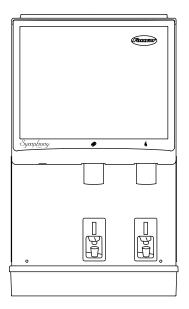
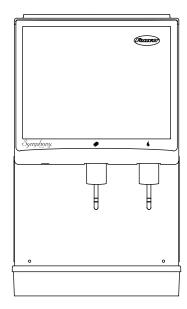


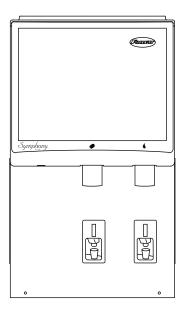
# Symphony Plus<sup>™</sup> 25 and 50 Series Ice and Water Dispensers 25Cl414A/W, 25Hl414A, 50Cl414A/W,

# Installation Guide

Please visit https://www.follettice.com/technicaldocuments for the Operation and Service manual for your unit.







## **Welcome to Follett**

Follett equipment enjoys a well-deserved reputation for excellent performance, long-term reliability and outstanding after-the-sale support. To ensure that this equipment delivers that same degree of service, review this guide carefully before you begin your installation.

Should you have need technical help, please call our Technical Service group at (877) 612-5086 or (610) 252-7301.

Please have your model number, serial number and complete and detailed explanation of the problem when contacting Technical Service.

# **Getting Started**

After uncrating and removing all packing material. Inspect the equipment for concealed shipping damage. All freight is to be inspected upon delivery. If visible signs of damage exist, please refuse delivery or sign your delivery receipt "damaged." Follett Customer Service must be notified within 48 hours. Wherever possible, please include detailed photos of the damage with the original packaging so that we may start the freight claim process.



WARNING! Risk of fire or explosion. Flammable refrigerant used. Follow handling instruction carefully. To be repaired only by trained service Personnel.



WARNING! Do not puncture Refrigerant Tubing. Do not use this product with flammable gases or flammable solvents.



WARNING! Do not store flammable gases, flammable liquids or flammable solids in these units. Do not use FLAME to check for gas leak.



WARNING! Do not under any circumstances try to modify or repair valves, regulator, connectors, controls or any other appliance. Doing so creates the risk of a gas leak.



WARNING! Keep ventilaton openings clear of obstruction.



WARNING! Do not damage the refrigerant circuit.

WARNING! Connect to potable water supply only.

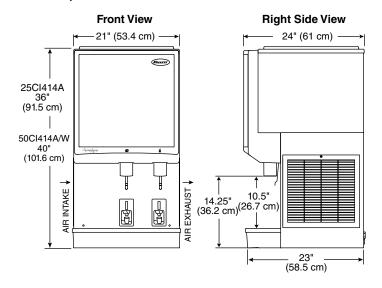
# **WARNING!**

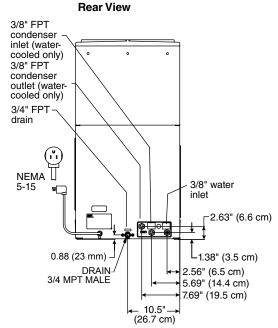
- Read this manual thoroughly before operating, installing or performing maintenance on the equipment. Failure to follow instructions in this manual can cause property damage, injury or death.
- The ice machine contains R290 (propane) refrigerant. R290 (propane) is flammable in concentrations of air between approximately 2.1% and 9.5% by volume. R290 (propane) may burn if exposed to a heat source above 470 °C.
- When servicing this equipment, be sure to lock the circuit breaker, and display an in-service notice.
- This equipment contains high-voltage electricity and refrigerant charge. Installation and repairs are to be performed by properly trained technicians aware of the dangers of dealing with high voltage electricity and refrigerant under pressure. The technician must also be certified in proper refrigerant handling and servicing procedures. All lockout and tag out procedures must be followed when working on this equipment.
- Repair on R290 systems must always be done in a well-ventilated area.
- Because R290 is highly flammable, a combustible gas leak detector is required when servicing R290 systems.
- Only use parts recommended or provided by the manufacturer.
- Routine adjustments and maintenance procedures outlined in this manual are not covered by the warranty.
- This equipment is intended for indoor use only. Do not install or operate this equipment in outdoor areas.
- We reserve the right to make product improvements at any time. Specifications and design are subject to change without notice.
- Do not tilt unit further than 30° off vertical during uncrating or installation.
- This appliance is not suitable for installation in an area where a water jet could be used.
- This appliance must not be cleaned by a water jet.
- User maintence should not be done by children.
- Follett recommends a Follett water filter system be installed in the ice machine inlet water line (standard capacity, high capacity, carbonless high capacity).
- Do not block air intake or exhaust.
- This appliance should be permanently connected by a qualified person in accordance with application codes.
- A qualified person shall provide a readily accessible disconnect device incorporated into the fixed wiring.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- This appliance can be used by children aged 8 years and above and persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children should be supervised to ensure that they do not play with the appliance.
- This appliance is designed for commercial use.
- WARNING! To avoid a hazard due to instability of the appliance, it must be fixed in accordance with the instructions.
- Warranty does not cover exterior or outside installations.
- To reduce risk of shock, disconnect power before servicing.
- Connect to potable water supply only.
- Ice is slippery. Maintain counters and floors around dispenser in a clean and ice-free condition.
- Ice is food. Follow recommended cleaning instructions to maintain cleanliness of delivered ice.



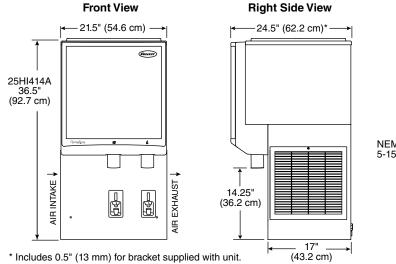
# **Specifications**

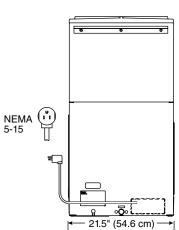
#### Countertop





#### Wall mount





**Rear View** 

#### **Electrical**

- 115 V, 60 Hz, 1 phase, 11.0A
- Connect to a 15A dedicated circuit.
- Furnished with 7 ft (2 m) power cord with a 90° NEMA hospital grade 5-15 plug.

## **Ambient**

Air temp*	100 F/38 C Max.	50 F/10 C Min. (Best performance below 80 F (27 C)
Water temp <sup>†</sup>	90 F/32 C Max.	45 F/7 C Min. (Best performance below 70 F (21 C)
Water pressure (psi/bar)	70/5 Max.	10/0.7 Min.

<sup>\*</sup> Ambient air temperature is measured at the air-cooled condenser coil inlet.

# **Plumbing**

	Connections 25/50Cl414W	Rough-ins 25HI414A
Dispenser drain	3/4" MPT	Air-cooled 3/4" FPT
Water inlet	3/8" FPT	3/8" FPT
Condenser inlet	Water-cooled 3/8" FPT	N/A
Condenser outlet	Water-cooled 3/8" FPT	N/A

**Note:** Water shut-off recommended within 10 ft. (3m) of dispenser. Drain to be hard-piped and insulated. Maintain at least 1/4" per foot (20 mm per 1 m) run of slope.

# **Ventilation clearances**

	Air-cooled	Water-cooled
Required for ventilation	3" (7.7 cm) right, left, rear 4" (10.2 cm) top	N/A
Suggested for service	12" (30.5 cm) top, 6" (15.3 cm ) left side	12" (30.5 cm) top

Note: Do not block left side air intake or right side air exhaust.

#### Dry weight

25/50Cl414A/W (countertop): 215 lbs. (98 kg)

25HI414A/W (wall mount): 230 lbs. (105 kg)

# Water-Cooled ice machine refrigeration pressure

Discharge pressure/suction pressure

Condenser Water Temperature F/C

e F/C	F/C	50/10	70/21	90/32	
nlet Water Temperature	50/10	200/22	200/24	207/25	psi
ater Ten	70/21	200/22	200/24	207/25	psi
Inlet W	90/32	200/22	200/24	207/25	psi

<sup>&</sup>lt;sup>†</sup> Ambient water temperature is measured in the ice machine float reservoir.

# **Compressor data**

## Compressor current draw

## Air-cooled

Ambient air temp.	60 F/15.6 C	70 F/21.1 C	80 F/26.7 C	90 F/32.2 C
Comp Amperage	5.4A	5.6A	6.0A	6.1A
High side pressure (psi)	140	150	174	206
Low side pressure (psi)	15	17	21	26

Locked rotor amps

48A

Gearmotor data	Split-Phase	PSC (permanent split capacitor)
Gearmotor current	1.8A-1.9A (nominal)	0.8A-0.9A (nominal)
Locked rotor amps	14A	7A-14A (temperature dependent)

# **Refrigeration system**

**Important:** All service on refrigeration system must be performed in accordance with all federal, state and local laws that pertain to the use of refrigerants. It is the responsibility of the technician to ensure that these requirements are met.

Model	Charge	Refrigerant type
25/50Cl414A, 25Hl414A (air-cooled)	3.49 oz (99 g)	R290
25/50Cl414W (water-cooled)	1.83 oz (52 g)	R290



## Installation

#### Before you begin

- All dispensers must be installed level in both directions to ensure proper operation.
- Provide proper ventilation clearances.
- Countertop units provide the option of taking utilities out bottom or back of dispenser (on wall mount units and countertop units with legs, utilities exit from back).
- Wall mount model utilities exit through back of dispenser only.
- Directions for each installation follow.



# **WARNING!**

- DO NOT LIFT UNIT AT THESE POINTS. Panels will not support weight of unit
- Failure to follow warning may result in equipment damage or personal injury

# Installing countertop dispensers with rear exiting utilities (no legs)

- 1. Position dispenser in desired location.
- Mark dispenser outline on counter and remove dispenser.
- 3. Drill four 7/16" holes in counter to anchor dispenser to counter (Fig. 1).
- 4. Apply a thick bead approximately 1/4" (7 mm) diameter of NSF listed silicone sealant (Dow Corning® RTV-732 or equivalent) 1/4" (7 mm) inside marked outline of dispenser.
- **5.** Reposition dispenser on counter and secure to counter with four 3/8"-16NC bolts.
- Smooth excess sealant around outside of dispenser.
- 7. Make utility connections (Fig. 2).

# **A** CAUTION!

- Do not connect water-cooled condenser outlet line to the dispenser drain line.
- 8. Turn on water supply and check for leaks.
- **9.** Clean dispenser and ice machine before putting into service.
- **10.** Turn power on and allow ice machine to produce ice.

Fig. 1 Countertop anchoring locations

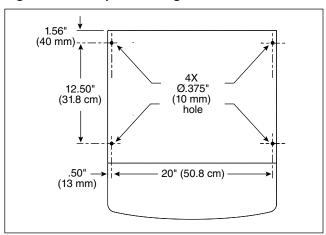
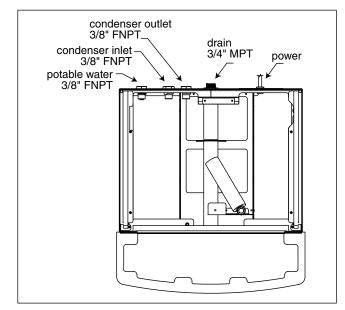


Fig. 2 Utility connections as viewed from top for countertop back access





# Installing countertop dispensers with bottom exiting utilities

# **WARNING!**

- A sturdy work surface capable of supporting the entire dispenser must be used.
- The work surface must be large enough to accommodate height of dispenser.
- Failure to provide proper support may result in personal injury.
- 1. Position dispenser with dispense chutes facing upward on sturdy work surface (Fig. 3).
- 2. Move drain fitting from back of dispenser and mount (Fig. 4.1).
- **3.** Cut drain tube to length and attach to barbed connection (Fig. 4.2).
- **4.** Move inlet water fitting from back of dispenser and mount **(Fig. 4.3)**.
- **5.** Cut water tubing to length and re-insert into water fitting.
- **6. Water-cooled only.** Disconnect internal condenser water inlet and outlet fittings.
- 7. Water-cooled only. Relocate water inlet and outlet fittings and reconnect (Fig. 4.4). Note: The water inlet is connected to the condenser; the outlet line is connected to the water regulating valve.
- Raise the dispenser upright and position in desired location.
- **9.** Mark dispenser outline on counter and remove dispenser.
- **10.** Cut countertop utility opening and drill four 7/16" holes to anchor dispenser to counter (**Fig. 5**).
- 11. Apply a thick bead approximately 1/4" (7 mm) diameter of NSF-listed silicone sealant (Dow Corning\* RTV-732 or equivalent) 1/4" (7 mm) inside marked outline of dispenser.
- **12.** Reposition dispenser on counter and secure to counter with four 3/8"-16NC bolts.
- **13.** Smooth excess sealant around outside of dispenser and make utility connections through countertop cutout.

#### **A** CAUTION

- Do not connect water-cooled condenser outlet line to the dispenser drain line.
- 14. Turn on water supply and check for leaks.
- **15.** Clean dispenser and ice machine.
- **16.** Turn power on and allow ice machine to produce ice.

Fig. 3

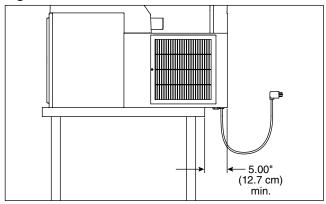


Fig. 4

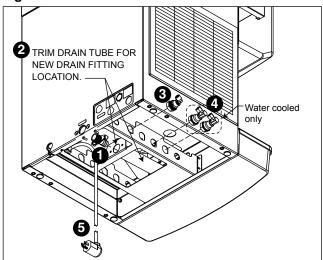
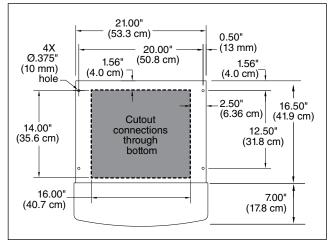


Fig. 5





# Installing wall mount dispensers

# **MARNING!**

- Wall mount dispensers are intended to be mounted above a sink, eliminating the need for a drain pan.
- Before beginning installation verify that the sink size and location meet the requirements shown in Fig. 6.
- If requirements are not met, a drain pan must be used to prevent ice and water from falling on counter or floor.
- FAILURE TO TAKE THESE PRECAUTIONS COULD RESULT IN SLIPS AND FALLS ON WET FLOORS

Fig. 6 – Minimum sink requirements (without drain pan), front view

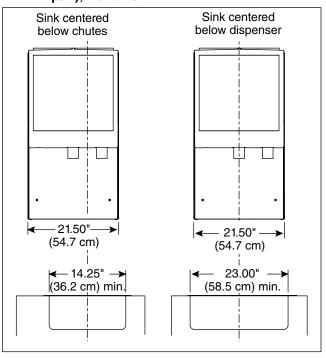
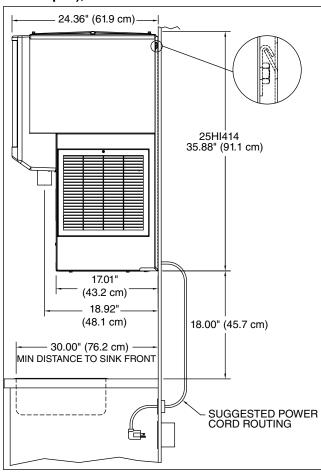


Fig. 7 – Minimum sink requirements (without drain pan), side view





 Locate wall bracket mounting position relative to wall studs (Fig. 8). Install the supplied wall bracket with six 3/8" diameter fasteners (Fig. 10.1).

**Note:** Three holes are available at each fastening site to allow capture of studs or supports within the wall.

- 2. Locate and cut utility hole (Fig. 10.2) in wall using Fig. 9 dimensions.
- **3.** Rough in utilities. Wall mount bracket dimensions can be used as a template.

Water: 1/2" FNPT
 Drain: 3/4" MPT

- Lift dispenser onto wall bracket positioning unit so that hook on back of dispenser is captured by wall bracket support angle (Fig. 10.3).
- 5. Install two 1/4" X 20 screws through bottom of wall bracket into bottom of dispenser to secure dispenser to wall bracket (Fig. 10.4).
- **6.** Install supplied 1/2" MPT X 3/8" push-in adapter onto 1/2" FNPT water supply.

Fig. 9 - Wall mount, utility location

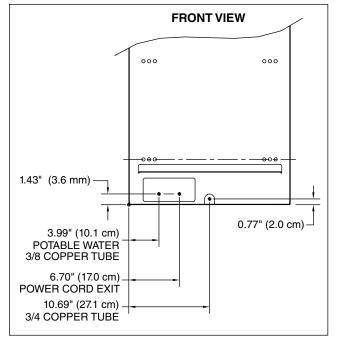


Fig. 8 - Wall bracket location guide

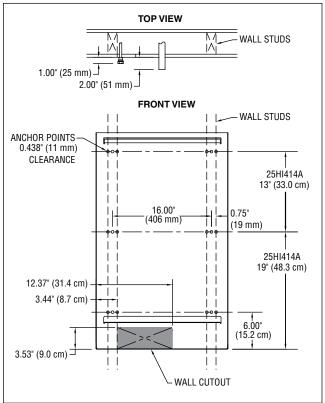
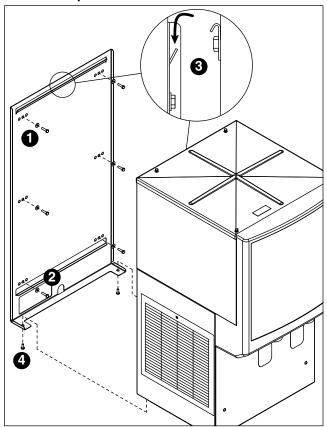


Fig. 10 – Wall mount bracket and fastener requirements





- 7. Connect supplied 3/8" water line between water supply and water inlet fitting (Fig. 11.1).
- **8.** Using supplied 3/4" drain tubing and barbed fittings, connect 3/4" barbed drain elbow fitting on dispenser to 3/4" FNPT drain (Fig. 11.2).
- **9.** Route power cord through utility access hole to power supply **(Fig. 11.3)**.
- **10.** Turn on water supply and check for leaks.

11. Install bottom panel (Fig. 12).

Fig. 11 - Dispenser bottom view

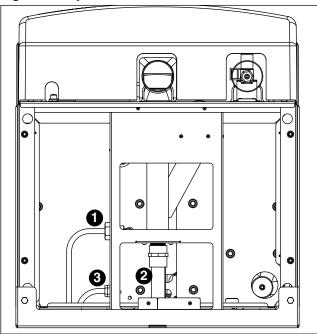
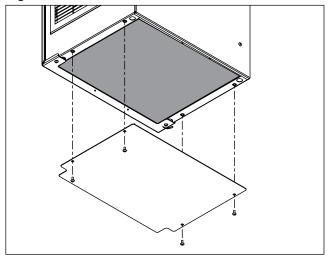


Fig. 12



# Cleaning and sanitizing

Follett ice machines and dispensers, and their associated cleaning and sanitizing procedures, are designed for use with potable water sources. The presence, or suspected presence, of infectious agents may call for additional measures, including the replacement of components and more comprehensive disinfection measures. Follett recommends that these cleaning and sanitizing procedures be reviewed with the appropriate infectious agent subject matter experts to assure complete remediation.

Periodic cleaning of Follett's ice and water dispenser and ice machine system is required to ensure peak performance and delivery of clean, sanitary ice. The recommended cleaning procedures that follow should be performed at least as frequently as recommended and more often if environmental conditions dictate.

Follett recommends sanitizing the pressurized water lines prior to cleaning the ice machine/dispenser. Follett offers two kits: order P/N 01089572 when a Follett filter system with a pre-filter bowl is present, or P/N 01089580 when a Follett filter system is not present. Follow the instructions provided with the respective kits to sanitize the pressurized water lines immediately before cleaning the ice machine/dispenser.

Cleaning of the condenser can usually be performed by facility personnel. Cleaning of the ice machine system should be performed by your facility's trained maintenance staff or a Follett authorized service agent. Regardless of who performs the cleaning, it is the operator's responsibility to see that this cleaning is performed according to the schedule below. Service problems resulting from lack of preventive maintenance will not be covered under the Follett warranty.

#### Recommended cleaning intervals\*

Symphony Plus	Frequency	
Drain Line	weekly	
Drain Pan/Drip Pan	weekly	
Exterior, Water Station Tube	as needed	
Condenser	monthly (air-cooled only)	
Dispenser and Components	semi-annually	
Ice Machine	semi-annually	
Transport Tube	semi-annually	
Ice Storage Area/Bin	semi-annually	
Pressurized Water Sanitizing	semi-annually	

<sup>\*</sup> Ice machine and dispenser must be cleaned prior to start-up.

# Weekly

# CAUTION!

Do not use solvents, abrasive cleaners, metal scrapers or sharp objects to clean any part of the dispenser.

#### Dispenser drain pan and drain line

• Pour 1 gal. (3.8 L) of hot tap water into drain pan to flush drains.

#### Splash panel front, SensorSAFE™ infrared dispensing

- Deactivate dispensing by pressing and releasing clean switch located on left side of unit under top front cover.
- 2. Clean lens and splash panel front using a soft cloth and mild, non-abrasive, non-chlorine based cleaner.
- 3. Reactivate dispensing by pressing and releasing clean switch again.

#### Monthly

# A CAUTION!

Do not use solvents, abrasive cleaners, metal scrapers or sharp objects to clean any part of the dispenser.

#### Condenser (air-cooled ice machine only)

 Use a vacuum cleaner or stiff brush to carefully clean condenser coils of lint and debris to ensure optimal performance.



#### Semi-Annually (more often if conditions dictate)

- A cleaning procedure should always include both the ice machine and dispenser.
- Icemaking system can be cleaned in place.

# **CAUTION!**

- Wear rubber gloves and safety goggles (or face shield) when handling SafeCLEAN Plus<sup>™</sup> and IMS-III solutions.
- Use only Follett approved cleaners.
- It is a violation of Federal law to use the Nu-Calgon® IMS-III solution in a manner inconsistent with its labeling.
- Do not use solvents, abrasive cleaners, metal scrapers or sharp objects to clean any part of the dispenser.

#### **Cleaning Tool Checklist**

- (1 or 2) 1.5 gallon (or larger) plastic bucket
- (2) clean cloths
- Sanitary gloves
- Safety glasses
- (2) SaniSponge<sup>TM</sup> (P/N 00131524 single sponge)
- SafeCLEAN Plus ice machine cleaner
- [OPTIONAL] Nu-Calgon IMS-III no-rinse sanitizer (P/N 00979674 16 fl oz. bottle)

**SafeCLEAN Plus Solution:** Follow the directions on the SafeCLEAN Plus packaging to mix 1 gal. (3.8 L) of Follett SafeCLEAN Plus solution. Use 100 F (38 C) water.

[OPTIONAL] No-rinse Sanitizing Solution: Follow the directions on the Nu-Calgon IMS-III packaging to mix 1 gal. (3.8 L) of IMS-III solution. Use 100 F (38 C) water.

# Ice Machine and Dispenser

#### Cleaning Procedure

Note: Check drains and drain cup to ensure they are open and flowing freely.

- 1. If ice machine was running recently, ensure that the evaporator is completely free of ice before proceeding. If there is ice in the evaporator, complete steps 2-7 using only hot water to remove the ice, then begin Cleaning/Descaling Procedure again.
- 2. Remove front cover and turn OFF bin signal switch.
- 3. Dispense all ice from storage hopper and discard.
- 4. CI Models only: remove splash panel.
- **5.** Remove hopper lid.
- **6.** Remove water reservoir drain tube from the evaporator drain bracket and lift tube to higher level than reservoir, placing it in plastic clip at right lower front.
- 7. Remove lid from cleaning cup, then hang the cleaning cup on plastic clip at left front of dispenser. Set cleaning cup lide aside, but do not discard.
- 8. Press CLEAN switch. The MAINTENANCE light will turn on and the machine will fill and drain three times. Wait for the LOW WATER light to turn on.
- **9.** Fill cleaning cup until SafeCLEAN Plus solution completely fills the reservoir (about 1 quart). Place lid back on cup. Save remainder of SafeCLEAN Plus solution.
- **10. CLEANER FULL** light will turn on and machine will start cleaning cycle then rinse three times; this process takes approximately 15 minutes.



- 11. While ice machine is cleaning, clean dispenser as follows:
  - **11.1** Remove knurled nuts from front of storage hopper.
  - **11.2** Remove stud assembly, baffle, wheel, and any remaining ice.
  - **11.3** Remove dispense chutes from splash panel.
  - 11.4 Submerse drain grill in SafeCLEAN Plus solution and allow to soak to remove any scale buildup.
  - 11.5 Wipe inside of hopper lid, stud assembly, baffle, wheel, inside of storage area, dispense chutes, drain grill and drain pan with damp cloth wrung out in SafeCLEAN Plus solution. Thoroughly rinse all parts with damp cloth wrung out with clean water.

# Note: To avoid possible damage to motor assembly, only use a damp cloth to clean storage hopper. Do not allow water to run through motor shaft hole in bottom of hopper.

- **11.6** When machine is finished cleaning, the MAINTENANCE light will turn off.
- **12.** Reinstall dispense chutes, wheel, baffle, stud assembly and knurled nuts. (See manual for correct baffle position.)

#### Finish cleaning - SafeCLEAN Plus only

- **13.** Remove top bearing insulation. Loosen Phillips-head screw on nozzle connected to evaporator. Remove nozzle from evaporator side only, leave other side of nozzle connected to transport tube.
- 14. Soak both Sani-Sponges in remaining SafeCLEAN Plus solution.
- 15. Insert both sponges soaked in SafeCLEAN Plus solution into nozzle one at a time.
- **16.** Replace nozzle onto evaporator and tighten screw. Ensure drain is connected to reservoir and vent tubes are connected to evaporator drain pan. Replace top bearing insulation.
- 17. Lower water reservoir drain tube back to evaporator drain bracket.
- **18.** Turn ON bin signal switch. Wait for ice to push sponges through transport tube.
- 19. Collect sponges from ice storage bin.
- 20. Replace hopper lid, machine top, turn ON dispenser power and install front cover.
- **21.** After 10 minutes, dispense all ice and discard. 12. Remove top bearing insulation. Loosen Phillips-head screw on nozzle connected to evaporator. Remove nozzle from evaporator side only, leave other side of nozzle connected to transport tube.
- 22. Soak both Sani-Sponges in remaining SafeCLEAN Plus solution.
- 23. Insert both sponges soaked in SafeCLEAN Plus solution into nozzle one at a time.
- **24.** Replace nozzle onto evaporator and tighten screw. Ensure drain is connected to reservoir and vent tubes are connected to evaporator drain pan. Replace top bearing insulation.
- 25. Lower water reservoir drain tube back to evaporator drain bracket.
- **26.** Turn ON bin signal switch. Wait for ice to push sponges through transport tube.
- **27.** Collect sponges from ice storage bin.
- 28. Replace hopper lid, machine top, turn ON dispenser power and install front cover.
- 29. After 10 minutes, dispense all ice and discard.

# [OPTIONAL] Finish cleaning – No-rinse sanitizing with Nu-Calgon IMS-III

- **13.** Press **CLEAN** switch. The **MAINTENANCE** light will turn on and the machine will fill and drain three times. Wait for the **LOW WATER** light to turn on.
- **14.** Remove lid from cleaning cup and fill (about 1 quart) until sanitizing solution completely fills the reservoir. Place lid back on cup. Save remainder of sanitizing solution.
- **15. CLEANER FULL** light will turn on and machine will start sanitizing cycle, then rinse three times; this process takes approximately 15 minutes.
- **16.** While ice machine is sanitizing, sanitize dispenser as follows:
  - **29.7** Wipe inside of hopper lid, stud assembly, baffle, wheel, inside of storage area, dispense chutes, drain grill and drain pan with damp cloth wrung out in sanitizing solution. Do not rinse off the sanitizing solution.
    - **Note:** To avoid possible damage to motor assembly, only use a damp cloth to clean storage hopper. Do not allow water to run through motor shaft hole in bottom of hopper.
- 17. Reinstall dispense chutes, wheel, baffle, stud assembly and knurled nuts. (See manual for correct baffle position.) Reinstall dispense chutes, wheel, baffle, stud assembly and knurled nuts. (See manual for correct baffle position.)
- 18. When machine is finished rinsing, the MAINTENANCE light will turn off.



- **19.** Remove top bearing insulation. Loosen Phillips-head screw on nozzle connected to evaporator. Remove nozzle from evaporator side only, leave other side of nozzle connected to transport tube.
- **20.** Soak one SaniSponge in remaining sanitizing solution. Insert the sponge soaked in sanitizing solution into nozzle, then insert a dry sponge into the nozzle.
- **21.** Replace nozzle onto evaporator and tighten screw. Ensure drain is connected to reservoir and vent tubes are connected to evaporator drain pan. Replace top bearing insulation.
- **22.** Turn ON bin signal switch. Wait for ice to push sponges through transport tube.
- 23. Collect sponges from ice storage bin.
- 24. Replace hopper lid, base stand cover, and install dispenser front cover.
- 25. After 10 minutes, dispense all ice and discard.

#### **User Interface and Exterior Cabinet**

• Clean stainless steel panels with stainless steel cleaner.

# Dispenser troubleshooting

# **CAUTION!**

 Disconnect power to unit before putting hands or arms in storage area or attempting any repair or service to equipment.

# Before calling for service

- 1. Check that no ice is in the dispenser bin area.
- 2. Check that congealed ice is not causing a jam.
- 3. Check that all switches and circuit breakers are on.
- 4. Check that all drains are clear.
- 5. Check that water is supplied.

# Lever model troubleshooting guide

Problem	Indicators	Corrective Action
Does not dispense ice.	1. Power switch off or faulty.	1. Turn on or replace the defective switch.
	2. Faulty dispense switch.	2. Replace defective switch.
	3. Wheel motor malfunction.	3. Verify voltage at motor and replace wheel motor if
	4. Defective control board.	defective.
	5. Defective wiring.	4. Jumper pins 1 & 2 on connector P13.
	o. Bolodavo Willing.	<ul> <li>a. Control board output LED, D19 should light. Replace board, if D19 does not come on.</li> <li>b. D19 comes on but no voltage at wheel motor. Move connector from P6 to L1, if motor runs, replace control board.</li> <li>5. Ohm check wiring going from lever switch to P13 pins 1 &amp; 2. Ohm check wiring from P6 to wheel motor and neutral wire to neutral on control board. Repair or replace as needed.</li> </ul>
Dispense wheel rotates continuously.	Dispense switch contacts are welded together.	Replace dispense switch.



Ice machine runs continuously.	Faulty or incorrectly positioned bin thermostat.	Check for proper positioning. If thermostat does not open when ice is placed on capillary tube, replace thermostat.
Does not dispense water.	1. Power switch off/faulty.	1. Turn on or replace the defective switch.
	2. Faulty water dispense	2. Replace defective switch.
	switch. 3. Water dispense solenoid malfunction.	3. Verify voltage at water dispense solenoid and replace water dispense solenoid if defective.
		4. Jumper pins 3 & 4 on connector P13.
	<ul><li>4. Defective control board.</li><li>5. Defective wiring.</li></ul>	<ul> <li>a. Control board output LED, D21 should light. Replace board, if D21 does not come on.</li> <li>b. D21 comes on but no voltage at wheel motor. Move connector from P20 to L1, if motor runs, replace control board.</li> <li>5. Ohm check wiring going from lever switch to P13 pins 3 &amp; 4. Ohm check wiring from P20 to wheel motor and neutral wire to neutral on control board. Repair or replace as needed.</li> </ul>

# SensorSAFE model troubleshooting guide

Problem	Indicators	Corrective Action
Does not dispense ice.	1. Power switch off or faulty.	1. Turn on or replace the defective switch.
	2. Power on but no ice dispensing	2. Verify daughter card is properly aligned and inserted with pins on the control card and bin lid jumper is installed.
	3. Faulty ice dispense sensor.	3. Follow the steps below for ice dispensing.
	4. Wheel motor malfunction.	a. If ice and water dispenser, switch connectors going from
	5. Defective control board/ daughter card.	sensors to daughter and if problem follows to opposite input, replace defective sensor.
	6. Defective wiring.	<ul> <li>b. Once switched, if problem stays with same input, jumper pins 3 &amp; 4 on daughter card ice connector and the control board output LED, D19 should light. Replace board, if D19 does not come.</li> <li>4. Verify 120 vac at motor and replace wheel motor if defective.</li> </ul>
		5. D19 comes on but no voltage at wheel motor. Move connector from P6 to L1, if motor runs, replace control board.
		6. Ohm check wiring from P6 to wheel motor and neutral wire to neutral on control board. Repair or replace as needed.
Does not dispense water	1. Power switch off/faulty.	1. Turn on or replace the defective switch.
	2. Faulty water dispense	2. Follow the steps below for water dispensing.
	sensor.  3. Water dispense solenoid malfunction or defective control board/daughter card.  4. Defective wiring.	<ul> <li>a. If ice and water dispenser, switch connectors going from sensors to daughter and if problem follows to opposite input, replace defective sensor.</li> <li>b. Once switched, if problem stays with same input, jumper pins 3 &amp; 4 on daughter card water connector and the control board output LED, D21 should light. Replace control board/daughter card, if D21 does not come on.</li> </ul>
		If D21 comes on, move connector from P20 to L1, if solenoid energizes, replace control board.  3. Verify 120 VAC at solenoid and replace if present.
		4. Ohm check wiring going from water solenoid to P20 terminal on control board. Ohm check wiring from water solenoid neutral wire to neutral on control board. Repair or replace as needed.
Ice machine runs continuously.	Faulty or incorrectly positioned bin thermostat.	Check for proper positioning. If thermostat does not open when ice is placed on capillary tube, replace bin thermostat.



# **Warranty Registration and Equipment Evaluation**

Thank you for purchasing Follett® equipment. Our goal is to deliver high value products and services that earn your complete satisfaction by delivering high-value products and services backed by outstanding customer and technical support.

Please review the installation instructions thoroughly. It is important that the installation be performed to factory specifications so your equipment operates at its maximum efficiency.

Follett LLC will not be liable for any consequential damages, expenses, connecting or disconnecting charges, or any losses resulting from a defect of the machine. For full warranty details, visit our website www.follettice.com/productwarranties.

Registering your equipments helps Follett track your equipment's service history should you need to contact us for technical support, and your feedback helps us improve our products and services. Please visit www.follettice.com/support to complete the Warranty Registration form.

Should you have any questions, please contact Follett's technical support group at (877) 612-5086 or (610) 252-7301 and we will be happy to assist you.

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