

## TROUBLESHOOTING

MALFUNCTIONS	REASONS
No power No heating	Disconnection of wire
Power on but no heating	Cable of heating part broken or heater broken
Bad sealing	Uneven sealing bar
Weak sealing	Low heating temperature, low pressurization, short pressing time (hold down the sealing bars for longer)
Unable to control heat	Replace heat temperature potentiometer

# PORTABLE SEALER

OPERATING INSTRUCTIONS

MODELS

FKR-200, FKR-300, FKR-400



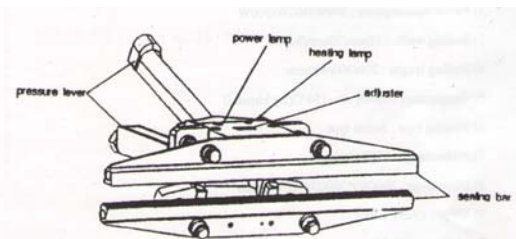
## SPECIFICATIONS

	FKR-200	FRK-300	FKR-400
Seal Length	10mm	10mm	10mm
Power	110V / 300W	110V / 400W	110V / 500W
Length	8"	12"	16"
Temperature	Up to 300°F (150°C)		
Weight	4lbs		

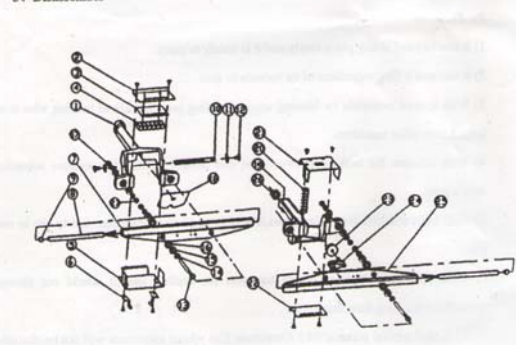
## OPERATING INSTRUCTIONS

1. Insert power plug into socket.
2. Allow the sealer to heat up approximately 5 minutes (warm-up time will vary with the thickness of the bag to be sealed). Choose either the low setting for a light material or a the high setting for thicker materials. We recommend starting at the lowest setting and gradually moving up as needed.
3. After a suitable temperature has been reached, put the bag edge between the heated sealing bars and press down for 3 seconds. If the seal weld holds, continue this way. *\*If the welding appears to damage the bag, apply pressure on the sealing bar for less than 3 seconds. If the welding appears incomplete, apply pressure for more than 3 seconds.*

## PARTS DIAGRAM



5. Disassemble



### PARTS LIST

No	Description	QTY	No	Description	QTY
1	Lever (up)	1	15	Expoxy Washer	16
2	Lever Cover (up)	1	16	Aluminum	8
3	Insulation Plate	1	17	Nylon Nut	4
4	Circuit Set	1	18	Insulation Cover	1
5	Below Board	1	19	Lever (down)	1
6	Supporter	2	20	Spring	1
7	Heating Bar (down)	1	21	Plate Board	1
8	Heater	4	22	Lever Cover	1
9	M10 Bolt	4	23	Volume	1
10	Shaft	1	24	Bimetal	1
11	Plain Washer	2	25	Heating Bar (up)	1
12	M6 Bolt	2	26	Code Rock	1
13	Stainless Steel Bolt	4	27	Stainless Steel Nut	8
14	Plain Washer (SUS)	16			