

# **MULTI-ZONE FOAMED MACHINE**

## **MODEL - 3576**

# **PARTS MANUAL**



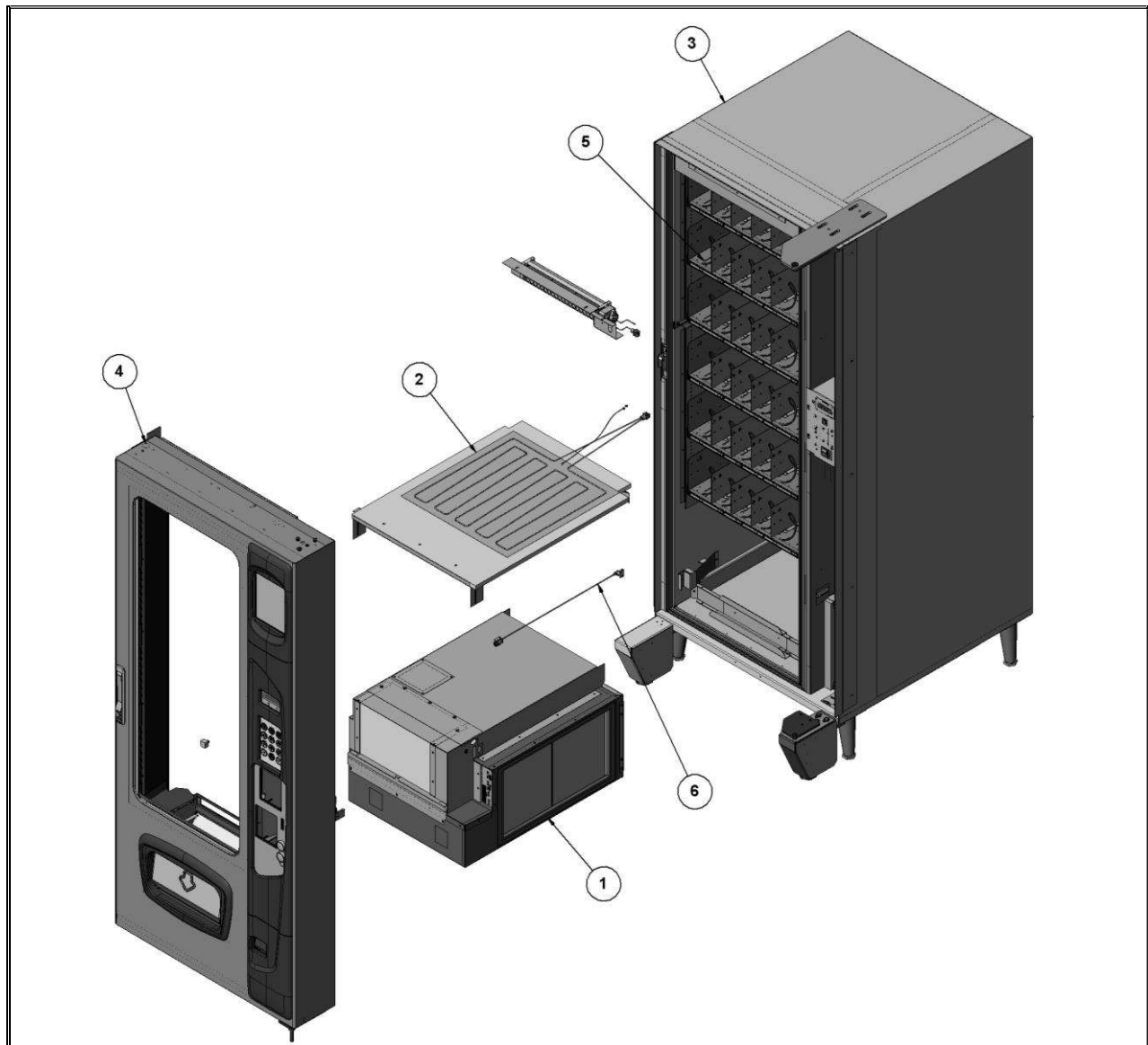
**VendNet™**

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## FINAL ASSEMBLY

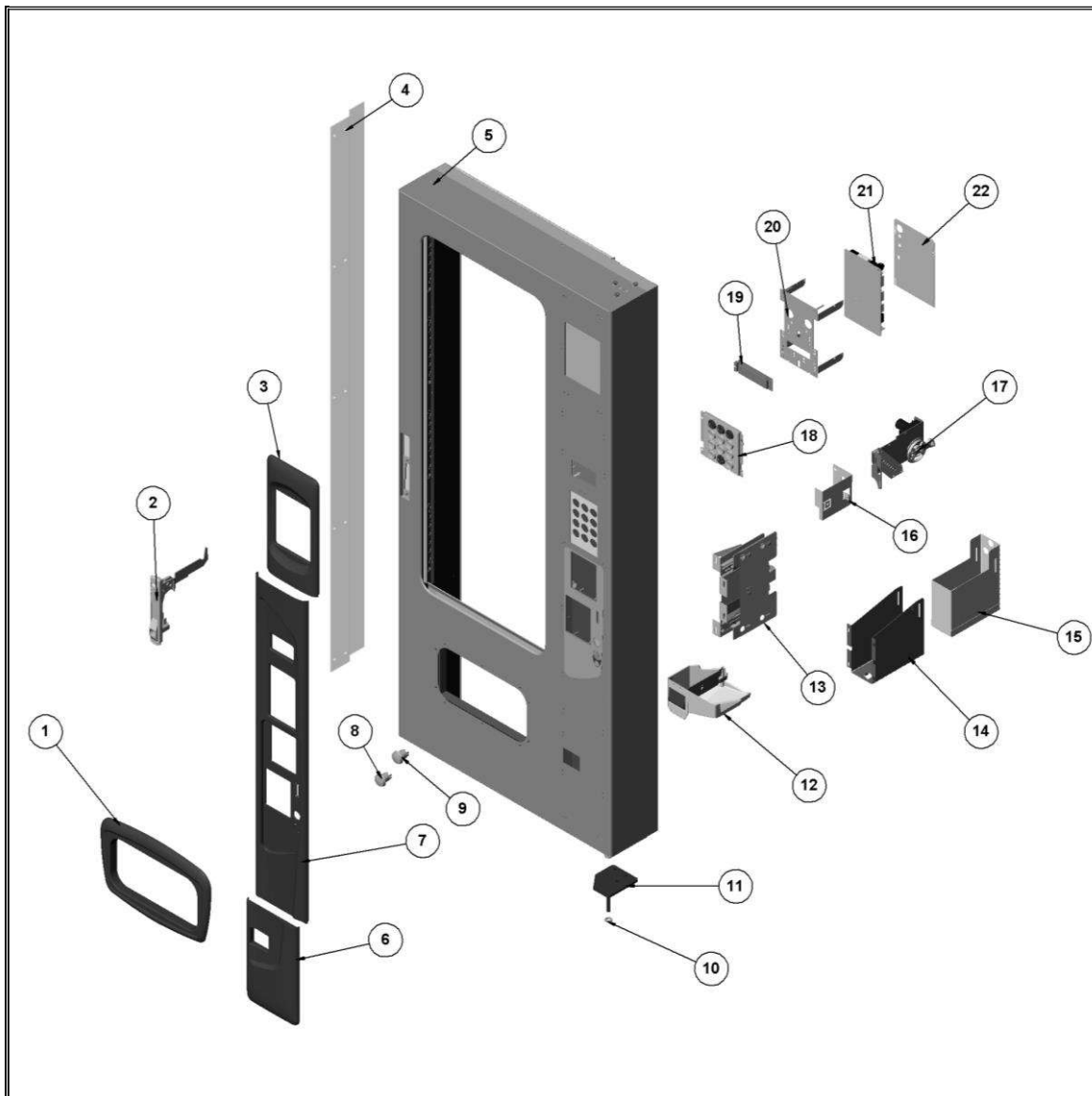


### FINAL ASSEMBLY PARTS LIST

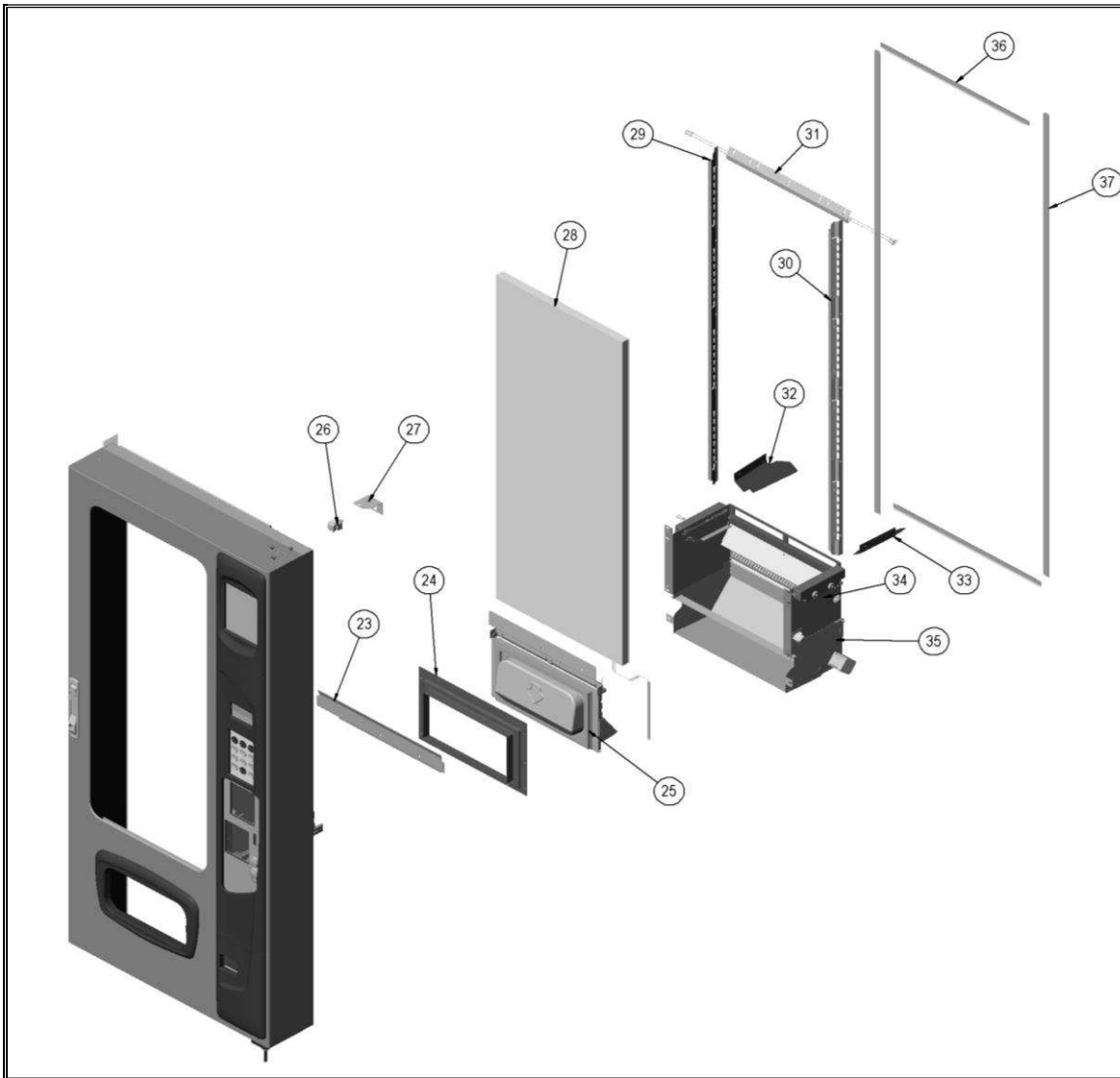
| ITEM NO. | PART NUMBER        | QTY. | DESCRIPTION           |                                |
|----------|--------------------|------|-----------------------|--------------------------------|
| 1        | 1217671            | 1    | REFERIGERATION MODULE | <a href="#">(SEE PAGE #14)</a> |
| 2        | 1216062.182 (115V) | 1    | MZF INSTALL KIT       | <a href="#">(SEE PAGE #17)</a> |
| 3        | 1217776            | 1    | CABINET ASSEMBLY      | <a href="#">(SEE PAGE #8)</a>  |
| 4        | 1218694            | 1    | DOOR ASSEMBLY         | <a href="#">(SEE PAGE #2)</a>  |
| 5        | 1217778            | 6    | MZF TRAY              | <a href="#">(SEE PAGE #12)</a> |
| 6        | 4214684            | 1    | TEMP SENSOR           |                                |

AR – As required

## DOOR ASSEMBLY



AR – As required



## DOOR ASSEMBLY PARTS LIST

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION<br>(PARTS NEEDED FOR<br>INSTALL) |
|----------|-------------|-----|----------------------------------------------|
| 1        | 4219778     | 1   | DELIVERY BEZEL ((10)-8801011 & (10)-8801322) |
| 2        | 4218645     | 1   | DOOR HANDLE ASSEMBLY ((2)-8800956)           |
| 3        | 4219772     | 1   | DOOR BEZEL TOP ((6) – 4220189)               |
| 4        | 4215733     | 1   | LATCH SIDE ANTI CHEAT ((10) – 4220412)       |
| 5        | 1218692     | 1   | DOOR FOAM ASSEMBLY                           |
| 6        | 4219774     | 1   | DOOR BEZEL BOTTOM ((6) – 4220189)            |
| 7        | 4219773     | 1   | DOOR BEZEL MIDDLE ((12) – 4220189)           |
| 8        | 4219726     | 1   | DELIVERY LIFT BUTTON                         |
| 9        | 4219726     | 1   | COIN RETURN BUTTON                           |
| 10       | 4219752     | 3   | NYLON WASHERS                                |
| 11       | 1217994     | 1   | BOTTOM HINGE STAKE ASSY ((3) – 4212089)      |

AR – As required

| ITEM NO. | PART NUMBER           | QTY | DESCRIPTION (PARTS NEEDED FOR INSTALL)                        |
|----------|-----------------------|-----|---------------------------------------------------------------|
| 12       | 4222571               | 1   | COIN CUP ((4) – 8800956)                                      |
| 13       | 1218371               | 1   | COIN MECH MOUNT ASSEMBY ((2)- 8800956)                        |
| 14       | 4219374               | 1   | COIN BOX MOUNT ((4)-880956)                                   |
| 15       | 4219350               | 1   | COIN BOX                                                      |
| 16       | 4220349               | 1   | COIN MECH RETURN COVER                                        |
| 17       | 1218519               | 1   | COIN RETURN MECHANISM ((2) -8800956)                          |
| 18       | 1216670               | 1   | KEYPAD ((4)-880956)                                           |
| 19       | 4216028.001           | 1   | DISPLAY ((4)-4214729)                                         |
| 20       | 4216656.001           | 1   | DISPLAY/CONTROL BOARD MOUNT ((4)-4209866)                     |
| 21       | 4214682.002           | 1   | GVC2 CONTROL BOARD                                            |
| 22       | 4216657               | 1   | CONTROL BOARD COVER                                           |
| 23       | 4220317               | 1   | BOTTOM WINDOW DEFLECTOR ((3)-4213164.008)                     |
| 24       | 1218191 sn<1380575    | 1   | TRANSITION PORT ASSEMBLY ((12)-4050180)                       |
|          | 1219691 sn≥1380575    | 1   | TRANSITION PORT ASSEMBLY                                      |
| 25       | 1218509 sn<1380575    | 1   | DELIVERY DOOR ASSEMBLY ((3)-8800956)                          |
|          | 1219618 sn≥1380575    | 1   | DELIVERY DOOR ASSEMBLY                                        |
|          | 1219619 sn≥1380575    | 1   | DELIVERY DOOR WITH GASKET ONLY                                |
| 26       | 4212621               | 1   | DOOR SWITCH                                                   |
| 27       | 4217588               | 1   | DOOR SWITCH MOUNT                                             |
| 28       | 4220168               | 1   | TRIPLE PANE HEATED GLASS ((11ft) – 4212681)                   |
| 29       | 1217770               | 1   | SIDE LED ASSEMBLY (TWO TYPES) ( <a href="#">SEE PAGE #7</a> ) |
| 30       | 1218701               | 1   | SIDE LED ASSEMBLY (TWO TYPES) ( <a href="#">SEE PAGE #7</a> ) |
| 31       | 1218084               | 1   | TOP LED ASSEMBLY ((3)-8800956)                                |
| 32       | 4220328.001           | 1   | LEFT DELIVERY DEFLECTOR ((2)-4215272 & (2)-4050180)           |
| 33       | 4220328               | 1   | RIGHT DELIVERY DEFLECTOR (2)-4215272 & (2)-4050180)           |
| 34       | 1218507               | 1   | DELIVERY BOX TOP ASSEMBLY(1218507.001 STRIP LED)              |
|          | 1219617 sn≥1380575    | 1   | ADA READY DELIVERY BOX ASSEMBLY (SEE PAGE#8)                  |
|          | 1219617.001sn≥1380575 | 1   | ADA DELIVERY BOX ASSEMBLY                                     |
| 35       | 1218651               | 1   | ADA DELIVERY BOX BOTTOM ASSY (SEE PAGE#6)                     |
|          | 1218653               | 1   | ADA READY DELIVERY BOX ASSEMBLY                               |
| 36       | 4219651.001           | 2   | TOP AND BOTTOM STAINLESS STEEL STRIPS                         |
| 37       | 4219651               | 2   | RIGHT & LEFT STAINLESS STEEL STRIPS                           |

**LIST OF PARTS NOT SHOWN**

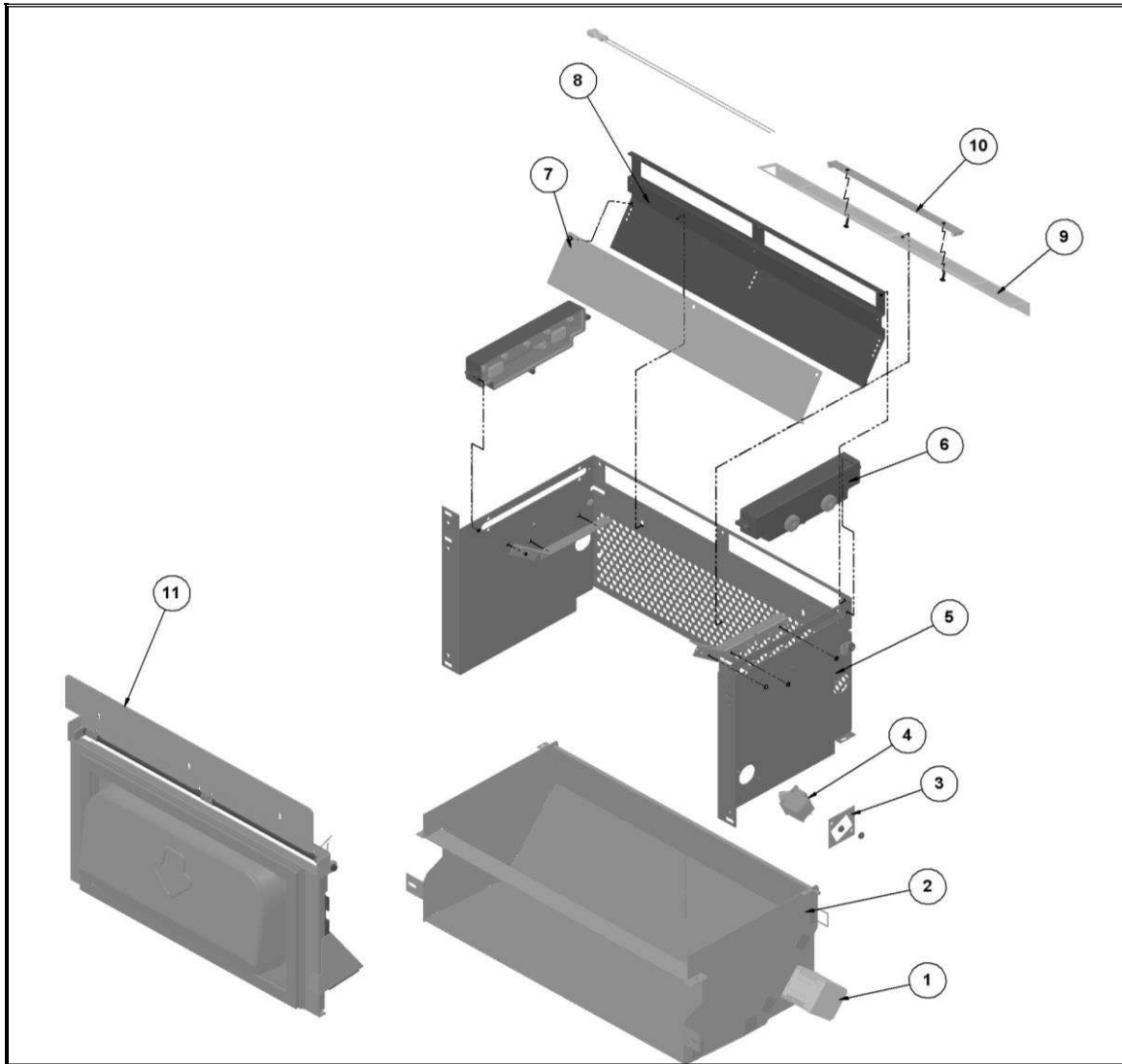
|    |             |    |                            |
|----|-------------|----|----------------------------|
| 38 | 7250135.003 | 2  | HOLE PLUG-BPF 3/4          |
| 39 | 8800956     | 34 | 8-32 HEX NUT W/ETW         |
| 40 | 7090002.713 | 3  | 3/4 CABLE CLAMP            |
| 41 | 8620828     | 1  | 4 PIN COVER                |
| 42 | 4218439     | 1  | HANDLE HOOK TRIM PLATE     |
| 43 | 4215119.001 | AR | FOAM TAPE                  |
| 44 | 4216028     | 1  | VF DISPLAY, RIGHT ANGLE    |
| 45 | 4202841.009 | 1  | READOUT WINDOW/BLUE        |
| 46 | 4216687     | 4  | TUBULAR SPACER             |
| 47 | 4216031     | 1  | SERVICE MODEL LABEL - GVC2 |
| 48 | 4209866     | 4  | 6-32 PLASTIC NUT           |
| 49 | 4211310.375 | 4  | BOARD STANDOFF             |
| 50 | 4217576     | 1  | SELECTOR PANEL DECAL       |
| 51 | 1215919.011 | 1  | INSTRUCTION INSERT         |
| 52 | 4050202.001 | 10 | 8-18 x 1/2 PHIL HWH TEK    |

AR – As required

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION<br>(PARTS NEEDED FOR<br>INSTALL) |
|----------|-------------|-----|----------------------------------------------|
| 53       | 8801322     | 10  | 8-18X1/2 PHIL PH-HILO                        |
| 54       | 4215947.002 | 1   | HEATER WIRE FOR MAIN DOOR                    |
| 55       | 4219530     | 1   | HEATER WIRE DELIVERY DOOR                    |
| 56       | 4216708     | 1   | I-VEND EXTENSION CABLE                       |
| 57       | 4214278     | 1   | DEX HARNESS                                  |
| 58       | 4215373     | 1   | DOOR SWITCH HARNESS                          |
| 59       | 4215719     | 1   | GVC2 DISPLAY CABLE                           |
| 60       | 4216099     | 1   | KEYPAD CABLE                                 |
| 61       | 4217620     | 1   | LED POWER HARNESS                            |

AR – As required

## DELIVERY BOX ASSEMBLY (SN < 1380575)

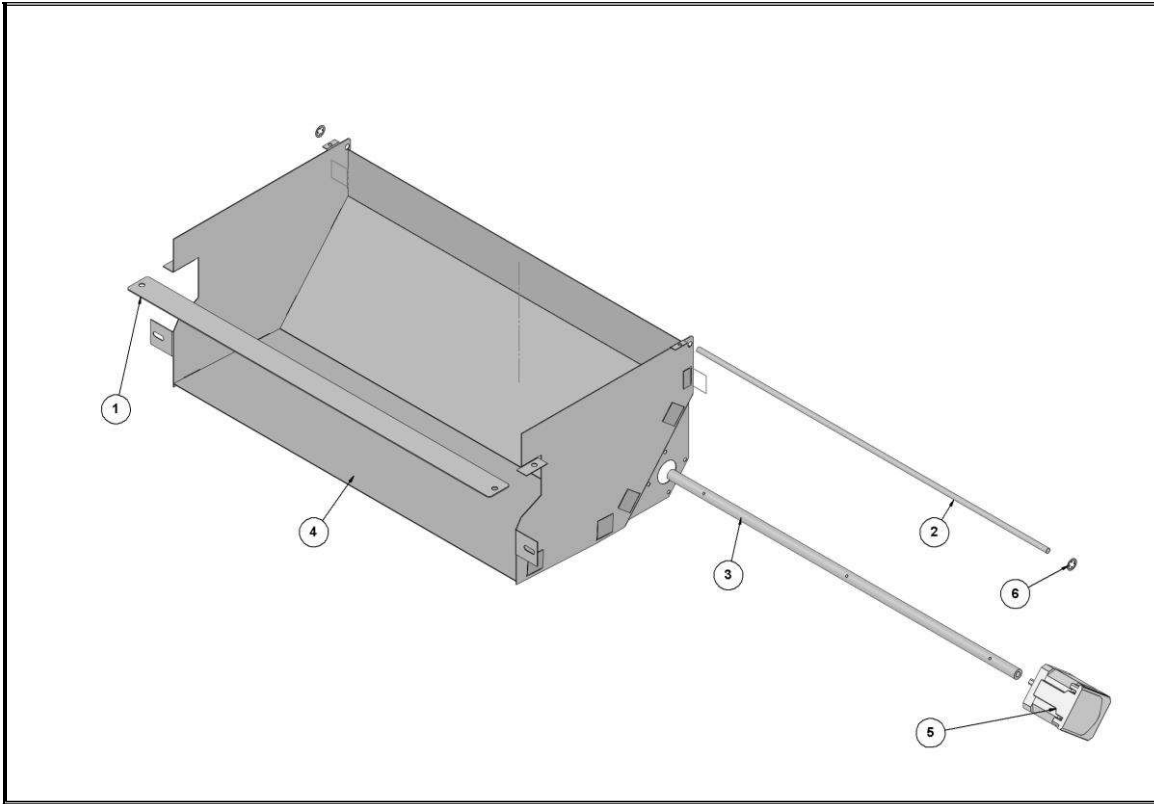


### DELIVERY BOX ASSEMBLY PARTS LIST

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                | (PARTS NEEDED FOR INSTALL)     |
|----------|-------------|-----|----------------------------|--------------------------------|
| 1        | 4220717     | 1   | STEPPER MOTOR              | ((2)- 4221184)                 |
| 2        | 1218653     | 1   | DELIVERY BOX BOTTOM        |                                |
| 3        | 4221737     | 1   | SWITCH MOUNTING BRACKET    |                                |
| 4        | 4212621     | 1   | SWITCH FOR ADA LIFT        |                                |
| 5        | 4220766     | 1   | DELIVERY BOX WRAPPER       |                                |
| 6        | 1217697     | 1   | I-VEND BOX ASSEMBLY        | ((4)- 8800029 & (4) – 4215208) |
| 7        | 4220324     | 1   | DELIVERY BOX DEFLECTOR     |                                |
| 8        | 4220323     | 1   | DELIVERY BOX HARNESS COVER |                                |
| 9        | 4220325     | 1   | DELIVERY BOX LED MOUNT     |                                |
| 10       | 4216544     | 1   | LED ENGINE ((2)- 4215561)  | (STRIP LED 4220902.001)        |
| 11       | 1218509     | 1   | DELIVERY DOOR ASSEMBLY     | ((3) HEX NUTS-8800956)         |

AR – As required

## ADA DELIVERY LIFT ASSEMBLY (SN < 1380575)



### (1216062.240) ADA DELIVERY LIFT INSTALL KIT PARTS

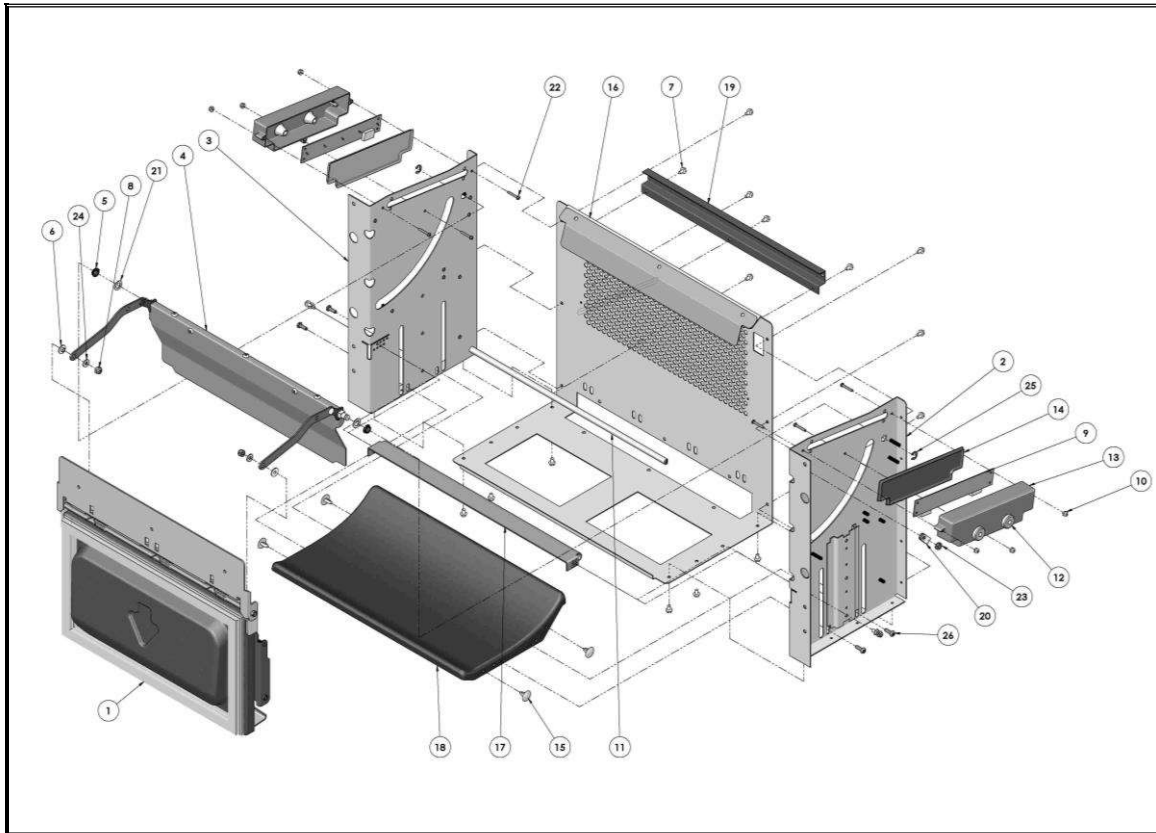
| ITEM NO. | PART NUMBER | QTY | DESCRIPTION         | (PARTS NEEDED FOR INSTALL) |
|----------|-------------|-----|---------------------|----------------------------|
| 1        | 4220773     | 1   | BELT TIE BRACKET    |                            |
| 2        | 4220775     | 1   | GUIDE ROLLER        |                            |
| 3        | 4220770     | 1   | ROLLER              |                            |
| 4        | 1218653     | 1   | DELIVERY BOX BOTTOM |                            |
| 5        | 4220717     | 1   | STEPPER MOTOR       |                            |
| 6        | 4221183     | 1   | 3/16 PUSH NUT       |                            |

#### PARTS NOT SHOWN BELOW

|    |             |   |                                   |  |
|----|-------------|---|-----------------------------------|--|
| 7  | 4220771     | 1 | LIFT BELT                         |  |
| 8  | 4220772     | 1 | WEIGHT PLATE                      |  |
| 9  | 4221227.002 | 1 | POWER SUPPLY                      |  |
| 10 | 4221748     | 1 | DELIVERY SWITCH HARNESS           |  |
| 11 | 4219726.002 | 1 | MOMENTARY PUSH BUTTON SWITCH-BLUE |  |
| 12 | 4220471     | 1 | HANDICAP LABEL                    |  |

AR – As required

## ADA DELIVERY BOX ASSEMBLY (SN ≥ 1380575)



(1219617 ADA READY WITHOUT LIFT MECHANISM)

(1219617.001 WITH LIFT MECHANISM)

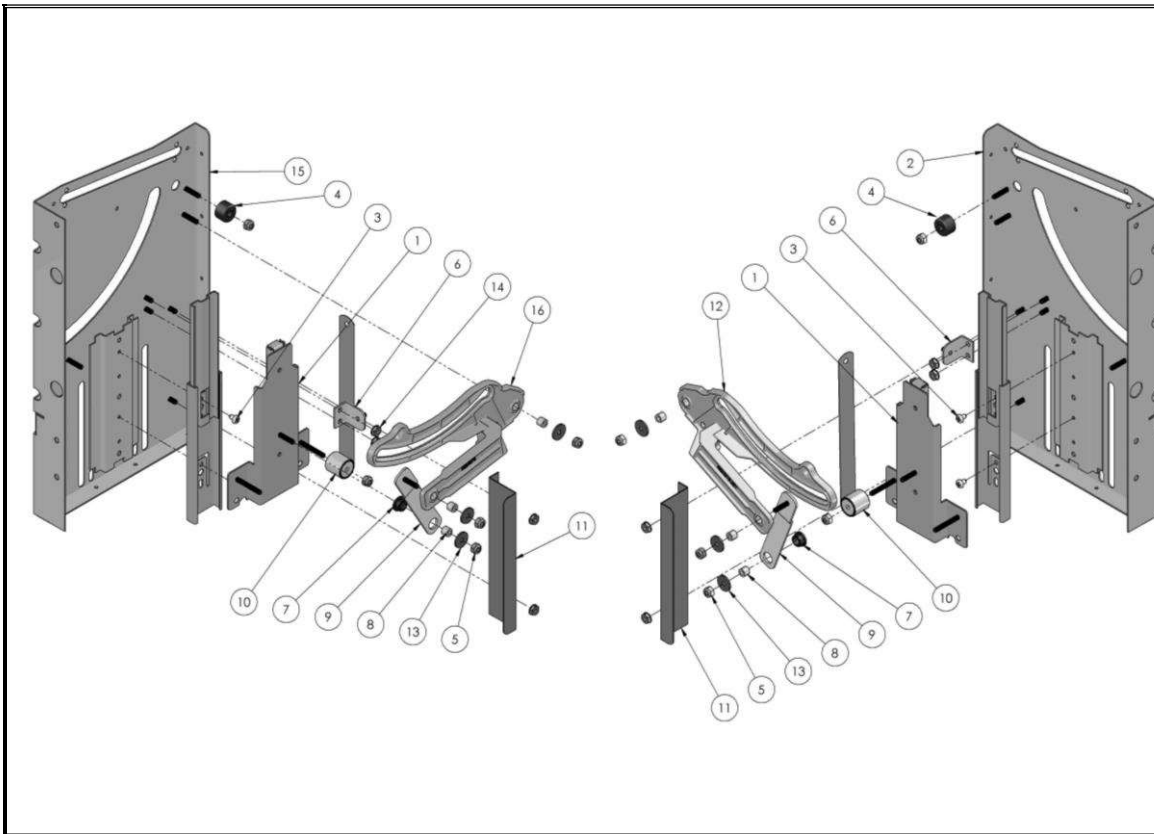
| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                     | (PARTS NEEDED FOR INSTALL) |
|----------|-------------|-----|---------------------------------|----------------------------|
| 1        | 1219618     | 1   | DELIVERY DOOR ASSY              |                            |
| 2        | 1219686     | 1   | DELIVERY LIFT SIDE              |                            |
| 3        | 1219686.001 | 1   | DELIVERY LIFT SIDE              |                            |
| 4        | 1219622     | 1   | BACK ANTI-CHEAT ASSY            |                            |
| 5        | 4025263.001 | 2   | SNAP-IN NYLON BEARING           |                            |
| 6        | 4030100.001 | 2   | SPACER BUSHING                  |                            |
| 7        | 4050420.001 | 19  | 8-18X3/8 PHIL PH TY-A/BLK       |                            |
| 8        | 4210384     | 2   | #8 HEX NYLOCK NUT               |                            |
| 9        | 4212464     | 1   | DELIVERY SENSOR                 |                            |
| 10       | 4215208     | 6   | #4-40 HEX NYLON INSERT LOCK NUT |                            |
| 11       | 4215365     | 1   | D-GASKET                        |                            |
| 12       | 4216201     | 4   | GROMMET                         |                            |
| 13       | 4217231     | 2   | I-VEND BOX                      |                            |
| 14       | 4217232     | 2   | I-VEND BOX COVER                |                            |
| 15       | 4223153     | 4   | ARROW CLIP (0.625 X .100)       |                            |
| 16       | 4224075     | 1   | DELIVERY WRAPPER BACK           |                            |
| 17       | 4224077     | 1   | DOOR OPENING ANTICHEAT          |                            |
| 18       | 4224080     | 1   | DELIVERY BOX FLOOR              |                            |
| 19       | 4224082     | 1   | IVEND HARNESS COVER             |                            |

AR – As required

|    |           |   |                         |
|----|-----------|---|-------------------------|
| 20 | 8324099.1 | 1 | 3/8 X 3/16 CLAMP        |
| 21 | 8324353   | 2 | 5/16 ID FLAT WASHER     |
| 22 | 8800029   | 6 | 4-40X3/4 PHIL PH MS     |
| 23 | 8800956   | 1 | 8-32 HEX NUT W/ETW      |
| 24 | 8801011   | 2 | #8 FLAT WASHER          |
| 25 | 8801080   | 2 | E-RING                  |
| 26 | 8800636   | 4 | 8-18 X 1/2 PH PHIL TY-B |

## DELIVERY LIFT MECHANISM SIDE ASSY

### 1219686 (L) & 1219686.001 (R)



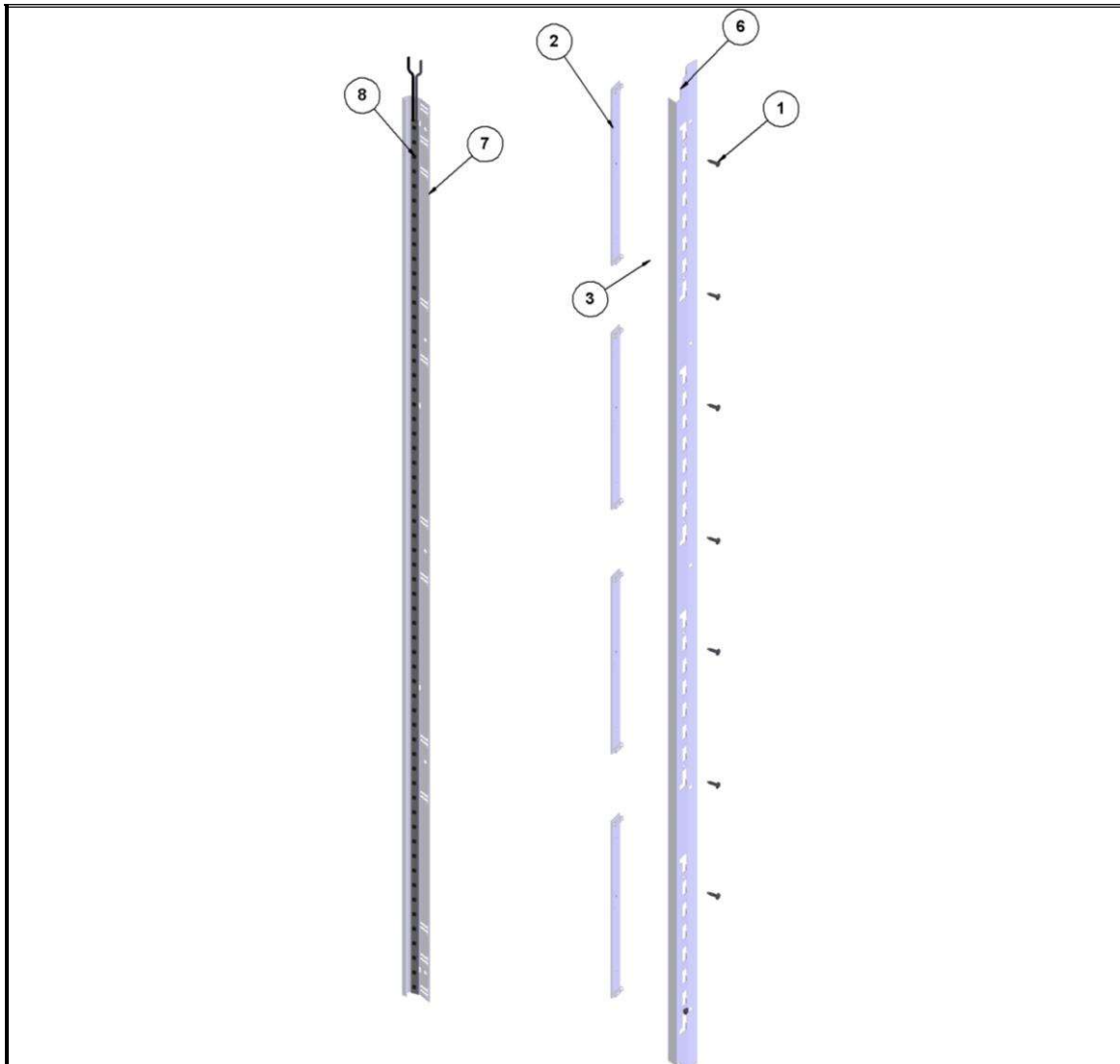
AR – As required

**(ADA MECHANICAL LIFT SIDE ASSY)**

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION (PARTS NEEDED FOR INSTALL) |
|----------|-------------|-----|----------------------------------------|
| 1        | 1219581     | 2   | SLIDE & FLOOR LIFT BRACKET WELD        |
| 2        | 1219621.001 | 1   | DELIVERY SIDE WELD (LH)                |
| 3        | 4050212     | 2   | 8-32X1/4 PHIL PH TYP 23 ZN             |
| 4        | 4208230     | 1   | BUMPER                                 |
| 5        | 4210384     | 5   | #8 HEX LOCK NUT                        |
| 6        | 4221640.001 | 1   | FLOOR SPRING HOLDER STAKE ASSY         |
| 7        | 4223161     | 1   | FLANGE BEARING 5/16                    |
| 8        | 4223585.250 | 3   | ID.166XOD.312X.250L SPACER             |
| 9        | 4223399.001 | 1   | LINK FLOOR LIFT STAKE ASSY             |
| 10       | 4223799.001 | 1   | CF SPRING & SPOOL ASSEMBLY             |
| 11       | 4223947     | 1   | CF SPRING COVER                        |
| 12       | 4224079.001 | 1   | PIVOT LINK (RH)                        |
| 13       | 4224192     | 3   | WASHER .625OD X .175ID X .062          |
| 14       | 8800956     | 4   | 8-32 HEX NUT W/ETW                     |
| 15       | 1219621     | 1   | DELIVERY SIDE WELD (RH)                |
| 16       | 4224079     | 1   | PIVOT LINK (LH)                        |

AR – As required

## LED SIDE ASSEMBLY (TWO TYPES: 12DC STRIP & 24VAC ENGINE)

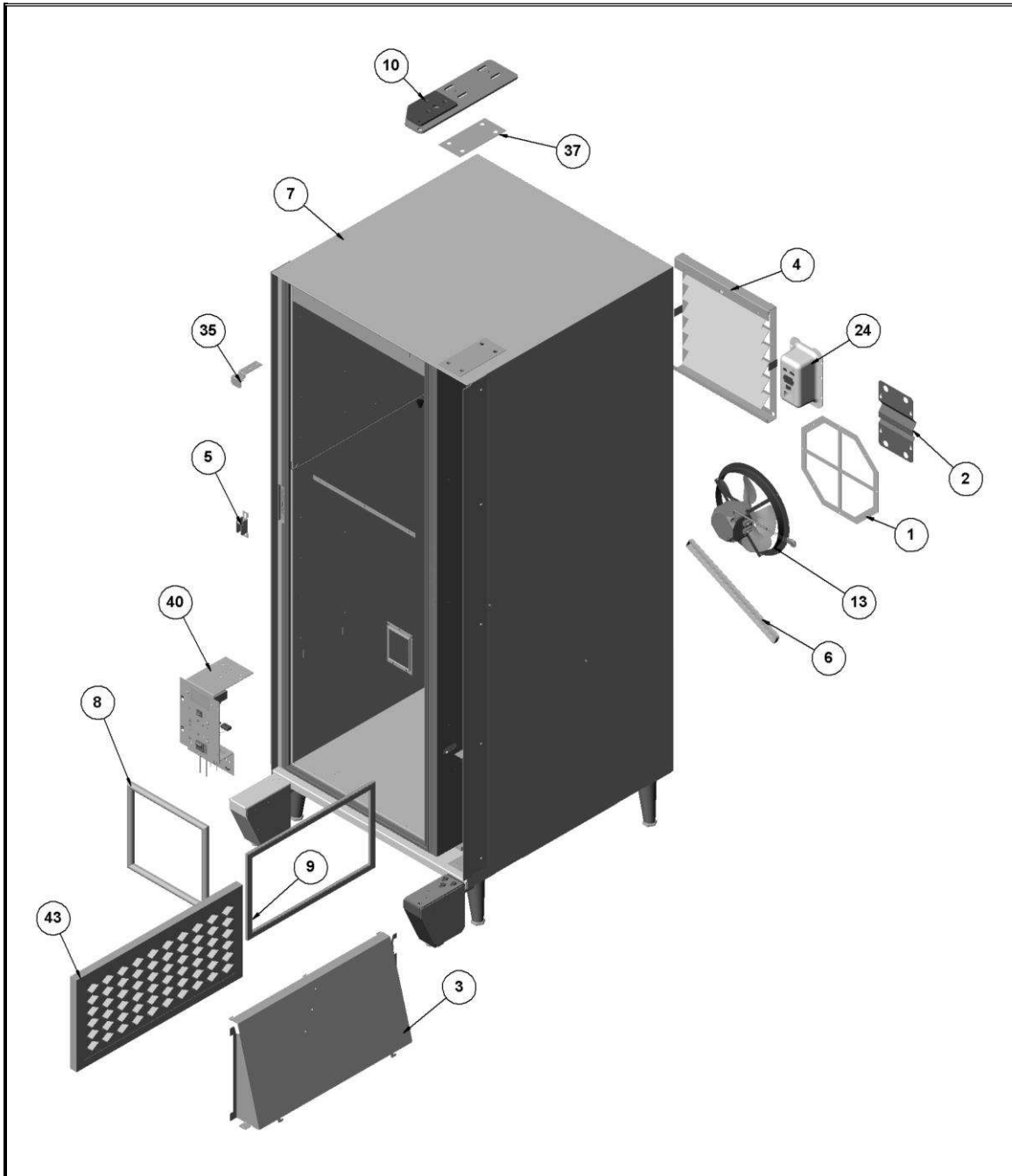


**(CHANGED FROM 24VAC ENGINES TO 12 DC STRIP LED'S ON SN 1347719)**

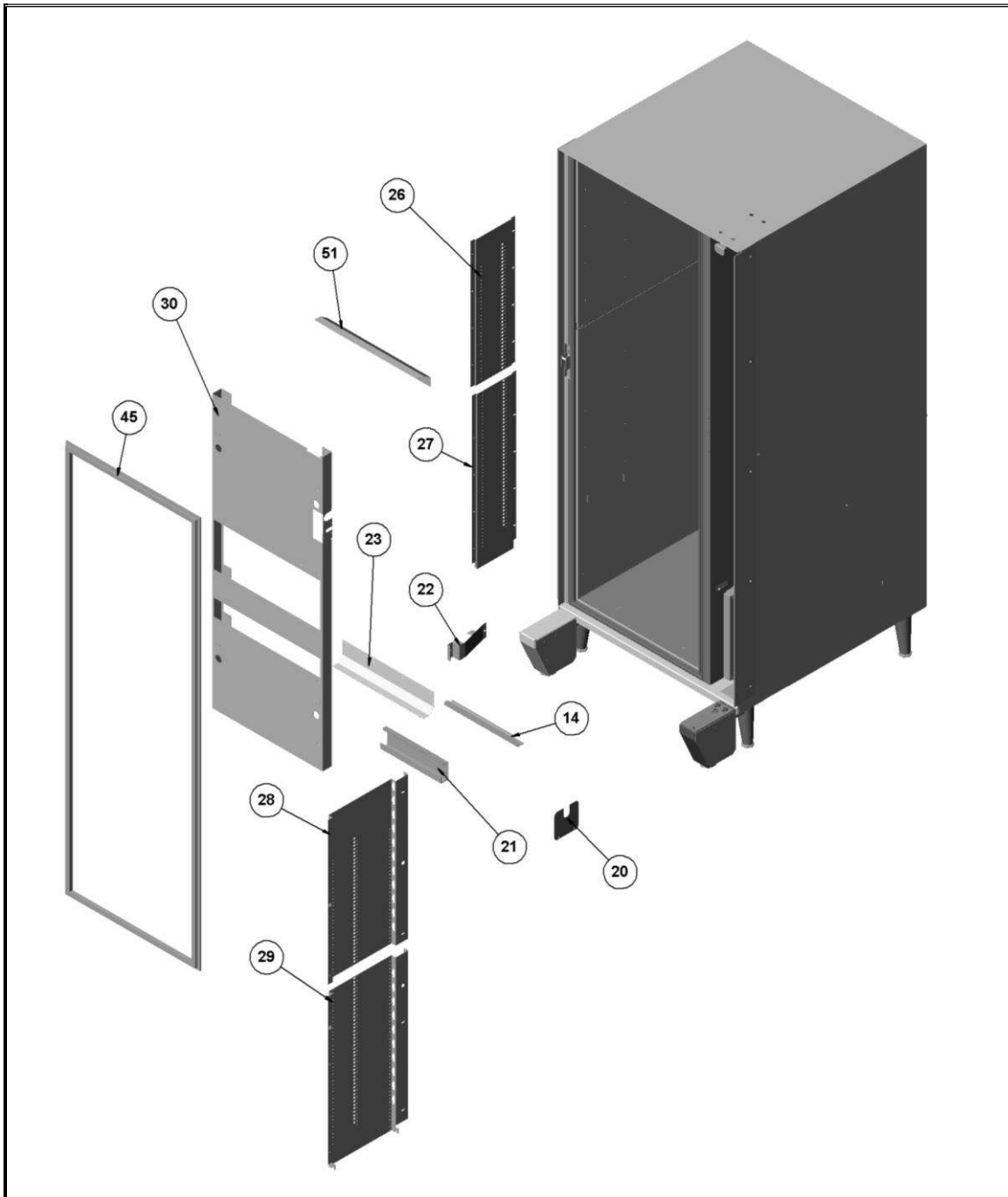
| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                              | (PARTS NEEDED FOR INSTALL) |
|----------|-------------|-----|------------------------------------------|----------------------------|
| 1        | 4215561.014 | 8   | SNAP RIVET BLACK 1/8                     |                            |
| 2        | 4216544     | 4   | LED LIGHT ENGINE (24 VAC)                |                            |
| 3        | 4216676     | 8   | NYLON SPACER                             |                            |
| 4        | 4216544     | 6   | 20 GA WIRE/BLACK-3.75"                   |                            |
| 5        | 4216691     | 4   | TAB WIRE ASSEMBLY                        |                            |
| 6        | 4216693.004 | 2   | LED ENGINE MOUNTING BRACKET (R & L SAME) |                            |
| 7        | 4220996     | 2   | LED STRIP MOUNTING BRACKET (R & L SAME)  |                            |
| 8L       | 4220902.005 | 1   | STRIP LED LEFT (12VDC)                   |                            |
| 8R       | 4220902.006 | 1   | STRIP LED RIGHT (12VDC)                  |                            |

AR – As required

## CABINET ASSEMBLY



AR – As required



### 3CABINET ASSEMBLY PARTS LIST

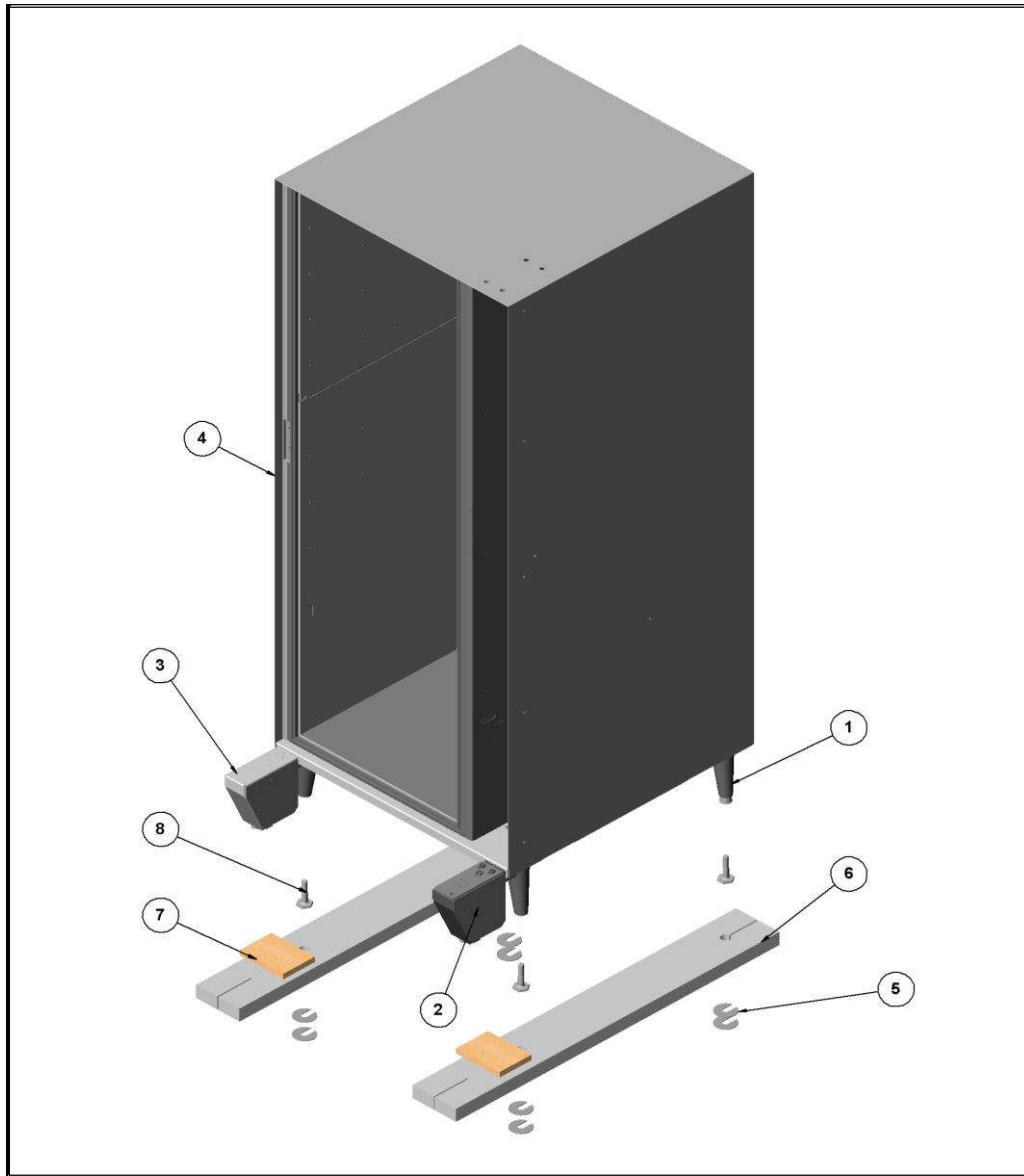
| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                      |
|----------|-------------|-----|----------------------------------|
| 1        | 1219173     | 1   | SCREEN WELD ASSEMBLY             |
| 2        | 4213448     | 1   | CONNECTION BOX COVER             |
| 3        | 4218102     | 1   | INTAKE HOOD FILTER RACK ASSEMBLY |
| 4        | 4215819     | 1   | EXHAUST LOUVER                   |

AR – As required

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                                             |
|----------|-------------|-----|---------------------------------------------------------|
| 5        | 1218000     | 1   | LATCH MOUNT ASSEMBLY                                    |
| 6        | 4222434     | 1   | CONDENSER FAN HARNESS COVER                             |
| 7        | 1217619     | 1   | CABINET FOAM ASSEMBLY                                   |
| 8        | 4219106     | 1   | REAR REFRIGERATION MODULE CABINET GASKET                |
| 9        | 4219106.001 | 1   | SIDE REFRIGERATION MODULE CABINET GASKET                |
| 10       | 1216660     | 1   | TOP HINGE ASSEMBLY ((4)- 8810013 & (4)- 8810015)        |
| 11       | 4050423.001 | 10  | 8-18 x 1/2 PHIL PH TY-A                                 |
| 12       | 4050423     | 25  | 8-18 x 1/2 PHIL PH TY-A/BLK                             |
| 13       | 1216861     | 1   | CONDENSER FAN ASSEMBLY ( <a href="#">SEE PAGE #17</a> ) |
| 14       | 4215061     | 1   | MODULE RETAINING BRACKET                                |
| 15       | 4213628     | 1   | EMI SUPPRESSOR - SPLIT FERRITE SHIELD BEAD              |
| 16       | 4214006     | 2   | HARNESS INSULATION BLOCK                                |
| 17       | 4214270     | 1   | BACK RAIL SUPPORT-LEFT                                  |
| 18       | 4214271     | 1   | BACK RAIL SUPPORT - RIGHT                               |
| 19       | 4215909     | 1   | OPEN P-CLAMP                                            |
| 20       | 4214768     | 1   | HARNESS OPENING COVER                                   |
| 21       | 4215060     | 1   | MODULE FRONT HOLD DOWN                                  |
| 22       | 4215279     | 1   | MODULE POSITIONING WEDGE                                |
| 23       | 4215799     | 1   | AIR BAFFLE BACK                                         |
| 24       | 4216393     | 1   | CONNECTION BOX                                          |
| 25       | 4218218     | 1   | REAR MODULE POSITIONING WEDGE                           |
| 26       | 4217115     | 1   | LEFT RAIL SUPPORT TOP                                   |
| 27       | 4217116     | 1   | LEFT RAIL SUPPORT BOTTOM                                |
| 28       | 4217917     | 1   | RT FRONT RAIL MOUNT (HCT1)                              |
| 29       | 4217918     | 1   | RT FRONT RAIL MOUNT (HCT1)                              |
| 30       | 4218080     | 1   | AIR DUCT                                                |
| 31       | 8361468     | 1   | SPRING-BAR RETURN                                       |
| 32       | 8800952     | 2   | 10-32 HEX NUT W/ETW                                     |
| 33       | 4217063     | 2   | HANDLE HOOK PLATE                                       |
| 34       | 4217120     | 4   | SIDE PANEL SHIM PLATE                                   |
| 35       | 4217698     | 1   | DOOR SWITCH ACTIVATOR                                   |
| 36       | 4211555     | AR  | BEVELED FOAM GASKET                                     |
| 37       | 4214306     | 3   | TOP HINGE SHIM                                          |
| 38       | 8810013     | 4   | 5/16-18x1 CARR. BOLT                                    |
| 39       | 8810015     | 8   | 5/16-18 FLANGE LK NUT                                   |
| 40       | 1217694.012 | 1   | POWER BOX ASSY ( <a href="#">SEE PAGE #18</a> )         |
| 41       | 4217633     | 1   | HINGE SIDE ANTI-CHEAT                                   |
| 42       | 4218523     | 1   | LATCH SIDE ANTI-CHEAT                                   |
| 43       | 4218114     | 1   | AIR FILTER (12 x 25 x 1)                                |
| 44       | 7250135.01  | 1   | HOLE PLUG, BP-1 1/4"                                    |
| 45       | 4218643     | 1   | MAGNETIC DOOR GASKET                                    |
| 46       | 4217298     | 1   | HEATED GLASS POWER HARNESS                              |
| 47       | 4212490.002 | 1   | RFI FILTER IEC SOCKET 10AMP                             |
| 48       | 4213784     | 1   | PUSH BUTTON WIRE TIE                                    |
| 49       | 4217293     | 1   | TEMP SENSOR HARNESS                                     |
| 50       | 4217294     | 1   | CABINET CONTROL HARNESS                                 |
| 51       | 4217124     | 1   | AIR DEFLECTOR                                           |
| 52       | 4214684     | 1   | TEMP SENSOR ASSY                                        |
| 53       | 4218519     | 1   | POWER HARNESS (FROM RFI TO POWER BOX)                   |
| 54       | 4218520     | 1   | HEATER WIRE JUNCTION CONN                               |
| 55       | 4217919     | 1   | MOTOR MATRIX/CABINET HARNESS                            |
| 56       | 4213759.007 | 1   | 14 AWG POWER CORD (NEEDS 4213628 ON IT)                 |

AR – As required

## CABINET SUB ASSEMBLY

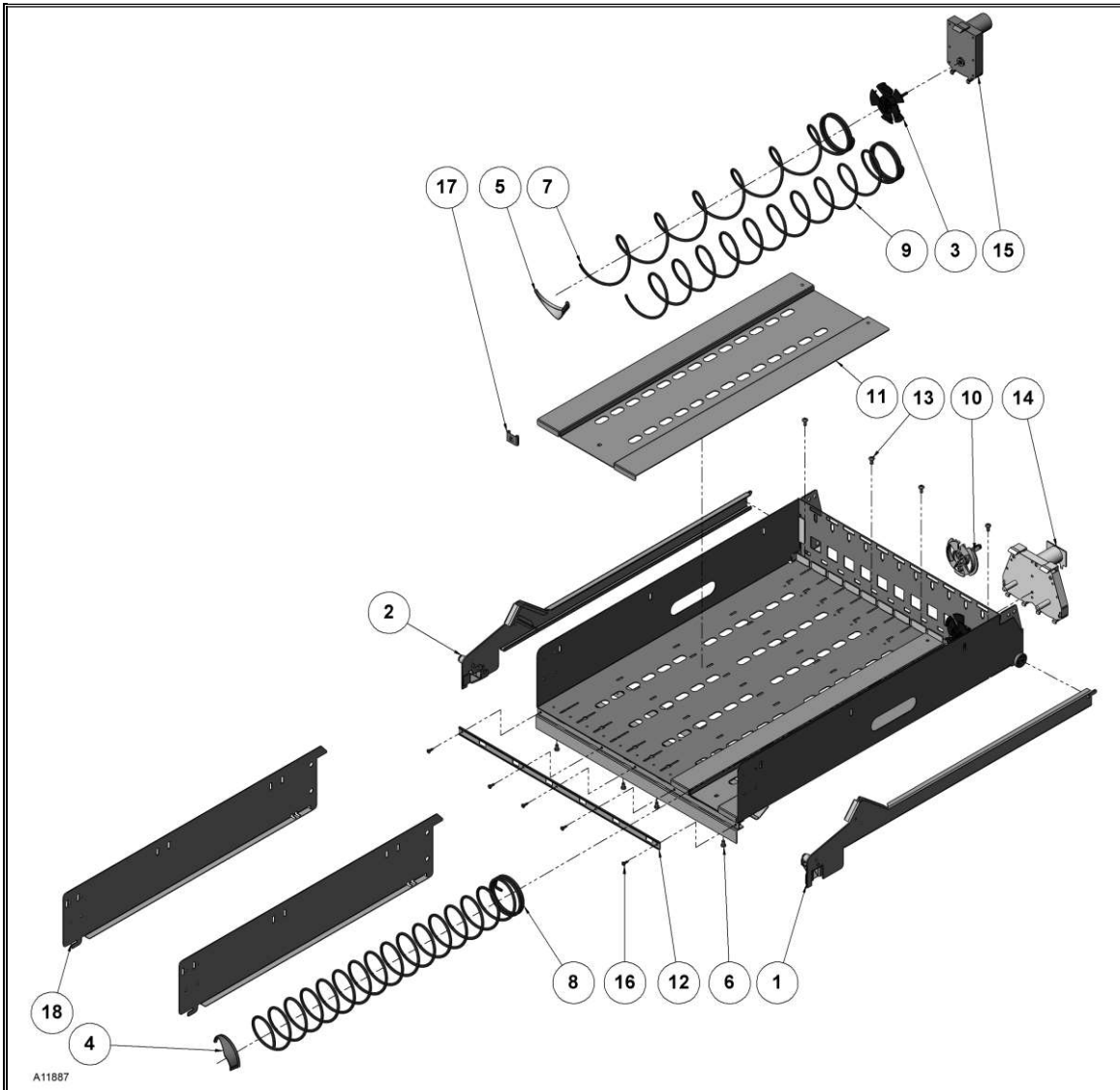


### CABINET SUB ASSEMBLY PARTS LIST

| ITEM NO. | PART NUMBER | QTY. | DESCRIPTION                  |
|----------|-------------|------|------------------------------|
| 1        | 1214704.001 | 4    | LEG ASSEMBLY                 |
| 2        | 1218308     | 1    | LEG EXTENSION ASSEMBLY       |
| 3        | 1218308.001 | 1    | LEG EXTENSION ASSEMBLY       |
| 4        | 1217619     | 1    | CABINET FOAM ASSEMBLY        |
| 5        | 4009927     | 8    | LEG LEVELER WASHER           |
| 6        | 4219003     | 2    | SKID BOARD                   |
| 7        | 4221473     | 2    | SHIPPING PLYWOOD LEG SUPPORT |
| 8        | 4219208     | 4    | LEG LEVELER                  |

AR – As required

## MZF TRAY ASSEMBLY



### (1217778) MZF TRAY ASSEMBLY PARTS LIST

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                         |
|----------|-------------|-----|-------------------------------------|
| 1        | 1215925     | 6   | RAIL ASSY LONG RIGHT                |
| 2        | 1215925.001 | 6   | RAIL ASSY LONG RIGHT                |
| 3        | 4209502     | AR  | AUGER COUPLING SPLINE               |
| 4        | 4025748     | AR  | PRODUCT EJECTORS-CCW-BLACK          |
| 5        | 4025748.002 | AR  | PRODUCT EJECTOR-CW-BLACK            |
| 6        | 4050423.001 | 24  | 8-18 x 1/2 PHIL PH TY-A             |
| 7        | 4200272.106 | AR  | AUGER - PRODUCT                     |
| 8        | 4200272.100 | AR  | AUGER - PRODUCT                     |
| 9        | 4200272.131 | AR  | AUGER - PRODUCT                     |
| 10       | 4216378     | 1   | SPIRAL ADAPTER SQUARE SHAFT SNAP-IN |
| 11       | 4217504     | 1   | DUAL HELIX RETAINER                 |

AR – As required

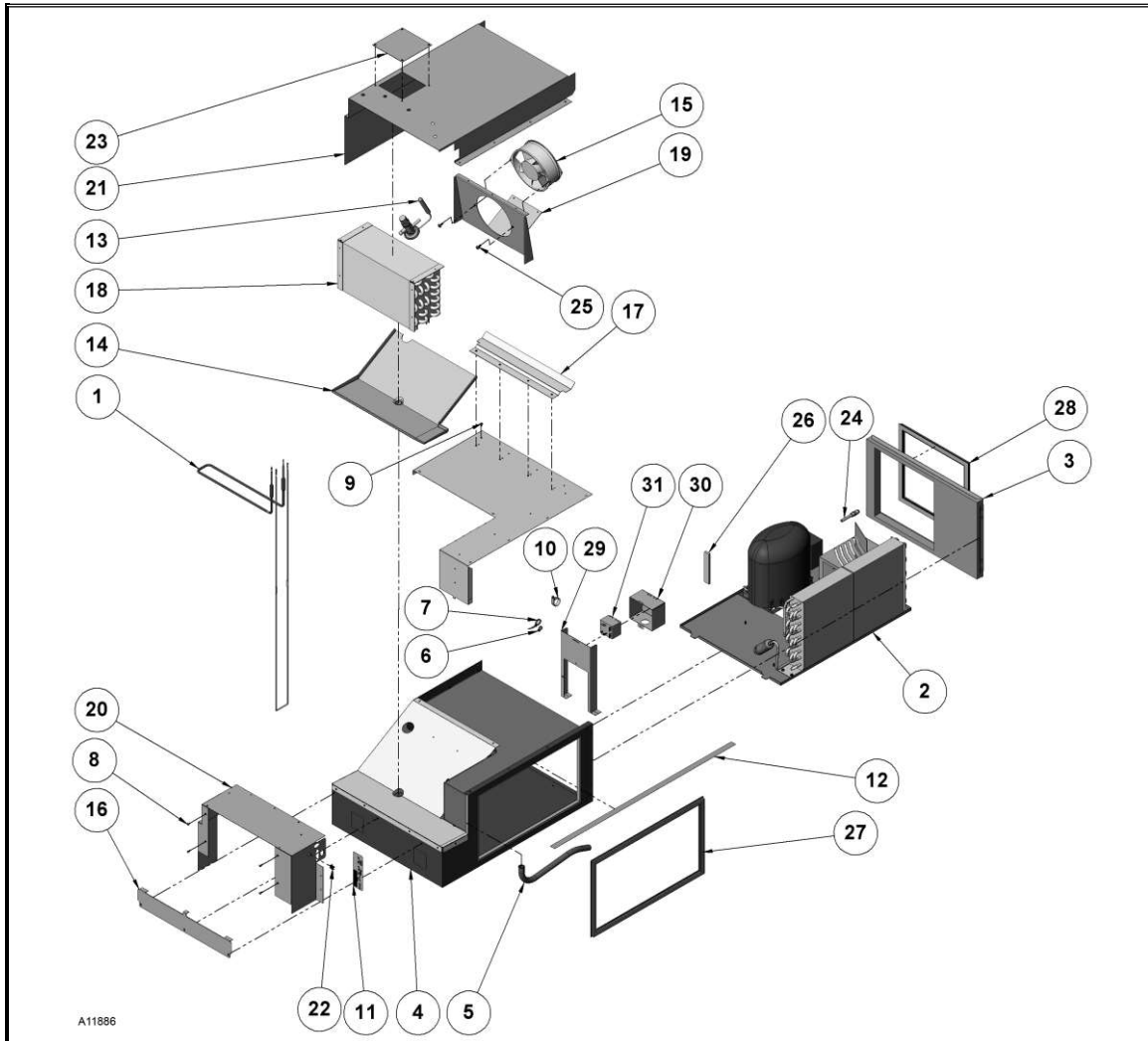
| ITEM NO. | PART NUMBER | QTY | DESCRIPTION               |
|----------|-------------|-----|---------------------------|
| 12       | 4217748     | 6   | LABEL HOLDER              |
| 13       | 8800638     | AR  | 10-16 x 3/8 PHL PH TYPE   |
| 14       | 4210392.002 | 4   | DUAL HELIX MOTOR          |
| 15       | 4212380     | 1   | 24 VDC MOTOR – SPLINE CCW |
| 16       | 4215561.019 | 30  | SNAP RIVET/BLACK 1/8      |
| 17       | 4217475.003 | AR  | PRICE SCROLL              |
| 18       | 4209261.001 | AR  | TRAY DIVIDER              |

**LIST OF PARTS NOT SHOWN**

|    |         |    |                                |
|----|---------|----|--------------------------------|
| 19 | 4060638 | AR | PLASTIC BAG- KEYS              |
| 20 | 4217483 | AR | SELECTION IDENTIFICATION SHEET |
| 21 | 4214343 | AR | TRAY HARNESS 3W                |
| 22 | 4221297 | AR | 24 VDC MOTOR-SPLINE CW         |

AR – As required

## REFRIGERATION MODULE ASSEMBLY



### (1217671) REFRIGERATION MODULE ASSEMBLY PARTS LIST

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                                |
|----------|-------------|-----|--------------------------------------------|
| 1        | 1217673     | 1   | EVAPORATOR DEFROST HEATER / DRAIN TUBE HTR |
| 2        | 1217702     | 1   | REFER BASE ASSEMBLY                        |
| 3        | 1218016     | 1   | REFER BACK COVER ASSY                      |
| 4        | 1218108     | 1   | MODULE-FOAMED                              |
| 5        | 4025410.5   | AR  | MAYON TUBING GRAY                          |
| 6        | 4033704     | 5   | CABLE TIE 5.6                              |
| 7        | 4033712     | 4   | CABLE TIE 7 3/8                            |
| 8        | 4050180     | 18  | 8-18 x 1/2 PHIL PH                         |
| 9        | 4050420     | 20  | 8-18 x 1/4 PHIL HWH TY                     |
| 10       | 4060134     | 1   | PLASTIC WIRE CLAMP 1"                      |
| 11       | 4205507.33  | 1   | REFER LABEL                                |
| 12       | 4208565     | AR  | 3/4" DOUBLE FACED TAPE                     |
| 13       | 4211911     | 1   | EXPANSION VALVE                            |
| 14       | 4214818     | 1   | EVAPORATOR DRAIN PAN                       |
| 15       | 4214996     | 1   | FAN/MOTOR                                  |

AR – As required

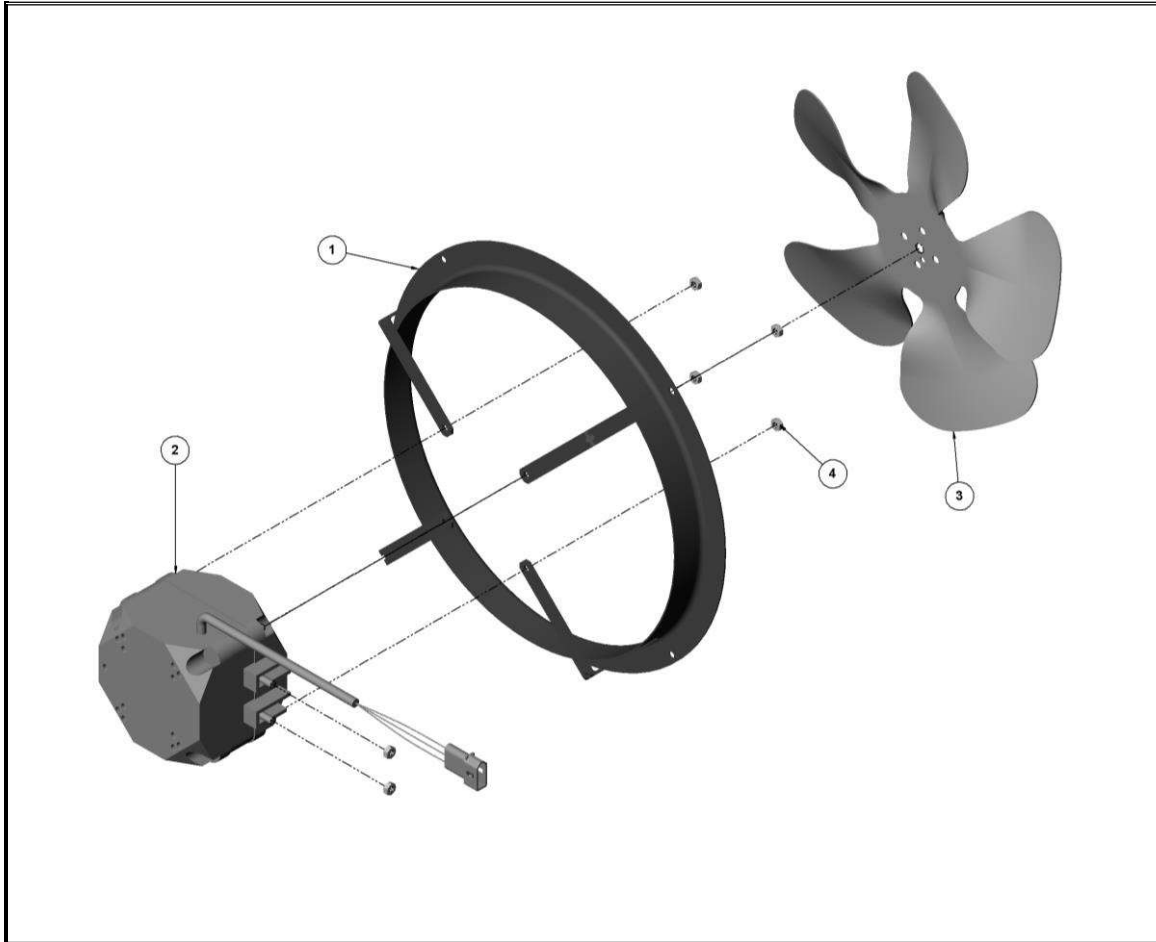
|    |             |    |                                                |
|----|-------------|----|------------------------------------------------|
| 16 | 4215113     | 1  | EVAP DRAIN PAN HOLDER                          |
| 17 | 4215798     | 1  | AIR BAFFLE FRONT                               |
| 18 | 4217081     | 1  | EVAPORATOR                                     |
| 19 | 4217300     | 1  | FAN MOUNT                                      |
| 20 | 4217301     | 1  | EVAPORATOR MOUNT                               |
| 21 | 4217302     | 1  | EVAPORATOR AIR DUCT                            |
| 22 | 4217545     | 1  | 1/8" DIAMETER STRAIN RELIEF                    |
| 23 | 4218442     | 1  | COVER EXPANSION VALVE                          |
| 24 | 4218564     | 1  | SCHRADER VALVE                                 |
| 25 | 8800833     | 2  | 10-24 x 1/2 PHIL TH W/ETW                      |
| 26 | 4202255     | AR | GASKET 1/4 x3/4 W/ADHESIVE                     |
| 27 | 4218654.001 | 1  | REFER MODULE GASKET (PRE-AUGUST 2010 MACHINES) |
| 28 | 4218654     | 1  | REFER MODULE GASKET (PRE-AUGUST 2010 MACHINES) |
| 29 | 4218854     | 1  | RELAY ENCLOSURE                                |
| 30 | 4218855     | 1  | RELAY COVER MOUNT                              |
| 31 | 4217517     | 1  | RELAY                                          |

**LIST OF PARTS NOT SHOWN**

|    |             |    |                                         |
|----|-------------|----|-----------------------------------------|
| 32 | R.3994      | AR | SEAL-MASTIC PERMAGUM                    |
| 33 | 4206366.005 | 1  | INSUL TUBING                            |
| 34 | 4212649.002 | 1  | ALUMINUM TAPE                           |
| 35 | 4213044     | 1  | SIGHT GLASS REFER                       |
| 36 | 4214684     | 1  | TEMP SENSOR ASSY                        |
| 37 | 4215209     | 1  | JUMPER WIRES                            |
| 38 | 4218501     | 1  | REFER HARNESS (COND. FAN CONNECTION)    |
|    | 4222641     | 1  | REFER HARNESS (NO COND. FAN CONNECTION) |
| 39 | 4214683     | 1  | U – CLIP                                |
| 40 | 7332492     | 1  | DECAL WARNING WARRANTY                  |
| 41 | 4217518     | 1  | START CAPACITOR                         |
| 42 | 4217519     | 1  | THERMAL OVERLOAD                        |
| 43 | 4223932     | 1  | RUN CAPACITOR                           |

AR – As required

## CONDENSER FAN ASSEMBLY



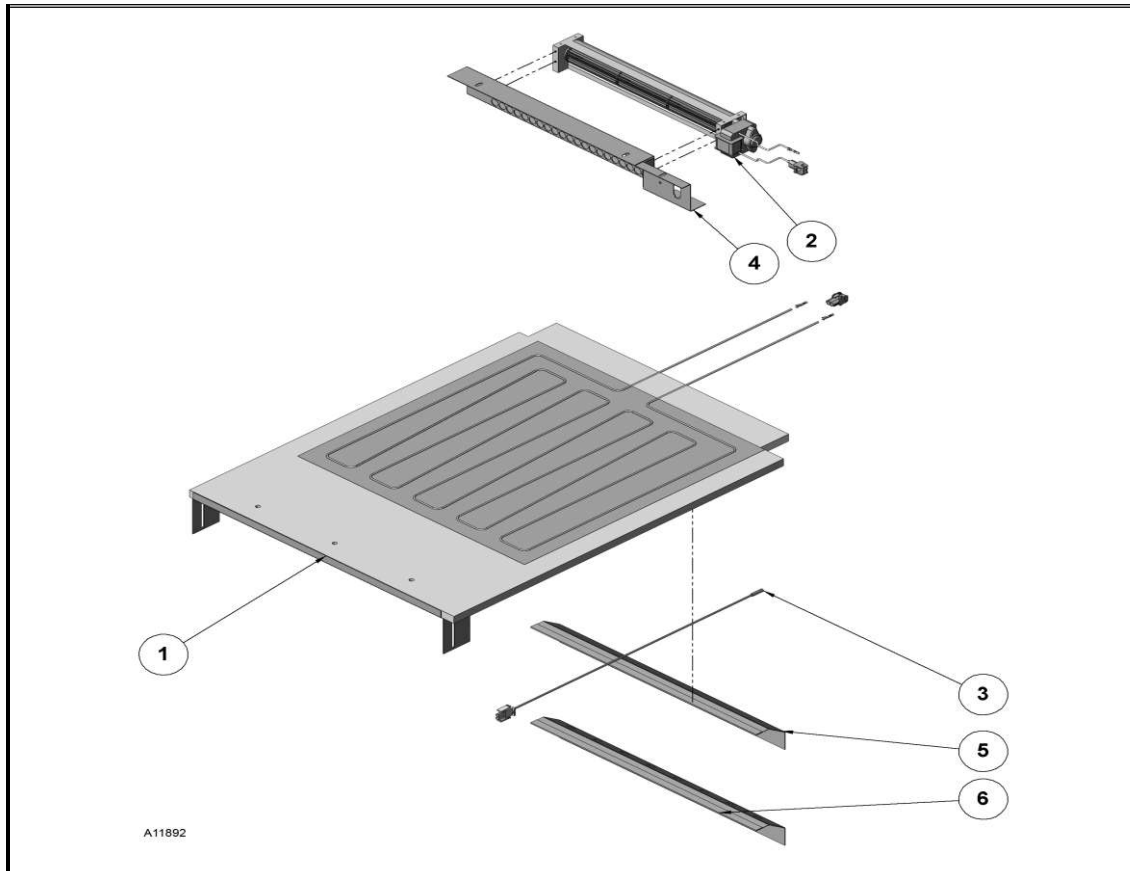
### (1216861.XXX) ASSEMBLY PARTS LIST

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION           |
|----------|-------------|-----|-----------------------|
| 1        | 4214778     | 1   | VENTURI RING          |
| 2        | 4214798     | 1   | MOTOR (STANDARD EFF.) |
| 3        | 4222731     | 1   | FAN BLADE             |
| 4        | 4215271     | 6   | M4 HEX LOCK NUT       |

| ASSEMBLY #  | VAC | MOTOR (ITEM # 2) | NOTES          |
|-------------|-----|------------------|----------------|
| 1216861     | 110 | 4214798          | STANDARD EFF.  |
| 1216861.001 | 230 | 4214798.001      | STANDARD EFF.  |
| 1216861.002 | 110 | 4221296.002      | HIGH EFF.      |
| 1216861.003 | 230 | 4221296.003      | HIGH EFF.      |
| 1216861.004 | 110 | 4221296.006      | HIGH EFF. ROS* |
| 1216861.005 | 220 | 4221296.007      | HIGH EFF. ROS* |

AR – As required

## MZF INSTALL ASSEMBLY KIT



### (INSTALL KIT P/N 1216062.181 (115V) PARTS LIST

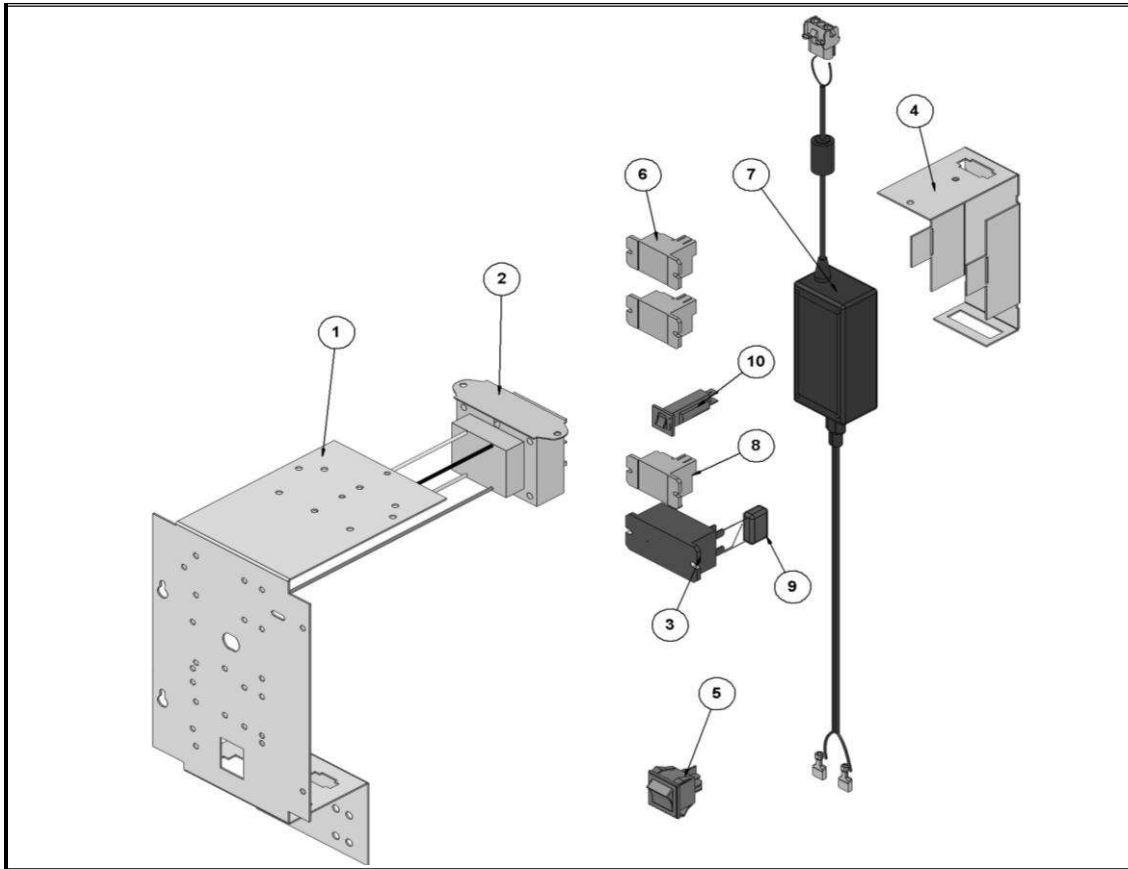
| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                                                           |
|----------|-------------|-----|-----------------------------------------------------------------------|
| 1        | 1217723     | 1   | INSULATION BARRIER                                                    |
| 2        | 4214257     | 1   | CROSS FLOW BLOWER                                                     |
| 3        | 4214684     | 1   | TEMP SENSOR ASSY                                                      |
| 4        | 4216175     | 1   | UPPER BLOWER MOUNT                                                    |
| 5        | 4217124     | 1   | AIR DEFLECTOR                                                         |
| 6        | 4217124.001 | 1   | AIR DEFLECTOR (GOES BETWEEN 4 <sup>TH</sup> AND 5 <sup>TH</sup> TRAY) |

### LIST OF PARTS NOT SHOWN

|    |             |    |                                 |
|----|-------------|----|---------------------------------|
| 7  | 4217521     | 1  | UPPER BLOWER & HEATER HARNESS   |
| 8  | 4217526     | 1  | COLD/FROZEN FOOD IDENTIFICATION |
| 9  | 4217554     | 1  | DECAL MZF DIVIDER               |
| 10 | 4217269     | 1  | TRAY SUPPORT SHIM PLATE         |
| 11 | 4217271     | 1  | TRAY GAP CURTAIN                |
| 12 | 4218485     | 2  | MZF SIDE PANEL DECAL            |
| 13 | 4201942     | 5  | 6-20X3/16 PHL SCREWS            |
| 14 | R.3994      | 3  | PERMAGUM                        |
| 15 | 4050420.001 | 14 | 8/18x1/4 PHIL SCREW             |

AR – As required

## POWER PANEL ASSEMBLY



### (1217694.012) POWER PANEL PARTS LIST

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION                                   |
|----------|-------------|-----|-----------------------------------------------|
| 1        | 4218777     | 1   | POWER BOX SHEET METAL                         |
| 2        | 4206570.000 | 1   | TRANSFORMER                                   |
| 3        | 4206643     | 1   | RELAY #1- (COMPRESSOR RELAY)                  |
| 4        | 4221934     | 1   | LED POWER SUPPLY MOUNTING BRACKET             |
| 5        | 4213627     | 1   | POWER SWITCH                                  |
| 6        | 4216013     | 2   | RELAY #2 & #4 (DOOR INTERLOCK & TOP ZONE HTR) |
| 7        | 4219620     | 1   | LED POWER SUPPLY 12VDC                        |
| 8        | 4216690     | 1   | RELAY #3 (DEFROST HTR / EVAP FAN)             |
| 9        | 1216357     | 1   | ARC SUPPRESSOR SNUBBER                        |
| 10       | 4203467.003 | 1   | 3 AMP CIRCUIT BREAKER                         |

### LIST OF PARTS NOT SHOWN

|    |             |   |                                    |
|----|-------------|---|------------------------------------|
| 11 | 4217295     | 1 | POWER PANEL SECONDARY HARNESS      |
| 12 | 4217516     | 1 | POWER PANEL PRIMARY HARNESS        |
| 13 | 4221227.001 | 1 | ADA LIFT POWER SUPPLY MAINS JUMPER |
| 14 | 422072      | 1 | LED POWER SUPPLY MAINS JUMPER      |
| 15 | 4222642     | 1 | CONDENSER FAN HARNESS              |

AR – As required





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