THE MIGHTY LINE 5S FLOOR TAPE COLOR RECOMMENDATIONS

Might Line Color recommendations are based on industry common practice.



1ª	YELLOW	Use to signify safe paths for walking
	RED	For dangerous areas, emergency exit areas
6	WHITE	Production equipment: machines, carts, incoming racks
e	GREEN	Safety-related areas: eye wash stations, safety showers etc.
	ORANGE	Machinery parts areas
	BLUE	Works in progress/equipment under repair zones
	BLACK	Finished goods area
	YELLOW WITH BLACK DIAGONALS	Extra caution walkways
	WHITE WITH RED DIAGONALS	Safety equipment areas: Fire extinguishers, electrical panels, AED machines, etc.





Mighty Line can help you implement a custom 5S system at your facility.

