chocolate-colored, pointed, chocolate-flavored, waffle-style cone with crunchy texture. Shelf Stable; no further processing required		
INGREDIENT & ALLERGEN STATEMENTS			
Ingredients: Bleached Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Brown Sugar, OREO Basecake Crumb (Enriched Flour (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Canola Oil, Cocoa (Processed with Alkali), Invert Sugar, Leavening (Baking Soda and/or Calcium Phosphate), Salt, Soy Lecithin, Chocolate, Natural Flavor), Cocoa (Processed with Alkali), Contains 2% or less of: Soy Lecithin, Vegetable Oil Shortening (Canola Oil and/or Palm Oil and/or Soybean Oil), Artificial Color (Red #40, Blue #1, Yellow #5 and Red #3), Salt, Natural Flavor, Oat Fiber. Contains: Wheat, Soy			
ALLERGENS		GMO STATUS	
WHEAT, SOY		Contains a Bioengineered Food Ingredient	
COUNTRY OF ORIGIN			
USA			
PHYSICAL & CHEMICAL ATTRIBUTES			
ATTRIBUTE	ACCEPTABLE STANDARDS	METHOD	
LENGTH	4 5/8" (± 1/8")	Caliper or Ruler	
OUTSIDE DIAMETER	1 7/8" (± 1/16")	Caliper or Ruler	
HIGH TOP	≤1/8" (≤3 mm)	Caliper or Ruler	
MINIMUM NET WEIGHT PER PIECE	11.83 grams	Scale	
MOISTURE (at time of packaging)	0.5%-2.5%	Ohaus Moisture Balance	
TAPER	22°	N/A	
STORAGE & DISTRIBUTION			
STORAGE CONDITIONS	Store product in a clean, dry area below 80 degrees and 60% relative humidity, away from strong odors in an area operated under good manufacturing practices.		
RECOMMENDATIONS	Fragile; handle with care		
PACKAGING & LABELING SPECIFICATIONS			
PACKAGING SPECIFICATIONS			
6 cones are packaged in a single-face corrugated liner and overwrapped with HDPE film. Two overwrapped packages are placed inside a paperboard carton and glue sealed. Finished cartons are placed in a corrugated case and glue or tape sealed. For shipper cases, the appropriate number of cartons are placed in trays and trays are stacked inside a master corrugated case and tape sealed.			
CASE COUNT	12/12: 144 cones, 45/12: 540 cones		
LABELING SPECIFICATIONS			
CARTON CODING (Format & Explanation)	BIUB Date; AA/BB/CC - XXXX - YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line	CASE CODING (Format & Explanation)	Baked on Date: AA/BB/CC - XXXX - YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line
LABEL COLOR	Any	ADDITIONAL LABELING	None
CERTIFICATIONS			
KOSHER CERTIFIED	Kosher Dairy		
OTHER CERTIFICATIONS	N/A		