



## **PRODUCT SPECIFICATION**

# **PINEAPPLE CHUNKS**



Customer/Brand:	Reddy Raw / Regal Nonpareil
Description:	Frozen Pineapple Chunks is the product prepared from the clean, sound, properly ripened, fresh fruit of the pineapple plant by peeling, sorting, cutting, washing, disinfecting, rinsing, draining, and individually quick freezing, all in accordance with good manufacturing practices.
Ingredients:	Pineapple
Allergens Present:	None
Country of Origin:	Guatemala
GMO Status:	Non - GMO
Regulatory:	Seller warrants that all pesticides and herbicides used in the growing, harvesting, and transportation were registered under the United States Federal Insecticide, Fungicide, Rodenticide, and the Environmental Protection Agency (EPA), and were applied in a manner consistent with registered use and label directions.



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### Physical Characteristics:

Parameter	Tolerance / Limit
Style	Chunks
Brix	14 – 16
Size	
• Length	25 – 37 mm; Min. 90 % in this range; Max. 10 % > 37 mm, < 25 mm
• Thickness	17 – 24 mm; 90 % in this range; Max. 10 % > 24 mm, < 17 mm
• External Arc	25 - 36 mm; Min. 90 % in this range
• Internal Arc	10 - 18 mm; Min. 90 % in this range
Defects	Practically free from pathological injury, insects or insect injury, discolored units, loose or attached peel, seeds or defective units that affect the appearance and/or eating quality.
• Severe Blemish	0
• Major Blemish, > 6 mm	2 %
• Minor Blemish, < 6 mm	4 %
• Crushed Units	5 %
• Over mature	2 units / lb.
• Seeds	5 %
• Core	2 units
• Skin residues (4 mm)	5 units
• Eyes	1 %
• EVM/Foreign Material	None

### Sensory Characteristics:

Parameter	Description
Appearance	Peeled pineapple chunks.
Colour	Uniform yellow colour; may be some slight variation that does not detract from the overall appearance.
Odour	Good, characteristic, normal odour. Free from objectionable odours of any kind.
Flavour	Good flavour. Free from off-flavours of any kind.
Texture	Firm; not excessively soft, mushy or tough.

### Microbiological Characteristics:

Total Plate Count	<100,000 CFU/g
Coliforms	<100 CFU/g
E. coli	<10 CFU/g
Listeria mono	Negative/25 g or more



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### **Metal Detection:**

Yes

### **Date Code:**

**YY JJJ ET X**

YY: are the last 2 digits of the year of production.

JJJ: three digits for the Julian day of the year.

ET: Plant Code.

X: one digit identifying the period during processing.

Where:

ET1= From 07:00 AM to 10:00 AM

ET2= From 10:00 AM to 01:00 PM

ET3= From 01:00 PM to 04:00 PM

ET4= From 04:00 PM to 07:00 PM

ET5= From 07:00 PM to 10:00 PM

ET6= From 10:00 PM to 01:00 AM

ET7= From 01:00 AM to 04:00 AM

ET8= From 04:00 AM to 07:00 AM

**e.g                    17 216 ET 3**

Product was made on September 4<sup>th</sup>, 2017, between 1 pm and 4 pm.

### **Packaging:**

- a) 2 x 5 lbs. plain poly bags per case; packed in corrugated labelled cartons.
- b) 1 x 22 lbs. packed in a poly-lined corrugated labelled cartons.



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### Nutritional Information:

1 x 22 lbs

2 x 5 lbs

Per 100 g

Per 140 g

Per 140 g

Nutrition Facts	
servings per container	
<b>Serving size</b>	<b>3/4 cup (100g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>50</b>
% Daily Value*	
<b>Total Fat</b> 0g	<b>0%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 0mg	<b>0%</b>
<b>Total Carbohydrate</b> 13g	<b>5%</b>
Dietary Fiber 1g	<b>5%</b>
Total Sugars 10g	
Includes 0g Added Sugars	<b>0%</b>
<b>Protein</b> 1g	
Vitamin D 0mcg	0%
Calcium 10mg	0%
Iron 0.3mg	0%
Potassium 110mg	2%
* The % Daily Values (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	
<b>Ingredients:</b> Pineapple	

Nutrition Facts	
About 71 servings per container	
<b>Serving size</b>	<b>1 cup (140g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>70</b>
% Daily Value*	
<b>Total Fat</b> 0g	<b>0%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 0mg	<b>0%</b>
<b>Total Carbohydrate</b> 18g	<b>7%</b>
Dietary Fiber 2g	<b>6%</b>
Total Sugars 14g	
Includes 0g Added Sugars	<b>0%</b>
<b>Protein</b> 1g	
Vitamin D 0mcg	0%
Calcium 20mg	0%
Iron 0.4mg	2%
Potassium 150mg	4%
* The % Daily Values (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	
<b>Ingredients:</b> Pineapple	

Nutrition Facts	
About 32 servings per container	
<b>Serving size</b>	<b>1 cup (140g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>70</b>
% Daily Value*	
<b>Total Fat</b> 0g	<b>0%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 0mg	<b>0%</b>
<b>Total Carbohydrate</b> 18g	<b>7%</b>
Dietary Fiber 2g	<b>6%</b>
Total Sugars 14g	
Includes 0g Added Sugars	<b>0%</b>
<b>Protein</b> 1g	
Vitamin D 0mcg	0%
Calcium 20mg	0%
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<b>Ingredients:</b> Pineapple	

*Note:* These values are derived and/or compiled from commercially available databases, laboratory analyses or calculation. They are provided to you as an aid in product development work, but should not be the sole source used to determine your nutritional labeling. Nutrient labeling data for your products should be prepared in accordance with the C.F.R. Title 21, section 101.9.