CORONA PORCELAIN

Foodservice 2019

corona

ABOUT CORONA

Corona Hotelware Corporation is part of the Corona Group, Echavarria's family-owned and operated company, who is a ceramic manufacturing leader across several different industries. Corona Group is globally known for its commitment to high quality and durable products. All products are proudly designed and manufactured in Colombia, South America.

Corona has been manufacturing high quality ceramic dinnerware since 1881. The Corona factory ranks among the largest tableware facilities in the world with over 330,000 sq. ft. with production capacity of 6 million dinnerware units per month. Corona has been recognized for consistently investing in state-of-the-art technology, including Pad printing, high pressure casting, solid colors, wide/wash bands, in-glaze decals, CAD software, applied across its total portfolio.









Corona's tableware has been developed to meet the most demanding standards of commercial foodservice operations offering unrivaled durability and strength in addition to beautiful design. Most Corona products are manufactured with high alumina content and fired at high temperatures to provide industry leading durability. Thanks to the free trade agreement between Colombia and USA, Corona portfolio does not require extra duties or quotas which aids in making the Corona porcelain the most affordable ceramic tableware available in its class.

Corona quality is further certified under the ISO9001: 2000 standard. They are members of the BASC Organization, which is recognized as a global model of international private-public sector cooperation to promote normalization and standardization of procedures within the supply chain focused on optimal quality, safety and sustainability.

We welcome you to review our portfolio of the durable dinnerware options specifically designed to serve commercial foodservice operations across all market segments. If you cannot find exactly what you're looking for, Corona can offer custom design expertise, thanks to the in-house decoration facility. Corona can tailor your dinnerware with your own design or logo to add a personal and distinct touch to your tabletop. Dinnerware **CORONA**

FEATURES













*Chipping resistant 5 year edge chip warranty on round products







Ph: 888 298 4249

customer service: corona@get-melamine.com coronainformation@gmail.com 5 Year warranty

On All Round Products *Americana is covered by a 3-year warranty.

*These characteristics do not apply to all the references.



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COSMOS NEW LINE

A world of colors and textures that create a collection of essential pieces which take us to a dimension of unknown reactions providing innovative experiences around the table.



















• MTO (Made to order) Lead time 6 - 8 weeks





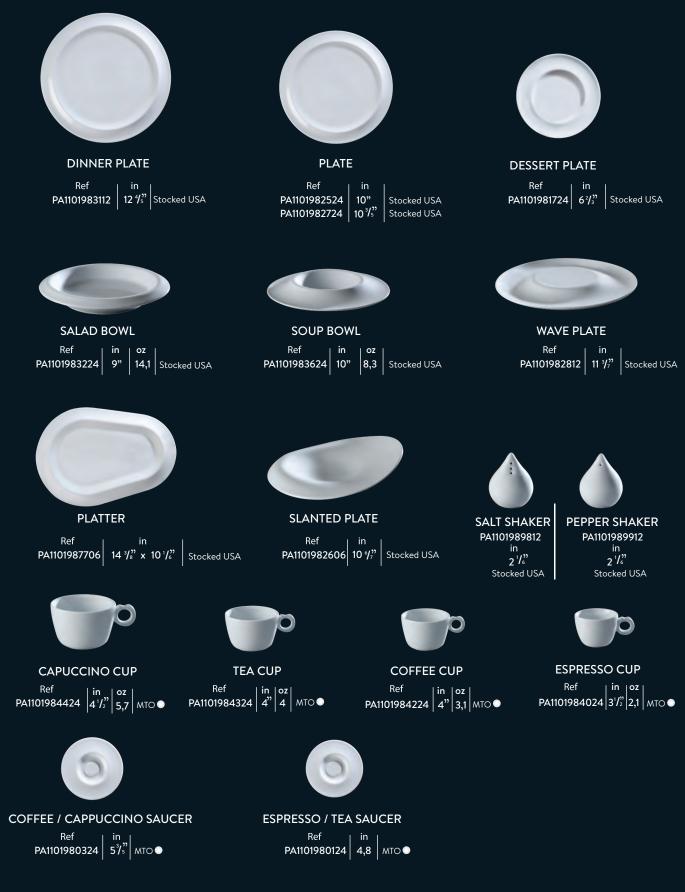




CORONA'S NEW LINE GOTAS Corona presents its new line GOTAS. This line was inspired by drops of water and soothing ripples they create. These shapes were designed by the Spanish designer Ximo Roca.

17 innovative pieces. Bright white porcelain. Pieces designed to inspire customers and enhance the table .

Dinnerware CORONA



• MTO (Made to order) Lead time 6 - 8 weeks

ARTISAN

Artisan is born by evoking the collective memory of our craftsmen. It's a line that speaks of returning to earth on a burst of original colors and shapes to enrich the table service.





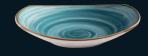


 Plate

 Ref
 in

 PP1604722024
 7''."

 Stocked USA



Bowl Ref in oz PP1604723224 | 7%" | 11 | MTO●



 Oval Platter

 Ref
 in

 PP1604807712
 11½"x 9½"

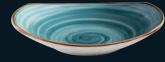
 Stocked USA



 Plate

 Ref
 in

 PP1604722612
 10"
 Stocked USA



 BOWI

 Ref
 in
 oz

 PP1604723812
 10 ½"
 34.3
 Stocked USA



 Plate

 Ref
 in

 PP1604722912
 12"
 Stocked USA



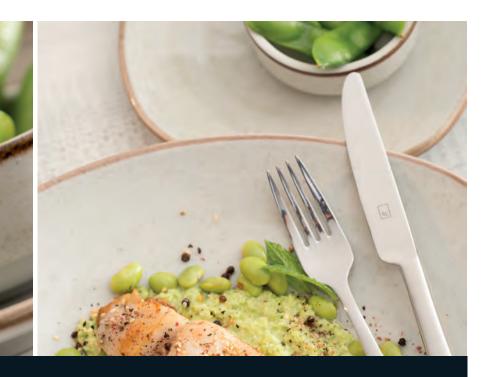
 Bowl

 Ref
 in
 oz

 PP1604727324
 4"
 3.8
 Stocked USA



Mug Ref in oz PP1604726424 | 5" | 11 | Stocked USA



Beige



 Plate

 Ref
 in

 PP1605722024
 7'/"
 Stocked USA



 Bowl

 Ref
 in
 oz

 PP1605723224
 7%"
 11
 Stocked USA



 Oval Platter

 Ref
 in

 PP1605807712
 111¼″x 9½″ | MTO●



Plate Ref in PP1605722612 10" Stocked USA



 BOWI

 Ref
 in
 oz

 PP1605723812
 10 ½"
 34.3
 Stocked USA



Platter *Ref in PP1605727906* |13 %"x9%" | Stocked USA



PP1605725124 5"x 5" 8 Stocked USA



 Ref
 in

 PP1605722912
 12"
 Stocked USA



 Mug

 Ref
 in
 oz

 PP1605726424
 5"
 11
 Stocked USA



 Slanted Bowl

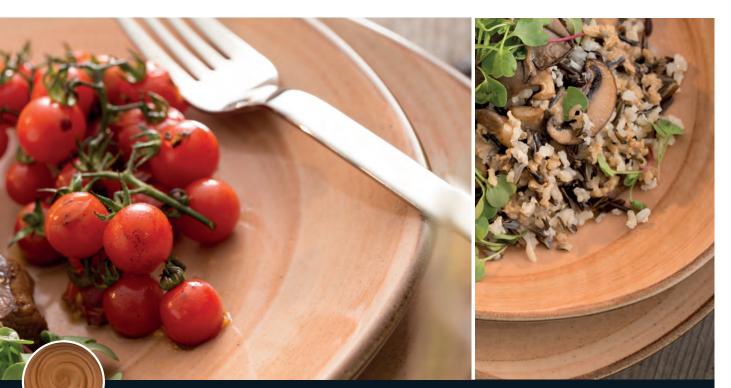
 Ref
 in
 oz

 PA1605907424
 6½"
 7.8
 MTO<</td>

 PA1605807412
 8½"
 17.9
 MTO

 PA1605807506
 9½"
 28.7
 Stocked USA

• MTO (Made to order) Lead time 6 - 8 weeks







 Plate

 Ref
 in

 PP1606722024
 7%"
 Stocked USA



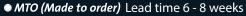
Bowl Ref in oz PP1606723224 |7½" |11 | MTO●



 Oval Platter

 Ref
 in

 PP1606807712
 | 11½"x 9½" | MTO●





 Plate

 Ref
 in

 PP1606722612
 10"
 Stocked USA



 Bowl

 Ref
 in
 oz

 PP1606723812
 10 ½"
 34.3
 Stocked USA



 Ref
 in

 PP1606722912
 |12"
 Stocked USA



 Bowl

 Ref
 in
 oz

 PP1606727324
 4"
 3.8
 Stocked USA



 Mug

 Ref
 in
 oz

 PP1606726424
 5"
 11
 Stocked USA







Plate Ref in **PP1607722024** | 7^{1/1} | Stocked USA



Bowl Ref in oz PP1607723224 | 7%" | 11 | MTO●



 Oval Platter

 Ref
 in

 PP1607807712
 11½″x 9½″



 Ref
 in

 PP1607722612
 10"
 Stocked USA



 Bowl

 Ref
 in
 oz

 PP1607723812
 10 ½"
 34.3
 Stocked USA



Plate *Ref in PP1607722912* 12" Stocked USA



Bowl <u>Ref</u> <u>in</u> <u>oz</u> <u>PP1607727324</u> 4" <u>3.8</u> Stocked USA



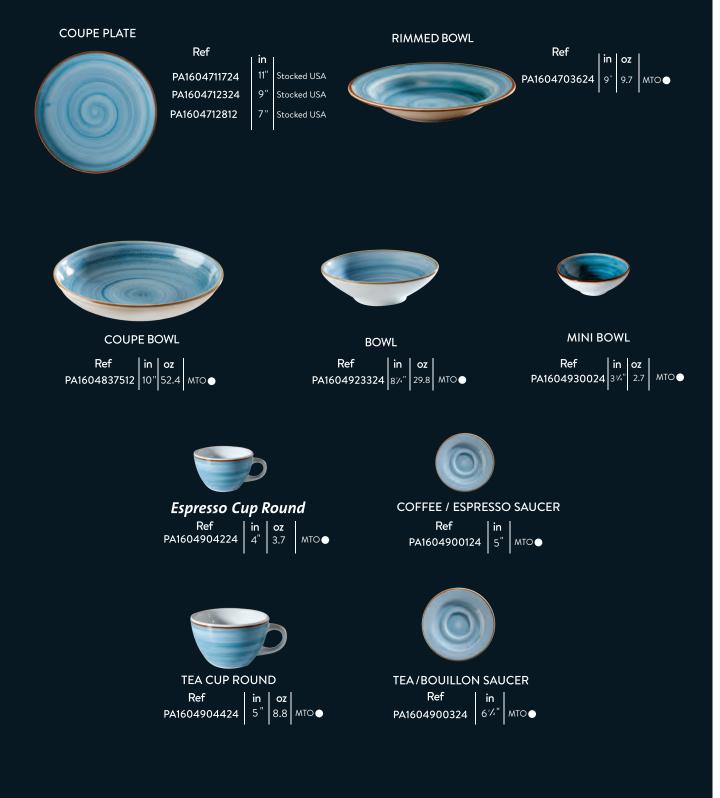
 Mug

 Ref
 in
 oz

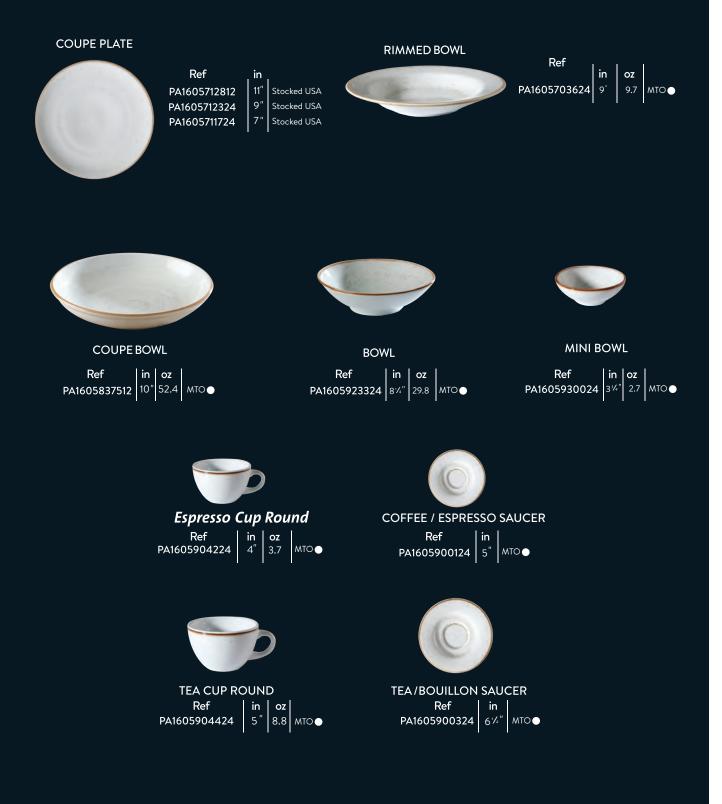
 PP1607726424
 5"
 11
 Stocked USA

ARTISAN ROUND

Blue 604







• MTO (Made to order) Lead time 6 - 8 weeks

Gray 607 COUPE PLATE **RIMMED BOWL** Ref Ref in 11' мто PA1607711724 PA1607703624 PA1607712324 9' MTO PA1607712812 MTO 7



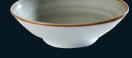
in | oz

9.7

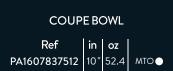
MTO

MINI BOWL





BOWL Ref in oz PA1607923324 8'4'' 29.8 MTO ●





 Ref
 in
 oz

 PA1607904224
 4"
 3.7
 MTO ●



COFFEE / ESPRESSO SAUCER

 Ref
 in

 PA1607900124
 5["]
 мто●



TEA/BOUILLON SAUCER Ref in PA1607900324 6'/2" MTO ●

ACTUALITE

This classic and modern line with more than 120 bright white pieces is the star of the show with its sizes, innovative designs and platters. Actualite is the most complete line of our collections. It complements every special moment at the table, as well as satisfying the high standards establiched by the leading professionals in the industry.

Dinnerware **CORONA**

Actualite - Functional • Broad • Versatile





Narrow Rim Plate

Ref PA1101812724 PA1101812024 PA1101811524

in	
11"	so
8 "	so
6 "	so



Coupe Plate Ref in PA1101712824 PA1101712324 9 PA1101711724

Stocked USA Stocked USA Stocked USA



Rimmed Pasta Bowl Ref in oz PA1101903912 12 " 18.8 Stocked USA



Rimmed Soup Bowl

 Ref
 in
 oz

 PA1101703624
 9"
 9.7
 Stocked USA
 in

Ref

Oval Platter Narrow Rim

Ref in PA1101807812 13 x 11" Stocked USA PA1101807712 so ○ so ● 11¾ x 9⅔″ PA1101807612 101/3"x81/3" Soup Cup Stack Handled Ref in οz PA1101905224 6" 11 MTO •



Soup Bowl Narrow Rim Ref in οz **PA1101813224** 10 ⁷/₄" 12.6 SO •



Oval Platter With Rim in

12"x 9"

Ref PA1101907712 PA1101907612

MTO 🔘 10"x 7'½" Stocked USA

• SO (Special Order) Lead time 8 - 10 weeks. Must meet MOQ required.



Soup Cup Stack Unhandled Ref in οz **PA1101905124** 4["] 11 Stocked USA



Footed Bowl Ref in oz PA1101525424 5 %" 24.2 MTO •



French Onion Soup Bowl Ref in oz PA1101908812 7" 10.7 Stocked USA

• MTO (Made to order) Lead time 6 - 8 weeks



 Monkey Dish

 Ref
 in
 oz

 PA1101703024
 4 ½"
 4
 Stocked USA

 PA1101703324
 5 ½"
 6.5
 MTO ●





 Bowl

 Ref
 in
 oz

 PA1101903224
 7"
 15.5
 Stocked USA



 Grapefruit Bowl

 Ref
 in
 oz

 PA1101703724
 6 '/''
 10
 Stocked USA



 Salad Bowl

 Ref
 in
 oz

 PA1101905024
 4 ½*
 14.2
 MTO●



 Salad Bowl

 Ref
 in
 oz

 PA1101905412
 7[°]
 45
 MTO●



 Salad Bowl

 Ref
 in
 oz

 PA1101527512
 9°
 57.5
 Stocked USA



 Salad Bowl

 Ref
 in
 oz

 PA1101607512
 8"
 36.7
 Stocked USA



 Bouillon Cup

 Ref
 in
 oz

 PA1101904524
 4"
 8.8
 Stocked USA





Ref in oz PA1101703224 7 %° 16.6 MTO●



 Ref
 in
 oz

 PA1101715124
 5 ½"
 12.5
 Stocked USA

 PA1101715324
 6
 19.6
 Stocked USA

• MTO (Made to order) Lead time 6 - 8 weeks





 Coffee Saucer

 Ref
 in

 PA1101900124
 5"
 Stocked USA



 Tea / Bouillon Saucer

 Ref
 in

 PA1101900324
 6 ½"
 Stocked USA



 Espresso Cup Round

 Ref
 in
 oz

 PA1101904224
 4"
 3.7
 Stocked USA



 Tea Cup Round

 Ref
 oz

 PA1101904424
 5"
 8.8
 Stocked USA





 Ref
 in

 PA1101900124
 5"
 Stocked USA



 Ref
 in

 PA1101900324
 6 1/2"
 Stocked USA



Stackable Espresso CupRefinozPA11019040243 '/'2.9Stocked USA



 Stackable Tea Cup

 ref
 oz

 PA1101904324
 |4 1/2"
 8.1
 Stocked USA







 Ref
 in
 oz

 PAtto1814124
 3"
 1.9
 MTO●

• MTO (Made to order) Lead time 6 - 8 weeks





Espresso Saucer Ref in **PA1101900224** 5" Stocked USA



Espresso Cup Ref in οz



Capuccino Saucer

Ref in PA1101800324 6 1/4" Stocked USA



Capuccino Cup Ref in οz PA1101804024 3 '/2" 2.7 Stocked USA PA1101804324 4 '/2" 5.5 Stocked USA





Tea / Bouillon Saucer Ref in PA1101900324 6 1/2" Stocked USA



Tea Cup Ref Ref **in** oz **PA1101904724** 4'∕′″ 7,7 MTO●



Selecta Mug Ref in oz PA1101526424 5%" 13.3 Stocked USA



Mug Ref in oz PA1101606124 5" 11 Stocked USA



Stackable Mug



Mug
 Ref
 in
 oz

 PA1101906424
 4½"
 11.5
 Stocked USA
 PA1101406024
 5"
 9,6
 MTO



Stackable Mug
 Ref
 in
 oz

 PA1101906324
 4'¼"
 9.1
 Stocked

• MTO (Made to order) Lead time 6 - 8 weeks

CORONA reserve the right to change, modify or discontinue shapes without prior notice as means of improving the line.

Dinnerware CORONA



Tea Pot Round
 Ref
 oz

 PA1101908306
 25
 SO ●



Stackable Coffee Pot Small
 Ref
 oz

 PA1101708006
 16.5
 MTO •



Jug Round Small / Large

Ref οz PA1101908412 | 15.9 | SO ● PA1101908512 | 8.8 | Stocked USA



Stackable Jug Large Ref oz PA1101708512 8.6 MTO .



Individual Creamer/ **Creamer Tot** in oz Ref PA1101909224 21/3 Stocked USA



Crescent side
 Ref
 in
 oz

 PA1101437024
 7½ × 5"
 9,8
 MTO ●
 in



Sugar Bowl With Lid Ref in oz PA1101708712 4" 8.5 Stocked USA



Sugar Packet Holder Ref in PA1101909112 4x3" Stocked USA



Ramekin Striped Small / Medium / Large Ref in oz
 PA1101707224
 3"
 3.4
 Stocked USA

 PA1101707324
 3¼"
 6.8
 Stocked USA

 PA1101707024
 4¼"
 10.7
 Stocked USA





Ramekin Small / Medium Ref in oz
 PA1101807224
 3"
 3.4
 Stocked USA

 PA1101807324
 3 "/"
 6.4
 Stocked USA



Sauce Pad Ref in oz PA1101907224 3" 2.5 MTO •



Salt Shaker in oz Ref PA1101709812 3 1/4" 2.5 Stocked USA



Pepper Shaker in oz Ref **PA1101709912** 31/4" 2.5 Stocked USA

• MTO (Made to order) Lead time 6 - 8 weeks • SO (Special Order) Lead time 8 - 10 weeks. Must meet MOQ required.



ELEGANCE

With an inspiring and innovative design in its shapes, asymmetrical plates, inclined bowls and cat's eye platters, this line makes the portfolio the perfect complement to the table

Elegance - Elegant Shapes • Stylish • Design



Plate		
Ref	in	
PA1101922912	12 ³/₅"	MTO 🔘
PA1101922724	11 "	Stocked US
PA1101922524	10″	MTO
PA1101922324	9'/₄″	MTO
PA1101922024	8″	MTO
PA1101921524	6'/''	MTO
	•	MTO O



Asymmetric Plate Ref in PA1101929424 8"x 7" MTO







Rimmed Soup Bowl Ref in οz PA1101923624 9%" 13.1 MTO



Asymmetric Plate Ref in **PA1101929524** 9³/₄" x 5³/₄" Stocked USA



Rimmed Pasta Bowl Ref in οz PA1101923706 12³/4" 23.3 Stocked USA



Asymmetric Plate Ref in *PA1101929624* 11" x 9%" Stocked USA



Bouillon Cup Ref in oz PA1101924524 5" 11 MTO O





Fruit Bowl Ref in οz **PA1101933024** 6" MTO 🔘 **PA1101933124** 7 1/2" 9.8 Stocked USA



Salad Bowl Ref in

οz
 PA1101927412
 9¼"
 25.4
 Stocked USA

 PA1101927512
 10¼"
 37.2
 MTO●

• MTO (Made to order) Lead time 6 - 8 weeks





 Ref
 in

 PA1101920324
 6 ¼"
 MTO●



 Stackable Tea Cup

 Ref
 in
 oz

 PA1100924324
 4 ½"
 7.8
 MTO



 Mug

 Ref
 in
 oz

 PA1101926024
 4'/2"
 11.8
 Stocked USA



Cat's eye Platter Ref in PA1101927712 14¼″×6″ SO●



 Cat's eye Platter

 Ref
 in

 PA1101927812
 12½"x 7½"

 Stocked USA



 Oval Platter

 Ref
 in

 PA1101937806
 15" x 11"

Salt Shaker

Ref in PA1101929812 | 2¹/₂¹/₈" | MTO ●





 Creamer

 Ref
 in
 oz

 PA1101928424
 3½"
 9.7
 MTO ●

• MTO (Made to order) Lead time 6 - 8 weeks • SO (Special Order) Lead time 8 - 10 weeks

All sizes, capacities and body color referred to are descriptive only but are accurate within the normal standards generally applicable to industry. CORONA reserve the right to change, modify or discontinue shapes without prior notice as means of improving the line.

ASIA

In this flavors and exotic preparations find the ideal companion. In bright white Porcelain, Asia has its inspiration in the magic of the East, achiving a perfect balance between simplicity and elegance. Square shapes break with tradicional designs. Asia´s bowls and platters stand out as the perfect complements for the table.



Asia Plate

Ref	in	
A1101912912	12¼″	Stoc
A1101912812	10 5/8″	Stoc
A1101912424	91/2"	Stoc
A1101912024	8″	Stoc
A1101911524	63/4"	Stoc

Р# Р# Р# Р#

P/

ked USA

ked USA ked USA ked USA

ked USA



Asia Rimmed Soup Bowl Ref in oz PA1101913624 | 9%" |15.2|Stocked USA



Asia Small Bowl

 Ref
 in
 oz

 PA1101498812
 4½"
 13.5
 Stocked USA

 PA1101808824
 4½"
 9
 Stocked USA



 Asia Soup Bowl

 Ref
 in
 oz

 PA1101913222
 6½"
 28
 Stocked USA



 Asia Tray

 Ref
 in

 PA1101907906
 16 x 6 3"
 Stocked USA



Asia Rectangular Tray Ref in PA1101497712 14 '/" x 5'/" Stocked USA



Asia Platter Ref in PA1101917812 | 13" x 9" | Stocked USA



Asia Saucer & Espresso



Asia Espresso / Tea Saucer

 PA1101910124
 5½"
 MTO●

 PA1101910324
 6½"
 Stocked USA



Asia Espresso / Tea Cup Ref in oz PA1101914124 34/" | 3.7 | MTO •

01914124	3¾″	3.7	MTO O Stocked USA
1914224	4'/₄″	8	Stocked USA

PA11C

• MTO (Made to order) Lead time 6 - 8 weeks

All sizes, capacities and body color referred to are descriptive only but are accurate within the normal standards generally applicable to industry. CORONA reserve the right to change, modify or discontinue shapes without prior notice as means of improving the line.

ZEN

In an Asian trend, which reflects a perfect balance between design, color and material, Zen comes with a wide range of square pieces with well-defined corners that achieve a touch of sophistication









Ref in PA1101972424 10 5/8" x 105/8" MTO 🔘

Zen Soup Bowl **in** 7" x 7

oz 18

мто 🕒







Zen Platter Ref PA1101977906

in мто 🔘



Zen Sauce Boat in

Ref PA1101977224 PA1101977024

Ref PA1101973224

οz мто 🔵 мто 🔵 2 3.2 3" x 3"



• MTO (Made to order) Lead time 6 - 8 weeks

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AMERICANA

In cream white Porcelain, Americana line is the big favorite for high traffic customers. Classic and traditional, never goes out of fashion.

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Party and

Dinnerware **CORONA**

Americana - Strength • Durability • Optimum functionality



• MTO (Made to order) Lead time 6 - 8 weeks

All sizes, capacities and body color referred to are descriptive only but are accurate within the normal standards generally applicable to industry. CORONA reserve the right to change, modify or discontinue shapes without prior notice as means of improving the line.

All Americana round products are covered by a 3-year edge-chip warranty



Oval Platter With Rim

Ref	in	
PP1100737812	13 ^₅ ⁄⁄³″ x 9″	MTO
PP1100737712	11 ³ /4" x 8 ³ /4"	MTO
PP1100747612	10 ³ /4" x 8 ³ /4"	MTO
PP1100757624	8½″ x 5½″	MTO
PP1100737624	7'∕₂" x 5"	MTO



Oval Platter Narrow Rim

Ref	in	
PP1100807712	11∛″x 9⅓″	MTO
PP1100807612	10'/₃‴x 8'/₂″	MTO
PA1101807812	13″x 11″	MTO



 Ramekin Striped

 Small / Medium

 Ref
 oz

 PP1100707224
 3"
 3.4
 MTO

 PP1100707324
 3"
 4.4
 MTO
 MTO



 Small / Medium

 Ref
 in
 oz

 PP1100807224
 3"
 3
 MTO

 PP1100807324
 3"/4"
 6.1
 MTO



 Ref
 in
 oz

 PP1100909224
 2½"
 3
 MTO



 Ref
 in
 oz

 PP1100909024
 2"
 1.5
 MTO●



 Ref
 in
 oz

 PP1100709812
 3¼″
 2.5
 MTO●



Pepper

 Ref
 in oz

 PP1100709912
 3¼″2.5
 MTO●

• MTO (Made to order) Lead time 6 - 8 weeks

All sizes, capacities and body color referred to are descriptive only but are accurate within the normal standards generally applicable to industry. CORONA reserve the right to change, modify or discontinue shapes without prior notice as means of improving the line.

All Americana round products are covered by a 3-year edge-chip warrant;



Bright White



• MTO (Made to order) Lead time 12 weeks All sizes, capacities and body color referred to are descript CORONA reserve the right to change, modify or discontinu





Rimmed Bowl Ref in оz РА1647923624 9³/«" |13,1 | мто●



Tea Cup Stackable
 Ref
 in
 oz

 PA1647904324
 4½"
 8,1
 MTO●



Tea Saucer
 Ref
 in

 PA1647900324
 6'½"
 MTO●

ormal standards generally applicable to industry. ns of improving the line.

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CELTIC

444 ALLAND

MTO (Made to order)



Tijuana



Blue Dottie



White Dottie



Zocalo A



Zocalo B



Granada



Underwater Blue A



Underwater Blue B



Underwater Blue C



Off Shore



Underwater Green



Underwater Green



Underwater Green C

• MTO (Made to order) Lead time 12 weeks

Other shapes not listed here can also be decorated at the request of the customer. Other colors and layouts may be used to achive different designs with a sponge finish. Note: Due to printing limitations, actual decoration colors may differ slightly. Samples provided upon request.

CUSTOM DECORATION



Complete rim design plus logo in the center of the plate



Logo with one band



Logo with broken band



Blue Talon Bistro

Logo in the center of the plate

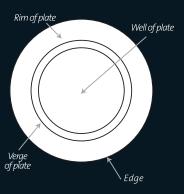


Logo with two bands

We tailor your dinnerware with your own design or logo to add a personal touch to your tabletop. Designs will be kept at our factory to guarantee flexibility on reorders.



Plate



Custom Decoration

Minimum order quantity for custom logo/decal design is 12 dozen or 144 each rounded to the nearest case pack.

Customer:

•Must supply a logo/design in a Photoshop or Illustartor file (300 DPI)

• Provide the product SKU and the desired location for the logo.

• Provide timely approvals to the artwork proofs and samples.

Corona:

• JPG proof will be provided within 5 business days.

• When JPG is approved, a physical prototype, Photocal, will be mailed for the approval within 8 business days.

We use a transparent paper applied to the chosen dinnerware piece for approval of logo positioning and proportion. Colors will be represented as accurately as the printing process allows. The ceramic sample will not be fired.

• When the Photocal is approved, the fired production sample will be mailed for the color approval. The first sample is free of charge. Lead time is 20 days.

• To place an order, customer must sign the approval sticker attached to the fired production sample and mail the signed sample with the purchase order to G.E.T. at the address below:

G.E.T. /Custom Logo Department 7401 Security Way, Suite 200 Jersey Village, TX 77040, USA

Inglaze decoration process:

For all commercially used products, we recommend the inglaze decorating process. This is when the decal (logo or design) is applied inside the glaze which makes it resistant to wear and tear.

Unless discussed in advance, the inglaze process is used on all Corona custom projects. Gold applied with the inglaze decorating process is microwave and dishwasher safe.

Note:

• Please accept the 5% tolerance for quantities purchased for products with custom logo or decal design.

• Any modification of the logo will require a new set of approvals and may affect your final product delivery date.

• When seeking a decorated item that contains a logo or symbol that is the property of an institution, organization, or corporation other than the customer's, a letter of authorization is required from the owner of the logo authorizing Corona to produce and sell its items.

• Once production starts, custom order cannot be canceled, changed or modified. Custom orders cannot be returned or refunded.

For high volume customers interested in unique, custom shapes, sizes or colors, please contact G.E.T. at corona@get-melamine.com for information on mold cost requirements, minimum order quantities and lead times.

Corona decoration code

632	 1 logo from 1 to 5 colors 1 color band max. 3mm thickness 2 color bands of 1mm thickness
643	 1 logo from 1 to 5 colors plus 1 color band 1 logo of more than 5 colors 1 logo from 1 to 5 colors plus 2 equal color bands of 1mm thickness 2 different color bands of 1mm thickness Decoration of maximum 5 colors in the center of the plate
652	 Complete rim decoration max. 3 colors Band interrupted by logo 1 logo with more than 5 colors plus 2 or 3 different color bands 2 logos from 1 to 4 colors each 2 logos of more than 5 colors each plus 1 or 2 color bands. One gold band of 2mm thickness max Reactive decorations white on white
653	 1 logo with more than 5 colors plus 1 gold band from 1 to 3mm thickness 1 logo with more than 5 colors plus 2 gold bands of 1mm thickness each Complete shoulder decoration of more than 3 colors.
655	• Reactive decorations on color (Actualite only)
654	 Hand painted designs 1 logo with more than 5 colors plus 2 gold bands of 3mm thickness each. All over decoration. Colored glaze.
650	 1 gold logo on white plus gold band of 3mm thickness max. 1 gold logo on color glaze Inglaze gold decorations

MOQ 12 DZ - LEAD TIME 12 WEEKS

DINNERWARE USER GUIDE

Recommendations and user guide

Manual Wash

It's done using three sinks: Dinnerware is submerged in water with soap, then rinsed in regular water. The faucet must be covered to avoid mechanical collisions with the dinnerware.

Manual process

-Remove food: Remove solid residue from plate. This must be done by hand with gloves or with a plastic spatula.

-Pre-wash: Rinse the pieces in warm water to remove any residue left from the first process. This must be done only with dinnerware and cannot be mixed with any metallic elements

-Detergent wash: Completely submerge the dinnerware in warm water with soap. Soft sponges should be used.

-Rinse: The dinnerware is rinsed with hot water to remove the detergent from the pieces. This process must be done using clean and fresh water.

AUTOMATIC WASH

The washing process is done in a dishwasher which does all the process of rinsing and soaping in different cycles.

Automatic Process

- Remove food: Remove solid residue from plate.

- This must be done by hand with gloves or with a plastic spatula.

- Pre-wash: Rinse the pieces in warm water to remove any residue left from the first process. This must be done only with dinnerware and cannot be mixed with any metallic elements.

- Detergent wash: Machine cycle where the dinnerware is exposed with water and soap at a temperature of 149°F (65°C).

-Rinse: Machine cycle with fresh water at 179°F (82°C) with additives that can be shinning or drying agents.

DRYING PROCESS

If dinnerware is in a rotation, it can be left to dry at the ambient temperature. If dinnerware is going to be stored, it should be dried with a cloth to avoid water marks.

THE DETERGENT

Manual Wash

Should be liquid to avoid scratching the dinnerware. It should also be neutral to avoid drying out the skin of the washer and to protect the glaze of the dinnerware.

Mechanical wash

Should be liquid to avoid scratching the dinnerware. In the rinse cycle, shinning, rinsing and drying agent can be used to improve the shine in the dinnerware and to reduce the drying time.

STORAGE

Dinnerware must be stored separately from the flatware, drinkware and cutlery.

Stack according to shapes and sizes.

When dinnerware is stored in metallic divisions, it is recommended to protect the pieces with a cloth to avoid contact between the metal and the porcelain. Do not store wet or moist dinnerware.

RECOMMENDATIONS FOR THE REMOVAL OF DINNERWARE STAINS.

-Rust and metal scratches.

Produced by inappropriate washing, friction between pieces, contact with metallic utensils or the use of soft metal flatware.

To prepare the solution that helps soften stains, use one tablespoon of sodium bicarbonate for every liter of water. Boil the solution and introduce the stained dinnerware for 10 to 20 minutes, depending on the size and visibility of the stains.

This process should be done in a stainless-steel container. Please avoid aluminum containers.

When the dinnerware is removed, rinse well. If some of the stains remain, use an abrasive powder detergent and scrub with a soft sponge.

This last procedure should only be done in white glaze and by no means should be done on decorations.

-Coffee, tea, chocolate or cocoa stain.

These stains occur when the dinnerware is not washed for long periods of time after using.

It is recommended to introduce the stained dinnerware to water with 4% chloride for 20 minutes. Rinse and notice the difference.

TO KEEP IN MIND

To avoid breakage.

-Separate the dinnerware from flatware, drinkware and other element.

-Trays must be balanced and never overload.

-Use comfortable and safe footwear.

-Avoid irregular and slippery surfaces.

-Always indicate wet floors or floors that are being cleaned with appropiate wet floor signage.

-Avoid friction between pieces to reduce scratches.

-To stack use these maximums.

o 30 pieces for plates larger than 8 ½ in

- o 5 pieces for plates smaller than 8 in
- o 3 for mugs and cups.

-Remove all solid residue from plates before cleaning. This must be done by hand or with a plastic spatula, never with metallic elements.

-Avoid leaving coffee or chocolate residues for more than 24 hours.

-Faucets and knobs must be covered to avoid mechanical collisions with the dinnerware.

-Avoid storing moist or wet pieces.



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