



*Warewashing Systems*

# INSTALLATION, OPERATION, AND SERVICE MANUAL



# DYNASTAR®

DYNASTAR SERIES DOOR-TYPE DISHMACHINES

DynaStar Manual • 07610-004-66-53-A

**MANUFACTURER'S LIMITED WARRANTY  
(APPLICABLE ONLY IN THE UNITED STATES AND CANADA)**

**WARRANTY REGISTRATION:**

To register your Jackson Dishmachine's warranty go to [www.jacksonwws-warranty.com](http://www.jacksonwws-warranty.com) or call 1-888-800-5672. Failure to register the Dishmachine will void the warranty.

**ONE YEAR LIMITED PARTS AND LABOR WARRANTY**

For a period of one (1) year from date of original installation of a new Jackson Dishmachine (but in no event to exceed eighteen (18) months from date of shipment from Jackson's factory), Jackson WWS, Inc. (Jackson) will repair or replace, at its discretion, any original part that proves defective in materials or workmanship at the time the Dishmachine was purchased; provided that (i) the Dishmachine has not been altered, (ii) the Dishmachine has been properly installed, maintained, and operated under normal use conditions and in accordance with the applicable installation, operation and service manual available on the Jackson website, and (iii) a warranty claim is reported to a Jackson Authorized Service Agency within the warranty period. This warranty includes replacement with Jackson specified genuine replacement parts, purchased directly from a Jackson Authorized Parts Distributor or Service Agency. Use of generic replacement parts may create a hazard and shall void this warranty.

**THIS WARRANTY DOES NOT APPLY OUTSIDE THE UNITED STATES AND CANADA.**

Jackson will pay the labor to repair or replace a defective original part as a part of the warranty, provided that a Jackson Authorized Service Agency performs the labor. Any repair or replacement work by anyone other than a Jackson Authorized Service Agency is the sole responsibility of the purchaser. Labor coverage is limited to regular hourly rates; Jackson will not pay overtime premiums or emergency service charges.

Accessory components (such as table limit switches, pressure regulators, and drain water tempering kits) that are not installed by Jackson at the factory and are shipped with the Dishmachine carry only a (1) one year parts warranty. Labor to repair or replace these components is not included in the warranty or covered by Jackson. Booster heaters not manufactured by Jackson are not covered by this warranty, but are warranted by their respective manufacturers.

This warranty is void if any defect or failure is a direct result from shipping, handling, fire, water, accident, alteration, modification, misuse, abuse, flood, acts of God, burglary, casualty, attempted repair by unauthorized persons, use of replacement parts not authorized by Jackson, improper installation, installation not in accordance with local electrical and plumbing codes, if the serial number has been removed or altered, if the Dishmachine is used for any purpose other than originally intended, or if the equipment is installed for residential use.

Jackson does not authorize any other entity or person, including, without limitation, any entity or person who deals in Jackson's Dishmachines, to change this warranty or create any other obligation in connection with Jackson's Dishmachines.

**TRAVEL LIMITATIONS:**

Jackson limits warranty travel time to the customer site within 50 miles of the Jackson authorized service agents office and during regular business hours. Jackson will not pay for travel time and mileage that exceeds these limits, or any fees such as those for air or boat travel without prior authorization.

**REPLACEMENT PARTS WARRANTY:**

For a period of (90) ninety days from the date of installation by a Jackson Authorized Service Agency (but in no event to exceed (180) one-hundred-eighty days from the date of purchase from a Jackson Authorized Parts Distributor or Service Agency), Jackson will repair or replace, at its discretion, any Jackson genuine replacement parts that prove defective in materials or workmanship at the time the replacement parts were installed. This warranty does not include paying the labor to repair or replace the replacement part. This warranty is subject to all conditions, exclusions and limitations applicable to the Dishmachine.

**MANUFACTURER'S LIMITED WARRANTY (CONT.)  
(APPLICABLE ONLY IN THE UNITED STATES AND CANADA)**

**PRODUCT CHANGES:**

Jackson reserves the right to make changes in design and specification of any component of the Dishmachine as engineering or necessity requires.

**DISCLAIMER OF WARRANTIES:**

**THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, THAT ARE NOT SET FORTH HEREIN, OR THAT EXTEND BEYOND THE DURATION HEREOF.**

**LIMITATION OF REMEDIES AND LIABILITIES:**

**YOUR SOLE AND EXCLUSIVE REMEDY UNDER THIS LIMITED WARRANTY SHALL BE PRODUCT REPAIR OR REPLACEMENT AS PROVIDED HEREIN.**

**UNDER NO CIRCUMSTANCES WILL JACKSON BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES, OR FOR DAMAGES IN THE NATURE OF PENALTIES. JACKSON'S LIABILITY ON ANY CLAIM OF ANY KIND WITH RESPECT TO THE GOODS OR SERVICES COVERED HEREUNDER SHALL IN NO CASE EXCEED THE PRICE OF THE GOODS OR SERVICES OR PART THEREOF WHICH GIVES RISE TO THE CLAIM.**

**ITEMS NOT COVERED:**

THIS WARRANTY DOES NOT COVER (1) ADJUSTMENTS INCLUDING, BUT NOT LIMITED TO, TIMER CAMS, THERMOSTATS, DOORS, TANK HEATER ADJUSTMENTS OR CLUTCHES; (2) AIR FREIGHT OR OVERNIGHT FREIGHT; (3) ANY AMOUNT EXCEEDING ORIGINAL PURCHASE PRICE; (4) CLEANING OF DRAIN VALVES, GAS LINES, RINSE/WASH NOZZLES, STRAINERS, SCREENS, OR SPRAY PIPES; (5) CLEANING OR DELIMING OF THE DISHACHINE OR ANY COMPONENT INCLUDING, BUT NOT LIMITED TO, WASH ARMS, RINSE ARMS AND STRAINERS; (6) CONDITIONS CAUSED BY THE USE OF INCORRECT (NON-COMMERCIAL) GRADE DETERGENTS; (7) CORROSION FROM CHEMICALS DISPENSED IN EXCESS OF RECOMMENDED CONCENTRATIONS; (8) COSMETIC DAMAGE, INCLUDING BUT NOT LIMITED TO, SCRATCHES, DENTS, CHIPS, AND OTHER DAMAGE TO THE DISHACHINE FINISHES, UNLESS SUCH DAMAGE RESULTS FROM DEFECTS IN MATERIALS AND WORKMANSHIP AND IS REPORTED TO JACKSON WITHIN (30) THIRTY DAYS FROM THE DATE OF INSTALLATION; (9) DAMAGE CAUSED BY LABOR DISPUTE; (10) DAMAGES RESULTING FROM IMPROPER CONNECTION TO UTILITY SERVICE; (11) DAMAGES RESULTING FROM WATER CONDITIONS, INADEQUATE OR EXCESSIVE WATER PRESSURE, ACCIDENTS, ALTERATIONS, IMPROPER USE, ABUSE, HANDLING, OVERLOADS, TAMPERING, IMPROPER INSTALLATION OR FAILURE TO FOLLOW MAINTENANCE AND OPERATING PROCEDURES; (12) DISCOLORATION, RUST OR OXIDATION OF SURFACES RESULTING FROM CAUSTIC OR CORROSIVE ENVIRONMENTS, INCLUDING, BUT NOT LIMITED TO, HIGH SALT CONCENTRATIONS, HIGH MOISTURE OR HUMIDITY, OR EXPOSURE TO CHEMICALS; (13) ELECTRIC BOOSTERS, FEED LINES, FLEX HOSE, FUSES, GARBAGE DISPOSALS, OR GAS PILOTS; (14) EXCESSIVE LIME, MINERAL, OR ALKALINE BUILDUP; (15) EXPENSES DUE TO DISCONNECTION, DELIVERY, RETURN AND REINSTALLATION; (16) FAILURE OF ELECTRICAL COMPONENTS DUE TO CONNECTION OF CHEMICAL DISPENSING EQUIPMENT INSTALLED BY OTHERS; (17) FAILURE OF FACILITY WATER HEATER TO MAKE TEMPERATURE; (18) FAILURE TO MAINTAIN WATER HARDNESS BETWEEN .25 AND 2.0 GRAINS, PH BETWEEN 7.0 AND 8.5 AND TOTAL DISSOLVED SOLIDS BELOW 250 PPM; (19) FAILURE TO COMPLY WITH LOCAL ELECTRICAL BUILDING CODES; (20) LEAKS OR DAMAGE RESULTING FROM SUCH LEAKS CAUSED BY THE INSTALLER, INCLUDING THOSE AT MACHINE TABLE CONNECTIONS, OR BY CONNECTION OF CHEMICAL DISPENSING EQUIPMENT INSTALLED BY OTHERS; (21) OPENING OR CLOSING OF UTILITY SUPPLY VALVES OR SWITCHING OF ELECTRICAL SUPPLY CURRENT; (22) PERFORMANCE OF REGULAR MAINTENANCE AND CLEANING AS OUTLINED IN THE OPERATOR'S GUIDE; (23) REMOVAL OR REINSTALLATION OF INACCESSIBLE DISHACHINES OR BUILT-IN FIXTURES THAT INTERFERE WITH SERVICING, REMOVAL OR REPLACEMENT OF THE DISHACHINE; (24) REPLACEMENT WEAR ITEMS INCLUDING, BUT NOT LIMITED TO, CURTAINS, DRAIN BALLS, DOOR GUIDES, GASKETS, O-RINGS, SEALS, SQUEEZE TUBES, AND BEARINGS; (25) RESIDENTIAL USE; (26) USE WITH UTILITY SERVICE OTHER THAN THAT DESIGNATED ON THE RATING PLATE.

## REVISION HISTORY

Revision Letter	Revision Date	Made by	Applicable ECNs	Details
A	4-9-19	JH	8681	Initial release of the manual.



**DynaStar®**

Door-type dishmachine; electrically-heated, high-temp,  
hot-water sanitizing, with booster heater.

The manufacturer provides technical support for all of the machines detailed in this manual. We strongly recommend that you refer to this manual before making a call to our technical support staff. Please have this manual open when you call so that our staff can refer you, if necessary, to the proper page. Technical support is not available on holidays.

Contact technical support toll free at 1-888-800-5672.

Technical support is available for service personnel only.

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## SYMBOLS



- Risk of Injury to Personnel



- Risk of Damage to Equipment



- Risk of Electrical Shock



- Caustic Chemicals



- Reference Data Plate



- Lockout Electrical Power

**NOTICE**

- Important Note



- Instructions Hyperlink

## ABBREVIATIONS & ACRONYMS

**ANSI** - American National Standards Institute

**Btu/Hr** - British Thermal Units per Hour

**CFM** - Cubic Feet per Minute

**GHT** - Garden Hose Thread

**GPH** - Gallons per Hour

**GPM** - Gallons per Minute

**GPG** - Grains per Gallon

**HP** - Horsepower

**Hz** - Hertz

**ID** - Inside Diameter

**kW** - Kilowatts

**MCA** - Minimum Circuit Ampacity

**MOP** - Maximum Overcurrent Protection

**NFPA** - National Fire Protection Association

**NPT** - National Pipe Thread

**OD** - Outside Diameter

**PRV** - Pressure Regulating Valve

**PSI** - Pounds per Square Inch

**V** - Volts



## LEGEND

A - Drain Connection (1 1/2" NPT)

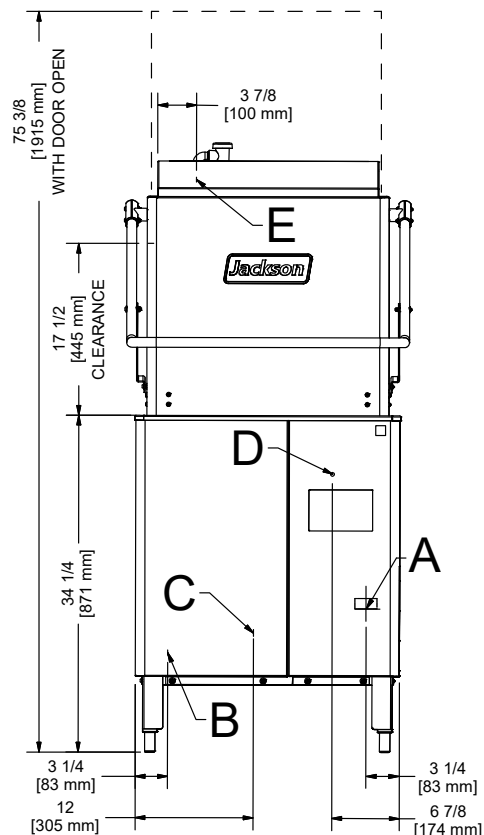
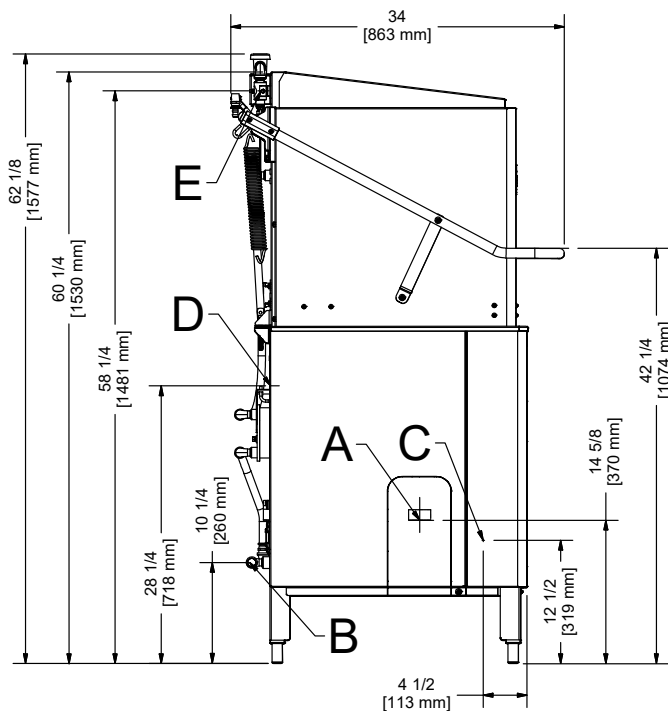
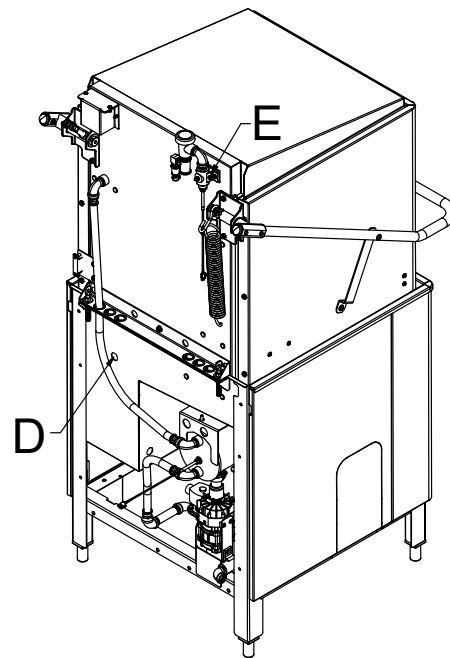
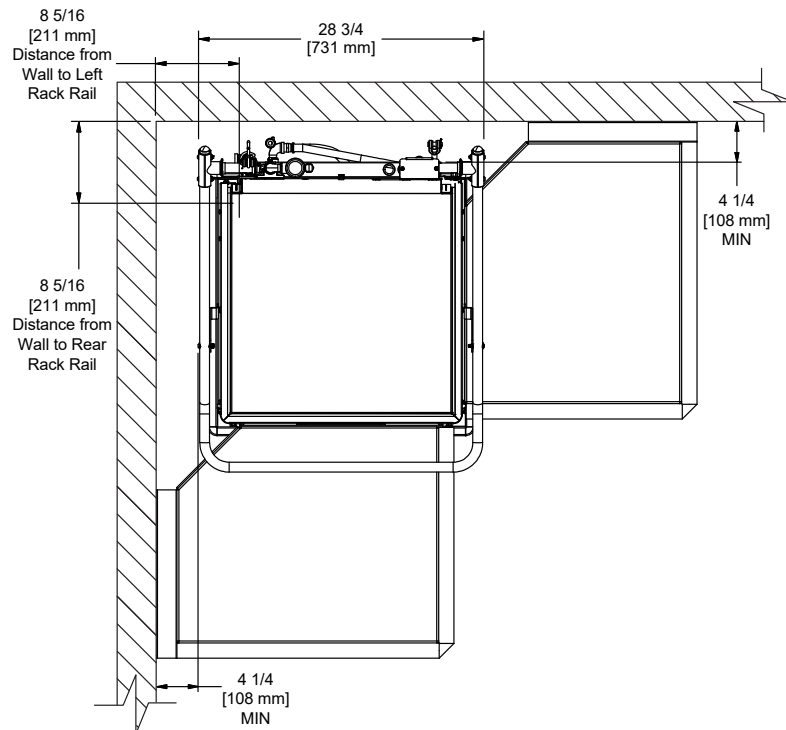
B - Water Inlet (1/2" NPT)

C - Electrical Connection

D - Detergent Connection

E - Rinse-aid Connection

All dimensions from the floor can be increased 2" using the machine's adjustable feet.

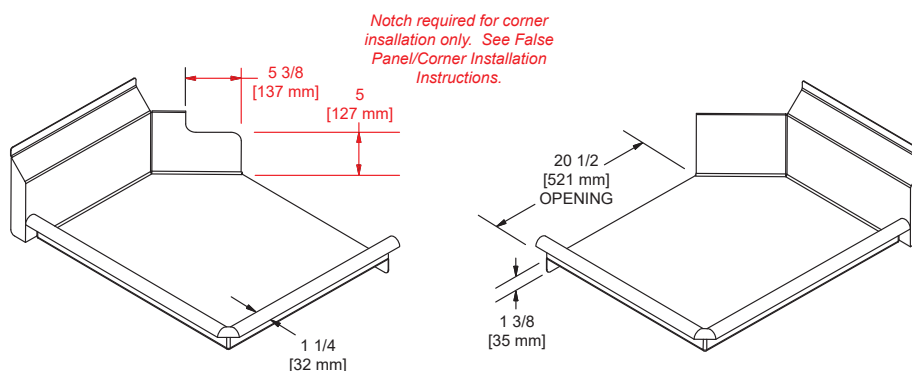
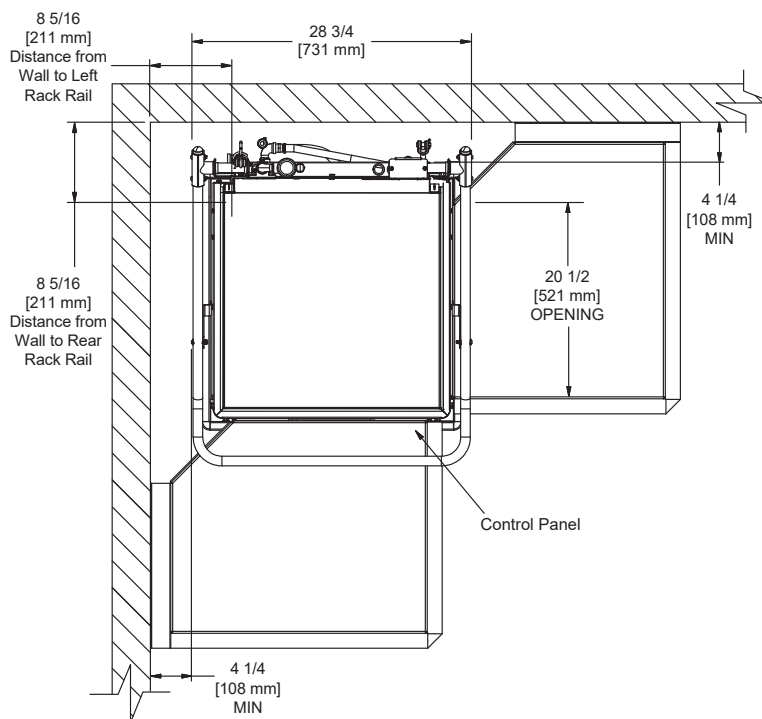


## CORNER INSTALLATION

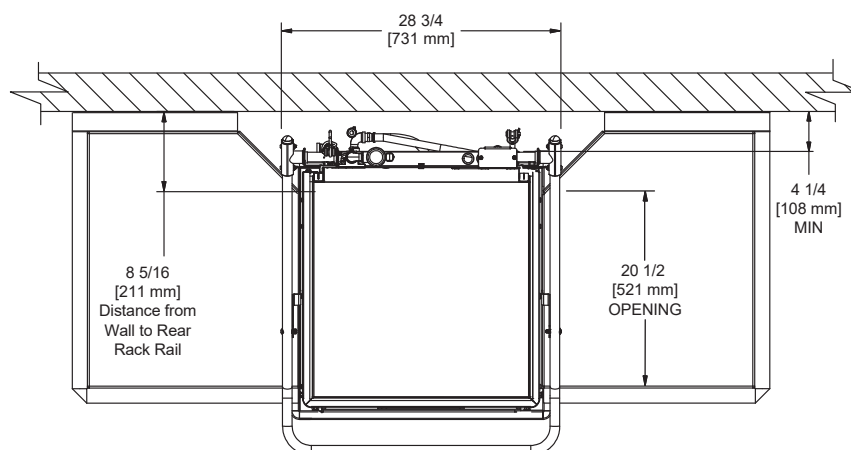
**DynaStar**

False Panel Option  
05700-004-67-60

False Panel/Corner  
Installation Instructions



## STRAIGHT-THROUGH INSTALLATION



**PERFORMANCE/CAPABILITIES****Operating Capacity:**

Racks per Hour	57
Dishes per Hour	1425
Glasses per Hour	2052

**Minimum Operating Cycle (seconds):**

Cycle 1 Wash Time	40
Cycle 2 Wash Time	90
Cycle 3 Wash Time	220
Rinse Time	11
Sanitize Time	7
Cycle 1 Total Time	58
Cycle 2 Total Time	108
Cycle 3 Total Time	238

**Tank Capacity (gallons/liters):**

Wash Tank	8.0/30.3
Rinse Tank	1.66/6.3

**Electrical Loads (as applicable):**

Wash Motor HP	1
Wash Heater kW	5.4
Rinse Heater kW	10

**WATER REQUIREMENTS**

Wash Temperature (Minimum)	150 °F/66 °C
Rinse Temperature (Minimum)	180 °F/83 °C
Minimum Inlet Water Temperature	110 °F/44 °C
Water Line Size (NPT)	1/2"
Drain Line Size (NPT)	1 1/2"

**NOTICE**

*Always refer to the machine data plate for specific electrical and water requirements.  
The material provided on this page is for reference only and may change without notice.*

Local codes may require more stringent protection than what is displayed here. Always verify with your electrical service contractor that your circuit protection is adequate and meets all applicable national and local codes. Numbers in this manual are for reference and may change without notice.



## NOTICE

On three-phase machines, imbalanced wild leg goes to L3.  
Also see the Motor Rotation section.

Volts	Phase	Freq	Wash Motor	Wash Heater	Rinse Motor	Rinse Heater	Total Load	MCA	MOP
208	3	60 Hz	5.0 A	11.4 A	0.8 A	27.8 A	44.9 A	46.2 A	50.0 A
230	3	60 Hz	5.0 A	12.6 A	0.8 A	30.7 A	49.1 A	50.3 A	60.0 A
208	1	60 Hz	5.0 A	19.7 A	0.8 A	48.1 A	73.6 A	74.8 A	80.0 A
230	1	60 Hz	5.0 A	21.8 A	0.8 A	53.2 A	80.7 A	82.0 A	90.0 A

## INSPECTION

*Do not throw away the container if damage is evident!*

Before installing the machine, check the packaging and machine for damage. If the packaging is damaged, the machine might also be damaged. If there is damage to both the packaging and machine, do not throw away the packaging. The machine has been inspected and packed at the factory and is expected to arrive to you in new, undamaged condition. However, rough handling by carriers or others might result in damage to the machine while in transit. If so, do not return the machine to the manufacturer; instead, contact the carrier and ask them to send a representative to the site to inspect the damage and complete an inspection report. You must contact the carrier within 48 hours of receiving the machine. Also contact the dealer that sold you the machine.

## UNPACKING

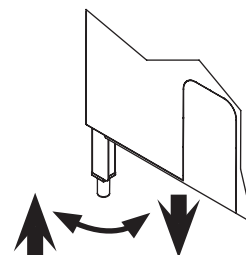
*Check for missing parts!*

While removing the machine from the packaging, ensure there are no missing parts. (reference the Parts section). If an item is missing, contact the manufacturer immediately.

## LEVELING

*Machine must be level before operating!*

The machine must be level in its operating location to prevent damage during operation and to ensure the best results. The machine comes with four adjustable bullet feet, which can be turned using a pair of channel locks (or by hand if the machine can be raised safely). Ensure the machine is level from side-to-side and front-to-back before making any connections.



## PLUMBING

*The plumber must flush the incoming water line!*

Plumbing connections must comply with all applicable local, state, and national plumbing codes. The plumber must flush the incoming water line thoroughly before connecting the plumbing. It is crucial to remove all foreign debris from the water line that might potentially get trapped in the valves or cause an obstruction. Any valves that are fouled as a result of foreign matter left in the water line—and any expenses resulting from this fouling—are not the responsibility of the manufacturer.

The manufacturer does NOT endorse "Tankless On-demand" water heaters for use with their dishmachines. The manufacturer DOES endorse, and highly recommends, the standard "Tank" style water heaters, sized to properly handle the water heating requirements of the facility.

## DRAIN LINE CONNECTION

The drain is a gravity-discharge drain. Pitch all piping from the 1 1/2" connection on the wash tank 1/4" per foot to the floor or sink drain. All piping from the machine to the drain must be a minimum 1 1/2" and must not be reduced.

There must be an air-gap between the machine drain line and the floor sink or drain. The air-gap must be at least 1.5 times the diameter of the drain line. If a grease trap is required by code, ensure it has a flow capacity of 5 GPM.

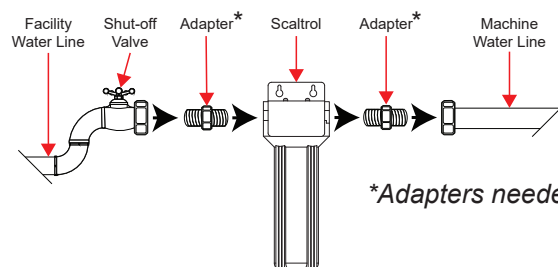
## WATER SUPPLY CONNECTION

**NOTICE** Read the Plumbing section on the previous page before proceeding.

Install the water supply line to the machine using copper pipe. Install a water shut-off valve in the water line between the main supply and the machine to allow access for service.

**A water hardness test must be performed!**

If water hardness tests greater than 3 GPG, install the Scaltrol Water Treatment system (see the Plumbing Options page) into the water line before the machine's incoming water connection point. If water hardness tests at 3 GPG or less, install the water supply line directly to the machine's incoming water connection point.



*\*Adapters needed will vary.*

DynaStar is equipped with a rinse pump, so a Pressure Regulating Valve (PRV) is not required except in cases of extreme high pressure.

The manufacturer recommends the installation of a water hammer arrestor in the incoming water line and offers these devices as options. See the Plumbing Options page. This prevents line hammer/hydraulic shock—induced by the solenoid valve as it operates—from causing damage to the equipment.

## PLUMBING CHECK



1. Slowly turn on the water supply to the machine after the incoming fill line and drain line have been installed.
2. Check for any leaks and repair as required.

**CAUTION! Repair all leaks before operating machine!**

## CHEMICAL CONNECTIONS

*Chemical connections should be made by the chemical supplier.*

*Using deionized water or other aggressive fluids will result in corrosion and failure of components and will void the warranty.*

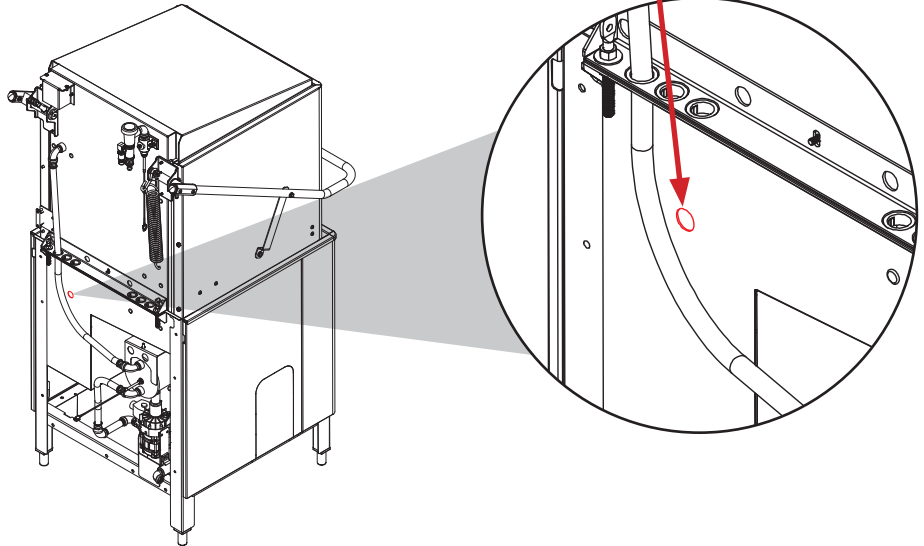


**WARNING!** Some of the chemicals used in dishwashing may cause chemical burns if they come in contact with skin. Wear protective gear when handling these chemicals. If any skin comes in contact with these chemicals, immediately follow the instructions provided with the chemicals for treatment.



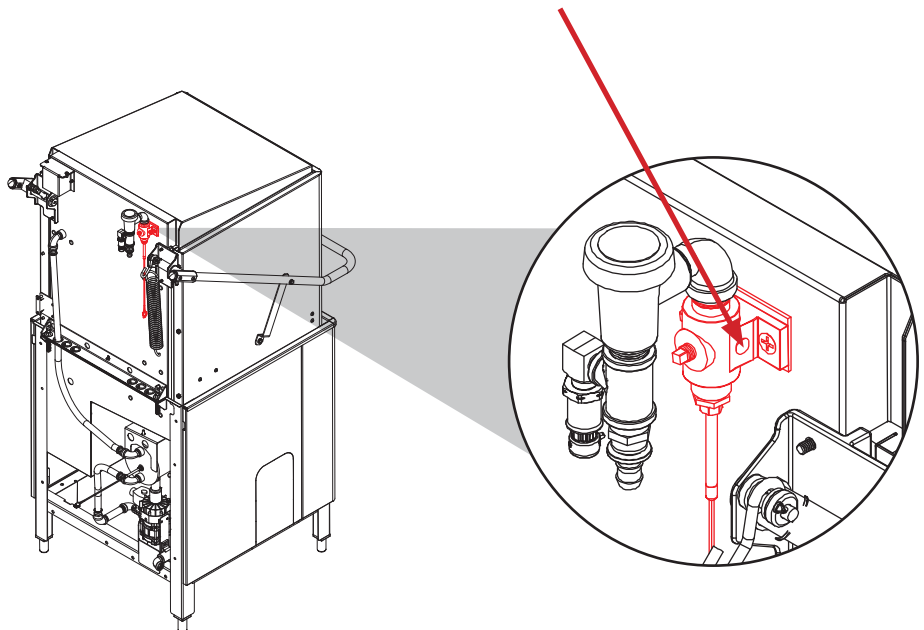
### Detergent

Connect detergent by removing the bulkhead fitting on the back of the machine and replacing it with the appropriate dispensing equipment.



### Rinse-aid

Connect rinse-aid by removing one of the brass plugs on the side of the rinse injector and replacing it with the appropriate dispensing equipment.



### Dispenser Electrical Connections

The electrical connections for chemical dispensers are made on a fuse block on the control panel. Click [here](#) for a depiction of the fuse block and connection locations.

## ELECTRICAL POWER CONNECTIONS



**Disconnect electrical power supplies and lockout/tagout in accordance with appropriate procedures and codes at the disconnect switch.**

**If necessary, see Heaters page for phase conversion kit.**

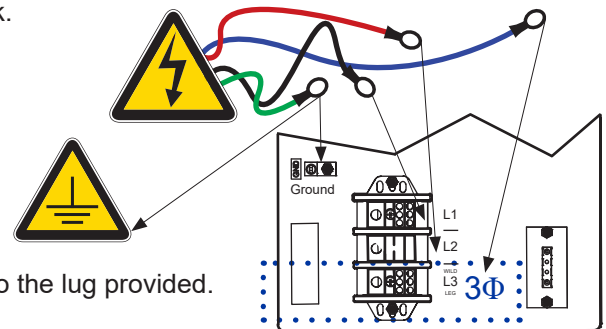


Electrical and grounding conductors must comply with the applicable portions of the National Electric Code ANSI/NFPA 70 (latest edition) and/or other electrical codes.

Refer to the data plate for machine operating requirements, machine voltage, total amperage, and serial number. The data plate is located on the right side of the machine.

1. Open the control box by using a phillips screwdriver to remove the four screws on the front cover.
2. Install 3/4" conduit into the pre-punched holes in the back of the control box.
3. Route incoming-power wires, and connect to power block and grounding lug.
4. Install the service wires (L3 for 3-Phase) to the appropriate terminals as they are marked on the terminal block.

**NOTICE**  
Imbalanced wild leg goes to L3.



5. Install the grounding wire into the lug provided.
6. Tighten the connections.

**NOTICE** "DE-OX" or similar anti-oxidation agent should be used on all power connections.

**CAUTION!** Improperly connecting external devices can cause damage to the machine and/or electrical infrastructure! Click [here](#) for a wiring guide.

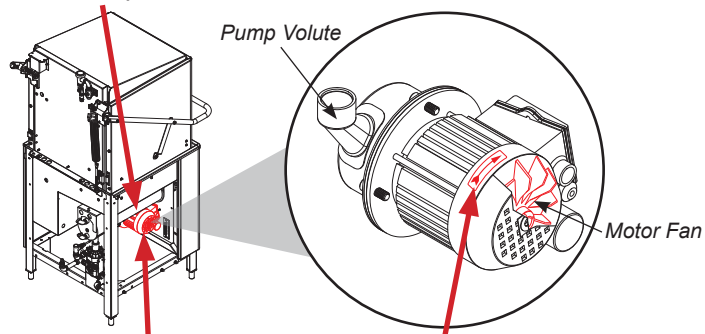
## MOTOR ROTATION



**CAUTION! On 3-Phase machines only, verify correct pump motor rotation before operating machine!**

On 3-Phase machines only, verify correct pump motor rotation before operating the machine. Failure to do so can result in damage to the machine and components and may void the warranty.

1. Follow Filling the Wash Tub section.
2. Remove the left side panel of the machine.



3. Locate the wash pump motor and identify the arrow decal which shows the correct motor rotation (if no decal is present, correct rotation is away from the pump volute).
4. Push the Delime Button on the display.
5. Observe the rotation of motor fan and quickly push the Delime Button again.
6. If rotation is incorrect, disconnect electrical power and reverse the L1 and L2 connections at terminal block shown in the section above.



## VOLTAGE CHECK



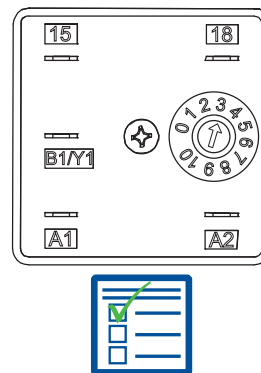
1. Ensure the power switch is in the OFF position and apply power to the machine.
2. Check the incoming power at the terminal block and ensure it corresponds to the voltage listed on the data plate. If not, contact a qualified service agency to examine the problem.

**CAUTION!** *Do not run the machine if the voltage is too high or too low (refer to applicable electrical codes).*

3. Shut off the service breaker and mark it as being for the machine.
4. Advise all proper personnel of any problems and of the location of the service breaker.

## EXHAUST FAN TIMER

The exhaust fan timer is located in the control box. Click the instructions icon below for programming instructions.



## SURROUNDING AREA

This is a commercial machine and reaches temperatures that can exceed those generated by a residential machine. Surrounding countertops, cabinets, flooring, and subflooring must be designed and/or selected with these higher temperatures in mind.

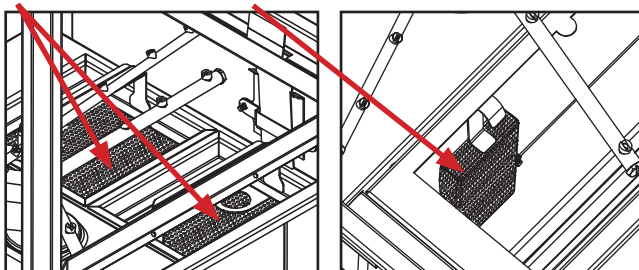
**NOTICE** *Any damage to surrounding area caused by heat/moisture to materials that are not recommended for higher temperatures will not be covered under warranty or by the manufacturer.*

## TEMPERATURE SETPOINTS

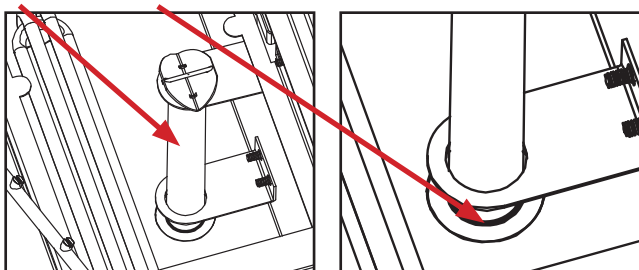
The temperature setpoints on this machine have been set at the factory. They should only be adjusted by an authorized service agent.

## PREPARATION Before operating the machine, verify the following:

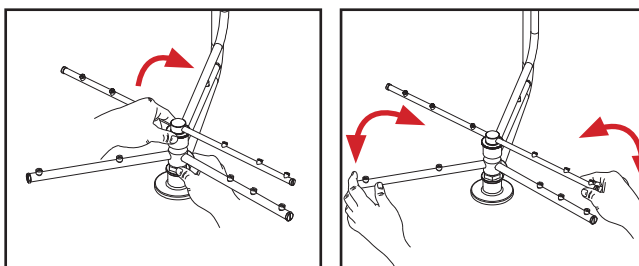
1. The pan strainers and suction strainer are in place and are clean.



2. The standpipe and o-ring are installed.

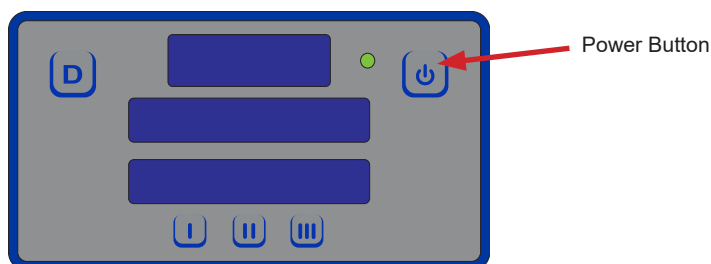


3. The wash and rinse arms are screwed securely into place and the end-caps are tight. The wash and rinse arms should rotate freely.



**POWER UP** To energize the machine, turn on the power at the service breaker. The voltage should have been previously verified as being correct. If not, the voltage will have to be verified.

**FILLING THE WASH TUB** Press the Power Button and the display will come on. The machine will fill with water automatically until the appropriate water level is reached (just below the pan strainers). The wash tub must be completely filled before operating the wash pump to prevent damage to components.



**WARE  
PREPARATION**

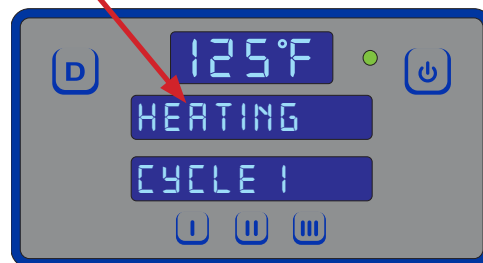
Proper ware preparation will help ensure good results and fewer re-washes. If not done properly, ware might not come out clean and the efficiency of the machine will be reduced. Putting unscrapped dishes into the machine affects its performance, so always remove scraps from ware before loading into a rack. Pre-rinsing and pre-soaking are good ideas, especially for silverware and casserole dishes. Place cups and glasses upside-down in racks so they don't hold water during the cycle. The machine sanitizes as well as cleans. To do this, properly prepare ware before loading in the machine.

**DAILY MACHINE  
PREPARATION**

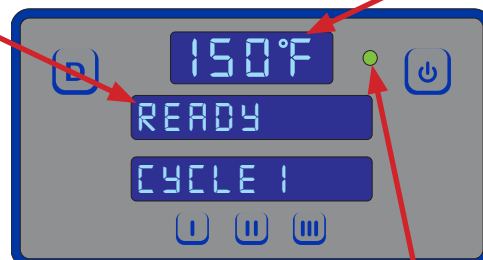
Refer to the Preparation section and follow the instructions there. Afterward, ensure that chemicals are supplied to the machine. If not, contact your chemical supplier.

When the machine is first powered on for the day/shift, wash tank water must reach the set temperature before being operated:

1. Ensure the door is closed.
2. Press the Power Button.
3. The machine will fill automatically.
4. The display will show "Heating" until wash tank reaches the set temperature.

**WASHING A RACK  
OF WARE**

1. Ensure wash tank temperature has reached the set temperature and the display shows "Ready."

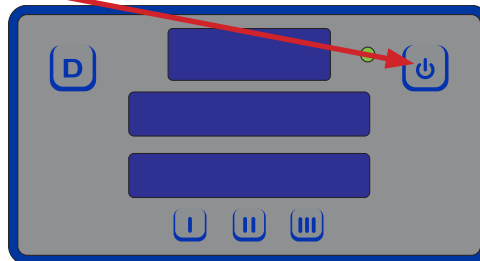


2. Open the door.
3. Slide a loaded rack of ware into the machine.
4. Close the door. Cycle begins automatically and the cycle light comes on.
5. At the end of the cycle, the cycle light will turn off.
6. Open the door and remove the rack.

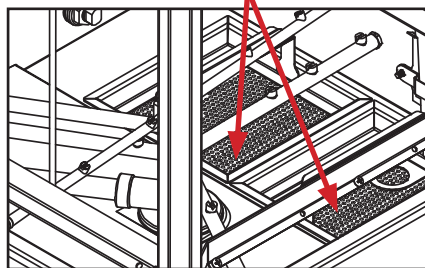
## SHUTDOWN & CLEANING

At the end of the day/shift:

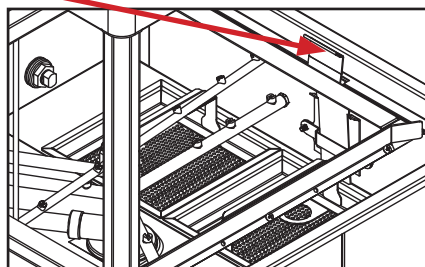
1. Close the door.
2. When the machine completes the cycle, turn the machine off by pressing the Power Button.



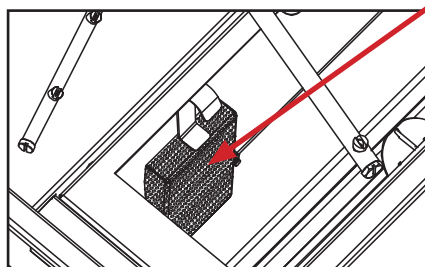
3. Open the door.
4. Remove and clean the pan strainers and set aside.



5. Pull the drain handle to the open position and allow the water to drain.



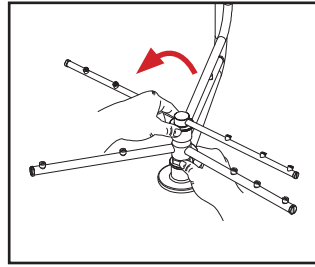
6. Once the wash tub is drained, remove the suction strainer, clean, and set aside.



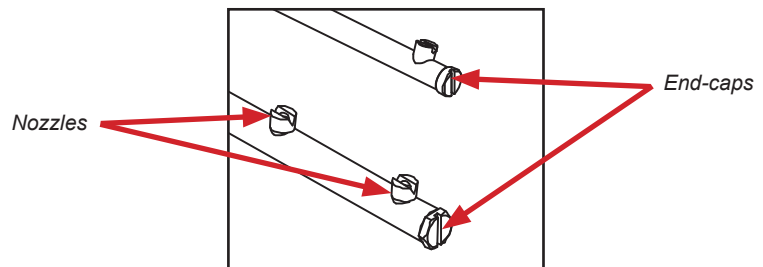
**WARNING! Wash tank water is hot!**

## SHUTDOWN & CLEANING

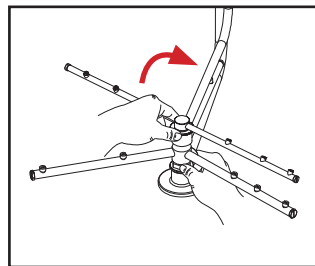
7. Unscrew the wash and rinse arms from their manifolds.



8. Verify the nozzles and arms are free from obstruction. If clogged, remove end-caps, clean nozzles with a brush (supplied with the machine), and flush with fresh water.



9. Wipe the inside of the machine out, removing all soil and scraps.
10. Reassemble the wash and rinse arms.
11. Reinstall the wash and rinse arms in the machine. Ensure the end-caps have been tightened.



12. Push the drain handle to the closed position.
13. Replace the pan strainers and suction strainer.
14. Leave the door open so the machine can dry.

**DETERGENT  
CONTROL**

Detergent usage and water hardness are two factors that greatly contribute to the machine's operating efficiency. Using the proper amount of detergent can become a source of substantial savings. A qualified water-treatment specialist can determine what is needed for maximum efficiency from the detergent.

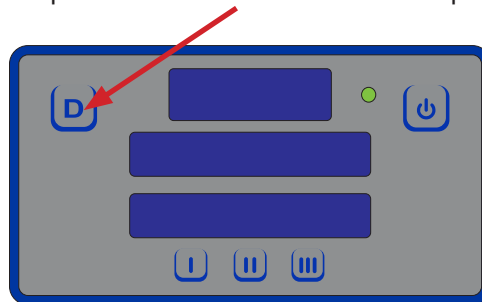
- Hard water greatly affects the performance of the machine, causing the amount of detergent required for washing to increase. If the machine is installed in an area with hard water, the manufacturer recommends the installation of the Scaltrol Water Treatment system.
- Deposited solids from hard water can cause spotting that will not be removed with a drying agent. Treated water will reduce this occurrence.
- Treated water might not be suitable for use in other areas of operation and it might be necessary to install a water treatment system for the water going to the machine only. Discuss this option with a qualified water treatment specialist.
- Properly train operators on how much detergent is to be used per cycle. Meet with a water treatment specialist and chemical supplier to discuss a complete training program for operators.
- This machine requires chemicals for proper operation and sanitization. Third-party chemical feeders are required to pump these chemicals into the machine. Contact a chemical supplier with any questions.
- Water temperature is an important factor in ensuring the machine functions properly. The machine's data plate details what the minimum temperatures must be for the incoming water supply, the wash tank, and the rinse tank. If minimum requirements are not met, it's possible that dishes will not be clean or sanitized.
- Instruct operators to observe the required temperatures and to report when they fall below the minimum allowed. A loss of temperature can indicate a larger problem.



**DELIMING** To maintain the machine at its optimum performance level, lime and corrosion deposits must be removed. Water conditions will determine the frequency for deliming. A deliming solution is available from your chemical supplier. Read and follow all instructions on the label.

To delime the machine:

1. Disconnect or turn off all chemical feeder equipment.
2. Remove rinse arms and place in sink with deliming solution.
3. Verify the standpipe is in position, turn the machine on, and allow the machine to complete a fill cycle.
4. Open the door and verify water level is above standpipe. Add deliming solution per the solution manufacturer's recommendation (the water capacity of the tank can be verified on the specification page of this manual).
5. Close the door and push the Delime Button on the display.



6. Run the machine for the period of time recommended by the chemical supplier.
7. Press the Delime Button again and the pump will stop.
8. Open the door and remove the standpipe.
9. Wait five minutes, then inspect the inside of the machine. If the machine is not delimed/free of scale, run again.
10. When clean, drain and refill the machine.
11. Run a cycle to remove residual deliming solution.
12. Reinstall rinse arms.
13. Drain and refill the machine.

## SETTING CYCLES

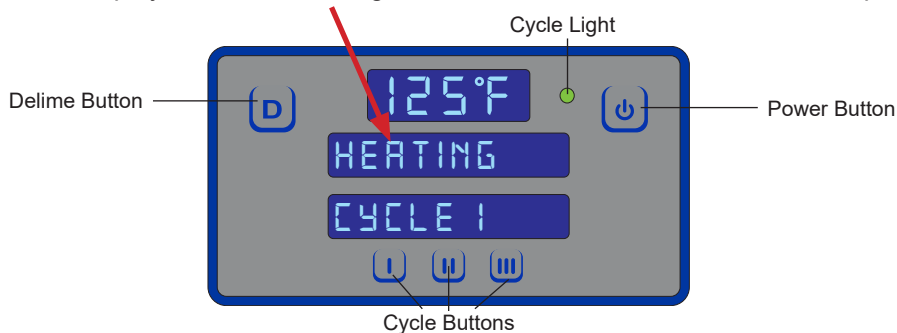
- Press and release the I Button to set cycle 1.
- Press and release the II Button to set cycle 2.
- Press and release the III Button to set cycle 3.

## CHECKING CYCLE COUNT

While the machine is powered off, press and hold the Power Button. The total cycle count will display for several seconds, followed by a "power-on" condition.

## GENERAL

- When the machine is first connected to the power mains, the display will go through a sequence to show all LEDs are working.
- The machine will then go into standby mode with the display turned off.
- Press the Power Button.
- The display will show "Heating" until the wash tank reaches the set temperature.



- The display will show "Ready" when the machine is ready to use.



## OPERATIONAL MESSAGES

DISPLAY	INDICATOR
"Check for open door"	Door is open when the machine needs to fill (float switch is down).
"Filling"	Indicates the initial fill after the machine is first powered on.
"Heating"	The wash tank and booster have not reached operating temperature during the machine's initial heating phase.
"Delime"	The Delime Button has been pressed.
"Ready"	The machine is not in a cycle and ready for the next load.
"Washing"	The machine is in the <i>wash</i> phase of a cycle with power to the wash pump.
"Rinsing"	The machine is in the <i>rinse</i> phase of a cycle with power to the rinse valve; wash pump is turned off.
"Sanitizing"	The machine is in the <i>sanitizing</i> phase of a cycle. Neither wash pump nor rinse valve are turned on.



## PREVENTATIVE MAINTENANCE



The manufacturer highly recommends that only qualified service personnel perform any maintenance and repairs not specifically discussed in this manual.

**WARNING!** *Unqualified personnel performing maintenance on the machine may void the warranty, lead to larger problems, or cause harm to the operator.*



### CAUTION!

**Do NOT beat strainers to remove debris!**

Following the operating and cleaning instructions in this manual will result in the most efficient results from the machine. As a reminder, here are some steps to take to ensure the machine is being used the way it was designed to work:

1. Ensure the water temperatures match those listed on the machine data plate. A loss of temperature can indicate a larger problem.
2. Ensure all strainers are clean and securely in place before operating the machine. When cleaning out strainers, do NOT beat them on waste cans. Wipe out strainers with a rag and rinse with water if necessary. Use a toothpick to dislodge any stubborn debris.
3. Ensure all wash and rinse arms are secure in the machine before operating.
4. Ensure the standpipe is in position before operating.
5. Remove as much soil from dishes by hand as possible before loading into racks.
6. Do not overfill racks.
7. Ensure glasses are placed upside-down in the rack.
8. Ensure all chemicals being injected into the machine are at the correct concentrations.
9. Clean the machine at the end of every day/shift per the Shutdown and Cleaning section of this manual.
10. Follow all safety procedures, whether listed in this manual or put forth by local, state, or national codes/regulations.

## PSI CHECK

If low-water rinse is observed, the rinse pump might not be working properly. To verify, check the PSI.

1. Press the PSI Check Button during the wash cycle.



2. When the rinse cycle begins, the display will show the PSI value. It should be 7–8 PSI. If not, contact a qualified service agency.
3. The display will go back to default on the next cycle.

*A transparent guide to locating the PSI Check button is included with the machine. Lay the guide over the display and press where indicated. There is also a printable guide at the end of this manual.*

## PROGRAMMING

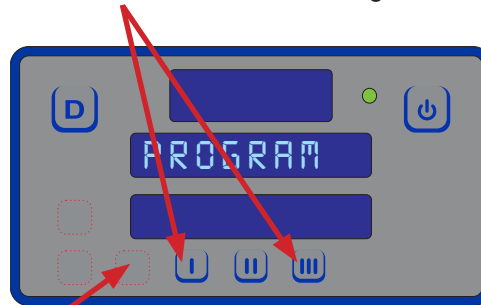
*A transparent guide to locating the programming buttons is included with the machine. Lay the guide over the display and press where indicated. There is also a printable guide at the end of this manual.*

*To access programming, the machine should be on and not in cycle.*

*The programming buttons (Up-arrow, Down-arrow, and Select) are hidden on the display and are shown below as red outlines.*

**Factory Setup (Model Selection)**

1. Press and hold the I and III Buttons until "Program" starts flashing (2–3 seconds).



2. Press the Select Button.
3. Use the Up-arrow or Down-arrow Button to change the program number to "3."



4. Press the Select Button.
5. "Program" will flash.
6. Press the Delime Button to exit.



## PROGRAMMING

To access programming, the machine should be on and not in cycle.

The programming buttons (Up-arrow, Down-arrow, and Select) are hidden on the display and are shown below outlined with red dots.

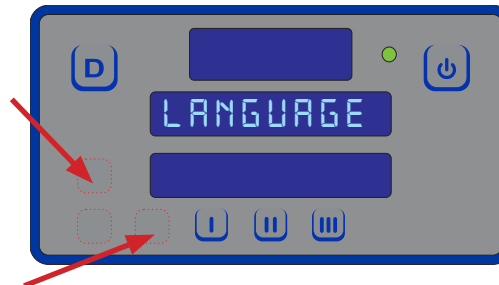
A transparent guide to locating the programming buttons is included with the machine. Lay the guide over the display and press where indicated. There is also a printable guide at the end of this manual.

## User Setup

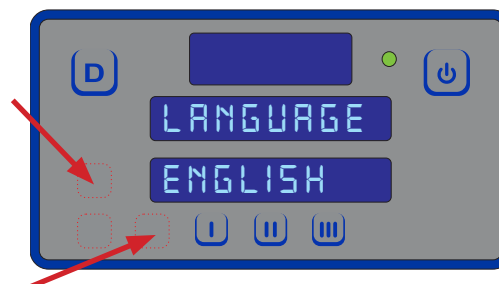
1. Press and hold the Up-arrow and Down-arrow Buttons until "Setup" starts flashing (2–3 seconds).



2. The display will then change to "Version" and show the firmware versions of the IO module and PCB, Digital Display.
3. Use the Up-arrow Button to cycle through the categories (will be flashing).
  - Language
  - Temperature Scale
  - Wash Temperature
  - Boost Temperature
  - Wash Offset
  - Rinse Offset
  - Boost Offset
  - Spare Offset



4. Press the Select Button to choose the category you want to change.
  - Regardless of the category, Steps 5–7 remain the same.
5. Use the Up-arrow Button to change the options (will be flashing). Numerical options are shown in the top window.



6. Press the Select Button to accept the changes.
7. Press the Delime Button to exit.

DISPLAY SHOWS	POSSIBLE CAUSE	REMEDY
"F1 Service needed," "No water in Booster"	<ol style="list-style-type: none"> <li>1. Low or no water pressure.</li> <li>2. Faulty pressure switch.</li> <li>3. Faulty inlet valve or fill relay.</li> <li>4. Contactor to booster heater not turning off.</li> <li>5. Faulty temperature input (P12) on IO module.</li> <li>6. Faulty temperature probe (T3).</li> <li>7. Faulty float switch allows heaters to operate with no water in tank.</li> </ol>	<ol style="list-style-type: none"> <li>1. Perform PSI check (see Preventative Maintenance page).</li> <li>2. Replace pressure switch.</li> <li>3. Verify that fill relay is supplying voltage to fill solenoid. Replace faulty component.</li> <li>4. Check for welded contacts. Verify that output from IO module turns off when above the set temperature.</li> <li>5. Substitute a 1.2 kΩ resistor for T3, and verify that booster heater turns off. If not, replace IO module.</li> <li>6. Verify that the booster-probe resistance is correct with respect to temperature (see table on pg. 23). If not, replace T3.</li> <li>7. Replace float switch.</li> </ol>
"F2 Service needed," "Check booster thermostat"	<ol style="list-style-type: none"> <li>1. Contactor to booster heater not turning off.</li> <li>2. Faulty temperature input (P12) on IO module.</li> <li>3. Faulty temperature probe (T3).</li> </ol>	<ol style="list-style-type: none"> <li>1. Check for welded contacts. Verify that output from IO module turns off when above the set temperature.</li> <li>2. Substitute a 1.2 kΩ resistor for T3, and verify that booster heater turns off. If not, replace IO module.</li> <li>3. Verify that the booster probe resistance is correct with respect to temperature (see table on pg. 23). If not, replace T3.</li> </ol>
"F3 No water in wash tank," "Check inlet water and door"	<ol style="list-style-type: none"> <li>1. Malfunction of fill solenoid or fill relay.</li> <li>2. Door is open, which inhibits fill mode.</li> <li>3. Faulty door switch.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace faulty component.</li> <li>2. Close door to activate door switch.</li> <li>3. Replace or adjust door switch.</li> </ol>
"F4 Service needed," "Check incoming power"	<ol style="list-style-type: none"> <li>1. Incoming power not properly connected.</li> <li>2. L3 is missing (3-phase machines only).</li> </ol>	<ol style="list-style-type: none"> <li>1. Check connections to heater.</li> <li>2. Verify that L3 is present and connected properly.</li> </ol>
"F5 Service needed," "Check booster thermostat and high limit"	<ol style="list-style-type: none"> <li>1. Faulty temperature input (P12) on IO module.</li> <li>2. Faulty temperature probe (T3).</li> <li>3. Faulty high-limit switch.</li> <li>4. Faulty booster heater.</li> <li>5. Booster-heater contactor not energizing.</li> </ol>	<ol style="list-style-type: none"> <li>1. Substitute a 1.8 kΩ resistor for T3, and verify that booster heater turns on. If not, replace IO module.</li> <li>2. Verify that T3 resistance is consistent with the table on pg. 23. If not, replace T3.</li> <li>3. Replace high-limit switch.</li> <li>4. Check booster heater for proper resistance. Replace if incorrect.</li> <li>5. Verify that drive voltage to contactor coil is present during a call for heat and that contactor closes. If voltage is present, replace contactor. If voltage is not present, check wiring.</li> </ol>

DISPLAY SHOWS	POSSIBLE CAUSE	REMEDY
"F6 Service needed," "No water in wash tank"	<ol style="list-style-type: none"> <li>1. Low or no water pressure.</li> <li>2. Faulty inlet valve or fill relay.</li> <li>3. Contactor to wash heater not turning off.</li> <li>4. Faulty temperature input (T1) on IO module.</li> <li>5. Faulty temperature probe (T1).</li> <li>6. Faulty float switch allows heaters to operate with no water in tub.</li> </ol>	<ol style="list-style-type: none"> <li>1. Verify incoming water pressure is <math>10 \pm 2</math> PSI.</li> <li>2. Verify that fill relay is supplying voltage to fill solenoid. Replace faulty component.</li> <li>3. Check for welded contacts. Verify that output from IO module turns off when above the set temperature.</li> <li>4. Substitute a 1.2 k<math>\Omega</math> resistor for T1, and verify that wash heater turns off. If not, replace IO module.</li> <li>5. Verify that T1 resistance is correct with respect to temperature (see table on pg. 23). If not, replace T1.</li> <li>6. Replace float switch.</li> </ol>
"F7 Service needed," "Check wash tank thermostat"	<ol style="list-style-type: none"> <li>1. Contactor to wash heater not turning off.</li> <li>2. Faulty temperature input (P10) on IO module.</li> <li>3. Faulty temperature probe (T1).</li> </ol>	<ol style="list-style-type: none"> <li>1. Check for welded contacts. Verify that output from IO module turns off when above the set temperature.</li> <li>2. Substitute a 1.2 k<math>\Omega</math> resistor for T1, and verify that wash heater turns off. If not, replace IO module.</li> <li>3. Verify that T1 resistance is correct with respect to temperature (see table on pg. 23). If not, replace T1.</li> </ol>
"F8 No water in wash tank," "Check inlet water and door"	<ol style="list-style-type: none"> <li>1. Malfunction of fill solenoid or fill relay.</li> <li>2. Door is open, which inhibits fill mode.</li> <li>3. Faulty door switch.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace faulty solenoid or fill relay.</li> <li>2. Close door to activate door switch.</li> <li>3. Replace or adjust door switch.</li> </ol>
"F9 Service needed," "Check incoming power"	<ol style="list-style-type: none"> <li>1. Incoming power not properly connected.</li> <li>2. L3 is missing (3-phase machines only).</li> </ol>	<ol style="list-style-type: none"> <li>1. Check connections to heater.</li> <li>2. Verify that L3 is present and connected properly.</li> </ol>
"F10 Service needed," "Check wash tank thermostat and high limit"	<ol style="list-style-type: none"> <li>1. Faulty temperature input (T1) on I/O module.</li> <li>2. Faulty temperature probe (T1).</li> <li>3. Faulty high-limit switch.</li> <li>4. Faulty wash heater.</li> <li>5. Wash-heater contactor not energizing.</li> </ol>	<ol style="list-style-type: none"> <li>1. Substitute a 1.8 k<math>\Omega</math> resistor for T1, and verify that wash heater turns on. If not, replace I/O module.</li> <li>2. Verify that T1 resistance is correct with respect to temperature (see table on pg. 23). If not, replace T1.</li> <li>3. Replace high-limit switch.</li> <li>4. Check wash heater for proper resistance. Replace if incorrect.</li> <li>5. Verify that drive voltage to contactor coil is present during a call for heat and that contactor closes. If voltage present, replace contactor. If voltage not present, check wiring.</li> </ol>
F11 Service needed —check wash tank thermostat	Faulty temperature probe (T1).	Replace probe that connects to P10.

DISPLAY SHOWS	POSSIBLE CAUSE	REMEDY
F12 - Not Used	N/A	N/A
"F13 Communication error," "Check 6-pin cable"	<ol style="list-style-type: none"> <li>1. Loose connection in 6-pin cable between display board and I/O module.</li> <li>2. Faulty 6-pin cable between display board and I/O module.</li> <li>3. Faulty communication port on I/O module or display board.</li> </ol>	<ol style="list-style-type: none"> <li>1. Fully disconnect 6-pin cable at each end, and reconnect each end until a click is heard.</li> <li>2. Inspect for broken wire or unseated terminal by gently pulling on each wire at each end of the cable. Reseat any loose terminals by inserting it fully into the housing using long-nosed pliers. Replace cable if broken wire is found.</li> <li>3. Temporarily substitute a verified good display board, and check if F13 message recurs. If so, repeat substitution with a good I/O module.</li> </ol>
"F14 Service needed," "Check incoming water pressure or pressure switch"	<ol style="list-style-type: none"> <li>1. Low or no water pressure.</li> <li>2. Faulty pressure switch.</li> <li>3. Faulty fill valve or fill valve not receiving power.</li> </ol>	<ol style="list-style-type: none"> <li>1. Perform PSI check (see Preventative Maintenance page).</li> <li>2. Replace pressure switch.</li> <li>3. Check continuity and replace if faulty.</li> </ol>

## RESISTANCE-TO-TEMPERATURE VALUES

R (kΩ)	°F
11.58	69.8
10.37	75.2
9.30	80.6
7.78	89.6
3.05	140.0
2.54	150.8
2.18	159.8
1.58	179.6
1.45	185.0
1.33	190.4
1.16	199.4
0.96	212.0



**WARNING!** Inspection, testing, and repair of electrical equipment should only be performed by a qualified service technician. Many of the tests require that the machine have power to it and live electrical components be exposed. USE EXTREME CAUTION WHEN TESTING THE MACHINE.

OBSERVATION	POSSIBLE CAUSE	REMEDY
Digital display does not illuminate after power button is pressed.	<ol style="list-style-type: none"> <li>1. Service breaker tripped.</li> <li>2. Machine not connected to power source.</li> <li>3. Faulty power source.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reset breaker. If it trips, again, contact an electrician to verify the amp draw of the machine.</li> <li>2. Verify that the machine has been properly connected to the power source.</li> <li>3. Verify the wiring to the breaker switch.</li> </ol>
Machine does not fill when powered on (door must be closed.)	<ol style="list-style-type: none"> <li>1. Tank already full.</li> <li>2. Faulty rinse solenoid valve.</li> <li>3. Faulty door switch.</li> <li>4. Faulty float switch.</li> </ol>	<ol style="list-style-type: none"> <li>1. N/A</li> <li>2. Repair or replace valve as required.</li> <li>3. Verify the wiring of the switch; if correct, replace switch.</li> <li>4. Verify the wiring of both float switches; if correct, replace switch.</li> </ol>
Machine will not begin wash cycle upon closing the door.	<ol style="list-style-type: none"> <li>1. Wash motor faulty/damaged.</li> <li>2. Wash motor contactor faulty.</li> <li>3. Timer Module is faulty.</li> <li>4. I/O Module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>1. Verify that the wash motor is receiving power; if so, replace the motor.</li> <li>2. Verify that contactor energizes; if so, then, with contactor energized, verify continuity across poles; if contacts are open, then replace the contactor.</li> <li>3. Verify that module is receiving power (red LED is on); if so, replace it.</li> <li>4. Verify that module is receiving power (green LEDs are on); if so, replace it.</li> </ol>
Machine continuously washes.	<ol style="list-style-type: none"> <li>1. Machine is in Delime mode, which will be indicated in the display.</li> <li>2. Timer Module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>1. Turn off Delime mode by pressing Delime key.</li> <li>2. Verify that module is receiving power (green LEDs are on); if so, replace it.</li> </ol>
Wash or rinse heater does not work.	<ol style="list-style-type: none"> <li>1. Faulty heater element.</li> <li>2. Faulty heater contactor.</li> <li>3. Faulty temperature probe (T1-wash tank, T3-rinse tank).</li> <li>4. High-limit thermostat is tripped.</li> </ol>	<ol style="list-style-type: none"> <li>1. Verify that element has very low resistance (<math>&lt; 20 \Omega</math>) across terminals. If high resistance or open, replace the heater.</li> <li>2. Verify that contactor energizes; if so, then, with contactor energized, verify continuity across poles; if contacts are open, then replace the contactor.</li> <li>3. Measure probe's resistance with ohmmeter, which should be <math>\sim 10 \text{ k}\Omega</math> at <math>77^\circ \text{F}</math>. Replace probe if much different than this value. Reference: resistances at <math>70^\circ \text{F}</math> &amp; <math>85^\circ \text{F}</math> are <math>\sim 11.9 \text{ k}\Omega</math> &amp; <math>7.4 \text{ k}\Omega</math>, respectively.</li> <li>4. Contact a qualified service agency.</li> </ol>
Machine fills slowly.	<ol style="list-style-type: none"> <li>1. Y-strainer is clogged</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean Y-strainer.</li> </ol>



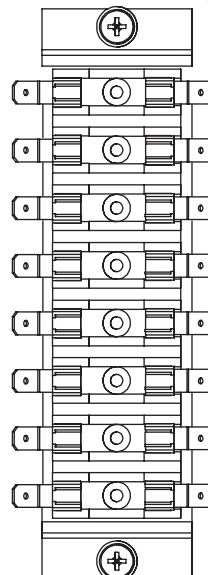
**WARNING!** Inspection, testing, and repair of electrical equipment should only be performed by a qualified service technician. Many of the tests require that the machine have power to it and live electrical components be exposed. USE EXTREME CAUTION WHEN TESTING THE MACHINE.

OBSERVATION	POSSIBLE CAUSE	REMEDY
Rinse water is heated, but not reaching required temperature.	<ol style="list-style-type: none"> <li>1. Faulty rinse heater.</li> <li>2. Faulty temperature probe (T2- rinse injector, T3-rinse tank).</li> <li>3. I/O Module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>1. Verify that element has very low resistance (<math>&lt; 20 \Omega</math>) across terminals. If high resistance or open, replace the heater.</li> <li>2. Measure probe's resistance with ohmmeter, which should be <math>\sim 10 \text{ k}\Omega</math> at <math>77^\circ \text{F}</math>. Replace probe if much different than this value. Reference: resistances at <math>70^\circ \text{F}</math> &amp; <math>85^\circ \text{F}</math> are <math>\sim 11.9 \text{ k}\Omega</math> &amp; <math>7.4 \text{ k}\Omega</math>, respectively.</li> <li>3. Verify that module is receiving power (green LEDs are on); if so, replace it.</li> </ol>
Low-water rinse.	<ol style="list-style-type: none"> <li>1. Rinse pump not performing properly.</li> <li>2. Clogged or obstructed rinse arms.</li> </ol>	<ol style="list-style-type: none"> <li>1. Perform PSI check (see Preventative Maintenance page).</li> <li>2. Remove and clean the rinse arms.</li> </ol>
Wash water is not reaching required temperature.	<ol style="list-style-type: none"> <li>1. Faulty wash heater.</li> <li>2. Faulty temperature probe (T1).</li> <li>3. I/O Module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>1. Verify that element has very low resistance (<math>&lt; 20 \Omega</math>) across terminals. If high resistance or open, replace the heater.</li> <li>2. Measure probe's resistance with ohmmeter, which should be <math>\sim 10 \text{ k}\Omega</math> at <math>77^\circ \text{F}</math>. Replace probe if much different than this value. Reference: resistances at <math>70^\circ \text{F}</math> &amp; <math>85^\circ \text{F}</math> are <math>\sim 11.9 \text{ k}\Omega</math> &amp; <math>7.4 \text{ k}\Omega</math>, respectively.</li> <li>3. Verify that module is receiving power (green LEDs are on); if so, replace it.</li> </ol>
Doors will not close completely.	<ol style="list-style-type: none"> <li>1. Improper spring tension.</li> <li>2. Obstruction in door slide channel.</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust spring tension to desired stiffness by loosening (not removing) spring bolt nuts near bottom of machine, and adjusting the tension. Tighten nuts back when done.</li> <li>2. Remove the obstruction.</li> </ol>
Water leaks at the wash pump.	<ol style="list-style-type: none"> <li>1. Wash pump seal defective.</li> <li>2. Loose hoses (hose clamps) on the wash pump.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the seal.</li> <li>2. Tighten the hose clamps.</li> </ol>
Will not rinse during the cycle.	<ol style="list-style-type: none"> <li>1. Defective rinse solenoid.</li> <li>2. Timer Module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>1. Repair or replace the rinse solenoid.</li> <li>2. Verify that module is receiving power (green LEDs are on); if so, replace it.</li> </ol>
Dishes are not coming clean.	<ol style="list-style-type: none"> <li>1. Machine temperatures are below minimum requirements.</li> <li>2. No detergent or too much detergent.</li> <li>3. Solid dispenser canister is empty.</li> </ol>	<ol style="list-style-type: none"> <li>1. Verify that incoming water, rinse water, and wash water match the required temperatures as listed on the machine data plate.</li> <li>2. Adjust detergent concentration as required for the amount of water held by the machine.</li> <li>3. Replace the canister.</li> </ol>

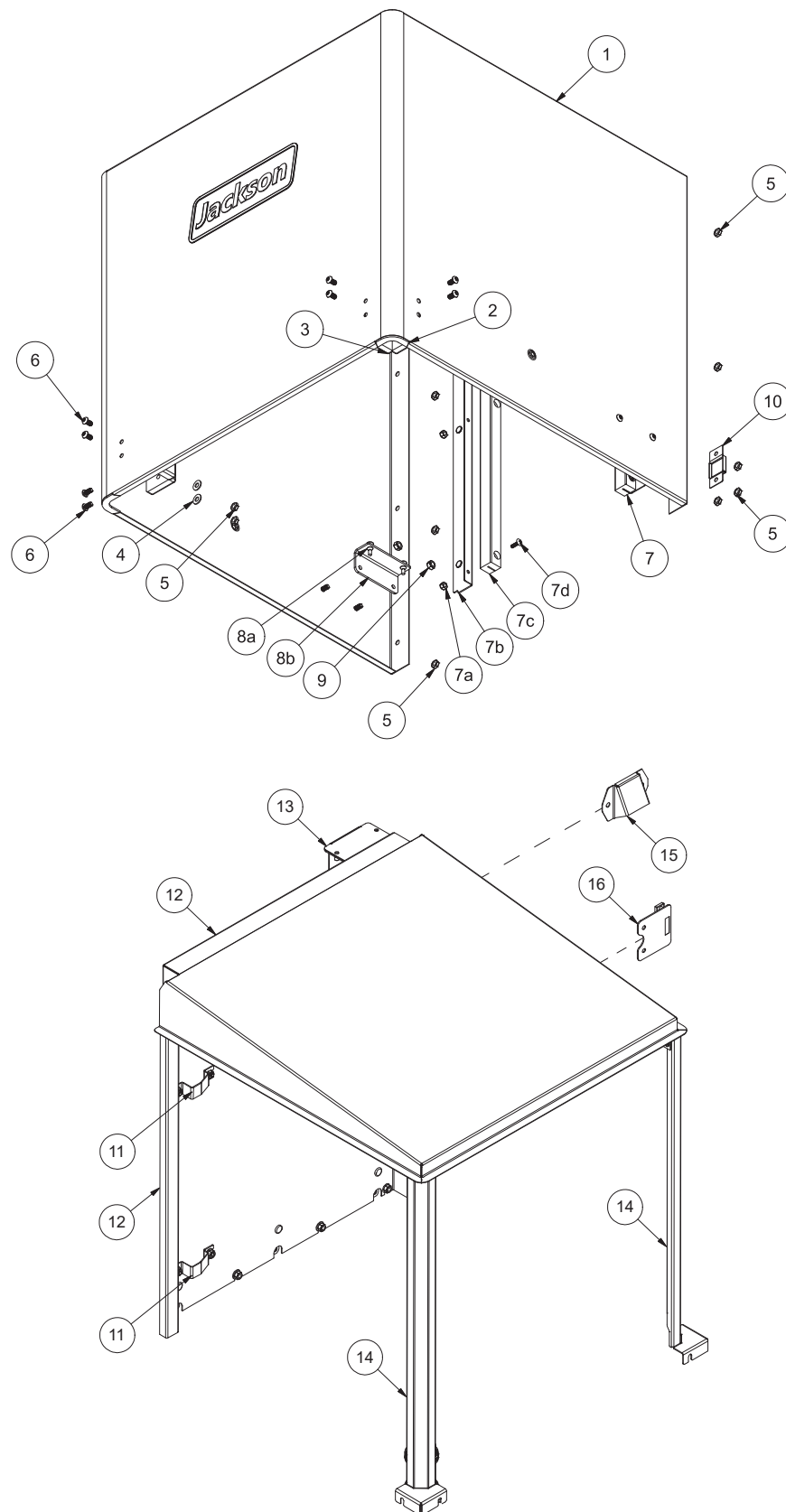




WARNING: DISCONNECT POWER TO MACHINE BEFORE SERVICING			
EXHAUST FAN CONTROL	CONSTANT VOLTAGE CONNECTION	RINSE-AND-DISPENSER CONNECTION	DETERGENT DISPENSER CONNECTION
 MAXIMUM LOAD 1 AMP, 260/120 VAC INPUT L1: OUTPUT TO	LIVE WHEN MACHINE POWER SWITCH IS ON FUSE: 3 AMP SLOW-BLOWING	LIVE WHEN RINSE VALVE IS OPEN FUSE: 3 AMP SLOW-ACTING	LIVE WHEN WASH PUMP MOTOR IS ON FUSE: 3 AMP SLOW-ACTING

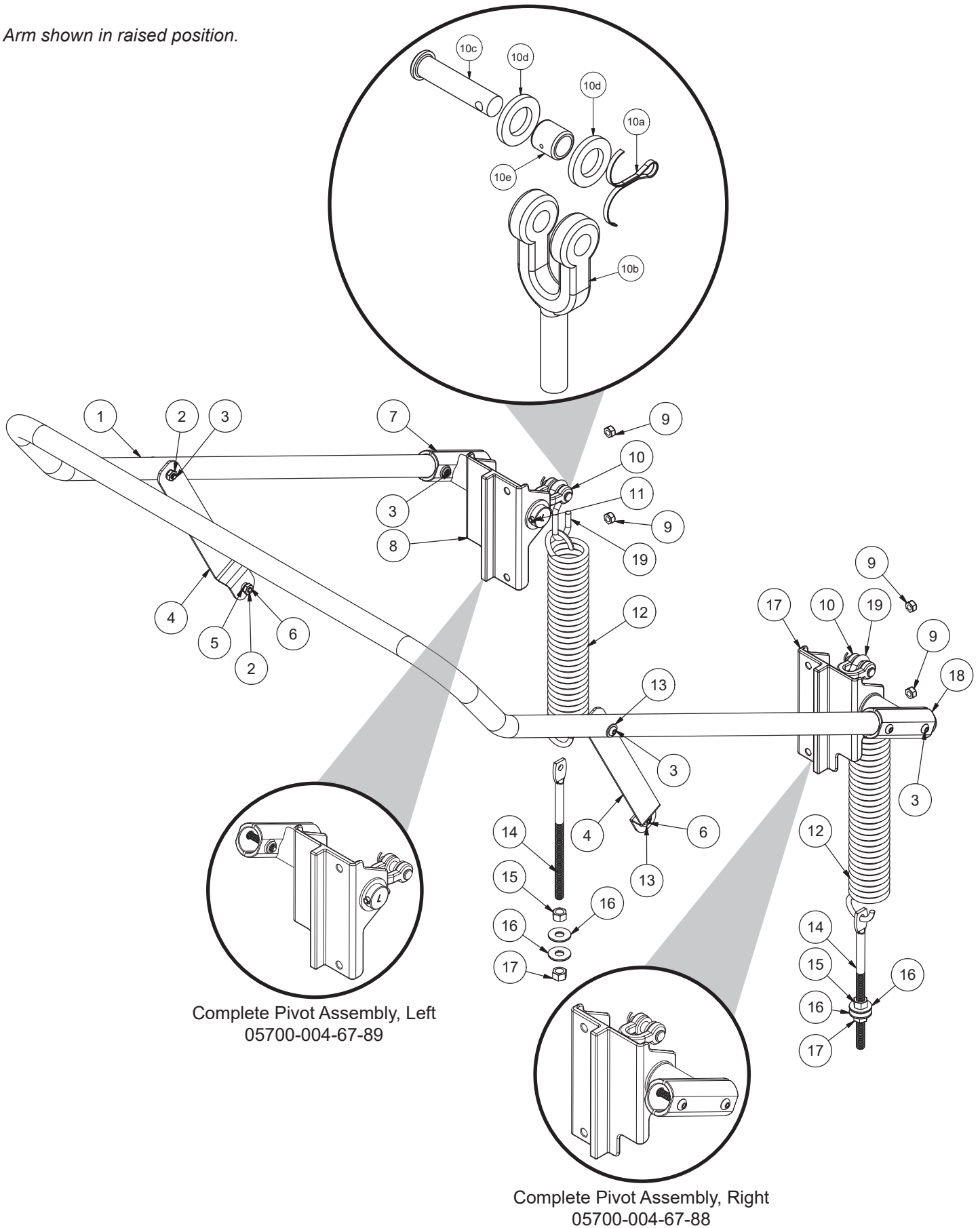


ITEM	QTY	DESCRIPTION	PART NUMBER
1	3	Screw, 10-32 x 3/4"	05305-011-62-17
2	1	P-clamp, 7/8" Black Nylon	04720-003-56-09
3	1	Edge Guard, Control Panel	05700-004-66-17
4	1	Timer, Universal	05945-003-75-23
5	1	I/O Module I/O Module Kit (Not Shown)	05945-004-47-81 06401-004-55-93
6	2	Contactor, Heater 4-Pole, 208-240 V 35 A	05945-109-01-69
7	3	Relay	05945-111-47-51
8	1	Fuse Holder, 6-pole	05920-002-42-13
9	1	Bracket, Fuse Strip	05700-002-42-03
10	1	Contactor, 240 V 30 A	05945-002-74-20
11	1	Din Rail, 2"	05700-002-36-09
12	1	Fuse Holder, 2-pole	05920-401-03-14
13	1	Decal, Dispenser Connection	09905-003-34-09
14	2	Bracket, Timer & I/O Board	05700-004-60-47
15	1	Panel, Electrical Controls	05700-004-59-40
16	2	Hinge, Panel	05340-002-42-66
17	1	Exhaust Fan Timer, One-shot	05945-004-34-92
18	1	Terminal Board, 4-position	05940-021-94-85
19	1	Adapter, Din Rail	05935-004-47-77
20	20	Locknut, 10-24 Hex with Nylon Insert	05310-373-01-00
21	2	Fuse, 1 A, Fast-acting	05999-004-47-87
22	6	Fuse, 1 A, Slow-acting	05999-004-44-34
23	4	Locknut, 10-24 Hex with Nylon Insert	05310-373-03-00
24	1	Screw, Exhaust Fan Timer	05305-004-47-78

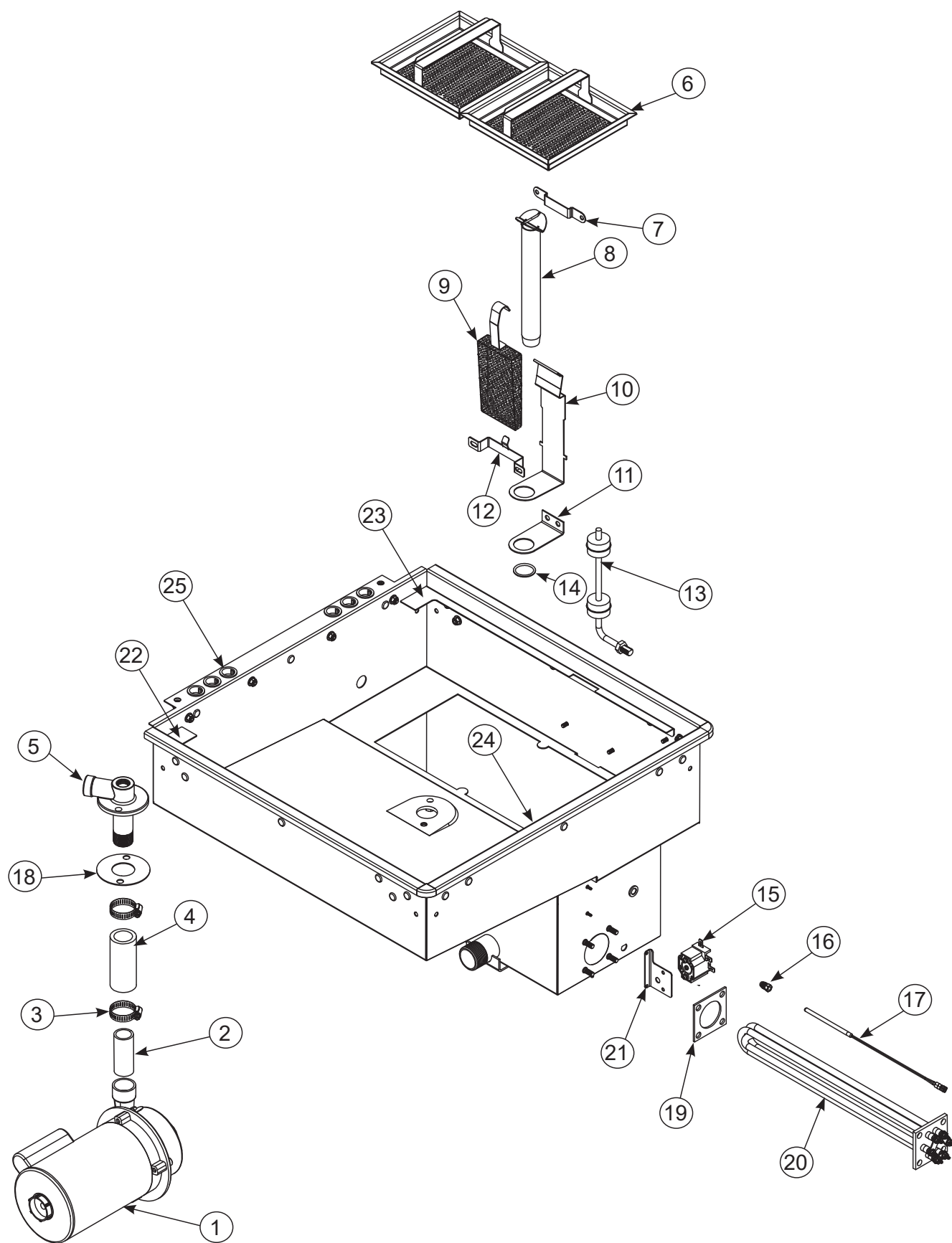


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Hood	05700-004-57-61
2	2	Brace, Hood Front Corner	05700-004-58-91
3	4	Guide Block, Front	09330-004-57-97
4	8	Washer, 1/4-20	05311-174-01-00
5	16	Locknut, 1/4-20 with Nylon Insert	05310-374-02-00
6	12	Screw, 1/4-20 x 1/2" Button Head Hex	05305-004-62-33
7	1	Complete Rear Guide Rail Assembly, Left	05700-004-65-73
7a	6	Complete Rear Guide Rail Assembly, Right	05700-004-65-74
7b	1	Locknut, 10-32 with Nylon Insert	05310-373-02-00
7c	2	Bracket, Door Guide, Left	05700-004-58-03
7d	6	Bracket, Door Guide, Right	05700-004-58-01
		Rear Guide Rail	09330-004-57-96
		Screw, 10-32 x 5/8"	05305-003-02-12
8	2	Complete Door Stop Assembly	05700-004-65-61
8a	4	Bumper, Door Stop	05700-004-14-25
8b	2	Bracket, Door Stop	05700-004-58-61
9	4	Locknut, 1/4-20 Hex with Nylon Insert	05310-374-01-00
10	1	Complete Door Magnet Assembly	05700-004-67-96
11	2	Bracket, Manifold	05700-004-58-88
12	1	Hood Top	05700-004-58-12
13	1	Pressure Switch Assembly	05700-004-65-60
14	2	Hood Support	05700-004-66-10
15	1	Shield, Air-gap	05700-002-13-35
16	1	Door Switch Assembly	05700-004-65-67

Arm shown in raised position.



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Cantilever Arm	05700-004-58-62
2	4	Locknut, 1/4-20 Low Profile with Nylon Insert	05310-374-02-00
3	8	Screw, 1/4-20 x 1 1/2" Button Head Hex	05305-004-66-43
4	2	Link, Hood to Handle	05700-004-58-64
5	2	Spacer, PB Bolt	05700-000-29-40
6	4	Screw, 1/4-20 x 1/2" Button Head Hex	05305-004-62-33
7	1	Pivot, Left	09515-004-58-53
8	1	Bracket, Door Pivot, Left	09515-004-59-98
9	4	Locknut, 1/4-20 Hex with Nylon Insert	05310-374-01-00
10	2	Complete Yoke Assembly	05700-000-75-77
10a	1 per	Cotter Pin	05315-207-01-00
10b	1 per	Yoke	05700-000-75-78
10c	1 per	Clevis Pin, 5/16" x 1 3/8"	05315-700-01-00
10d	2 per	Nylon Washer	05311-369-03-00
10e	1 per	Bushing	03120-100-03-00
11	2	Spring Pin, 1 1/4"	05315-407-06-00
12	2	Door Spring	05340-004-66-19
13	4	Washer, 1/4-20	05311-174-01-00
14	2	Bolt, Cantilever Hang Eye	05306-956-05-00
15	2	Nut, Hex 3/8-16	05310-276-01-00
16	4	Washer, Impeller 3/8" Flat SS	05311-176-02-00
17	2	Locknut, 3/8-16 with Nylon Insert	05310-011-72-55
18	1	Pivot, Right	09515-004-58-52
19	2	Spring Rod	05700-004-63-28

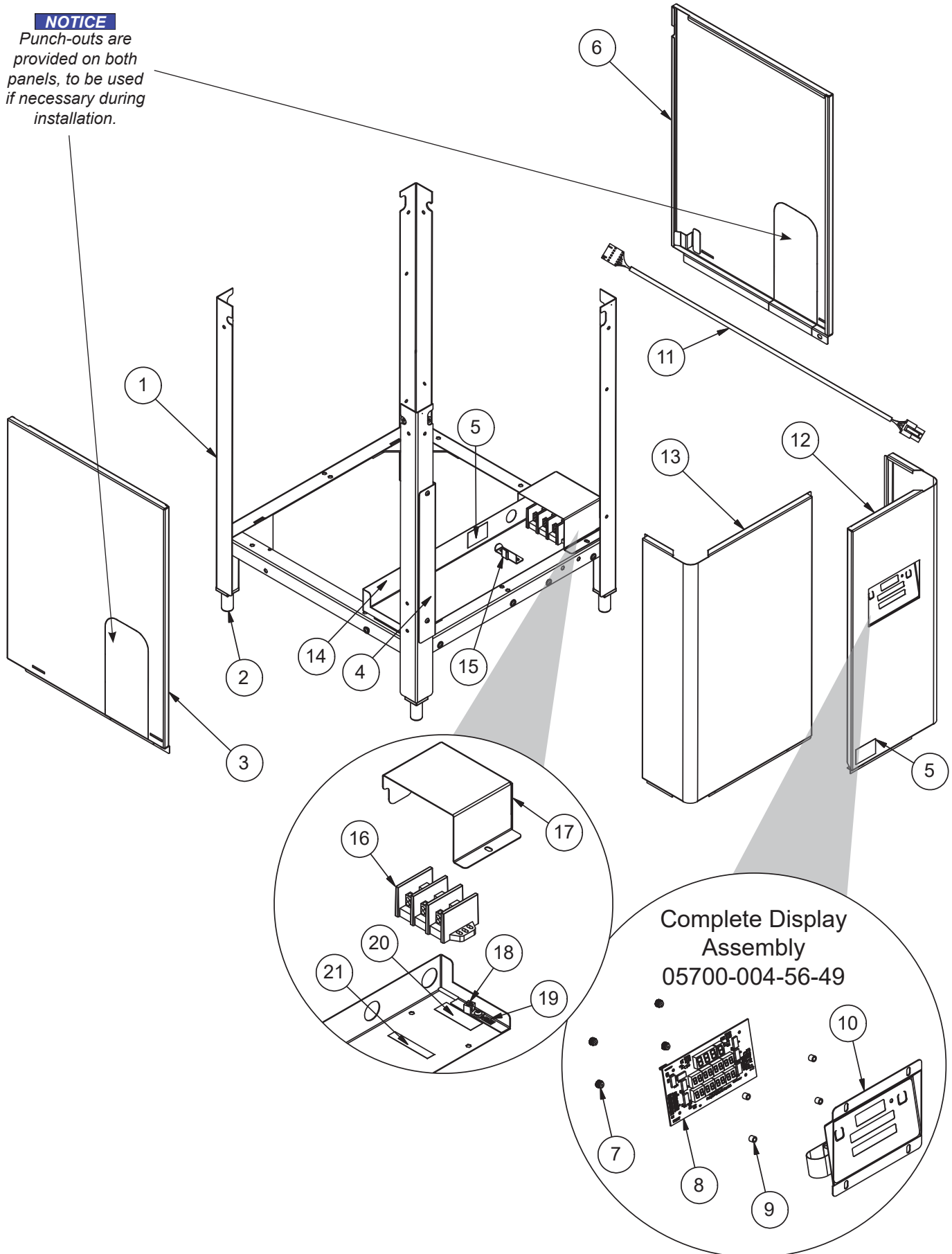


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Wash Motor	See Wash Motors page.
2	1	Wash Lower Manifold Nipple	05700-021-34-84
3	2	Clamp	04730-719-18-00
4	1	Discharge Hose	05700-011-88-24
5	1	Lower Wash Manifold	09515-004-60-33
6	2	Strainer	05700-004-26-21
7	1	Standpipe Bracket	05700-004-26-24
8	1	Standpipe	05700-001-25-69
9	1	Suction Strainer	05700-001-22-23
10	1	Standpipe Lift Handle	05700-004-26-23
11	1	Standpipe Support	05700-001-27-55
12	1	Suction Strainer Bracket	05700-001-22-24
13	1	Dual Float Switch	06680-121-70-71
14	1	O-ring	05330-400-05-00
15	1	Thermostat	05930-004-33-12
16	1	Probe Fitting	05310-924-02-05
17	1	Thermistor Probe	06685-004-17-26
18	1	Gasket, Manifold	05700-111-35-03
19	1	Wash Heater Gasket	05330-011-47-79
20	1	Wash Heater	04540-121-47-39
21	1	Thermostat Bracket	05700-004-36-37
22	1	Door Stop, Left	05700-004-58-92
23	1	Door Stop, Right	05700-004-57-78
24	1	Door Stop, Front	05700-004-57-79
25	6	Bushing, Snap	05975-210-09-00

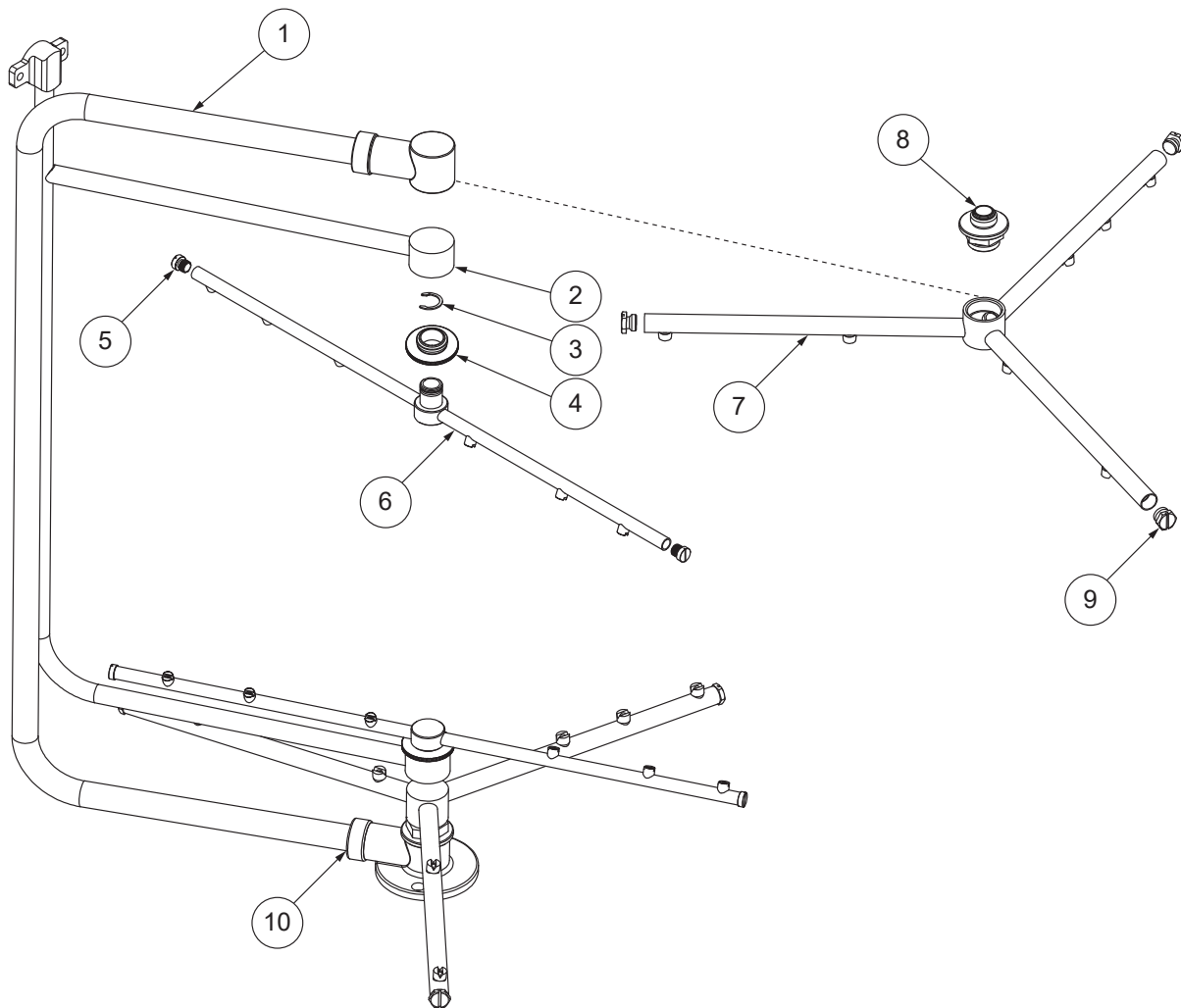


**NOTICE**

Punch-outs are provided on both panels, to be used if necessary during installation.



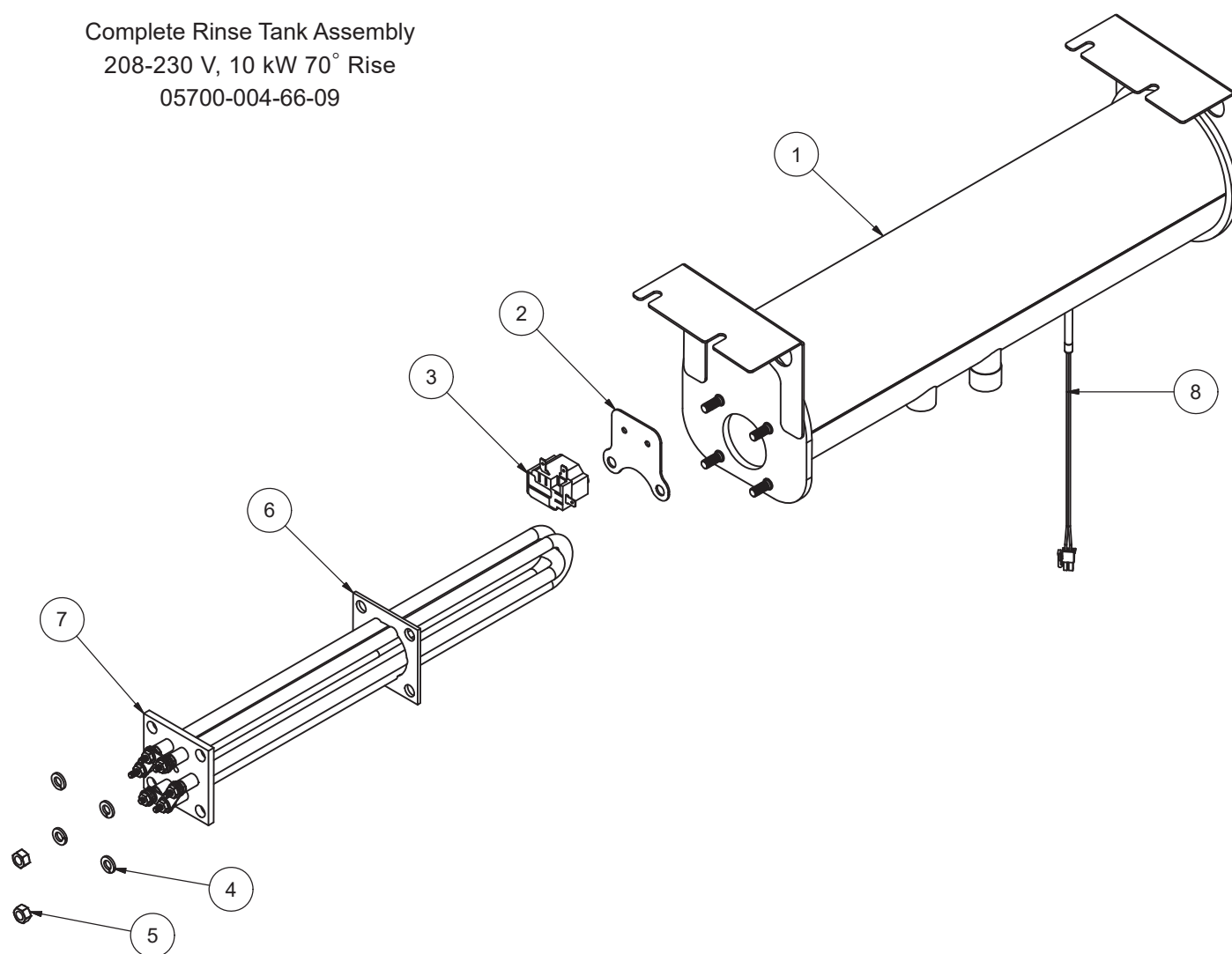
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Frame	05700-004-60-61
2	4	Foot, Adjustable	05340-108-02-06
3	1	Panel, Left	05700-004-64-73
4	1	Bracket, Control Panel Stop	05700-004-65-45
5	2	Decal, Warning-Disconnect Power	09905-100-75-93
6	1	Panel, Right	05700-004-64-74
7	4	Nut, Thumb, 6-32 Nylon	05310-002-83-12
8	1	PCB, Digital Display	05945-004-52-53
9	4	Spacer, Unthreaded, 9/32" Nylon	05975-004-47-89
10	1	Panel and Membrane Switch Assembly	05700-004-58-72
11	1	Communication Cable, Display	05700-004-33-64
12	1	Panel, Front	05700-004-66-47
13	1	Panel, Front Left	05700-004-57-93
14	1	Shield, Control Panel	05700-004-60-62
15	1	Bracket, Lock	05700-004-68-47
16	1	Terminal Block, 3-pole	05940-011-48-27
17	1	Cover, Terminal Block	05700-004-69-49
18	1	Lug, Ground	05940-200-76-00
19	1	Decal, Ground	09905-011-86-86
20	1	Decal, Copper Conductors	09905-011-47-35
21	1	Decal, L1 L2 L3 (Wild Leg)	09905-004-37-05



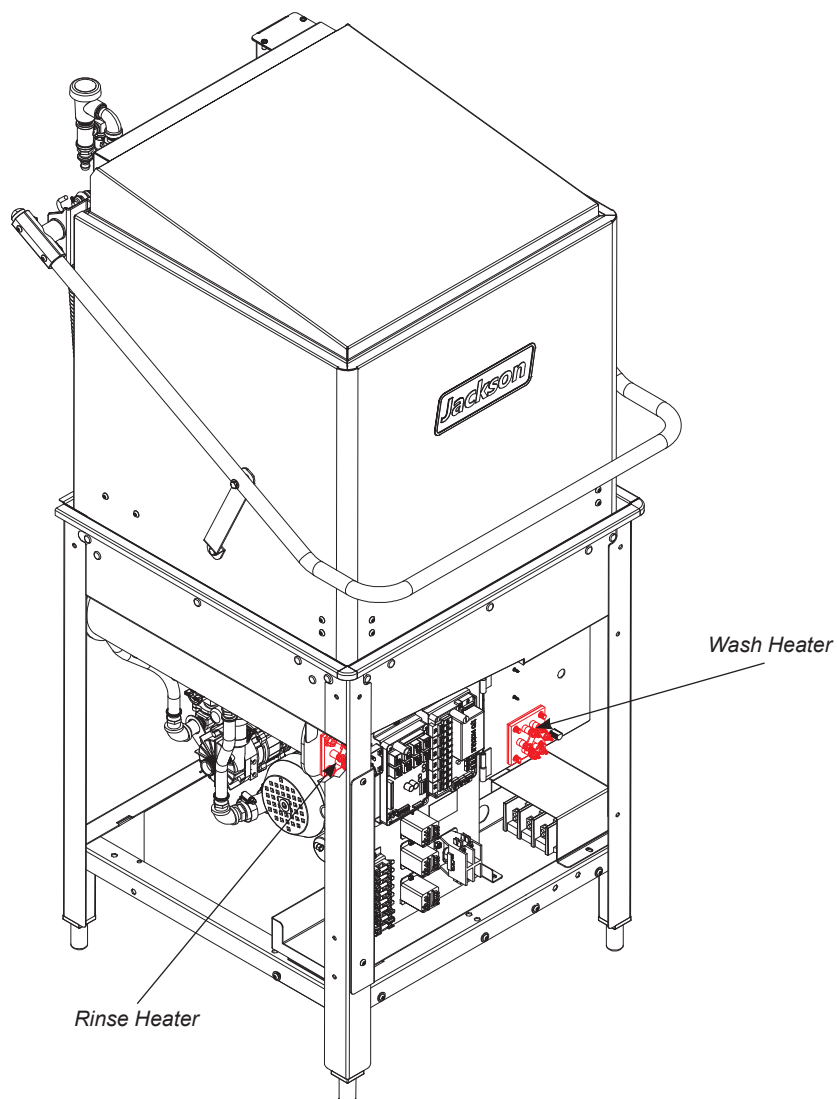
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Wash Manifold	05700-004-57-86
2	1	Rinse Manifold	05700-004-57-83
3*	2	Retaining Ring, Rinse Head Bushing	05340-112-01-11
4*	2	Bearing Assembly, Rinse Arm	05700-004-54-71
5	4	End-cap, Rinse Arm	05700-004-34-62
6	2	Complete Rinse Arm Assembly	05700-004-32-58
		Rinse Arm	05700-004-27-62
7	2	Complete Wash Arm Assembly	05700-004-32-59
		Wash Arm	05700-004-24-81
8	2	Wash Arm Bearing Assembly	05700-021-35-97
9	1	End-cap, Wash Arm	05700-011-35-92
10	1	O-ring (Not Shown)	05330-111-35-15

\*Rinse Arm Bearing Kit  
(Includes items 3 and 4)  
06401-004-57-50

Complete Rinse Tank Assembly  
 208-230 V, 10 kW 70° Rise  
 05700-004-66-09



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Tank, Rinse	05700-004-60-37
2	1	Bracket, High-limit	05700-004-66-08
3	1	Thermostat, High-limit	05930-004-33-12
4	4	Lockwasher, Split 5/16"	05311-275-01-00
5	4	Nut, Hex 5/16-18	05310-275-01-00
6	1	Gasket, Heater	05330-011-47-79
7	1	Heater, Rinse	See Heaters page.
8	1	Thermistor Probe	06685-004-17-26



The models covered in this manual come supplied with various heaters, depending on the characteristics of the machine. To ensure you order the correct heater for the model you are servicing, please refer to the following tables:

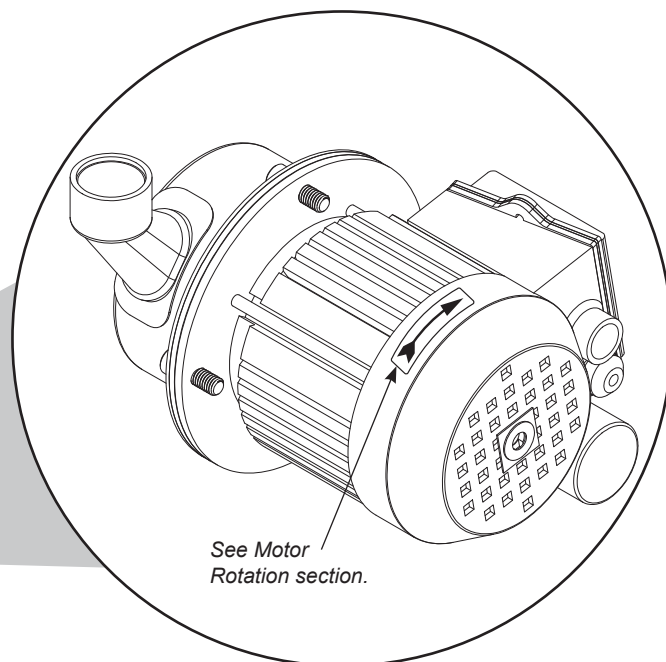
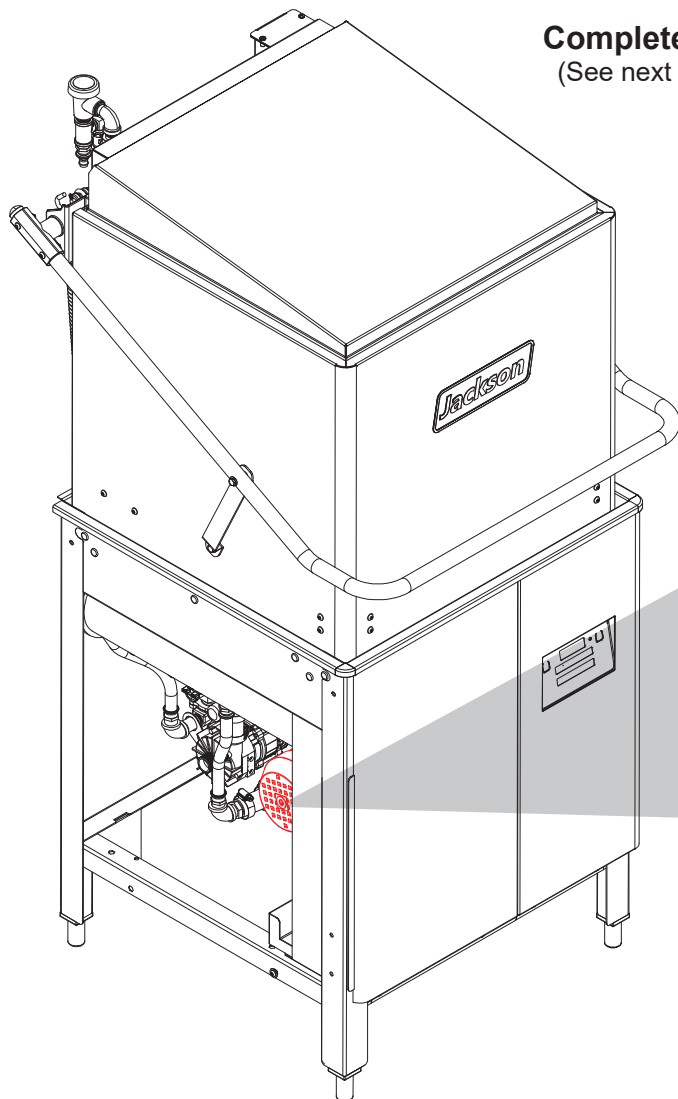
MODEL	VOLTS	Hz	PHASE	WASH HEATER	RINSE HEATER
DynaStar	208	60	1	04540-121-47-39	04540-121-76-91
DynaStar	208	60	3	04540-121-47-39	04540-121-76-91
DynaStar	230	60	1	04540-121-47-39	04540-121-76-91
DynaStar	230	60	3	04540-121-47-39	04540-121-76-91

#### Heater Phase Conversion Kit

06401-004-00-22

**Complete Assemblies**

(See next page for parts.)



The models covered in this manual come supplied with various wash motor assemblies (a wash motor assembly includes the wash motor and the pump end), depending on the characteristics of the machine. To ensure you order the correct wash motor assembly for the model you are servicing, please refer to the following table:

MODEL	VOLTS	Hz	PHASE	WASH MOTOR ASSEMBLY
All	208	60	1	06105-004-24-80 <sup>1</sup>
All	208	60	3	06105-004-24-80 <sup>1</sup>
All	230	60	1	06105-004-24-80 <sup>1</sup>
All	230	60	3	06105-004-24-80 <sup>1</sup>

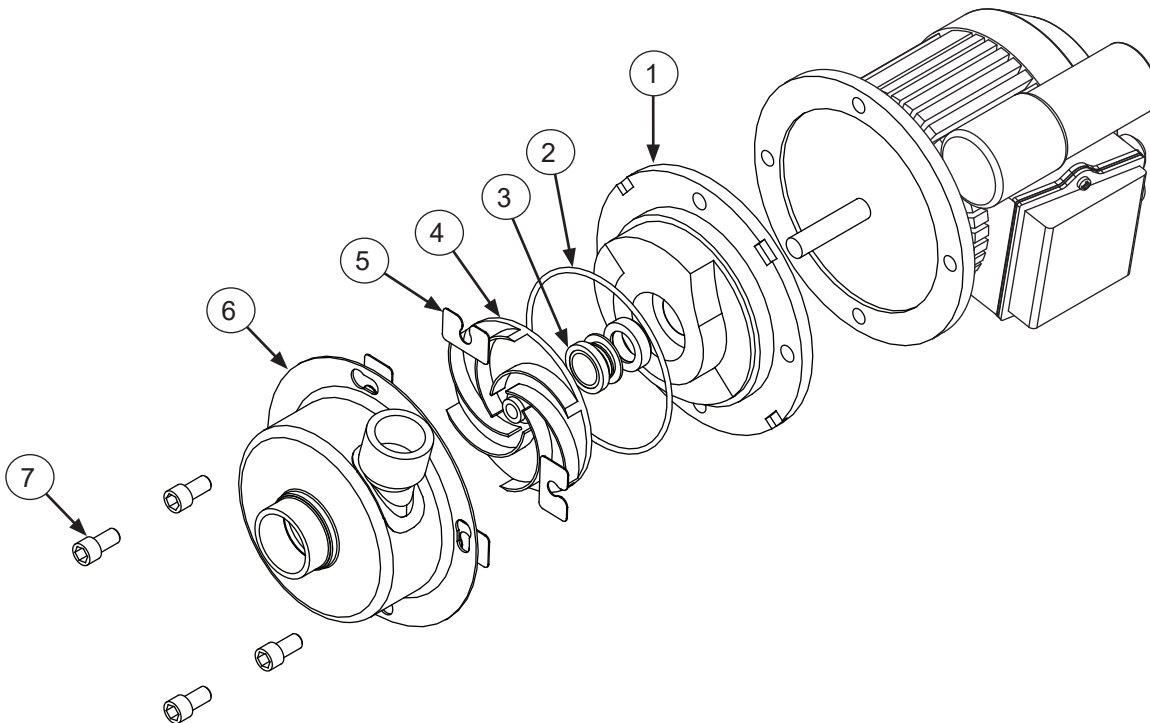
<sup>1</sup>Use P/N 06105-004-32-04 to order the motor only.

**NOTICE**

When servicing a wash motor, it is important to refer to the wiring schematic found on the motor to ensure the motor is wired correctly. Different manufacturers of motors might not use the same wire color codes and your new motor might not connect using the same wires. Always refer to the wiring diagrams on the motor you are installing. If the motor you are installing has had the schematic removed, contact the manufacturer immediately for technical support.

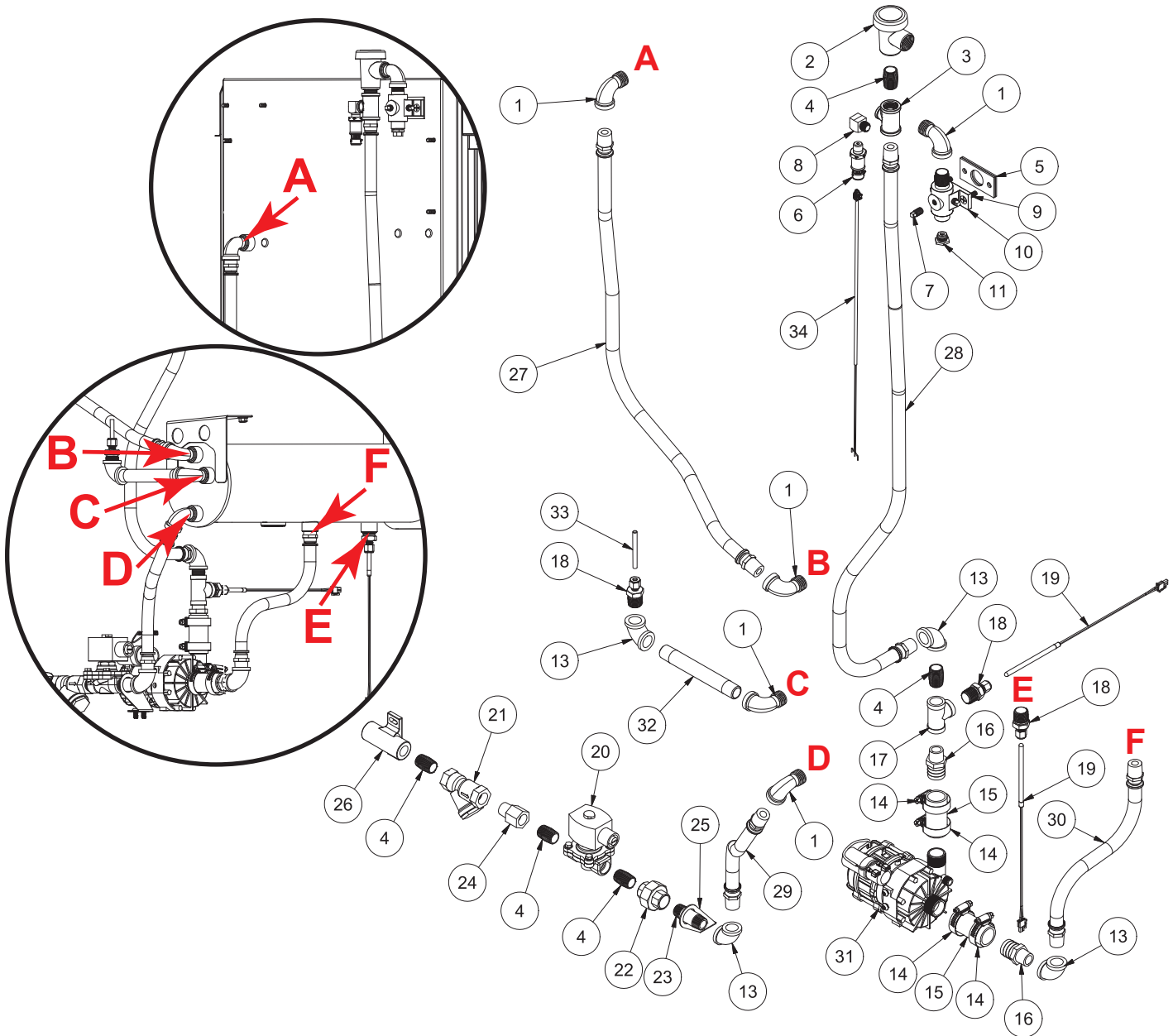
### Parts

(See previous page for complete assemblies.)



The models covered in this manual come supplied with various wash motors (see previous page), depending on the characteristics of the machine. To ensure you order the correct parts for the model you are servicing, please refer to the following table:

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Seal Plate	05700-002-81-87
2	1	Case O-ring	05330-002-81-83
3	1	Mechanical Seal	05330-002-34-22
4	1	Impeller Assembly	05700-002-81-86
5	1	Shim Kit	05700-002-82-58
6	1	Pump Casing	05700-002-85-01
7	1	Case Capscrew	05305-002-81-88



To order complete assemblies:

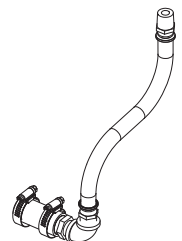
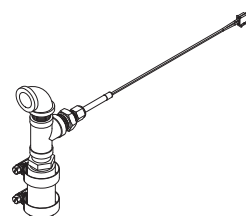
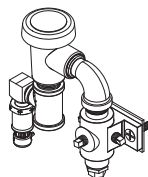
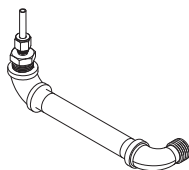
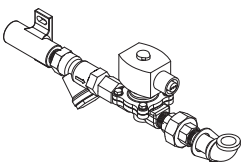
Inlet  
Plumbing  
05700-004-62-60

Pressure Switch  
Plumbing  
05700-004-68-16

Vacuum Breaker  
Plumbing  
05700-004-65-63

Rinse Pump  
Outlet Plumbing  
05700-004-66-83

Rinse Pump  
Plumbing  
05700-004-67-86





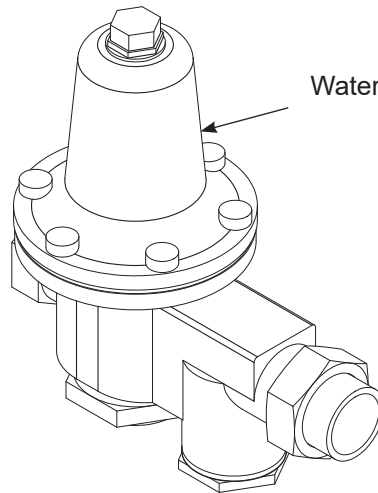
ITEM	QTY	DESCRIPTION	PART NUMBER
1	5	Elbow, 90-Degree 1/2" Street Brass	04730-206-08-00
2	1	Vacuum Breaker, 1/2" Brass	04820-003-06-13
3	1	Tee	04730-002-22-56
4	5	Nipple, 1/2" Close Brass	04730-207-15-00
5	2	Gasket, Rinse Manifold	05330-003-75-91
6	1	Pressure Transducer	05945-004-17-01
7	3	Plug, 1/8" NPT Brass	04730-209-07-37
8	1	Elbow, 90-Degree 1/4" x 1/4"	04730-003-77-83
9	2	Screw, 1/4-20 x 1"	05305-011-81-58
10	1	Injector, Rinse Manifold	09515-004-45-96
11	1	Adapter	05700-002-29-75
12	1	Fitting, Thermostat Brass	05700-011-73-73
13	4	Elbow, 90-Degree 1/2" Brass	04730-011-42-96
14	4	Clamp, Hose, 3/4" x 1 1/2"	04730-004-66-22
15	2	Hose, Black, 1" ID, 1 1/2" Long	05700-004-68-24
16	2	Fitting, 1" x 1/2" Brass	04730-004-68-25
17	1	Tee, 1/2" Brass	04730-211-27-00
18	3	Probe Fitting	05700-004-36-74
19	2	Thermistor Probe	06685-004-34-58
20	1	Solenoid Valve, 1/2"	04810-003-71-56
21	1	Y-strainer, 1/2"	04730-217-01-10
22	1	Union, 1/2" x 1/2" Brass	04730-003-62-44
23	1	Nipple, 1/2" x 2" Long	04730-207-19-00
24	1	Flow Limiter, 1/2"	04730-004-67-76
25	1	Bracket, Plumbing	05700-004-67-50
26	1	Casting, 1/2" Flanged Coupling	05700-004-47-97
27	1	Hose, 1/2" x 33-1/2" Red	05700-004-66-86
28	1	Hose, 1/2" x 42" Red	05700-004-66-89
29	1	Hose, 1/2" x 10" Blue	05700-004-66-87
30	1	Hose, 1/2" x 7 3/4" Red	05700-004-67-85
31	1	Rinse Pump	05700-004-67-91
32	1	Nipple, 1/2" x 6" Brass	04730-003-62-38
33	1	Tube, 1/4" OD, 2 1/2" Long	05700-004-67-93
34	1	Harness	05999-004-21-58

## WATER HAMMER ARRESTOR OPTION



Water Hammer Arrestor, 1/2"  
04730-004-58-56

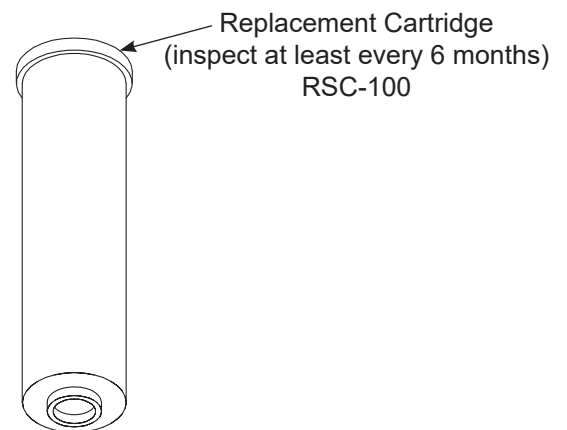
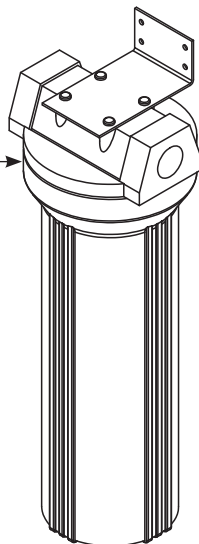
## PRESSURE REGULATING VALVE OPTION



Water Pressure Regulator, 1/2"  
04820-100-04-07

## WATER TREATMENT OPTION

Scaltrol System  
04730-003-05-76



Replacement Cartridge  
(inspect at least every 6 months)  
RSC-100

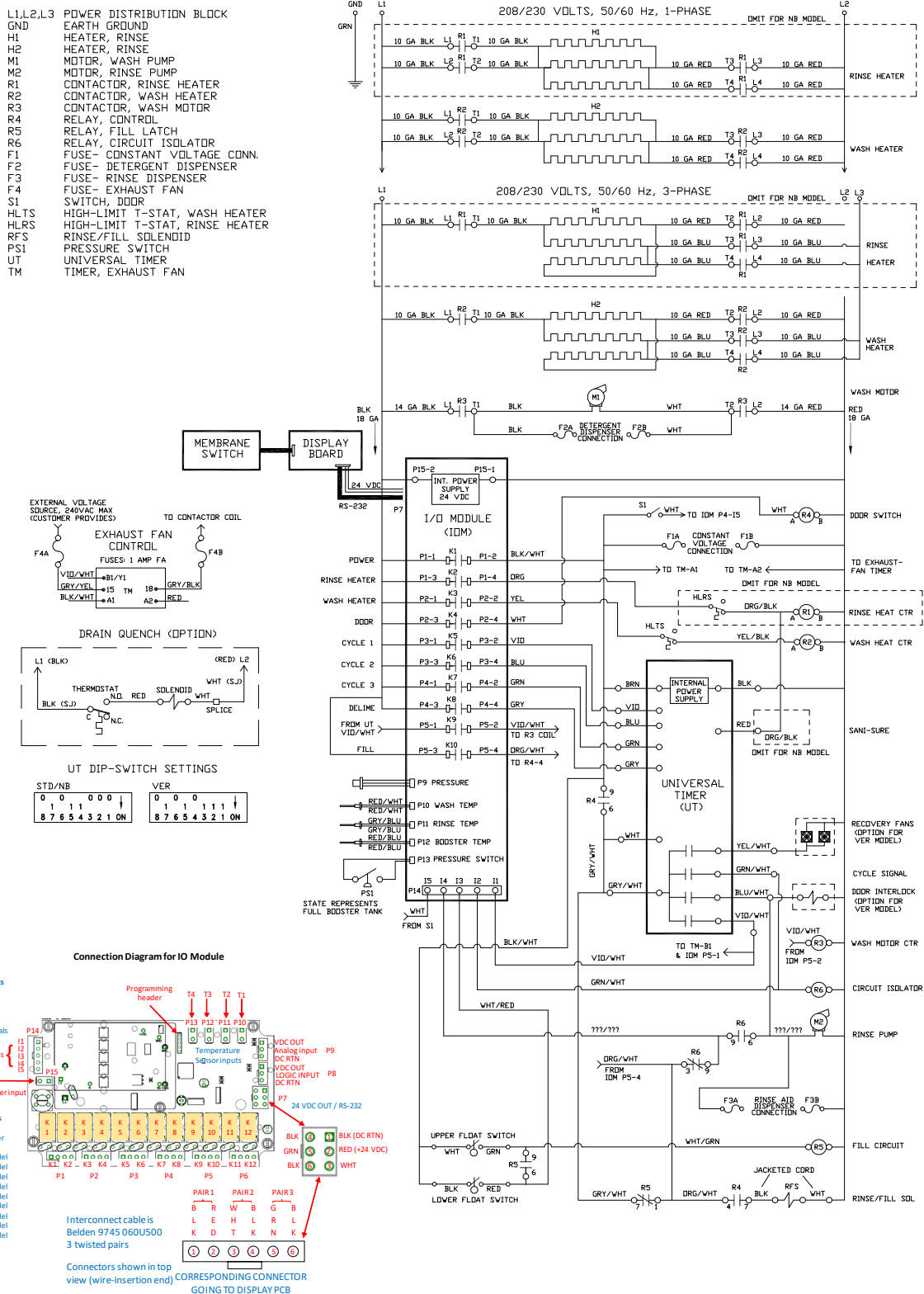
**NOTICE**

*Must be installed vertically. The provided bracket is secured to the wall. Observe proper inlet/outlet water directions (flow directions are molded into the top of the head). Release line pressure before changing cartridges. Delime machine before installation.*

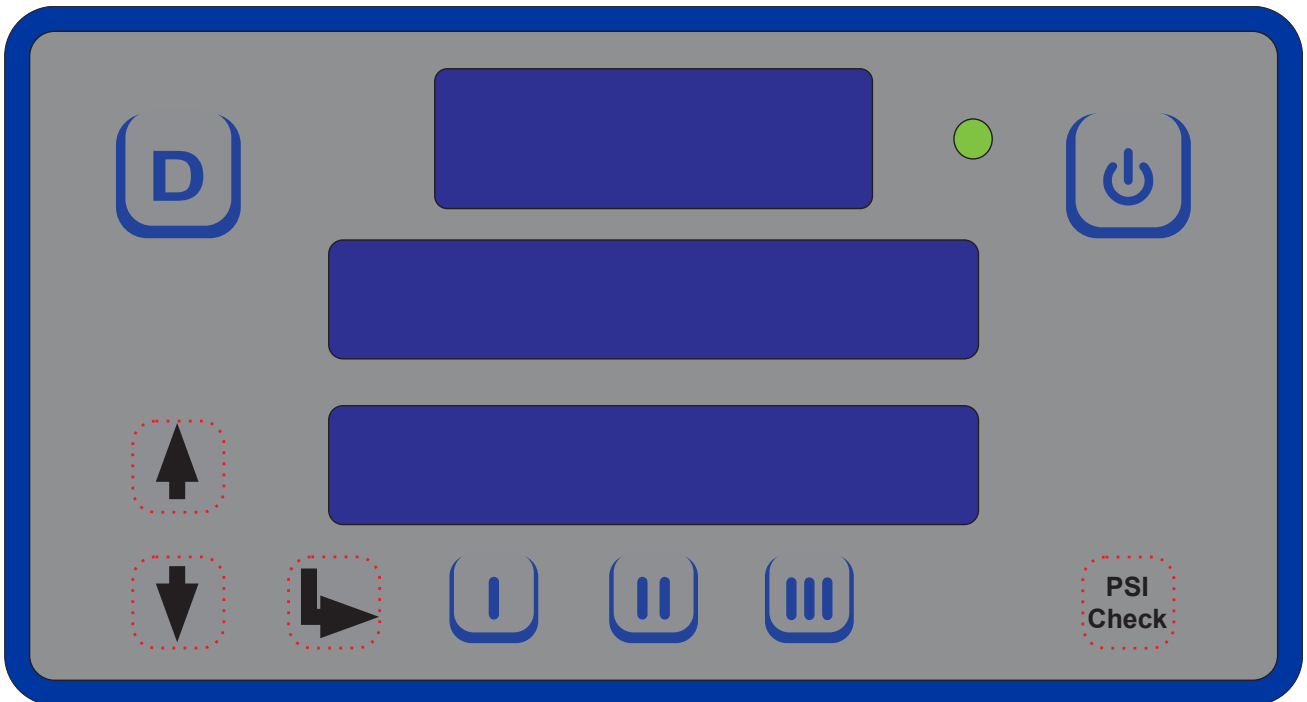
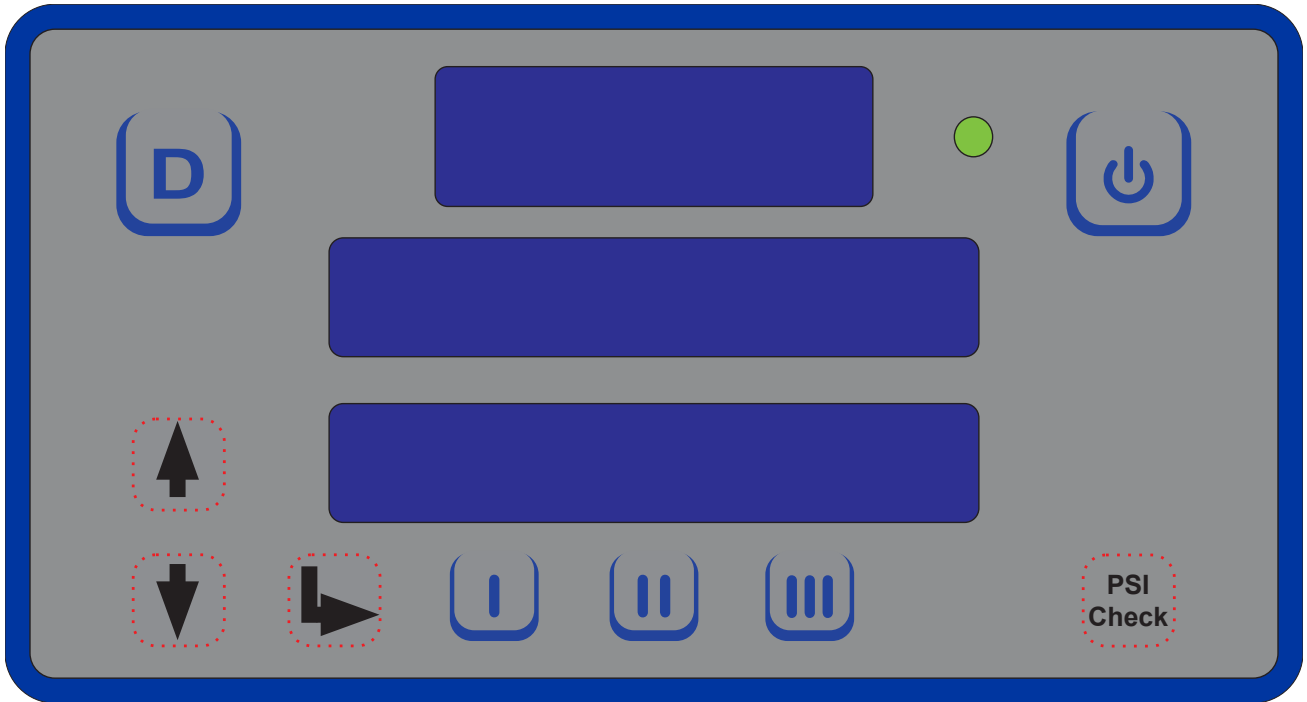
DYNASTAR SCHEMATIC  
STD/NB/VER

## LEGEND

L1,L2,L3	POWER DISTRIBUTION BLOCK
GND	EARTH GROUND
H1	HEATER, RINSE
H2	HEATER, RINSE
M1	MOTOR, WASH PUMP
M2	MOTOR, RINSE PUMP
R1	CONTACTOR, RINSE HEATER
R2	CONTACTOR, WASH HEATER
R3	CONTACTOR, WASH MOTOR
R4	RELAY, CONTROL
R5	RELAY, FILL LATCH
R6	RELAY, CIRCUIT ISOLATOR
F1	FUSE- CONSTANT VOLTAGE CONN.
F2	FUSE- DETERGENT DISPENSER
F3	FUSE- RINSE DISPENSER
F4	FUSE- EXHAUST FAN
S1	SWITCH, DOOR
HLTS	HIGH-LIMIT T-STAT, WASH HEATER
HLRS	HIGH-LIMIT T-STAT, RINSE HEATER
RFS	RINSE/FILL SOLENOID
PS1	PRESSURE SWITCH
UT	UNIVERSAL TIMER
TM	TIMER, EXHAUST FAN



This page can be printed and the display guides cut-out.  
Lay the cut-out over the display and use the red-dotted lines to locate the hidden buttons.







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