1 Tools needed to setup the Belshaw Donut® Robot Mark II.
a. Box Cutter b. Wrench 5/16
c. Tape Measure

2 Check packaging for damage before opening.
a. If damage is found contact shipping company.
b. If no damage is found continue.

3 Move to location (2 people)
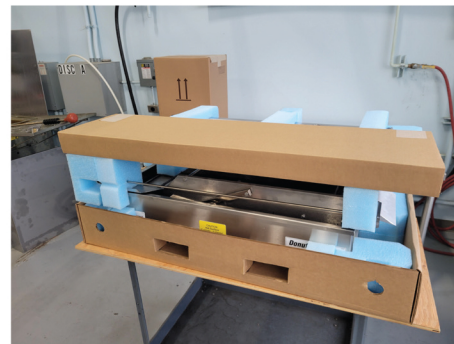
4 Turn carton locks to OPEN (x4)
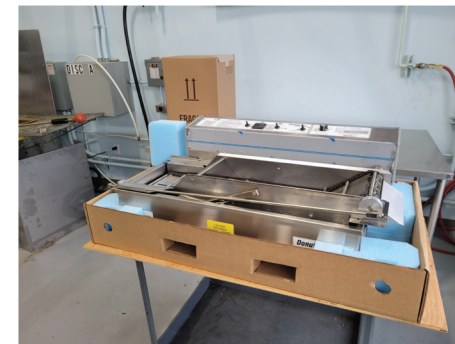
5 Turn and remove inter lock (x4)

6 Remove outer locks (x4)

7 Remove locks from all 4 locations

8 Remove top of carton

9 Remove carton packaging

10 Remove conveyor

11 Remove conveyor packaging
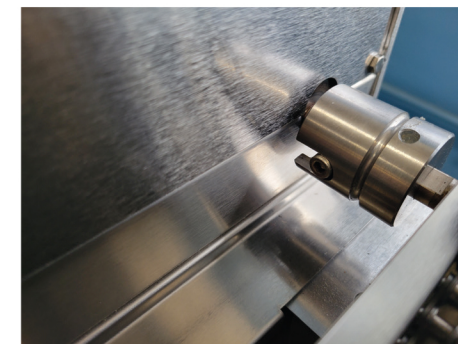
12 Lift fryer out of carton (2 people)

13 Place fryer into location

14 Remove all stainless steal coating

15 Place conveyor into fryer

16 Align drive coupling
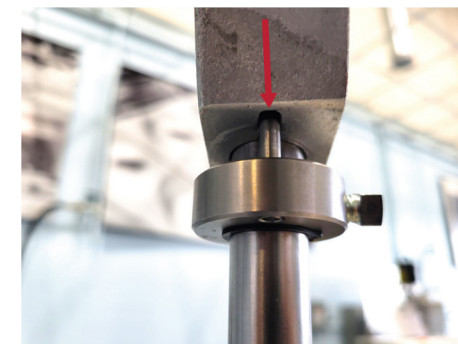
17 Align locating pin

18 Conveyor installed

19 Unpack carton with cutter head & hopper

20 Unpack cutter head & mounting post

21 Install mounting post

22 Align pin and clot on cutter head

23 Install cutter head

(OVER)

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Customer Service info@belshaw.com **Technical Support** service@belshaw.com

Belshaw-QSG-0002_MKII_11/22/23

www.belshaw.com

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Belshaw

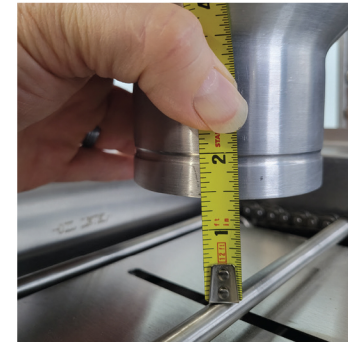**24** Install plunger into hopper

25 Install hopper onto cutter head

26 Tighten hopper mounting nuts

27 Lift and swing hopper over conveyor

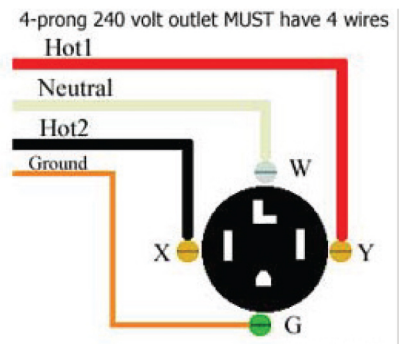**28** Adjust hopper height to 1 3/8 in. with tape measure

29 Loosen set screw adjust with 5/16 wrench

30 Plug cutter head into fryer

31 Check data tag

32 4 wires, 2 Hot, 1 Neutral, 1 Ground

4-prong 240 volt outlet MUST have 4 wires
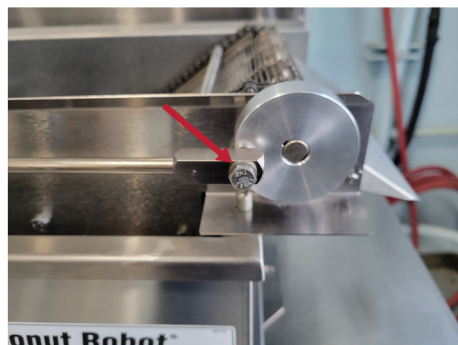Hot1
Neutral
Hot2
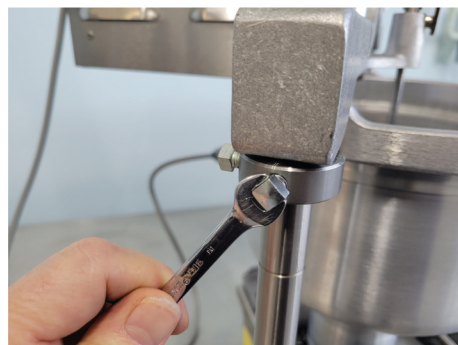Ground
W
X
Y
G

33 Turn main power

34 Make sure power light is on

35 Turn fryer conveyor on

36 Stop conveyor with connecting rod to left

37 Loosen cutter head set screws with 5/16 wrench (x2)

38 Attach connecting rod to swing arm
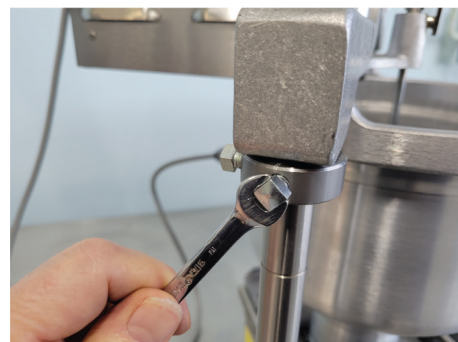
39 Adjust hopper 1 inch from side panel

40 Turn conveyor on

41 Stop conveyor with connecting rod to right

42 Check hopper is 1 inch from side panel

43 Tighten cutter head set screws (x2)

44 Turn power off

See operator's manual for further information

Donut Robot® Mark II Video