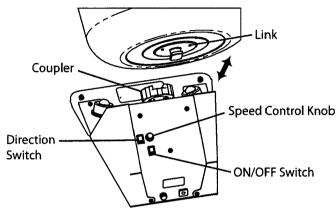
OPERATION

- 1) Put the Power Switch in the "OFF" position.
- 2) Plug the line cord into a 115V receptacle.
- 3) Rotate the Speed Control Knob counter clockwise to it stops.
- 4) Select the desired rotation direction using the Direction Switch.
- 5) Put the Power Switch in the "ON" position.
- 6) Rotate the Speed Control clockwise to begin rotation.



DISCONNECTION

- 1) Rotate the Speed Control counter clockwise to stop.
- 2) Put the Power Switch in the "OFF" position.
- 3) Turn the Pan so the slot on the Coupler is horizontal.
- 4) Rotate the Coupler 90 degrees so the slot faces up.
- 5) Lift the Pan Link out of the Coupler slot.
- 6) For ease of reattachment, leave the coupler slot in the up position and aligned with the slot in the Drive Hub.

REPLACEMENT PARTS AND ACCESSORIES

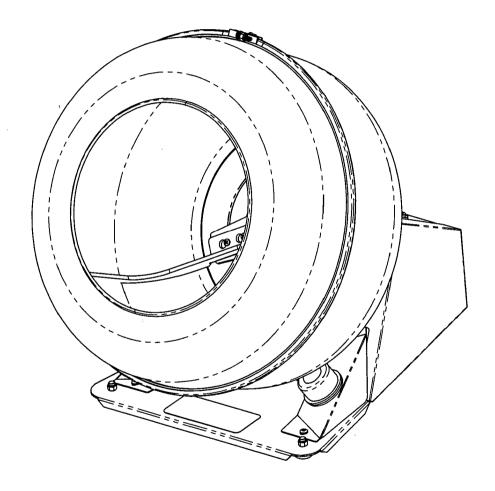
1)	Pan/Lid/Clamp Assembly	-	12AS-1001-001
2)	Pan and Link	-	12MT-1010-001
3)	Lid	-	12MT-1003-001
4)	Band Clamp	-	12MT-1011-001
5)	Agitator	-	12PL-1001-001
6)	Ball Support	-	12FS-1001-001

ChocoVision Corp.

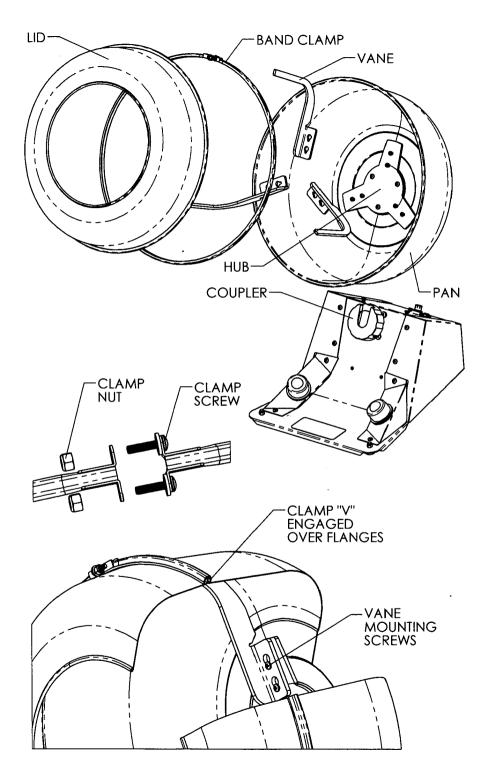
14 Catharine St., Poughkeepsie, NY 12601 Phone: (800) 324-6252 Fax: (845) 473-8004

chocovision.com

Choco Vision Coating Pan



CHOCOVISION



ASSEMBLING THE PAN

- 1) Align the flanges on the Pan and the Lid, and position the Clamp around the flanges so the clamp's "V" band will engage the flanges.
- 2) Thread the two Clamp Nuts onto the two Clamp Screws and tighten both until the Lid is secured to the Pan.
- 3) Stretch the Elastic Strap over the Clamp to prevent accidentally catching the Clamp during operation.

INSTALLING THE AGITATOR VANES

- 1) Loosen the six screws located on the three hub ears.
- 2) Orient the larger key hole on a vane over the screw in the hub ear and slide the vane outboard until it touches the Pan, then tighten both screws. Repeat this for the other two vanes.

CONNECTING THE PAN TO THE MOTOR

- 1) Rotate the Coupler so that it's slot is in line with the slot on the Drive Hub.
- 2) If Required, pulse the motor so that the open end of the Coupler points up.
- 3) Guide the Link on the back of the Pan into the slot. The back surface of the Link should be against the face of the Drive Hub.
- 4) When the Hub is seated, rotate the Coupler 90 degrees to lock.

CHECK FOR A SECURE COUPLING BEFORE STARTING THE MACHINE

