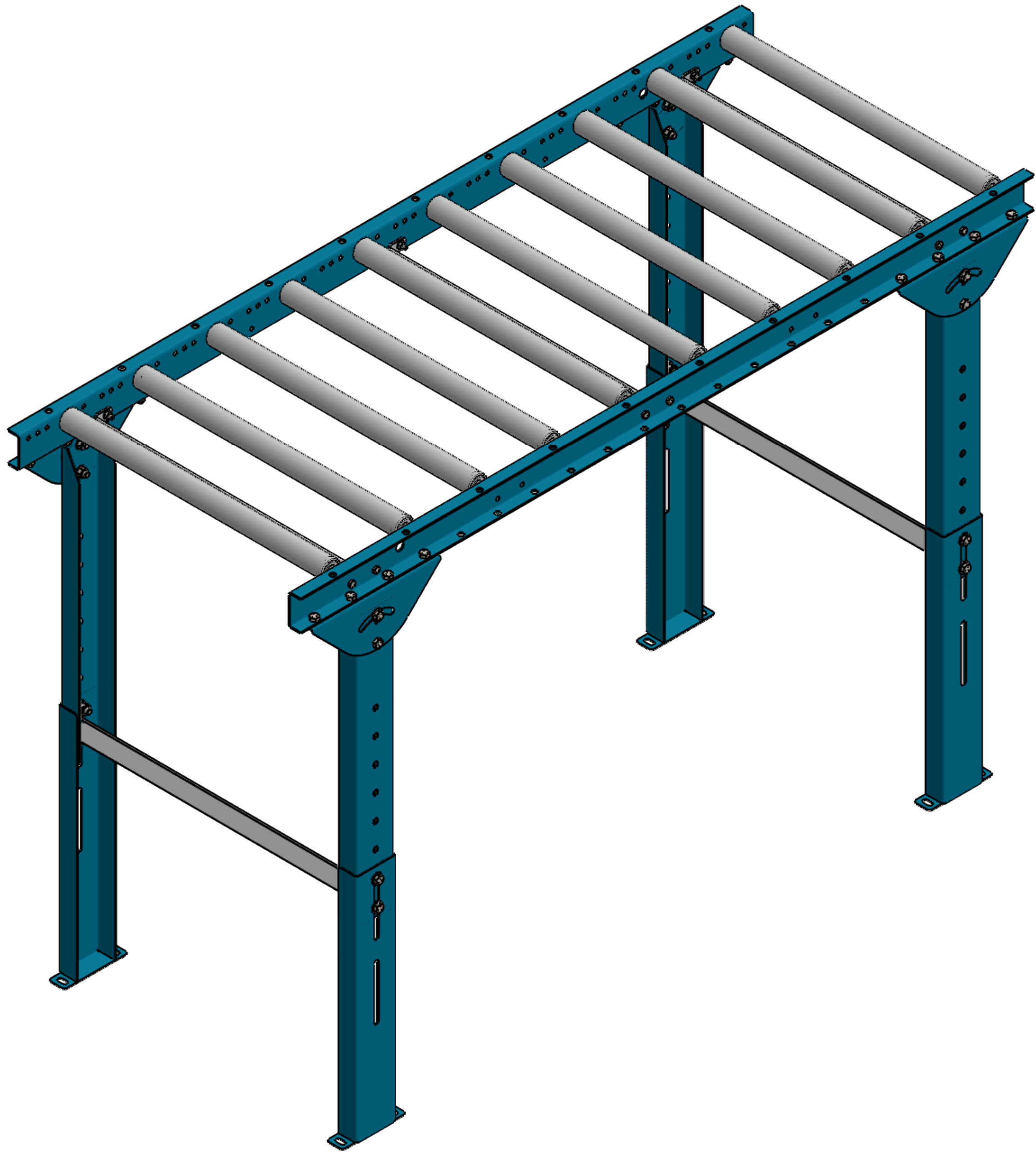



ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	Weight	TOTAL WEIGHT
1	1	U10777	22BF Light Duty Gravity Conveyor Bed - 5'Lg. w/ 1.50 OD Rollers @ 6 C-C	See BOM	37.91	37.91
2	2	U10894	Roller Stand Leg Set Assy for Light Duty Gravity Conv. 22"BF, 23" to 38-1/4" Elv.	see BOM	14.82	29.64
TOTAL WEIGHT:						67.55



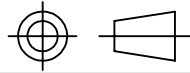
REVISIONS				
REV.	DESCRIPTION	BY	APPROVED	DATE
0	RELEASE FOR MARKETING	TJH	TJH	12/23/2022

NOTES:

- 22" BETWEEN FRAMES
- 24" OVERALL WIDTH
- 5' OVERALL LENGTH
- 1.5" OD GALVANIZED ROLLERS
- FINISH: ULTIMATION BLUE, POWDER COAT
- 6" ROLLERS CENTER-CENTER SHOWN. 3" & 4.5" ROLLER CENTERS ALSO AVAILABLE
- MAXIMUM LOAD PER ROLLER: 36



15935 Sturgeon St, Roseville, MI 48066
Phone: +1-586-771-1881 ultimationinc.com



THIRD ANGLE
PROJECTION

DRAWING No.	U11111	UNIT INCH	SHEET 1	SHEETS 1 of 2	SIZE D
22BF LIGHT DUTY GRAVITY CONVEYOR - 5'LG. W/ 1.50" OD ROLLERS @ 6" C/C & (2) RSL SET ASSEMBLIES					
PROPRIETARY AND CONFIDENTIAL <small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ULTIMATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ULTIMATION IS PROHIBITED.</small>			SCALE 1:5		

D

C

B

A

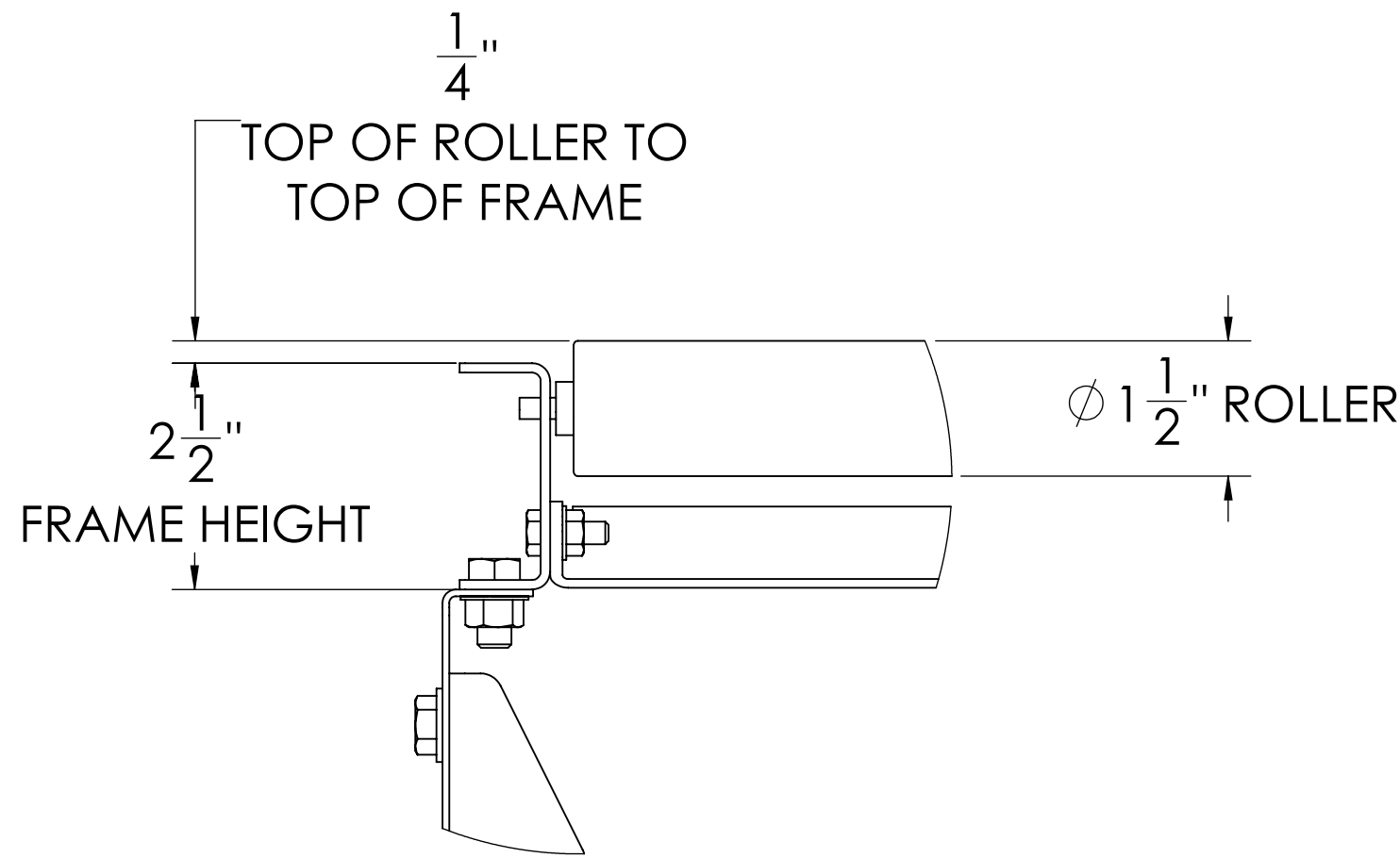
D

C

B

A

REVISIONS				
REV.	DESCRIPTION	BY	APPROVED	DATE
-	See Sheet1	-	-	-



2 1/4"
ROLLER C/L
TO EDGE OF BED

6"
ROLLER C/C

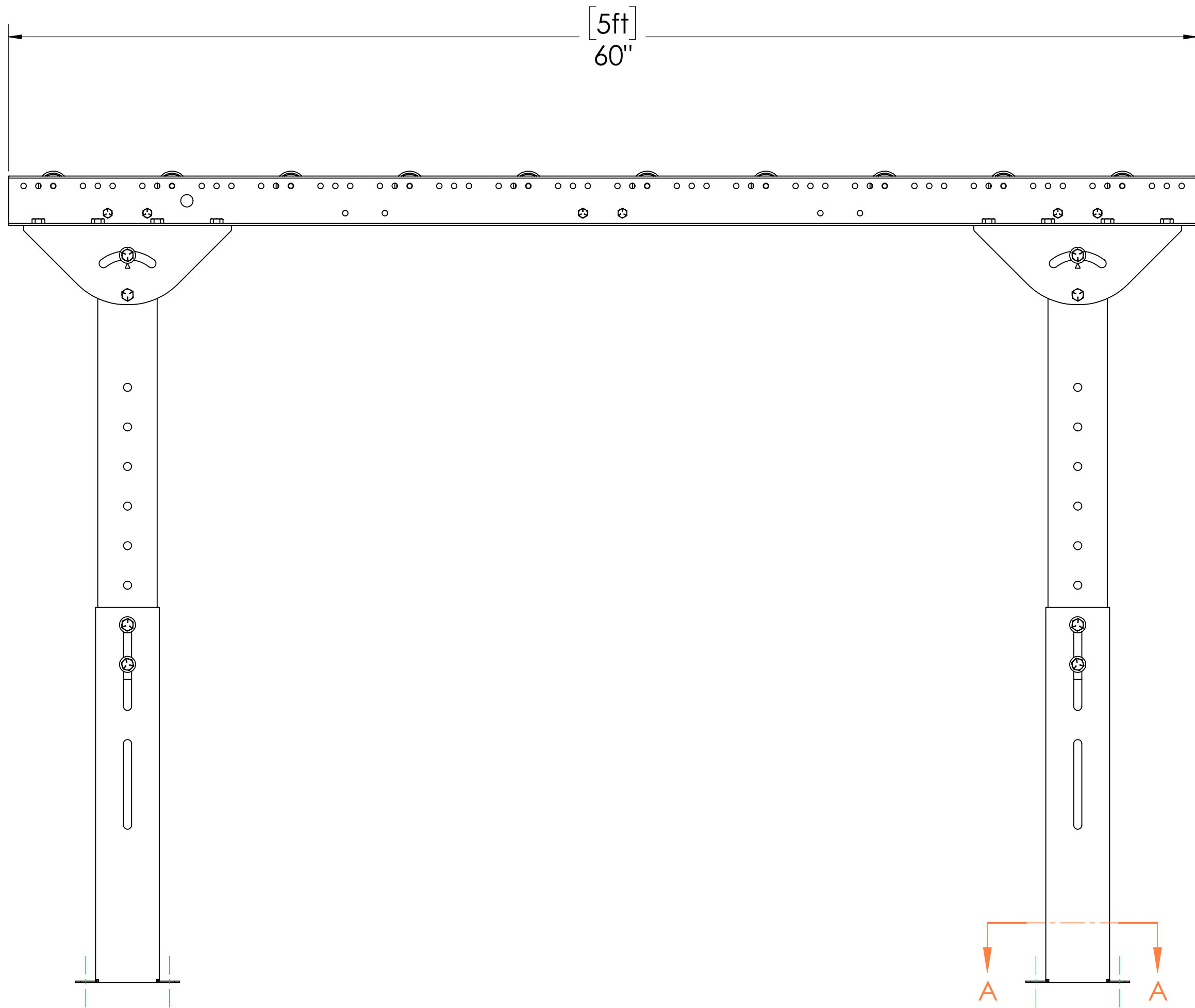
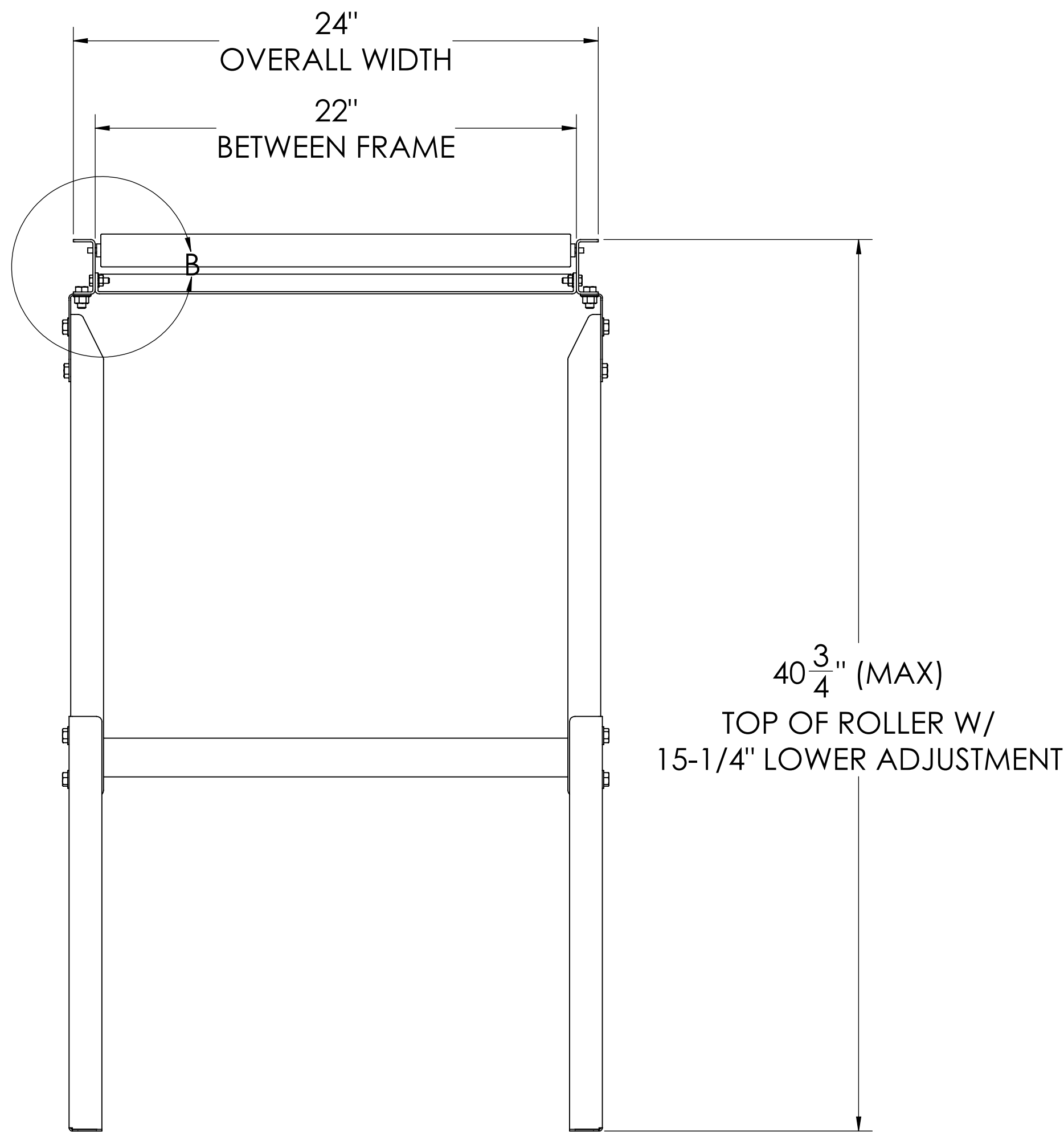
3 3/4"
ROLLER C/L
TO EDGE OF BED

4 1/4"
ANCHOR HOLE C/C

22 23/32"
FOOT/FOOT
ANCHOR CENTERS

SECTION A-A
SCALE 1 : 3

3/8" X 3/4" SLOT
FOR 5/16" ANCHOR



ULTIMATION

THIRD ANGLE
PROJECTION

Ultimation Industries, LLC

15935 Sturgeon St, Roseville, MI 48066
Phone: +1-586-771-1881 ultimationinc.com

DRAWING No.

U11111

UNIT

INCH

SHEET

2

SHEETS

2 of 2

SIZE

D

22BF LIGHT DUTY GRAVITY
CONVEYOR - 5'LG. W/ 1.50" OD
ROLLERS @ 6" C/C & (2) RSL SET
ASSEMBLIES

PROPRIETARY AND CONFIDENTIAL

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SCALE

1:5