

INSTRUCTION SHEET 236043 FOR FITTING DOUBLE STACKING KIT DSKE33 / DSKE33C TO E33D/E33T OVENS



SERVICE WORK ONLY TO BE CARRIED OUT BY QUALIFIED PERSONS

Suitable for the following models:

Turbofan E33D / E33T Ovens.

Contents: Double Stacking Kit DSKE33 / DSKE33C.
Required: Food Grade RTV Silicone Sealant (not supplied with Kit).

Packed By: -	
Initial	Date



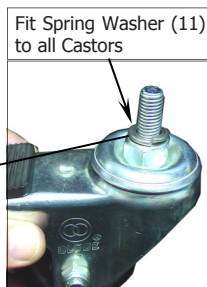
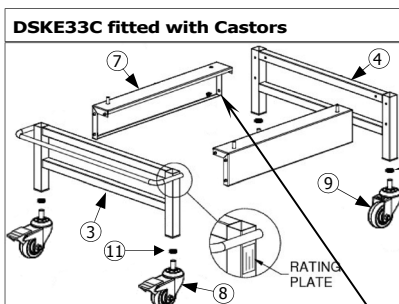
Unpacking and Assembly:

Check that the kit includes the correct parts and quantities for the stand as listed overleaf.

1. Assemble Base Stand:

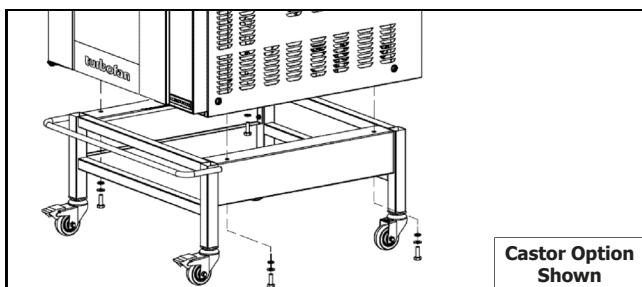
- Remove protective plastic from 2 stand sides.
- Assemble stand sides to front frame (with rail) and rear frame, secure with screws supplied.
- For **DSK33C Stands** - Fit spring washer (11) to threaded shaft of all castors and screw castors into front and rear frames, tighten using 22mm A/F Spanner.

NOTE Always fit Braked Castors to front frame, which is fitted with guard rail.



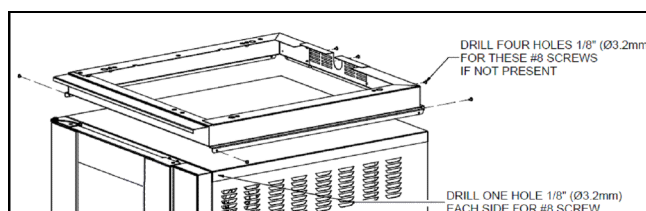
2. Assemble Oven to Base Stand:

- Remove feet from oven.

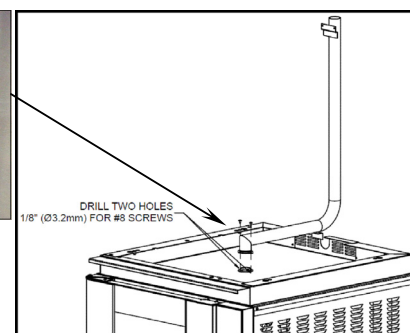
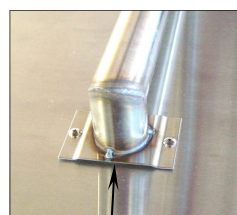


- Lift oven onto base stand with front of oven at same side as protective guard rail.
- Align 4 holes in base stand side rails with holes in oven base panel and secure using spring washer, flat washer and M10 Hex bolt.

3. Fit Spacer Assembly to Bottom Oven:

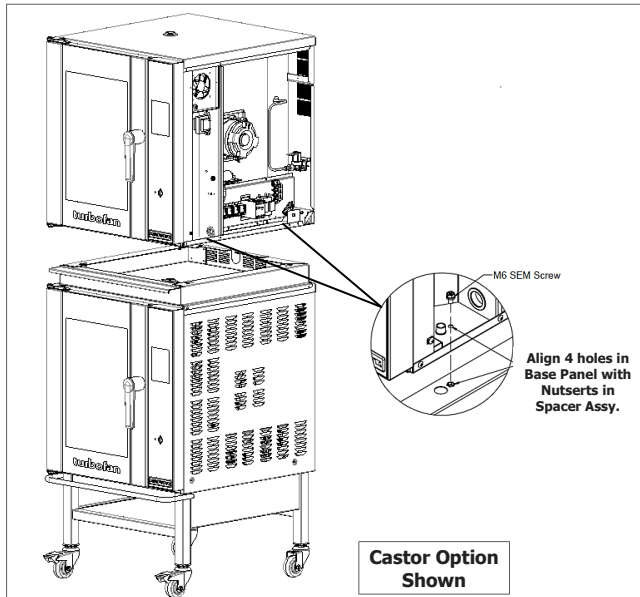


- Remove protective plastic from spacer assembly.
- Place spacer assembly on top of oven and secure spacer assembly to oven.
- If holes not present, drill 4 1/8" - Ø 3.2mm holes in rear panel.
- Drill 2, 1/8" - Ø 3.2mm holes in front corners and secure with screws supplied.
- Fit oven vent tube to lower oven and drill 2, 1/8" - Ø 3.2mm holes.
- Remove oven vent tube and smear tube flange with Food Grade RTV Silicone Sealant (not supplied).
- Refit and secure oven vent tube with screws supplied.



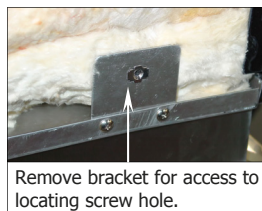
Instruction Sheet 236043 for fitting Double Stacking Kit DSKE33/DSKE33C to E33D/E33T Ovens

4. Fit Top Oven to Bottom Oven:



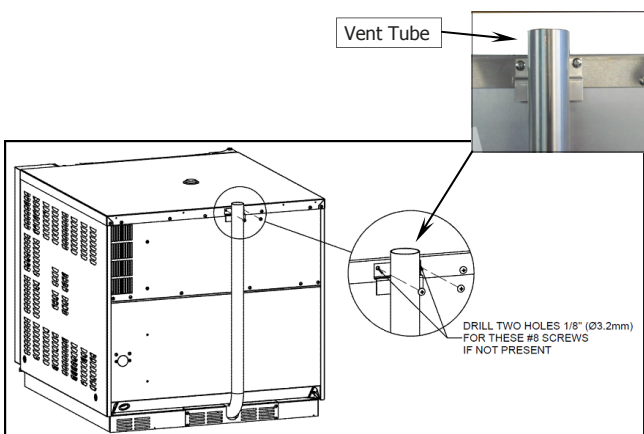
- Remove the feet from upper oven.
- Remove LH and RH side panels from upper oven.
- Lift upper oven onto spacer frame on lower oven.
- Align holes in upper oven base panel with holes in spacer frame and secure with 2 or 4, M6 screws.

- Remove LH side panel securing bracket (2 screws) and move insulation to allow access to front LH screw hole). Refit bracket on completion of oven fit.

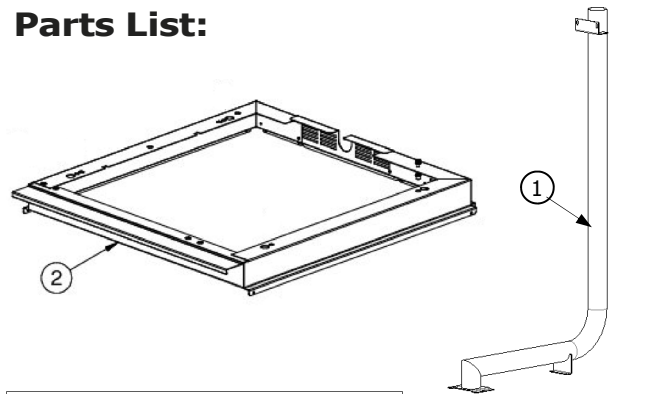


NOTE On earlier ovens, no securing holes provided on LH side of oven. Oven to be secured with 2 screws on RH Side Only.

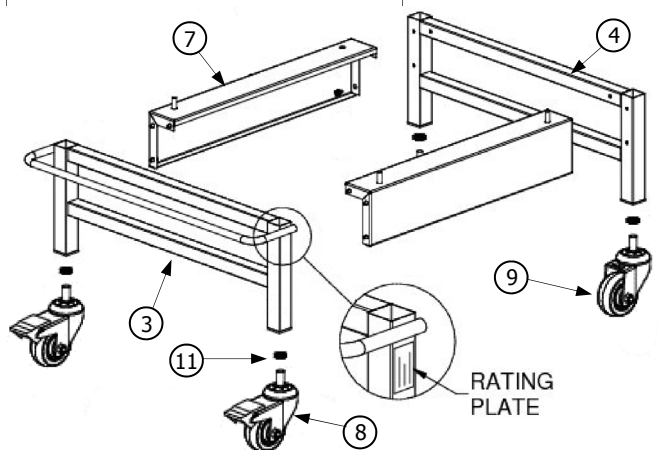
- Refit LH and RH upper oven side panels.
- Secure rear vent tube to upper oven using 2 screws supplied in kit (earlier ovens may not have holes provided - drill 2 holes $\frac{1}{8}$ " - \varnothing 3.2mm in top panel, using vent tube as a guide).



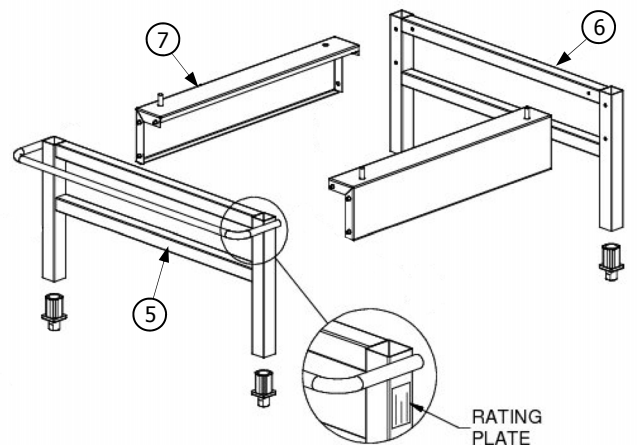
Parts List:



DSKE33C Fitted with Castors



DSKE33 Fitted with Adjustable Feet



Item No.	Part No.	Item	Qty
1	236045	Vent Tube	1
2	236034	Spacer Frame	1
3	236980	Front Frame (Castor Models)	1
4	236038	Rear Frame (Castor Models)	1
5	236981	Front Frame (Adjustable Feet Models)	1
6	236039	Rear Frame (Adjustable Feet Models)	1
7	236978	Stand Side	2
8	234213	Castor 3" Stem Swivel D-Brake (DSKE33C Only)	2
9	234212	Castor 3" Stem Swivel (DSKE33C Only)	2
10	021211	Adjustable Foot 38mm (Fitted on DSKE33 Only)	4
11	045430	Washer M12 Spring (DSKE33C Only)	4
12	041045	Screw 8 x 3/8" Truss Philips N/P - (Not shown)	12
13	748039	Screw M6 x 12 Hex HD POZI ZP - (Not shown)	16
14	041670	Screw M10 x 30 Hex HD ZP - (Not shown)	4
15	748050	Washer M10 Spring ZP - (Not shown)	4
16	045060	Washer M10 Flat ZP - (Not shown)	4