

Rotisserie Holding Cabinet

AR-7HT



EN

MN-46292
REV.0
02/19

Manufacturer's Information

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Manufacturer

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Original instructions

The content in this manual is written in American English.

Serial Number

The unit serial number is required for ordering the correct service parts. Record the unit serial number in the space provided below.

Serial Number

ALTO-SHAAM W164 N9221 WATER ST XX-XX-XX
MENOMONEE FALLS, WI 53052
24 HOUR SERVICE HOTLINE 1-800-558-6744 / 1-262-251-3800

Model XX-XXX XX|XX|XX|XX| Option

W XXXX Phase X

Water Pr. PSI XX-XX Volts XXX

Hz XX

Apl. Type


SN XXXXXXXX - 000

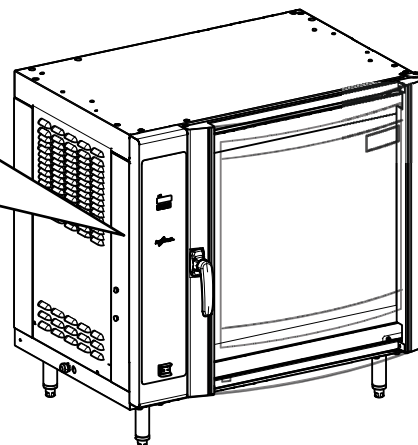


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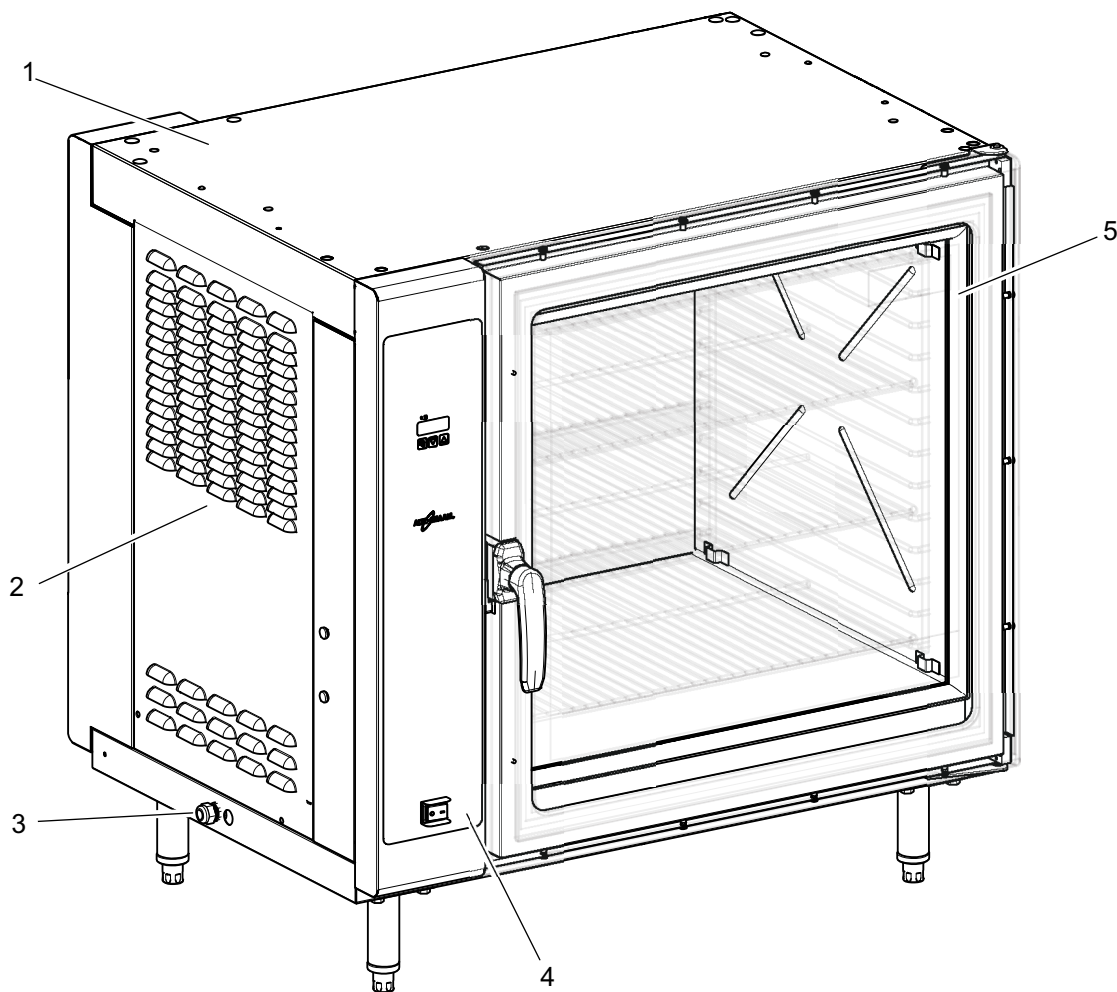
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Fasteners

For Part No.	Fastener Part No.	Description	Qty.
External Panels — Front and Left Side			
1017501	5018984	Access Panel Fastener	2
1017502	5018984	Access Panel Fastener	2
1017503	5018984	Access Panel Fastener	2
External Panels — Right Side			
1017501	5018984	Access Panel Fastener	2
1017502	5018984	Access Panel Fastener	2
1017503	5018984	Access Panel Fastener	2
BK-38799	SC-22779	Screw, M5 x 0.8 x 20MM Pan	2
1016849	RI-38125	Rivet, Sealed, 0.125", Grip Range 0.039-0.118", S/S	6
	RI-38404	Rivet, Sealed, 0.125", Grip range 0.197-0.276", S/S	4
	WS-22301	Washer, M5, Split Lock	4
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	4
1017483	RI-38125	Rivet, Sealed, 0.125", Grip Range 0.039-0.118", S/S	6
	RI-38404	Rivet, Sealed, 0.125", Grip range 0.197-0.276", S/S	4
	WS-22301	Washer, M5, Split Lock	4
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	4
1017484	RI-38125	Rivet, Sealed, 0.125", Grip Range 0.039-0.118", S/S	6
	RI-38404	Rivet, Sealed, 0.125", Grip range 0.197-0.276", S/S	4
	WS-22301	Washer, M5, Split Lock	4
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	4
1016848	RI-38125	Rivet, Sealed, 0.125", Grip Range 0.039-0.118", S/S	6
	RI-38404	Rivet, Sealed, 0.125", Grip range 0.197-0.276", S/S	4
	WS-22301	Washer, M5, Split Lock	4
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	4
1017485	RI-38125	Rivet, Sealed, 0.125", Grip Range 0.039-0.118", S/S	6
	RI-38404	Rivet, Sealed, 0.125", Grip range 0.197-0.276", S/S	4
	WS-22301	Washer, M5, Split Lock	4
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	4
1017486	RI-38125	Rivet, Sealed, 0.125", Grip Range 0.039-0.118", S/S	6
	RI-38404	Rivet, Sealed, 0.125", Grip range 0.197-0.276", S/S	4
	WS-22301	Washer, M5, Split Lock	4
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	4
External Panels — Rear, Pass-Through			
1018266	NU-23909	Nut, Hex Insert M5	3
	WS-22295	Washer, Flat M5, S/S	3
	WS-22301	Washer, M5 Split Lock	3
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	3

For Part No.	Fastener Part No.	Description	Qty.
External Panels — Rear, Reach-In			
1016847	NU-23909	Nut, Hex Insert M5	3
	WS-22295	Washer, Flat M5, S/S	3
	WS-22301	Washer, M5 Split Lock	3
	SC-38240	Screw, M4 x 0.7 x 16MM Pan	3
Door Hardware — RH Curved and Flat			
1017432	SC-28256	Screw, M6 x 20 Hex S/S HD	2
1022685	SC-28256	Screw, M6 x 20 Hex S/S HD	2
BM-38244	SC-38246	Screw, M4 X 0.7 X 35MM Flat PHH SST A2 MS	2
HD-39262	SC-22766	Screw, M5 x 0.8 x 10MM Pan	3
	WS-22301	Washer, M5 Split Lock S/S 18-8	3
1027921	RI-39021	Rivet, Blind, #44, S/S-Blk	2
1028510	RI-2100	Rivet, Blind, #44, S/S	1
Door Hardware — LH Curved and Flat			
1018637	SC-28256	Screw, M6 x 20 Hex S/S HD	2
1023661	SC-28256	Screw, M6 x 20 Hex S/S HD	2
BM-38244	SC-38246	Screw, M4 X 0.7 X 35MM Flat PHH SST A2 MS	2
HD-39262	SC-22766	Screw, M5 x 0.8 x 10MM Pan	3
	WS-22301	Washer, M5 Split Lock S/S 18-8	3
1027921	RI-39021	Rivet, Blind, #44, S/S-Blk	2
1028510	RI-2100	Rivet, Blind, #44, S/S	1
Lights and Control Panel			
CV-23896	NU-39409	Nut, M5, Hex Insert	16
	SC-22281	Screw, M5 x 0.8 x 16MM Flat	16
CC-36403	NU-22285	Nut, M3-0.5 Hex Nut	6
	NU-38212	Nut, M5-0.8 Hex Flange, Serr, CL8 SS	6
	WS-23148	Washer, 6-32, Flat, Nylon	6
Electrical Chassis			
5020498	NU-38212	Nut, M5-0.8 Hex Flange - Serr CL8 SS	4
	SC-22266	Screw, M3 x 6, RD, Phil, M/S Cheese Hd, S/S	2

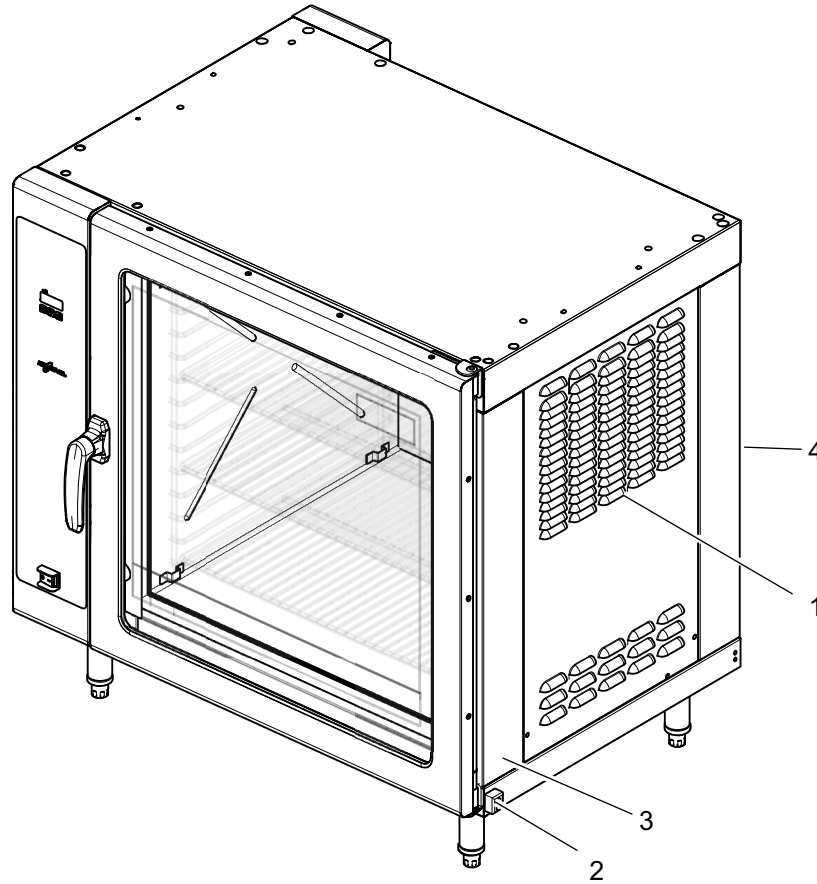
External Panels — Front and Left Side



ID	Part No.	Description
1	1016845	Panel, Top
2	1017501	Panel, Access, Non-Control Side, S/S*
2	1017502	Panel, Access, Non-Control Side, Black*
2	1017503	Panel, Access, Non-Control Side, Burgundy*
3	BU-3964	Bushing, Strain Relief
4	PE-38176	Overlay, Control
5	GS-37359	Door Gasket

* = [Refer to Fasteners Page](#) for list of fasteners for this part.

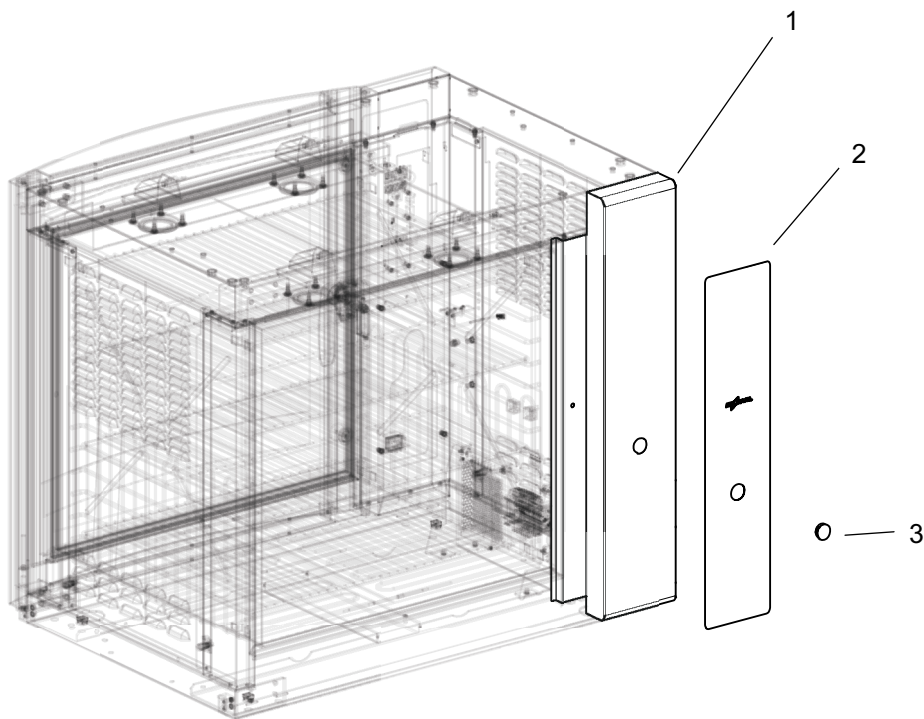
External Panels — Right Side



ID	Part No.	Description
1	1017501	Panel, Access, Non-Control Side, S/S*
1	1017502	Panel, Access, Non-Control Side, Black*
1	1017503	Panel, Access, Non-Control Side, Burgundy*
2	BK-38799	Block, Door Stop, AR-7T*
3	1016849	Panel, Right, Front, S/S*
3	1017483	Panel, Right, Front, Black*
3	1017484	Panel, Right, Front, Burgundy*
4	1016848	Panel, Right, Rear, S/S*
4	1017485	Panel, Right, Rear, Black*
4	1017486	Panel, Right, Rear, Burgundy*

.[Refer to Fasteners Page](#) for list of fasteners for this part.

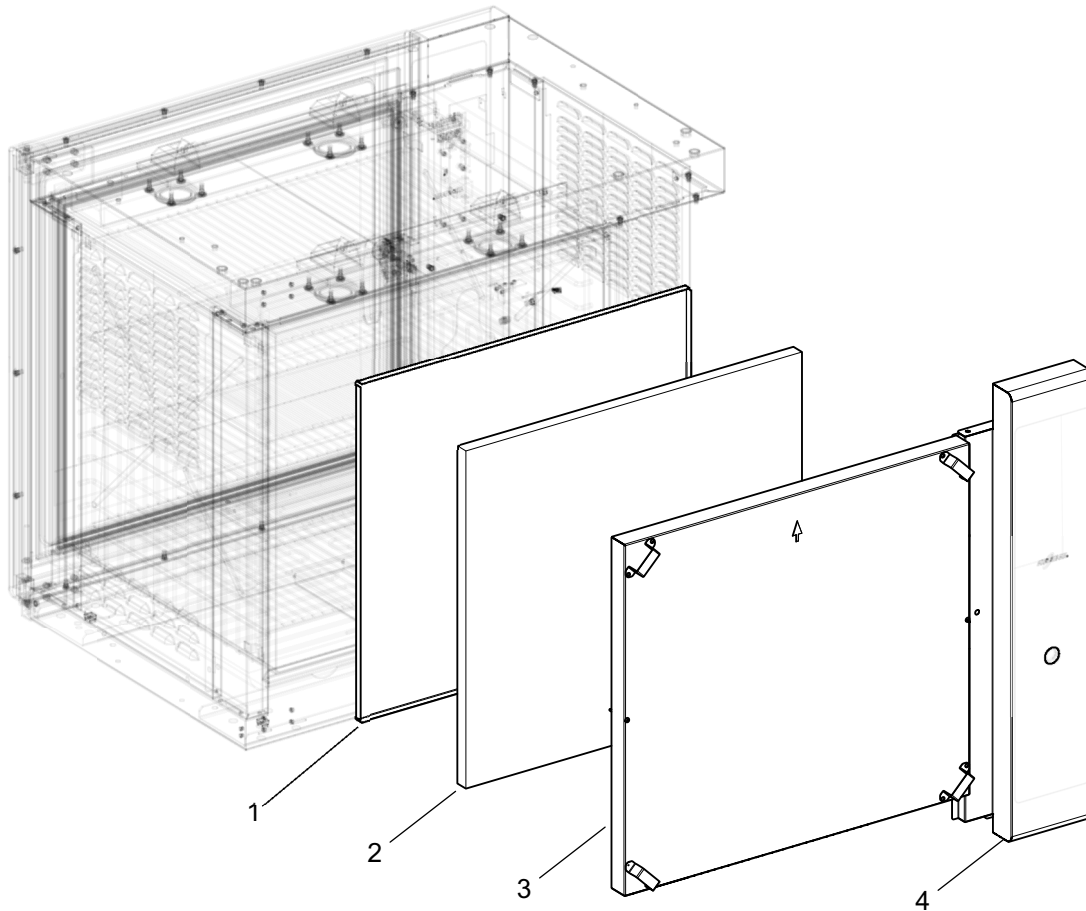
External Panels — Rear, Pass-Through



ID	Part No.	Description
1	1018266	Panel, Control Side, LH*
2	PE-38148	AR-7, Overlay, P-T Cover
3	PG-3325	1.125" Hole Plug

..Refer to [Fasteners Page](#) for list of fasteners for this part.

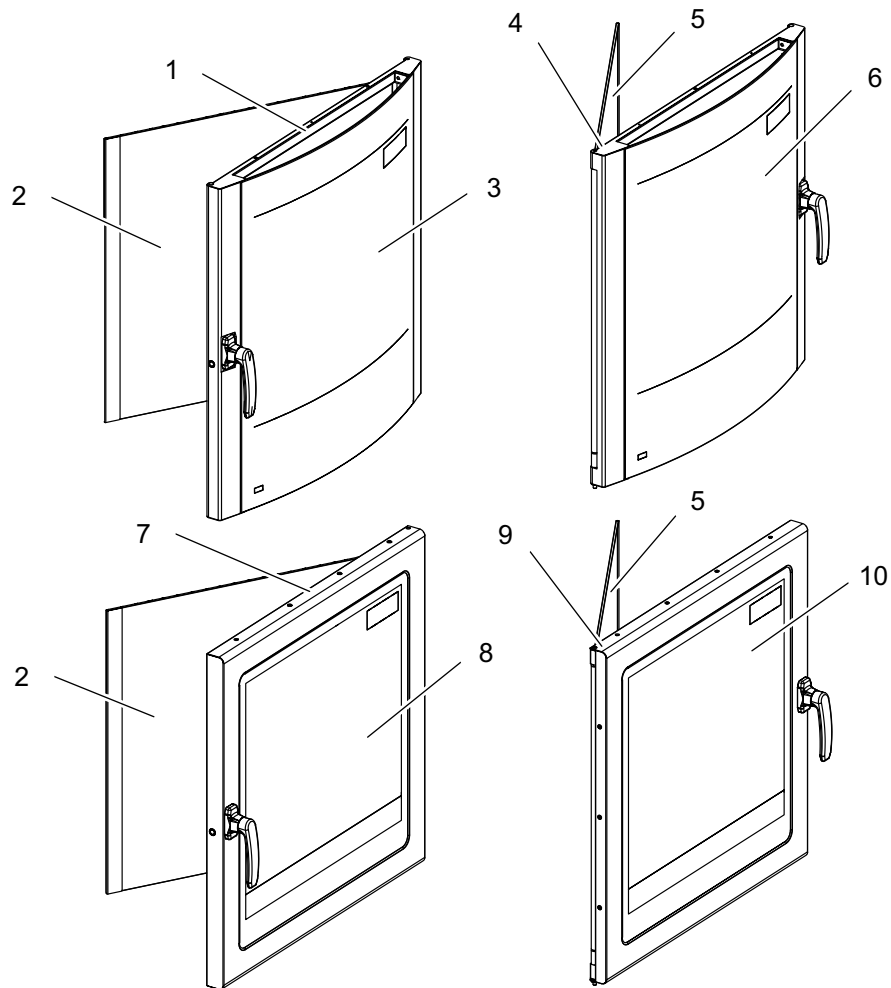
External Panels — Rear, Reach-In



ID	Part No.	Description
1	1017111	Back, Flat, AR-7E, Wash
2	1025169	Insulation, 1" E-Glass Foil Backed
3	5018308	Panel, Rear, Reach-In
4	1016847	Panel, Left Rear, Reach-In*

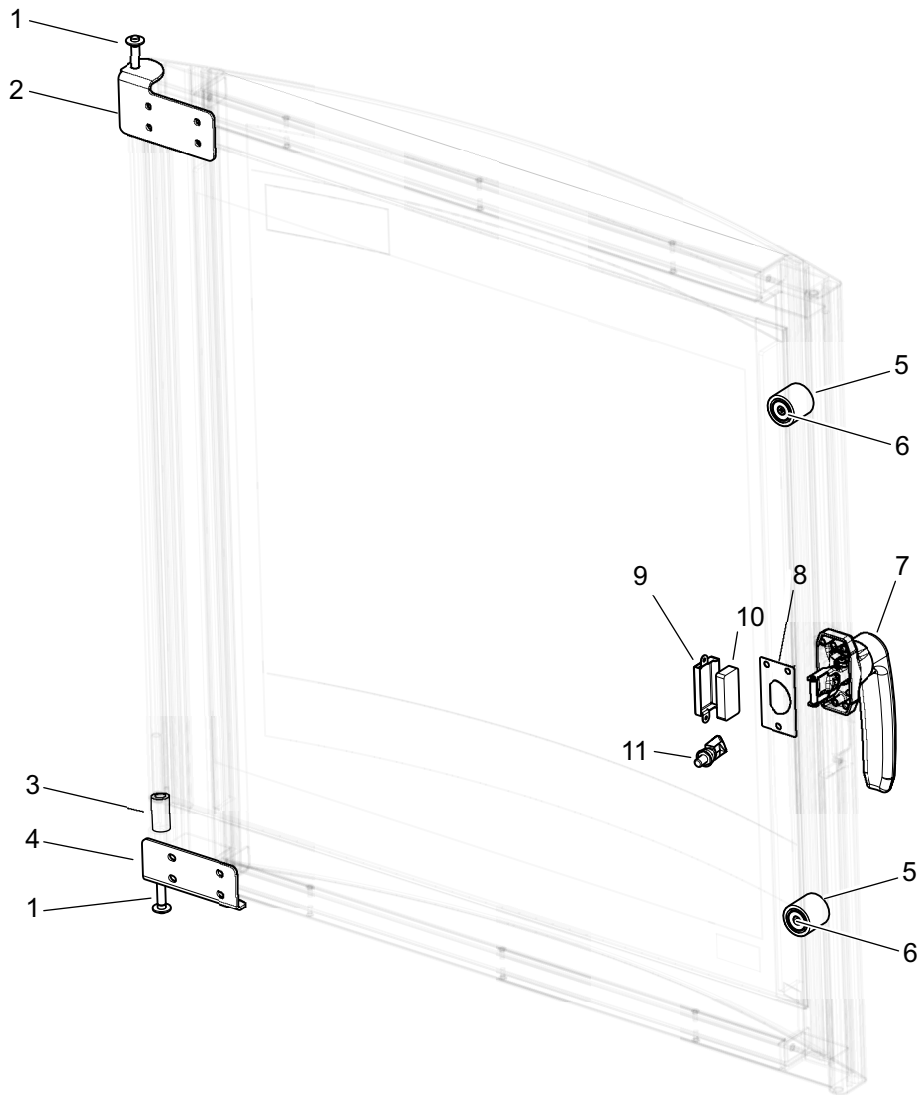
* = [Refer to Fasteners Page](#) for list of fasteners for this part.

Doors



ID	Part No.	Description
1	5018802	Door Assembly, Curved, RH
2	5020968	Inner Door Glass, RH
3	5020965	Outer Door Assembly, Curved, RH
4	5020296	Door Assembly, Curved, LH
5	5021156	Inner Door Glass, LH
6	5020972	Outer Door Assembly, Curved, LH
7	5018784	Door Assembly, Flat, RH
8	5024845	Outer Door Assembly, Flat, RH
9	5020345	Door Assembly, Flat, LH
10	5020973	Outer Door Assembly, Flat, LH

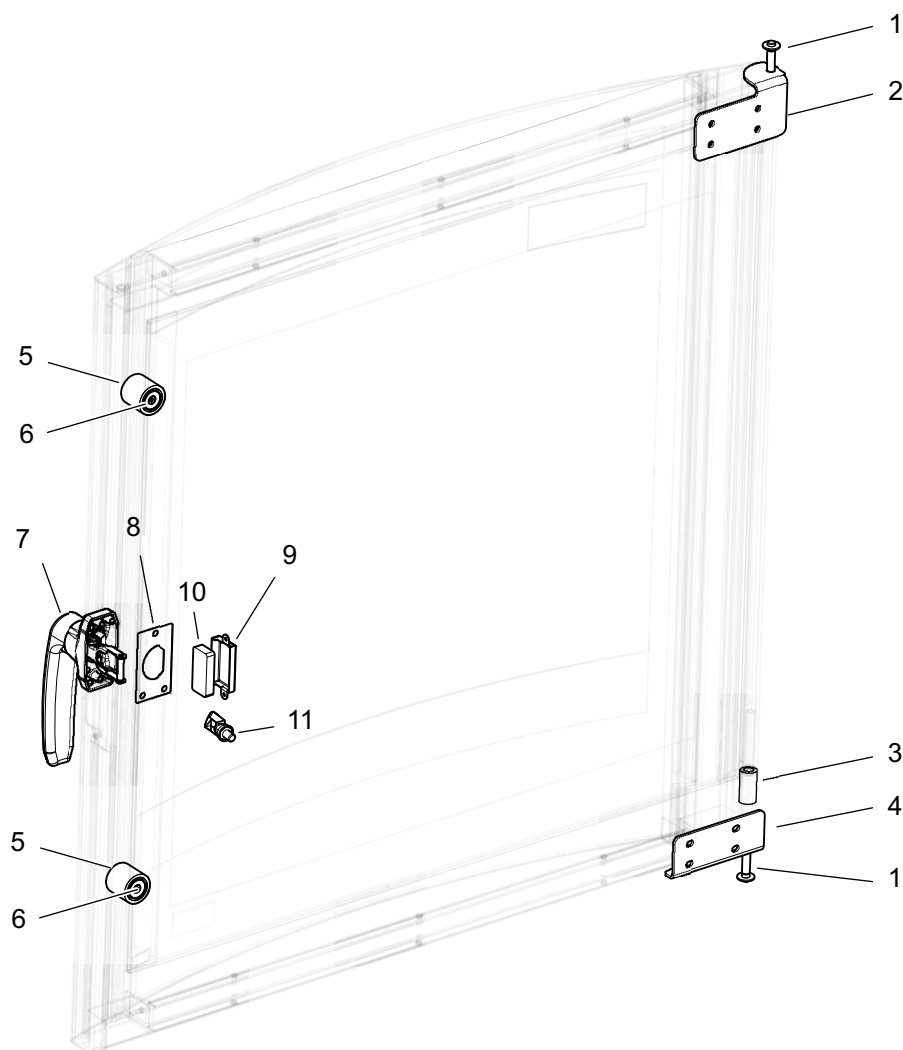
Door Hardware — RH Curved and Flat



ID	Part No.	Description
1	PI-46180	Pin, Door Top / Bottom
2	1017432	Hinge, Door, RH, Upper*
3	SP-37313	Spacer
4	1022685	Hinge, Door, RH, Lower*
5	BM-38244	Bumper, Stand-Off, AR-7, Door*
6	MA-38245	Magnet, NEO, Nickel Plated
7	HD-39262	Handle, Door, Pendulum, Vertical Latch*
8	1027982	Bracket, Cover, Handle, AR-7
9	1027921	Cover, Door Magnet (Curved Doors)*
9	1028510	Tab, Door Magnet (Flat Doors)*
10	MA-25734	Magnet, Door, AR-7E, Black
11	LT-38342	Latch, Door, Dog, Long Nose

* = [Refer to Fasteners Page](#) for list of fasteners for this part.

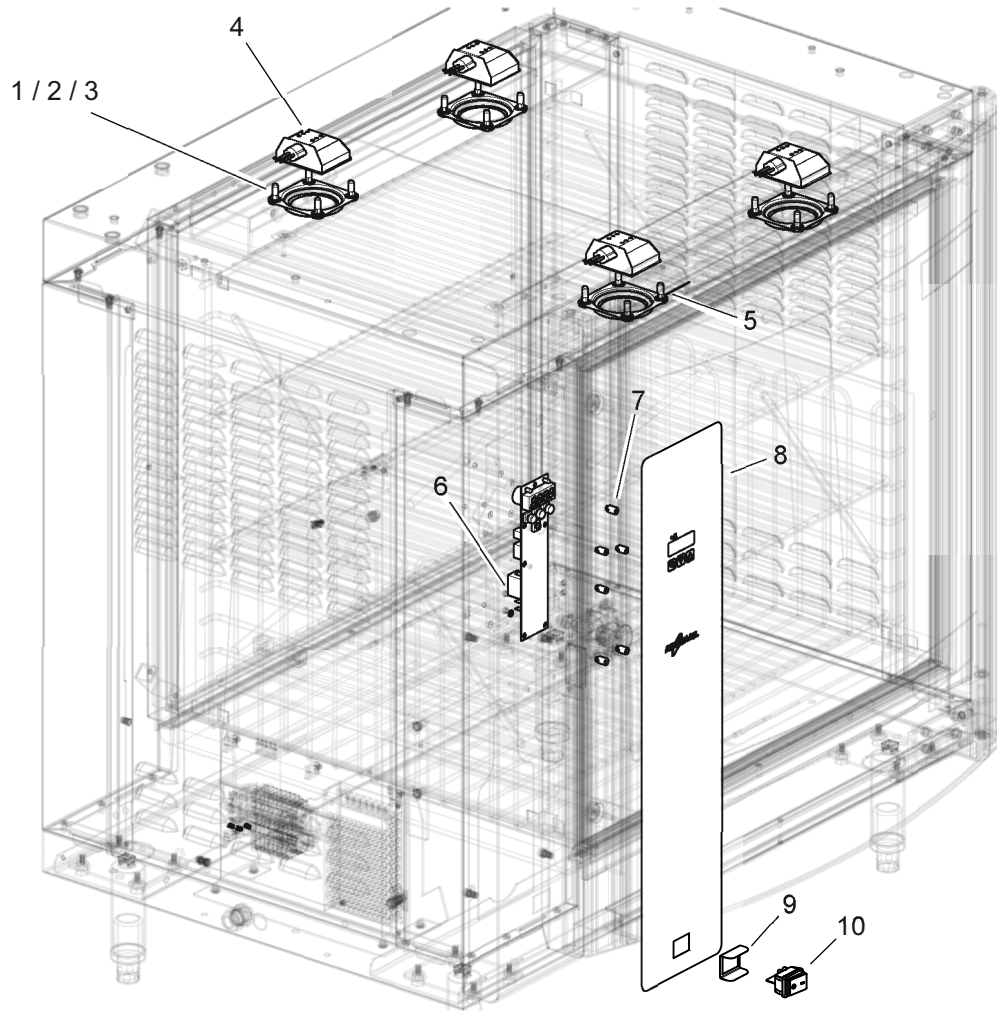
Door Hardware — LH Curved and Flat



ID	Part No.	Description
1	PI-46180	Pin, Door Top / Bottom
2	1018637	Hinge, Door, LH, Upper*
3	SP-37313	Spacer
4	1023661	Hinge, Door, LH, Lower*
5	BM-38244	Bumper,Stand-Off, AR-7, Door*
6	MA-38245	Magnet,NEO, Nickel Plated
7	HD-39262	Handle, Door, Pendulum, Vertical Latch*
8	1027982	Bracket, Cover, Handle, AR-7
9	1027921	Cover, Door Magnet (Curved Doors)*
9	1028510	Tab, Door Magnet (Flat Doors)*
10	MA-25734	Magnet, Door, AR-7E, Black
11	LT-38342	Latch, Door, Dog, Long Nose

* = [Refer to Fasteners Page](#) for list of fasteners for this part.

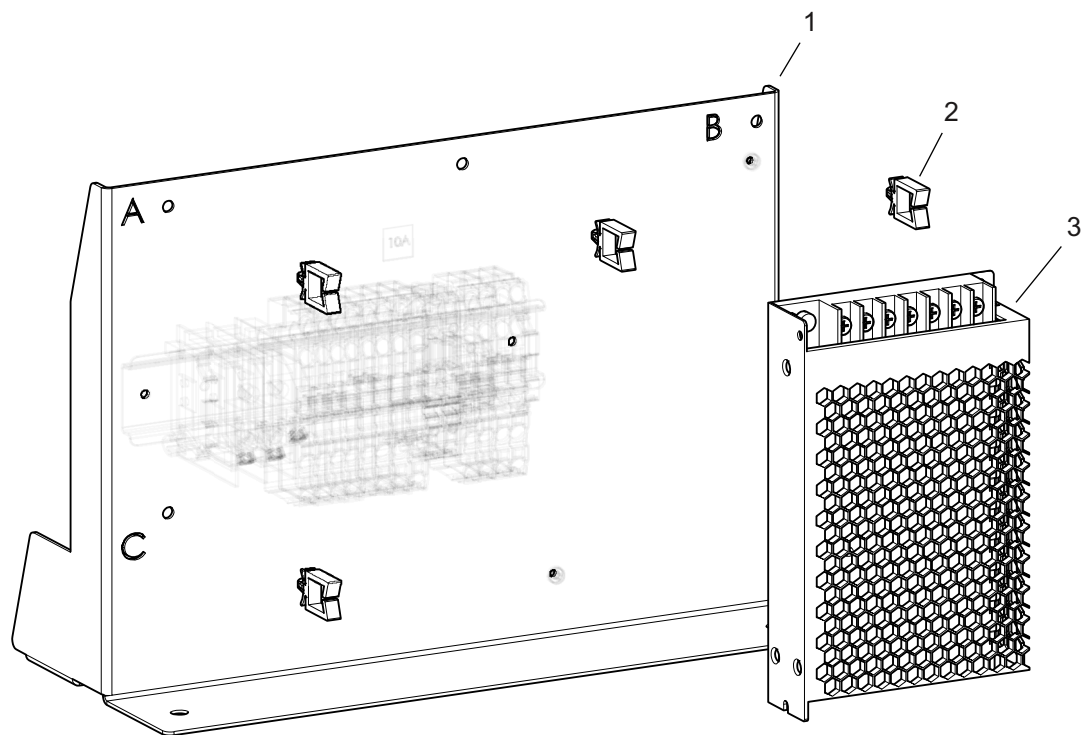
Lights and Control Panel



ID	Part No.	Description
1	CV-23896	Cover, CT, ML, S/S Ring, Light*
2	GL-38608	Glass, Round, Light
3	GS-39486	Gasket, -332, 75A Shore
4	LP-38610	Lamp Assembly, 20W, W/O Glass 72"
5	5023745	Sensor Assembly, 1K Ohm
6	CC-36403	Elan Control, Vertical, OF CC-34970*
7	SP-29392	Spacer, Snap-In, 7/16" for Elan
8	PE-38176	Overlay, Control
9	1024524	Guard, Switch, AR7
10	SW-36714	Switch, Rocker, 20A @ 120V

* = [Refer to Fasteners Page](#) for list of fasteners for this part.

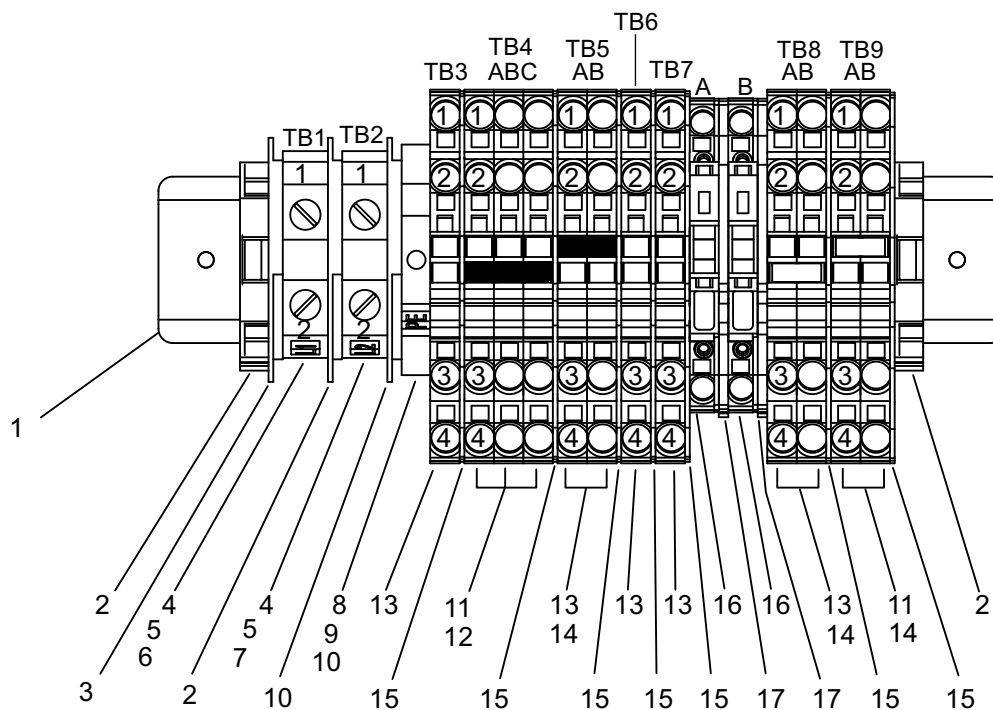
Electrical Chassis



ID	Part No.	Description
1	5020498	Chassis*
2	CL-38422	Push-In Wire Retainer
3	BA-38729	Power Supply, 12VDC, 12.5A, 150W*

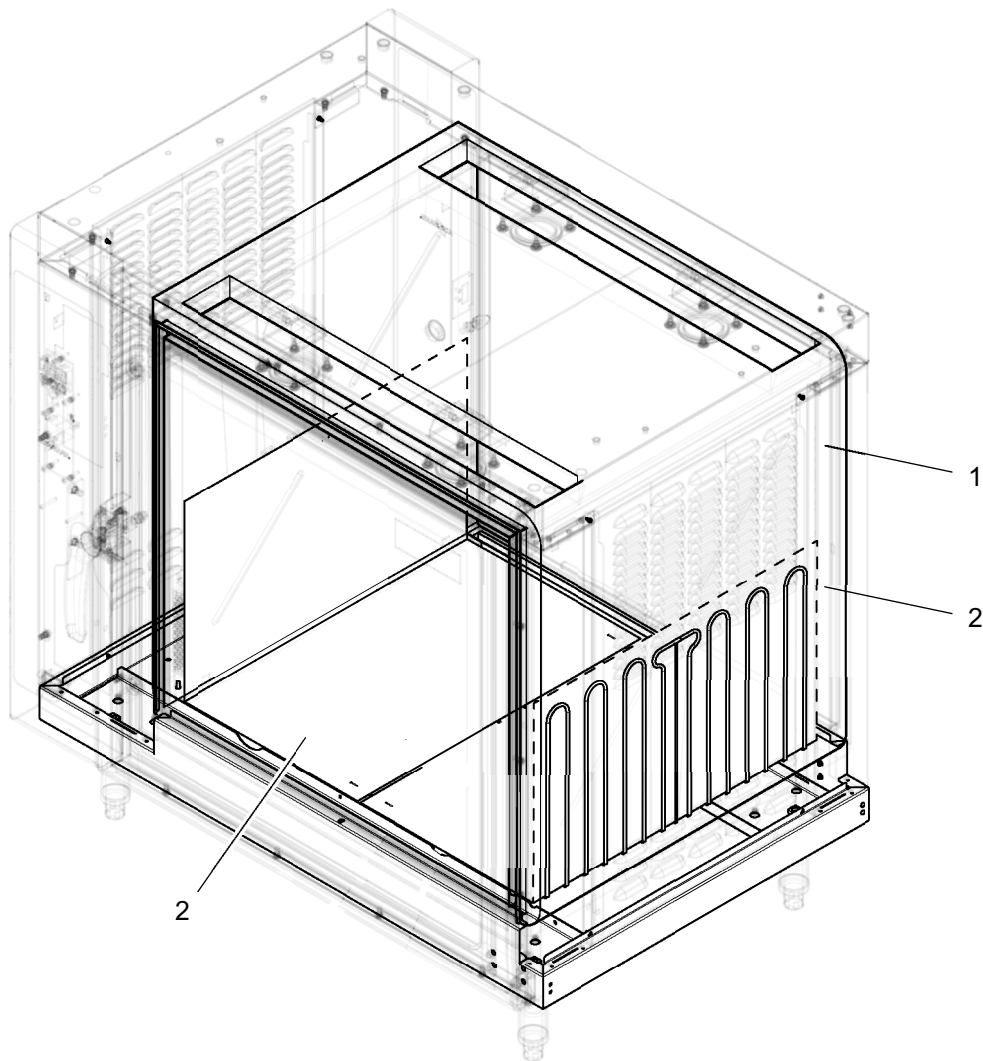
* = [Refer to Fasteners Page](#) for list of fasteners for this part.

DIN Rail



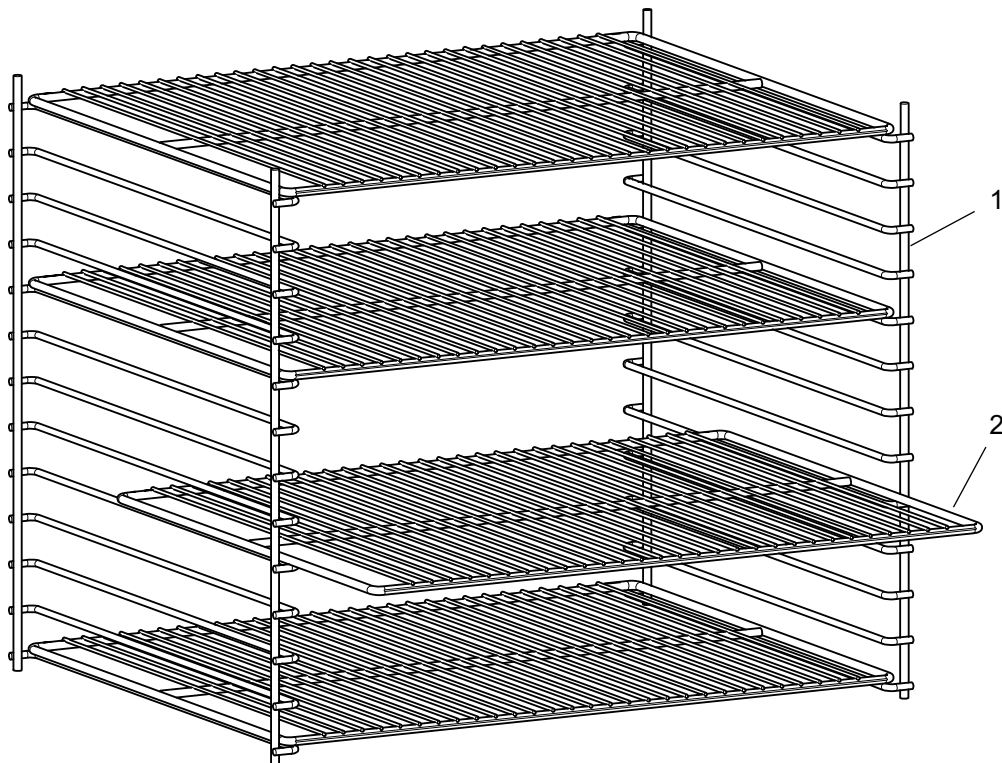
ID	Part No.	Description
1	67609	DIN Rail, Solid Surface, 178MM
2	TM-39606	Terminal, Screwless End
3	TM-3785	Terminal, CT, Wall, Part., 16MM
4	TM-3779	Terminal Block
5	TM-3788	Terminal, Mark L
6	TM-3790	Terminal, Mark 1
7	TM-3791	Terminal, Mark 2
8	TM-3781	Terminal, Ground
9	TM-3789	Terminal, Mark P
10	TM-3799	Terminal, Mark E
11	TM-39575	Terminal, 6MM, Blue, Spring
12	TM-39584	Jumper, 3-Pole
13	TM-39574	Terminal, 6mm, Orange, Spring
14	TM-39585	Jumper, 2-Pole
15	TM-39576	Terminal, End Section, Spring
16	TM-39577	Terminal, Fuse Holder
17	TM-39578	Terminal, End Plate
18	5019120	Wire Assembly, AR-7H (not shown)

Cavity and Heating Pads



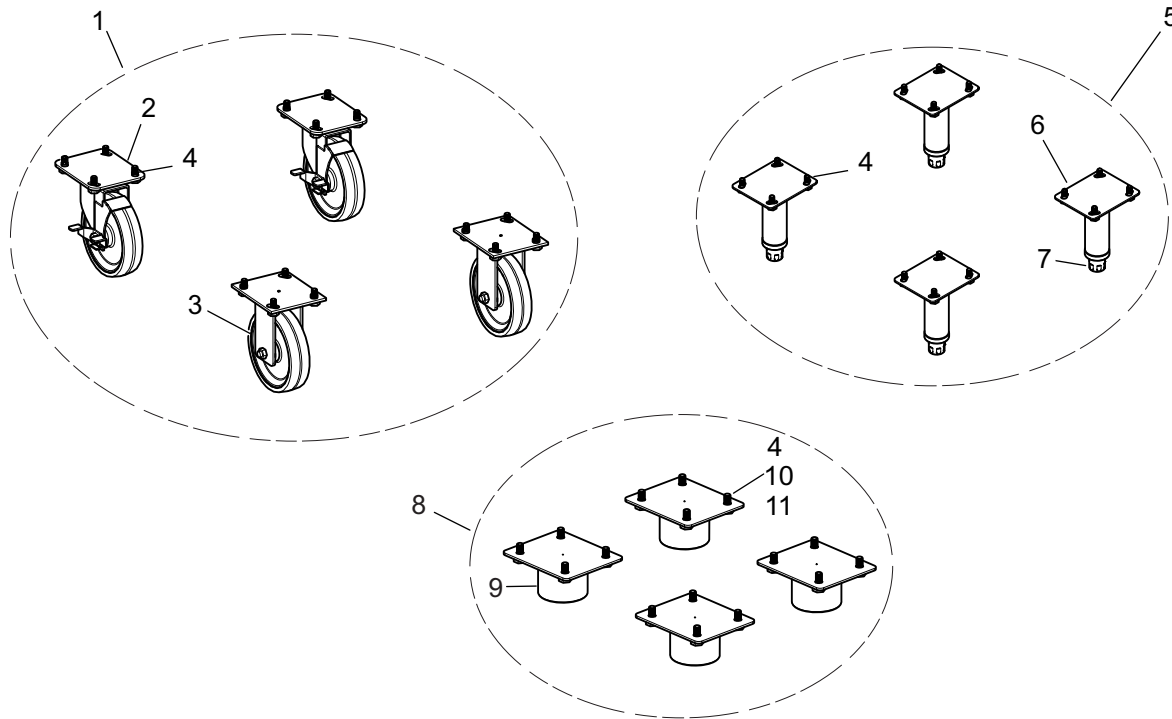
ID	Part No.	Description
1	1018700	Insulation, Cavity Wrap
2	EL-37168	Element, Foil Heat Pad, 725W

Rack Assembly



ID	Part No.	Description
1	SR-38458	Side, Rack, Wire, AR-7H
2	SH-24720	Shelf, S/S

Legs and Casters



ID	Part No.	Description
1	4007	Assembly, Casters
2	CS-2025	Caster, 5", Swivel with Brake
3	CS-2026	Caster, 5", Rigid
4	SC-2351	5/16-18 x 5/8 Serr. Hex Head Screw
5	5001765	Leg Assembly, 4", Adjustable
6	5017128	Foot, Insert, S/S, Adjustable, Clad
7	FE-36872	Leg, 4", S/S, Optional
8	5001614	Leg, 2" Rubber, Set of 4* (CE only)
9	FT-25965	Plate, Mounting (CE only)
10	NU-22291	Nut, CT, M6-1.0, Hex Nut, 18-8
11	WS-22302	Washer, Split Lock

* = [Refer to Fasteners Page](#) for list of fasteners for this part.



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