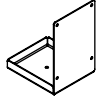





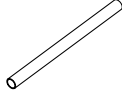

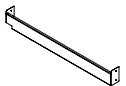




Assembly Instructions

Electric Combi Oven Stacking Kit

Item #: 351OCB16I, 351OCB26I, 351OCPSK16I, 351OCPSK26I

Parts:

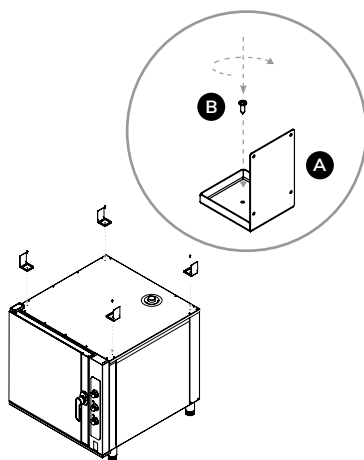
A 4 pcs L-Brackets  Part #: 70VIT016	B 16 pcs Screws  Part #: 70VIT016	C 5 pcs Screw Clamps  Part #: 60FASTR003	D 2 pcs 90° Pipe Fitting  Part #: 30TUBC15SAA054	E 1 pc Short Exhaust Pipe  Part #: 30TBG00006 (Short)	F 1 pc Medium Exhaust Pipe  Part #: 30TBG00006 (Medium)	G 1 pc Long Exhaust Pipe  Part #: 30TBG00006 (Long)	H 2 pcs Side Brackets  Part #: 60COLL002
I 1 pc Front Bracket  Part #: 60COLL002	J 1 pc Exhaust Pipe Holding Bracket 	K 1 pc Holding Bracket Set Screw 	WARNING: Risk of personal injury. Stainless steel edges are sharp and can cause cuts. Wear gloves during installation and handle with care.				

Requirements: Screwdriver (Not Included), Team Lift

WARNING:

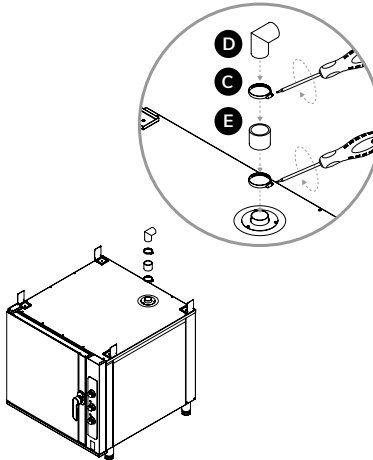
Improper installation can cause damage and serious injury when done incorrectly. Follow assembly instructions carefully and refer to equipment warnings, installation instructions, and operation instructions prior to using oven with this equipment stand.

Step 1:



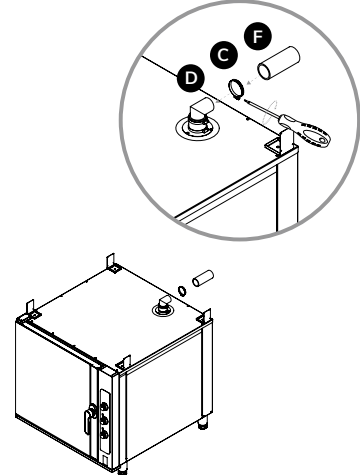
Attach the 4 L-brackets (A) to the top of the bottom oven with 1 screw (B) each. Ensure the vertical side of each L-bracket is facing out as shown.

Step 2:



Place the short exhaust pipe (E) and a 90° pipe fitting (D) over the steam exhaust vent, ensuring the 90° pipe fitting (D) is facing the back of the combi oven as shown. Use 2 screw clamps (C) to secure.

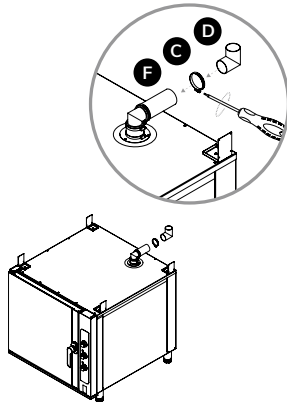
Step 3:



Connect the medium exhaust pipe (F) to the 90-degree pipe fitting (D) installed in Step 2. Use 1 screw clamp (C) to secure.

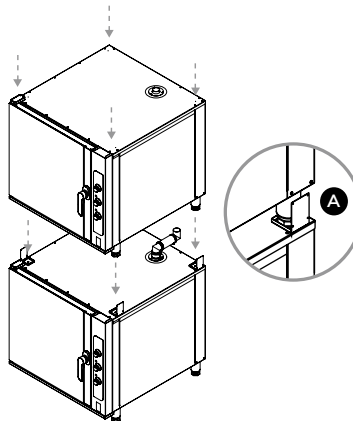
Assembly Instructions

Step 4:



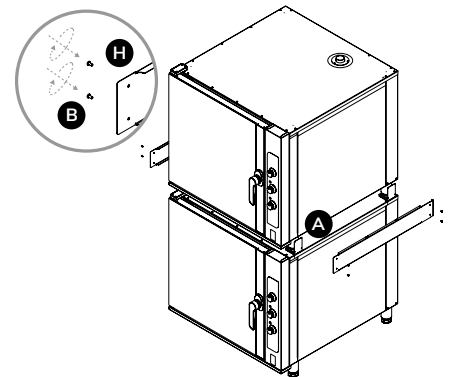
Connect the remaining 90° pipe fitting (D) to the medium exhaust pipe (F), ensuring it is facing directly up as shown. Use 1 screw clamp (C) to secure.

Step 5:



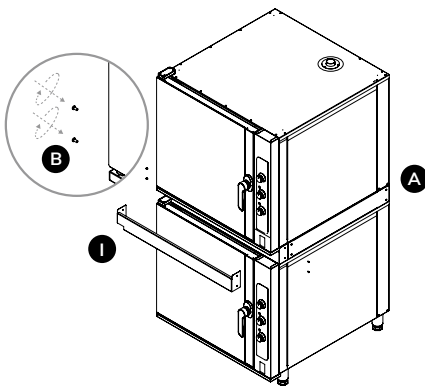
Ensure the legs are installed on the combi oven unit being stacked on top. With the help of another person, lift the top combi oven onto the bottom combi oven. Place the legs onto the L-brackets (A) as shown. The feet should fit inside the L-brackets.

Step 6:



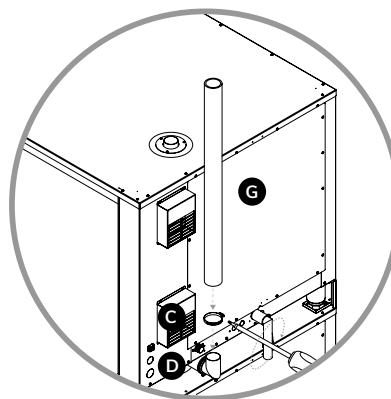
Attach the 2 side brackets (H) to the sides of the combi ovens where they meet. Use 4 screws (B) on each side to secure the side brackets (H) to the L-brackets (A) as shown.

Step 7:



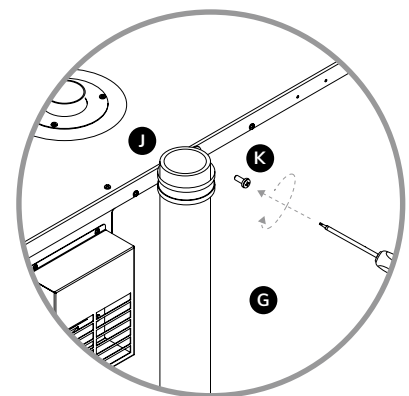
Attach the front bracket (I) to the front of the stacked combi ovens and use 4 screws (B) to secure to the L-brackets (A) as shown.

Step 8:



Connect the long exhaust pipe (G) to the 90-degree pipe fitting (D) installed in Step 4. Use 1 screw clamp (C) to secure.

Step 9:



Feed the long exhaust pipe (G) through the exhaust pipe holding bracket (J). Use the holding bracket set screw (K) to secure it to the back of the top oven as shown.