



IMPORTANT NOTE:

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

CAUTION

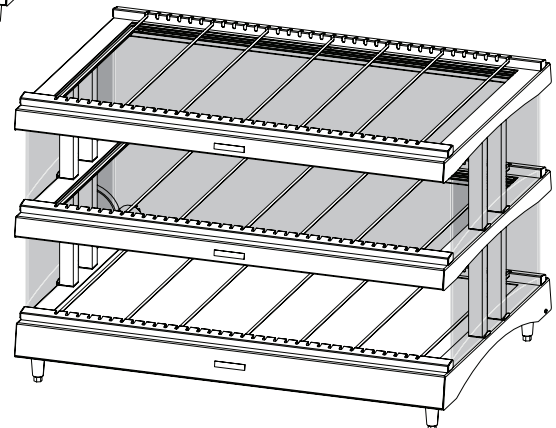
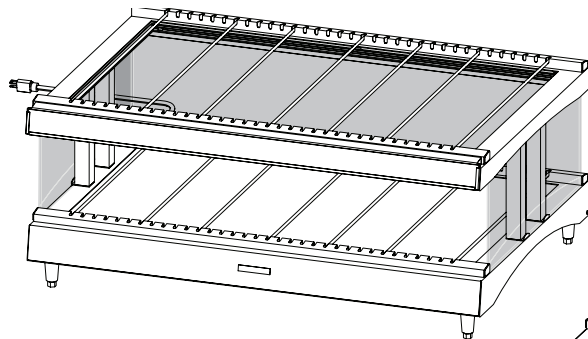
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Glo-Ray®

Heated Glass Merchandisers

GR3SDH and GR3SDS Series

<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>
GR3SDH-27	2	GR3SDH-27D	4
GR3SDH-33	2	GR3SDH-33D	4
GR3SDH-39	2	GR3SDH-39D	4
GR3SDS-27	2	GR3SDS-27D	4
GR3SDS-33	2	GR3SDS-33D	4
GR3SDS-39	2	GR3SDS-39D	4

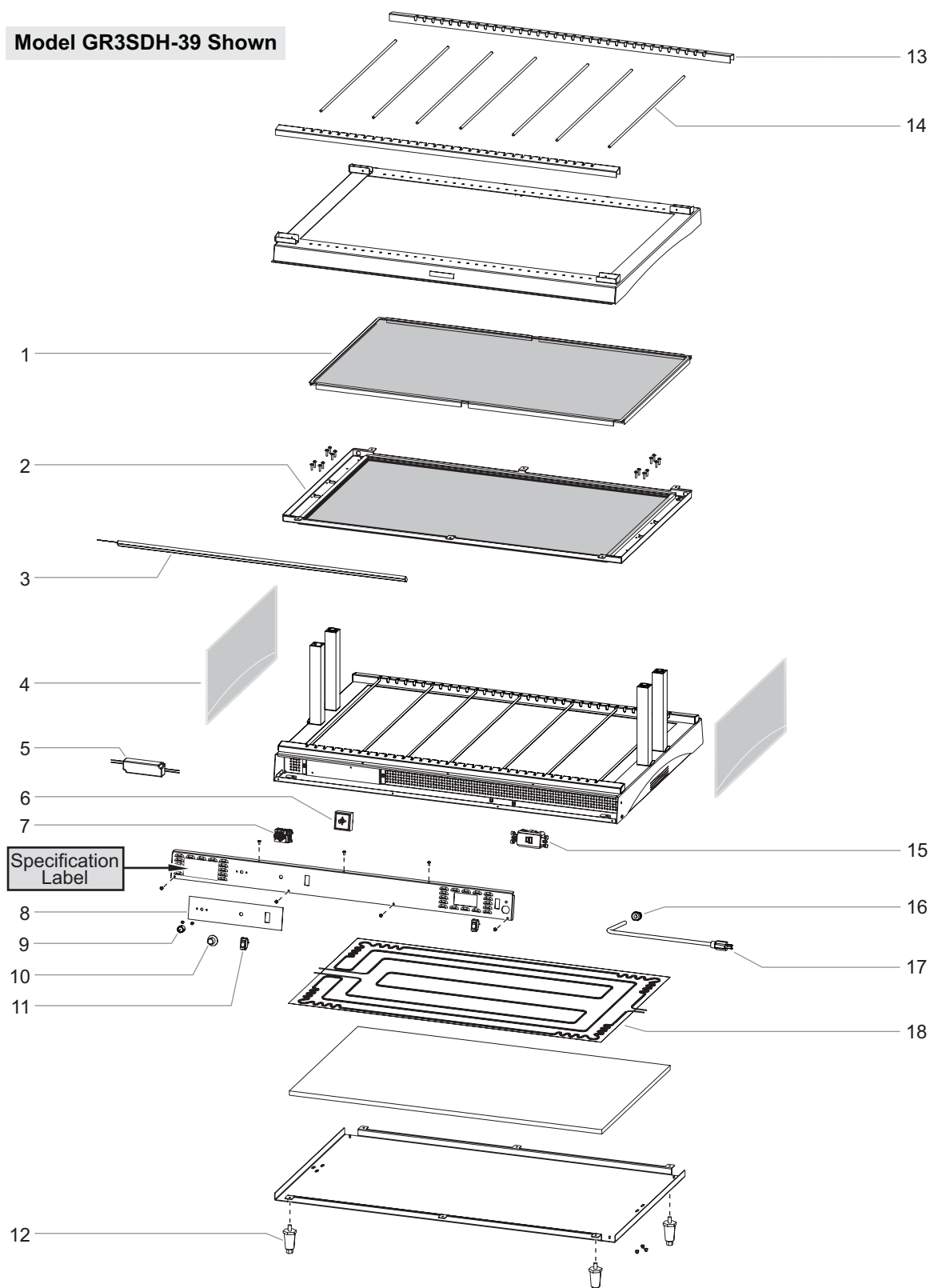


Replacement Parts List

Hatco® Glo-Ray® Heated Glass Merchandisers

GR3SDH-xx and GR3SDS-xx Models

Model GR3SDH-39 Shown



Parts for GR3SDH-xx and GR3SDS-xx Models

Item Description	Part No.	Qty.	Item Description	Part No.	Qty.
1 Non-Heated Top Glass Assembly			8 Control Plate Decal	07.01.281.00	1
GR3SDH-27, GR3SDS-27	R04.40.194.00	1	9 Knob, Thermostat	05.30.039.00	1
GR3SDH-33, GR3SDS-33	R04.40.195.00	1	10 Knob, Infinite Switch	05.30.043.00	1
GR3SDH-39, GR3SDS-39	R04.40.196.00	1	11 On/Off Switch	02.19.080.00	1
2 Heated Bottom Glass Assembly			12 Leg, Plastic, 2-1/2" (64 mm)	05.30.040.00	4
GR3SDH-27, GR3SDS-27	R04.40.181TB.00	1	13 Channel Divider		
GR3SDH-33, GR3SDS-33	R04.40.182TB.00	1	GR3SDH-27, GR3SDS-27	04.38.082.00	4
GR3SDH-39, GR3SDS-39	R04.40.183TB.00	1	GR3SDH-33, GR3SDS-33	04.38.083.00	4
3 LED Channel			GR3SDH-39, GR3SDS-39	04.38.025.00	4
GR3SDH-27D, GR3SDS-27D	02.30.206.00	1	14 Divider Rod, Straight	04.38.361.00	10-14
GR3SDH-33D, GR3SDS-33D	02.30.207.00	1	15 GFCI Switch	02.01.194.00	1
GR3SDH-39D, GR3SDS-39D	02.30.208.00	1	16 Cord Grip	02.20.226.00	1
4 Glass End Panel			17 Power Cord and Plug †	R02.18.154.00	1
Horizontal Shelf Units	04.40.179.00	2	18 Blanket Heating Element, Base		
Slanted Shelf Units			GR3SDH-27, GR3SDS-27	02.05.353.00	1
Right Side	04.40.192.00	1	GR3SDH-33, GR3SDS-33	02.05.341.00	1
Left Side	04.40.191.00	1	GR3SDH-39, GR3SDS-39	02.05.343.00	1
5 LED Driver	02.01.345.00	1	Wiring Diagrams	10-01-299	
6 Infinite Switch Control	R02.19.018.00	1			
7 Thermostat Control, Base *	R02.16.233.00	1			

* Units with date code 2408 and older use P/N R02.16.066.00.

† Canadian models use P/N 02.18.089.00 for GR3SDH-39 and GR3SDS-39 models.

NOTE: Quantities shown as a range (example = 1-2) are dependent upon size of unit and/or unit options.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**2231** has a date code of "2231" which indicates the following: 2231

Week Thirty-One
Year 2022

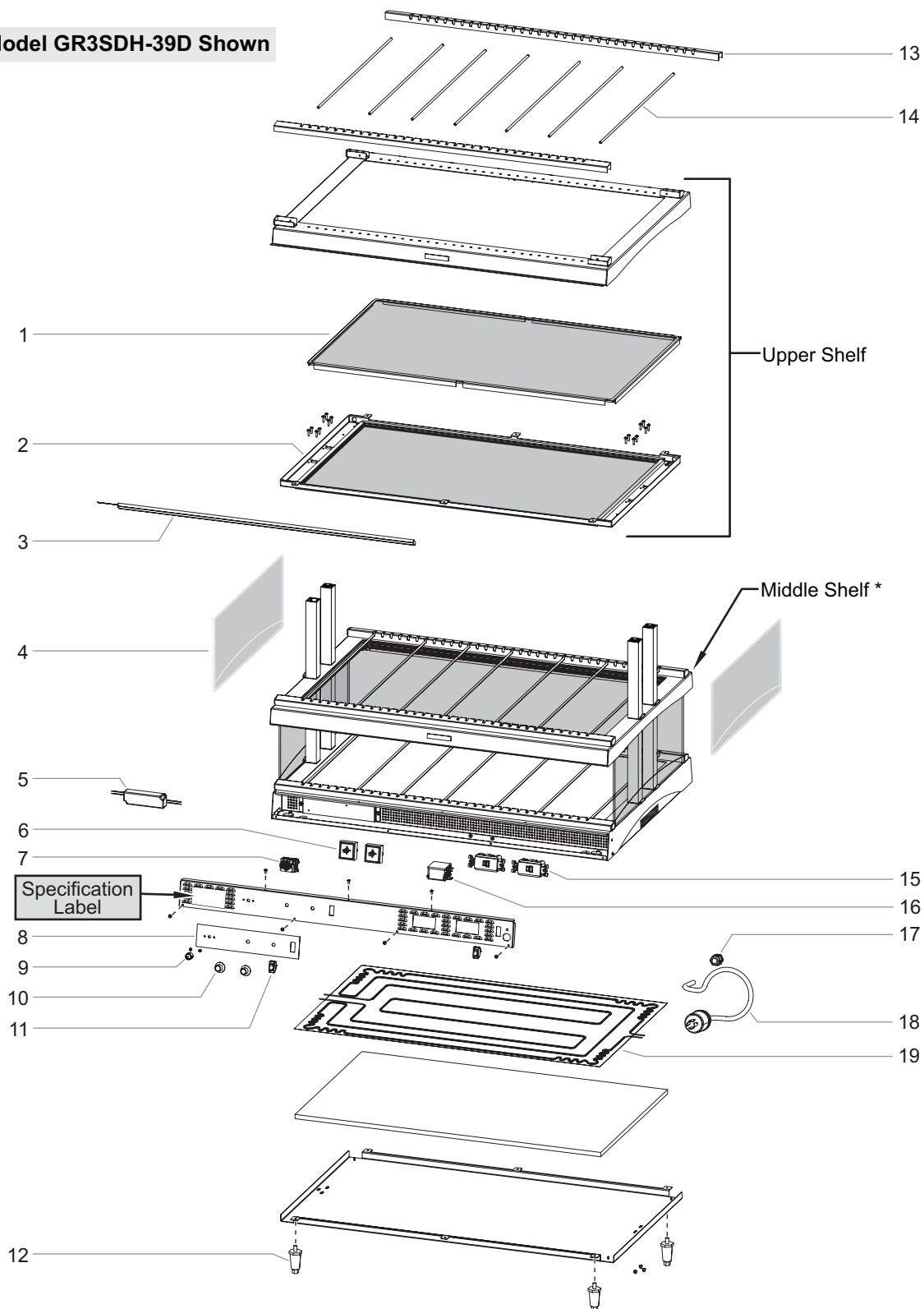
Legacy Parts for GR3SDH-xx and GR3SDS-xx Fluorescent Models

Item Description	Part No.	Qty.	
1 Lamp Socket	02.30.073.00	2	
2 Fluorescent Bulb			
GR3SDH-27D, GR3SDS-27D	R02.30.142.00	1	
GR3SDH-33D, GR3SDS-33D	R02.30.141.00	1	
GR3SDH-39D, GR3SDS-39D	R02.30.134.00	1	
3 Ballast	R02.30.132.00	1	

Hatco® Glo-Ray® Heated Glass Merchandisers

GR3SDH-xxD and GR3SDS-xxD Models

Model GR3SDH-39D Shown



* See upper shelf exploded view to identify middle shelf replacement parts.

Parts for GR3SDH-xxD and GR3SDS-xxD Models

Item Description	Part No.	Qty.	Item Description	Part No.	Qty.
1 Top Glass Assembly, Non-Heated, Upper or Middle Shelf			10 Knob, Infinite Switch	05.30.043.00	2
GR3SDH-27D, GR3SDS-27D	R04.40.194.00	2	11 On/Off Switch	02.19.080.00	2
GR3SDH-33D, GR3SDS-33D	R04.40.195.00	2	12 Leg, Plastic, 2-1/2" (64 mm)	05.30.040.00	4
GR3SDH-39D, GR3SDS-39D	R04.40.196.00	2	13 Channel Divider		
2 Bottom Glass Assembly, Heated, Upper Shelf			GR3SDH-27D, GR3SDS-27D	04.38.082.00	6
GR3SDH-27D, GR3SDS-27D	R04.40.181TB.00	1	GR3SDH-33D, GR3SDS-33D	04.38.083.00	6
GR3SDH-33D, GR3SDS-33D	R04.40.182TB.00	1	GR3SDH-39D, GR3SDS-39D	04.38.025.00	6
GR3SDH-39D, GR3SDS-39D	R04.40.183TB.00	1	14 Divider Rod, Straight	04.38.361.00	15–21
Bottom Glass Assembly, Heated, Middle Shelf			15 GFCI Switch ‡	02.01.194.00	1–2
GR3SDH-27D, GR3SDS-27D	R04.40.181MB.00	1	16 Relay, 30 A, 120 V	02.01.224.00	1
GR3SDH-33D, GR3SDS-33D	R04.40.182MB.00	1	17 Cord Grip		
GR3SDH-39D, GR3SDS-39D	R04.40.183MB.00	1	120 V	02.20.226.00	1
3 LED Channel			120/208-240 V	R02.20.440.00	1
GR3SDH-27D, GR3SDS-27D	02.30.206.00	2	18 Power Cord and Plug		
GR3SDH-33D, GR3SDS-33D	02.30.207.00	2	NEMA 5-15P, 120 V †	R02.18.154.00	1–2
GR3SDH-39D, GR3SDS-39D	02.30.208.00	2	NEMA L14-20P	02.18.128.00	1
4 Glass End Panel			NEMA 14-20P	02.18.085.00	1
Horizontal Shelf Units	04.40.179.00	4	19 Blanket Heating Element, Base		
Slanted Shelf Units			GR3SDH-27D, GR3SDS-27D	02.05.353.00	1
Right Side	04.40.192.00	2	GR3SDH-33D, GR3SDS-33D	02.05.341.00	1
Left Side	04.40.191.00	2	GR3SDH-39D, GR3SDS-39D	02.05.343.00	1
5 LED Driver	02.01.345.00	1	Wiring Diagrams		
6 Infinite Switch Control	R02.19.018.00	2	120 V	10-01-323	
7 Thermostat Control, Base *	R02.16.233.00	1	120 V (dual cord)	10-01-401	
8 Control Plate Decal	07.01.282.00	1	120/208-240 V	10-01-300	
9 Knob, Thermostat	05.30.039.00	1			

* Units with date code 2408 and older use P/N R02.16.066.00.

† Canadian models use P/N 02.18.089.00 for GR3SDH-27D and GR3SDS-27D models.

‡ Use P/N R02.01.221.00 for 120/208-240 V units with date code 1436 or older.

NOTE: Quantities shown as a range (example = 1–2) are dependent upon size of unit and/or unit options.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**2231** has a date code of "2231" which indicates the following: 2231

Week Thirty-One
Year 2022

Legacy Parts for GR3SDH-xxD and GR3SDS-xxD Fluorescent Models

Item Description	Part No.	Qty.	
1 Lamp Socket	02.30.073.00	4	
2 Fluorescent Bulb			
GR3SDH-27D, GR3SDS-27D	R02.30.142.00	2	
GR3SDH-33D, GR3SDS-33D	R02.30.141.00	2	
GR3SDH-39D, GR3SDS-39D	R02.30.134.00	2	
3 Ballast	R02.30.132.00	1	

[illegible]

AUTHORIZED PARTS DISTRIBUTORS • DISTRIBUTEURS DE PIÈCES AUTORISÉS

ALABAMA

Jones McLeod Appl. Svc.
Birmingham 205-251-0159

ARIZONA

Tech 24
Phoenix 602-234-2443

Byassee Equipment Co.
Phoenix 602-252-0402

CALIFORNIA

Industrial Electric
Commercial Parts & Service, Inc.
Huntington Beach 714-379-7100

Chapman Appl. Service
San Diego 619-298-7106

P & D Appliance
Commercial Parts & Service, Inc.
S. San Francisco 650-635-1900

COLORADO

Hawkins Commercial Appliance
Englewood 303-781-5548

FLORIDA

Whaley Foodservice Repair
Jacksonville 904-725-7800

Whaley Foodservice Repair
Orlando 407-757-0851

B.G.S.I./Heritage
Pompano Beach 954-971-0456

Comm. Appliance Service
Tampa 813-663-0313

GEORGIA

Heritage Service Group
Norcross 866-388-9837

HAWAII

Burney's Comm. Service, Inc.
Honolulu 808-848-1466

Food Equip Parts & Service
Honolulu 808-847-4871

ILLINOIS

Parts Town
Addison 708-865-7278

Eichenauer Elec. Service
Decatur 217-429-4229

Midwest Elec. Appl. Service
Elmhurst 630-279-8000

Cone's Repair Service
Moline 309-797-5323

IOWA

Goodwin Tucker Group
Des Moines 515-262-9308

KENTUCKY

Tech 24
Lexington 859-254-8854

Tech 24
Louisville 502-451-5411

LOUISIANA

Chandlers Parts & Service
Baton Rouge 225-272-6620

MARYLAND

Electric Motor Service
Baltimore 410-467-8080

MASSACHUSETTS

Ace Service Co., Inc.
Needham 781-449-4220

MICHIGAN

Bildons Appliance Service
Detroit 248-478-3320

Commercial Kitchen Service
Bay City 989-893-4561

Midwest Food Equip. Service
Grandville 616-261-2000

MISSOURI

General Parts
Kansas City 816-421-5400

Commercial Kitchen Services
St. Louis 314-890-0700

Kaemmerlen Parts & Service
St. Louis 314-535-2222

NEBRASKA

Anderson Electric
Omaha 402-341-1414

NEVADA

Burney's Commercial
Las Vegas 702-736-0006

Hi. Tech Commercial Service
N. Las Vegas 702-649-4616

NEW JERSEY

Jay Hill Repair
Fairfield 973-575-9145

Service Plus
Flanders 973-691-6300

NEW YORK

Alpro Service Co.
Maspeth 718-386-2515

Duffy's - AIS
Buffalo 716-884-7425

3Wire
Plattsburgh 800-634-5005

Duffy's - AIS
Sauquoit 800-836-1014

J.B. Brady, Inc.
Syracuse 315-422-9271

NORTH CAROLINA

Authorized Appliance
Charlotte 704-377-4501

OHIO

Akron/Canton Comm. Svc. Inc.
Akron 330-753-6634

Tech 24
Cincinnati 513-772-6600

Commercial Parts and Service
Columbus 614-221-0057

Electrical Appl. Repair Service
Brooklyn Heights 216-459-8700

E. A. Wichman Co.
Toledo 419-385-9121

OKLAHOMA

Hagar Rest. Service, Inc.
Oklahoma City 405-235-2184

OREGON

General Parts Group
Portland 503-624-0890

PENNSYLVANIA

Elmer Schultz Services
Philadelphia 215-627-5401

FAST Comm. Appl. Service
Philadelphia 215-288-4800

AIS Commercial Parts and Service
Pittsburgh 412-809-0244

K & D Service Co.
Harrisburg 717-236-9039

Electric Repair Co.
Reading 610-376-5444

RHODE ISLAND

Marshall Electric Co.
Providence 401-331-1163

SOUTH CAROLINA

Whaley Foodservice Repair
Lexington 803-996-9900

TENNESSEE

Camp Electric
Memphis 901-527-7543

TEXAS

Armstrong Repair Service
Houston 713-666-7100

Cooking Equipment Specialist
Mesquite 972-686-6666

Commercial Kitchen Repair Co.
San Antonio 210-735-2811

UTAH

La Monica's Rest. Equip. Service
Murray 801-263-3221

VIRGINIA

Daubers
Norfolk 757-855-4097

Daubers
Springfield 703-866-3600

WASHINGTON

3Wire
Seattle 800-207-3146

WISCONSIN

A.S.C., Inc.
Madison 608-246-3160

A.S.C., Inc.
Milwaukee 414-543-6460

CANADA

ALBERTA

Key Food Equipment Service
Edmonton 780-438-1690

BRITISH COLUMBIA

Key Food Equipment Service
Vancouver 604-433-4484

Key Food Equipment Service
Victoria 250-920-4888

MANITOBA

Air Rite, Inc.
Winnipeg 204-895-2300

NEW BRUNSWICK

EMR Services, Ltd.
Moncton 506-855-4228

ONTARIO

R.G. Henderson Ltd.
Toronto 416-422-5580

Choquette - CKS, Inc.
Ottawa 613-739-8458

QUÉBEC

Choquette - CKS, Inc.
Montreal 514-722-2000

Choquette - CKS, Inc.
Québec City 418-681-3944

UNITED KINGDOM

Marren Group
Northants +44(0)1933 665313

HATCO CORPORATION
P.O. Box 340500
Milwaukee, WI 53234-0500 U.S.A.
414-671-6350
partsandservice@hatcocorp.com
www.hatcocorp.com



24 Hour 7 Day Parts and Service
Assistance available in the United States
and Canada by calling 414-671-6350.