
		CORPORATE QUALITY DEPARTMENT				Revised: 2/19/2024 RRL	
FINISHED PRODUCT SPECIFICATION						Supersedes: New	
CORPORATE ADDRESS		3435 Lamor Rd., Hermitage, PA 16148		CUSTOMER		Joy Cone Co. (Food Service)	
MANUFACTURING FACILITIES							
EASTERN LOCATION		Joy Cone Co. 2000 N Keel Ridge Rd. Hermitage, PA 16148		CENTRAL LOCATION		BoDeans Wafer Company 1790 21st Street SW Le Mars, IA 51031	
PRODUCT INFORMATION							
PRODUCT NAME				JOY ITEM NO.		XRB730FS	
3.0" Chocolate Chip Cookie All Natural RSPO Mass Balance				CUSTOMER ITEM NO.		Joy# R400838766NP2/GTIN# 10072092001101	
INGREDIENT STATEMENT							
Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamin Mononitrate, Riboflavin, Folic Acid), Brown Sugar, Sugar, Palm Oil, Semi-Sweet Chocolate Chips (Sugar, Unsweetened Chocolate, Milk Fat, Cocoa Butter, Unsweetened Chocolate Processed With Alkali, Soy Lecithin, Natural Vanilla Extract), Pasteurized Eggs, Margarine (Palm Oil, Water, Soybean Oil, Contains less than 2% of salt, whey, natural flavor (includes milk), vegetable mono & diglycerides, soy lecithin, vitamin A palmitate added, beta carotene (color)), Contains 2% or Less of: Natural Flavor, Salt, Baking Soda, Ammonium Bicarbonate.							
ALLERGEN STATEMENT							
CONTAINS: WHEAT, SOY , MILK & EGG							
GMO STATUS				SHELF LIFE			
Contains genetically modified ingredients.							
COUNTRY OF ORIGIN				USA		BE DISCLOSURE REQUIRED? Yes	
PACKAGING & STORAGE SPECIFICATIONS							
PACKAGING		Product is packaged in a poly bag in a corrugated box.		CODING FORMAT		Eastern	
CASE LABEL COLOR		White with black font				AA/BB/CC – XXXX – YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line#	
ADDITIONAL LABELING REQUIREMENTS		PALLET LABEL REQUIRED		HANDLING / STORAGE		Central	
COUNT PER CASE		480 ± 20 cookies				AA/BB/CC – XXXX – YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line#	
PALLET COUNT		56 cases				Very fragile. Product stored on pallets. Shelf life at ambient temperature is approximately 6 months.	
PHYSICAL & CHEMICAL ATTRIBUTES							
ATTRIBUTE		ACCEPTABLE STANDARDS			METHOD		
FLAVOR		Chocolate Chip			Organoleptic		
APPEARANCE		Lightly Brownded			Organoleptic		
DIMENSIONS		Weight	19.75 ± 1.50 g		N/A		
		Height	9.00 ± 1.50 mm		N/A		
		Diameter	76.0 ± 3.3 mm		N/A		
MOISTURE		4.0 ± 1.0% at time of packaging			NIR Benchtop Moisture Analyzer		
DENSITY		Approximately 0.608 g/mL			Internal Method		
MICROBIOLOGICAL STANDARDS							
TEST		FREQUENCY		ACCEPTABLE STANDARDS		METHOD	
APC		per lot		< 5,000 cfu/g		AOAC 990.12	
Coliform		per lot		< 10 cfu/g		AOAC 991.14	
Yeast		per lot		< 100 cfu/g		AOAC 2014.05	
Mold		per lot		< 100 cfu/g		AOAC 2014.05	
Salmonella		Quarterly		Negative / 25 g		AOAC 2013.01	
Listeria		Quarterly		Negative / 25 g		AOAC 2013.10	
E. coli		Quarterly		< 3 MPN /g		BAM Chapter 4	
Staphylococcus		Quarterly		< 10 cfu/g		AOAC 2003.07	
KOSHER STATUS				Certified Kosher Dairy by Orthodox Union or Star K			