#### **SUREBONDER Ultra Series**

## DT-3100F / Dual Temp / Full Size / Glue Gun

Dual Temperature for High and Low bonding.High Bond to: Wood, metal, plastic, fabric, leather, ceramic, etc.Low Temp Bond: Lace, Ribbon, floral, lightweight fabric, foam, etc.

#### \*Safety Features

Safety Fuse: Shuts the glue gun off automatically in the event of a short.Side Fins: Allows glue gun to lay safely on its side, preventing glue back up.Insulated Nozzle: Safeguards against burns.Auto Shut Off: A timer shuts the glue gun off after 30 mins of non-use.

### Instructions

**WARNING:** When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury. This appliance has a polarized plug (one blade is wider than the other.) To reduce the risk of electric shock, this plug is intended to fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. IF it still does not fit, contact a qualified electrician. DO NOT modify this plug in any way.

#### **Safety Information**

- 1. Work environment should be clean, dry, well-lit and clear of flammable materials.
- 2. Do not use outdoors or near water.
- 3. Do not expose gun to rain, moisture or direct sunlight.
- 4. Keep away from children and store locked up when not in use.
- 5. Always wear safety glasses warning given in compliance with ANSI Z87.1.
- 6. Do not carry glue gun by cord or unplug from outlet by pulling electrical cord.
- 7. Disconnect glue gun when not in use.
- 8. Glue gun is on when plugged in. Do not leave unattended.
- 9. Do not use hot melt glue to replace structural fasteners.
- 10. Do not use extension cords.
- 11. Do not use any material other than recommended glue sticks.
- 12. Avoid accidental discharge. Do not touch glue stick or trigger except to dispense glue. Feeding or pushing the glue stick with too much force into heated gun may cause hot glue to be unexpectedly expelled from nozzle or to flow back from inlet tube.
- 13. Allow glue gun to cool before storing.

Save these safety instructions for future reference.

## **Operating Instructions**

- 1. Plug into 120V electrical outlet.
- 2. Insert 0.43" diameter full glue stick into back of glue gun (feeder tube).
- 3. Allow gun to heat for 5 minutes.
- 4. Squeeze trigger to dispense glue. More glue is dispensed by squeezing the trigger again. Continue glue flow by adding additional glue sticks. **Note**: Requires approximately 2 glue sticks for initial startup.
- 5. Press surfaces to be glued together immediately.
- 6. Do not pull glue sticks form glue gun. If changing glue, feed remainder of glue stick through the glue gun.
- 7. Unplug after use and allow to cool before storing.

# **Dual Temp Glue Guns:**

**High Temperature:** is ideal for wood, plastic, metal, ceramics magnets, leather, paper, fabric, and other porous and non-porous materials.

**Low Temperature:** Is best used with lace, foil, ribbon, floral foam, lightweight fabric & other delicate materials.

## Troubleshooting

**The glue gun will not heat up:** Make sure the glue gun is plugged into a 120V electrical outlet. If the glue gun still does not work, the internal fuse of the glue gun may be blown, and the glue gun is not repairable. DO NOT USE.

**Glue backs up at inlet tube:** Glue sticks may be the wrong size. Use only the recommended 0.43" diameter glue sticks. Note: DO NOT elevate the front of the glue gun. Always use side fins or attached stand.

Glue gun shuts off: Auto Shut Off feature shuts glue gun down after 30 mins of non use. Power light is off. To turn glue gun back on simply squeeze the trigger again and glue gun will start to heat up.

**CAUTION:** DO NOT touch glue gun nozzle or melted glue; temperature can reach 380° F. If accidental contact occurs, do not remove glue. Immediately put burned area into cold water. Always wear protective clothing – safety glasses, gloves, long sleeve t-shirt and pants. Keep away from flammable materials. Manufacturer assumes no responsibility for consequential or indirect damages from the use of this product.