

**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

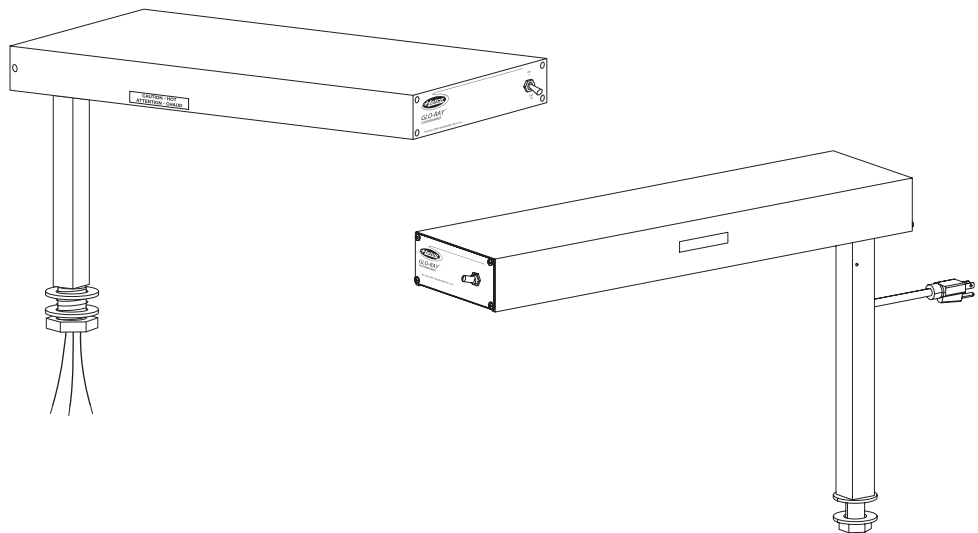
**⚠ CAUTION**

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Glo-Ray® Fry Station Foodwarmer

## *GRFS and GRFSC Series*

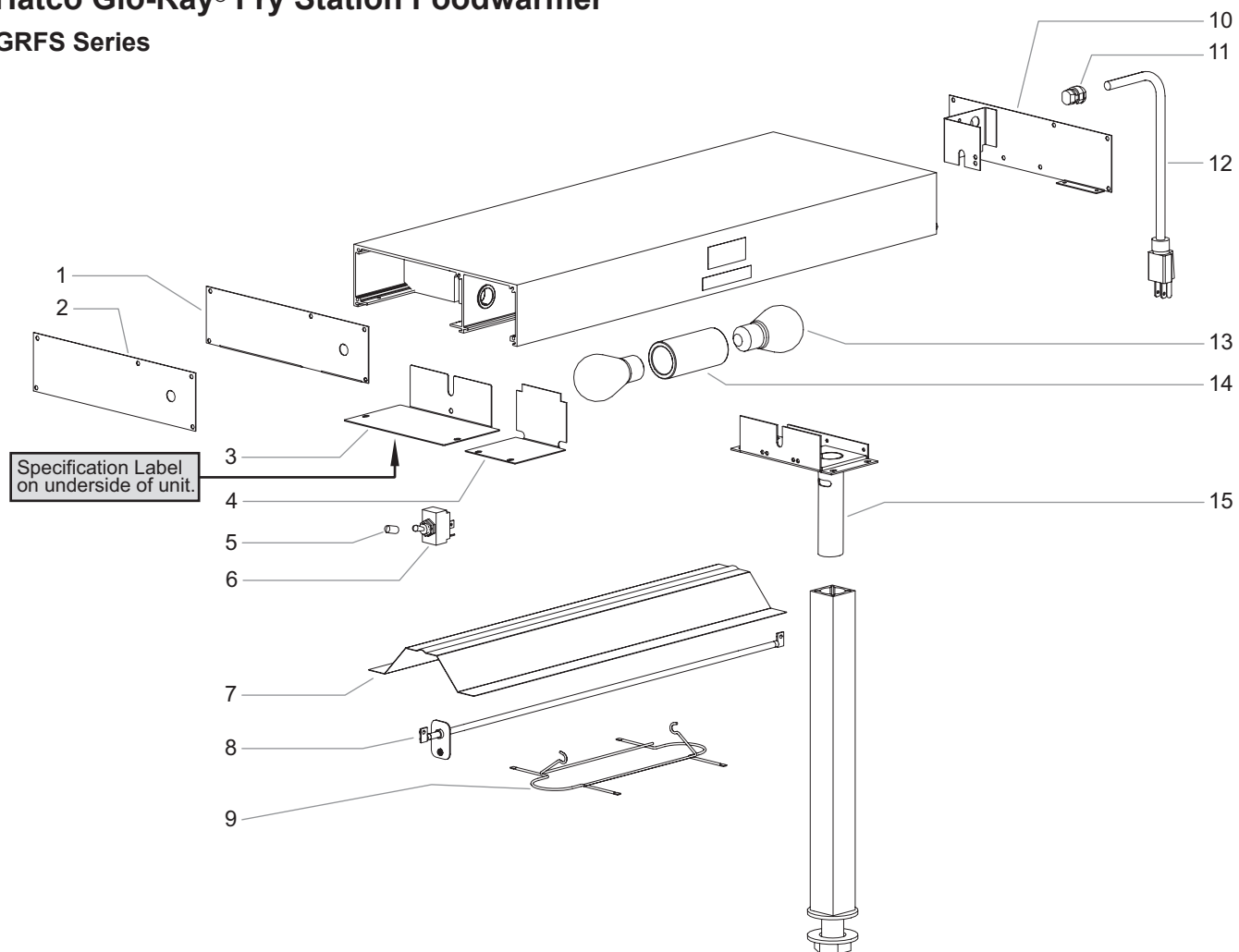
| <u>Model Name</u> | <u>Page</u> | <u>Model Name</u> | <u>Page</u> |
|-------------------|-------------|-------------------|-------------|
| GRFS.....         | 2           | GRFSC.....        | 4           |
| GRFSL.....        | 2           | GRFSCL.....       | 4           |



## Replacement Parts List

# Hatco Glo-Ray® Fry Station Foodwarmer

## GRFS Series



| Item | Description                       | Part Number    | Qty. |
|------|-----------------------------------|----------------|------|
| 1    | End Plate, Front                  |                |      |
|      | GRFS                              | 04.09.201.00   | 1    |
|      | GRFSL                             | 04.09.305.00   | 1    |
| 2    | Control Label                     |                |      |
|      | GRFS                              |                |      |
|      | Toggle Switch (standard)          | 07.01.039.00   | 1    |
|      | Infinite Control (optional)       | 07.01.038.00   | 1    |
|      | GRFSL                             |                |      |
|      | Toggle Switch (standard)          | 07.01.043.00   | 1    |
|      | Infinite Control (optional)       | 07.01.044.00   | 1    |
| 3    | End Cover, Element Mounting       | 04.37.062.00   | 1    |
| 4    | End Cover, Lamp (GRFSL only)      | 04.08.067.00   | 1    |
| 5    | Boot, Toggle Switch               |                |      |
|      | 120, 208, 220, 240 V              | 02.20.283.00   | 1    |
|      | 220–230, 230–240 V                | 02.20.040.00   | 1    |
| 6    | Toggle Switch (standard)          |                |      |
|      | GRFS                              |                |      |
|      | 120 V                             | 02.19.016.00   | 1    |
|      | 208, 220, 240, 220–230, 230–240 V | 02.19.008A.00  | 1    |
|      | GRFSL                             | 02.19.008A.00  | 1    |
| 7    | Reflector                         | 04.37.042.00   | 1    |
| 8    | Heating Element, 500 W            |                |      |
|      | 120 V                             | 02.08.101D.00  | 1    |
|      | 208 V                             | 02.08.102D.00  | 1    |
|      | 220, 220–230 V                    | R02.08.136E.00 | 1    |
|      | 240, 230–240 V                    | 02.08.103E.00  | 1    |
| 9    | Wire Guard                        | 04.37.100.00   | 1    |
| 10   | End Plate, Rear                   |                |      |
|      | GRFS                              | 04.09.473.00   | 1    |
|      | GRFSL                             | 04.09.472.00   | 1    |

The shaded areas contain information for **International models only**.

| Item | Description                                  | Part Number   | Qty. |
|------|----------------------------------------------|---------------|------|
| 11   | Cord Grip                                    |               |      |
|      | GRFS                                         |               |      |
|      | 120 V                                        | 02.20.330.00  | 1    |
|      | 208, 220, 240, 220–230, 230–240 V            | 02.20.212.00  | 1    |
|      | GRFSL                                        |               |      |
|      | 120 V                                        | 02.20.206.00  | 1    |
|      | 220, 240, 220–230, 230–240 V                 | 02.20.212.00  | 1    |
| 12   | Power Cord                                   |               |      |
|      | 120 V — NEMA 5-15P                           | 02.18.030.00  | 1    |
|      | 208 V — NEMA 6-15P                           | 02.18.036.00  | 1    |
|      | 220, 220–230 V — CEE 7/7 Schuko              | 02.18.077.00  | 1    |
|      | 240, 230–240 V — BS-1363                     | 02.18.066.00  | 1    |
|      | 240 V — AS 3112                              | 02.18.104.00  | 1    |
| 13   | Light Bulb (GRFSL only)                      |               |      |
|      | 120 V                                        | 02.30.265.00  | 2    |
|      | 220 V                                        | 02.30.266.00  | 2    |
| 14   | Light Socket (GRFSL only)                    | 02.30.045.00  | 1    |
| 15   | End Cover, Post                              |               |      |
|      | GRFS                                         | 04.09.505.00  | 1    |
|      | GRFSL                                        | 04.09.506.00  | 1    |
| 16   | Infinite Control (optional, not shown)       |               |      |
|      | 120 V                                        | 02.19.077C.00 | 1    |
|      | 220 V                                        | 02.19.079E.00 | 1    |
| 17   | Knob, Infinite Control (optional, not shown) | 05.30.043.00  | 1    |
|      | Wiring Diagram                               |               |      |
|      | GRFS                                         |               |      |
|      | 120 V                                        | HS1-2498      |      |
|      | 208 V                                        | HS1-3335      |      |
|      | 220 V                                        | HS1-3336      |      |
|      | 240 V                                        | HS1-3337      |      |
|      | 220–230 V                                    | HS1-4204      |      |
|      | 230–240 V                                    | HS1-4205      |      |
|      | GRFSL                                        |               |      |
|      | 120 V                                        | HS1-2694      |      |
|      | 220 V                                        | HS1-3338      |      |
|      | 240 V                                        | HS1-3339      |      |
|      | 220–230 V                                    | HS1-4202      |      |
|      | 230–240 V                                    | HS1-4203      |      |

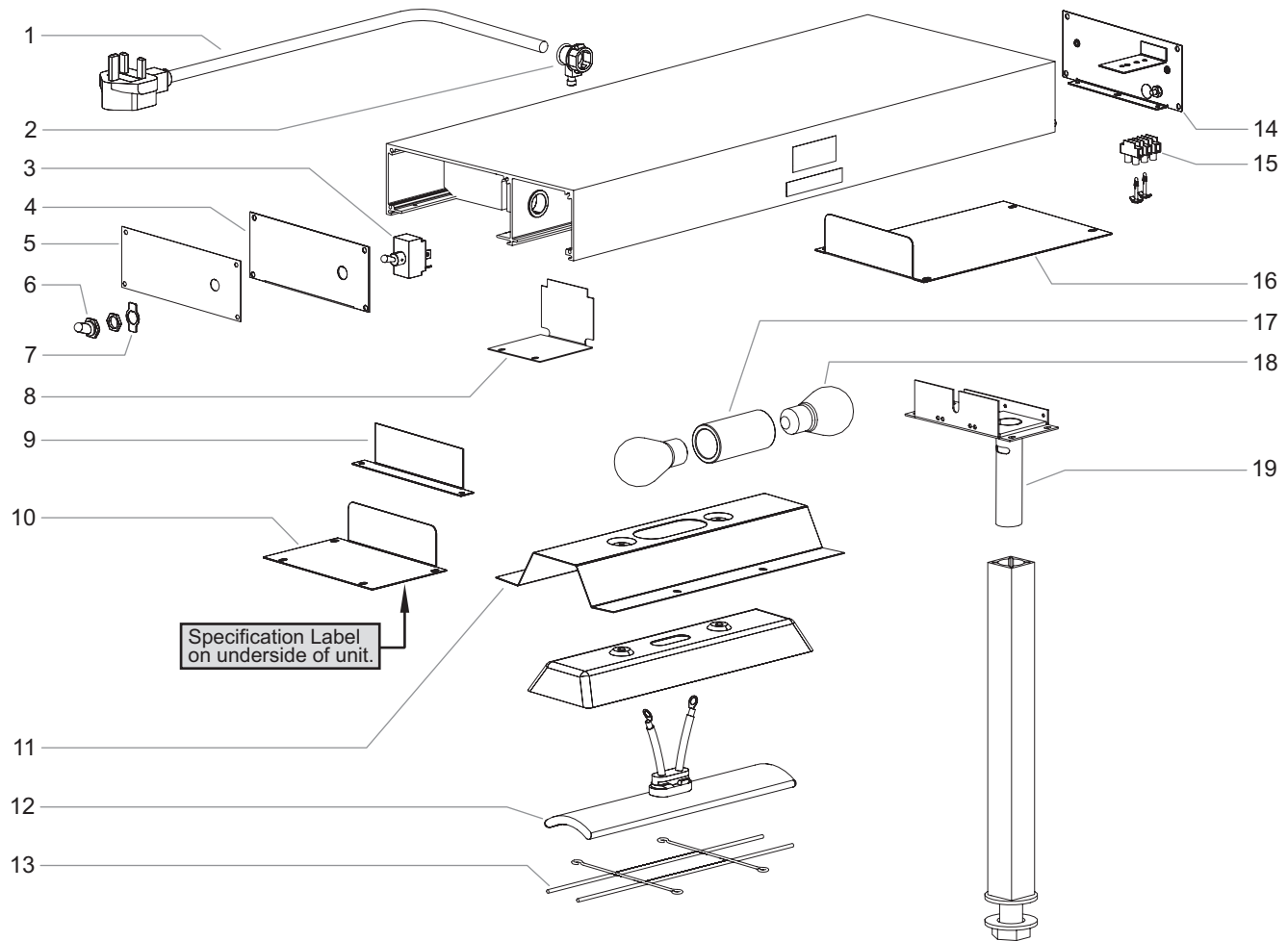
**NOTE:** The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**1931** has a date code of “**1931**” which indicates the following: 1931

Week Thirty-One  
Year 2019

# Hatco Glo-Ray Fry Station Foodwarmer

## GRFSC Series



| Item | Description                     | Part Number    | Qty. |
|------|---------------------------------|----------------|------|
| 1    | Power Cord                      |                |      |
|      | 120 V — NEMA 5-15P              | 02.18.030.00   | 1    |
|      | 208 V — NEMA 6-15P              | 02.18.036.00   | 1    |
|      | 220, 220–230 V — CEE 7/7 Schuko | 02.18.077.00   | 1    |
|      | 240, 230–240 V — BS-1363        | 02.18.066.00 * | 1    |
|      | 240 V — AS 3112                 | 02.18.104.00   | 1    |
| 2    | Cord Grip                       |                |      |
|      | 120, 208 V                      | 02.20.330.00   | 1    |
|      | 220, 240, 220–230, 230–240 V    | 02.20.212.00   | 1    |
| 3    | Toggle Switch                   | 02.19.008A.00  | 1    |
| 4    | End Plate, Front                |                |      |
|      | GRFSC, w/Front Switch (shown)   | 04.09.201.00   | 1    |
|      | GRFSC, w/Side Switch            | 04.09.963.00   | 1    |
|      | GRFSCL, w/Front Switch          | 04.09.305.00   | 1    |
| 5    | Control Label                   |                |      |
|      | GRFSC                           | 07.01.269.00   | 1    |
|      | GRFSCL                          | 07.01.268.00   | 1    |
| 6    | Boot, Toggle Switch             |                |      |
|      | 120, 208, 220, 240 V            | 02.20.283.00   | 1    |
|      | 220–230, 230–240 V              | 02.20.040.00   | 1    |
| 7    | Plate, Toggle Switch            | 07.01.058.00   | 1    |
| 8    | End Cover, Lamp (GRFSCL only)   | 04.08.067.00   | 1    |
| 9    | End Cover, 0.625"               | 04.25.115.00   | 1    |
| 10   | End Cover                       | 04.25.231.00   | 1    |
| 11   | Reflector                       | 04.25.208.00   | 1    |
| 12   | Element, Ceramic                |                |      |
|      | 120 V, 650 W                    | 02.07.008.00   | 1    |
|      | 120 V, 750 W                    | 02.07.001.00   | 1    |
|      | 120 V, 900 W                    | 02.07.014.00   | 1    |
|      | 240 V, 750 W                    | 02.07.003.00   | 1    |
|      | 240 V, 1000 W                   | 02.07.004.00   | 1    |
| 13   | Wire Guard                      | 04.08.117.00   | 1    |

| Item | Description                | Part Number   | Qty. |
|------|----------------------------|---------------|------|
| 14   | End Plate, Rear            |               |      |
|      | GRFSC-18                   | 04.09.815.00  | 1    |
|      | GRFSCL-18                  | 04.09.472.00  | 1    |
|      | GRFSC-24                   | 04.09.534.00  | 1    |
|      | GRFSCL-24                  | 04.09.304.00  | 1    |
| 15   | T-Block                    | R02.15.030.00 | 1    |
| 16   | End Cover                  |               | 1    |
|      | GRFSC-18, 3.5"             | 04.25.241.00  |      |
|      | GRFSC-24, 6" Long          | 04.25.248.00  |      |
| 17   | Light Socket (GRFSCL only) | 02.30.045.00  |      |
|      | 120 V                      | 02.30.045.00  | 1    |
|      | 220, 240 V                 | 02.30.047.00  | 1    |
| 18   | Light Bulb (GRFSCL only)   |               |      |
|      | 120 V                      | 02.30.265.00  | 2    |
|      | 220 V                      | 02.30.266.00  | 2    |
| 19   | End Cover, Post            |               |      |
|      | GRFSC                      | 04.09.505.00  | 1    |
|      | GRFSCL                     | 04.09.506.00  | 1    |
|      | Wiring Diagram             |               |      |
|      | GRFSC                      |               |      |
|      | 120 V                      | HS1-2020      |      |
|      | 208 V                      | 10-02-1396    |      |
|      | 220, 240 V                 | HS1-3362      |      |
|      | 220–230, 230–240 V         | HS1-4213 *    |      |
|      | GRFSCL                     |               |      |
|      | 120 V                      | HS1-3741      |      |
|      | 220 V                      | HS1-3742      |      |
|      | 240 V                      | HS1-3743      |      |
|      | 220–230, 230–240 V         | HS1-4211 *    |      |

\* 24" depth units use Power Cord P/N 02.18.068.00 and Wiring Diagram P/N 10-01-946.

The shaded areas contain information for **International models only**.

**NOTE:** The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**1931** has a date code of "1931" which indicates the following: 1931

└─ Week Thirty-One  
└─ Year 2019

[illegible]



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