



Medium-Duty Stainless Steel Commercial Microwaves with Push Button Controls



180MWAS12T	120V • 1200W
180MWAS18T	208/240V • 1800W
180MWAS21T	208/240V • 2100W

180MWAS18T/21T 180MWAS12T



Intertek
3197057



Intertek
3197057



NEMA
6-20P

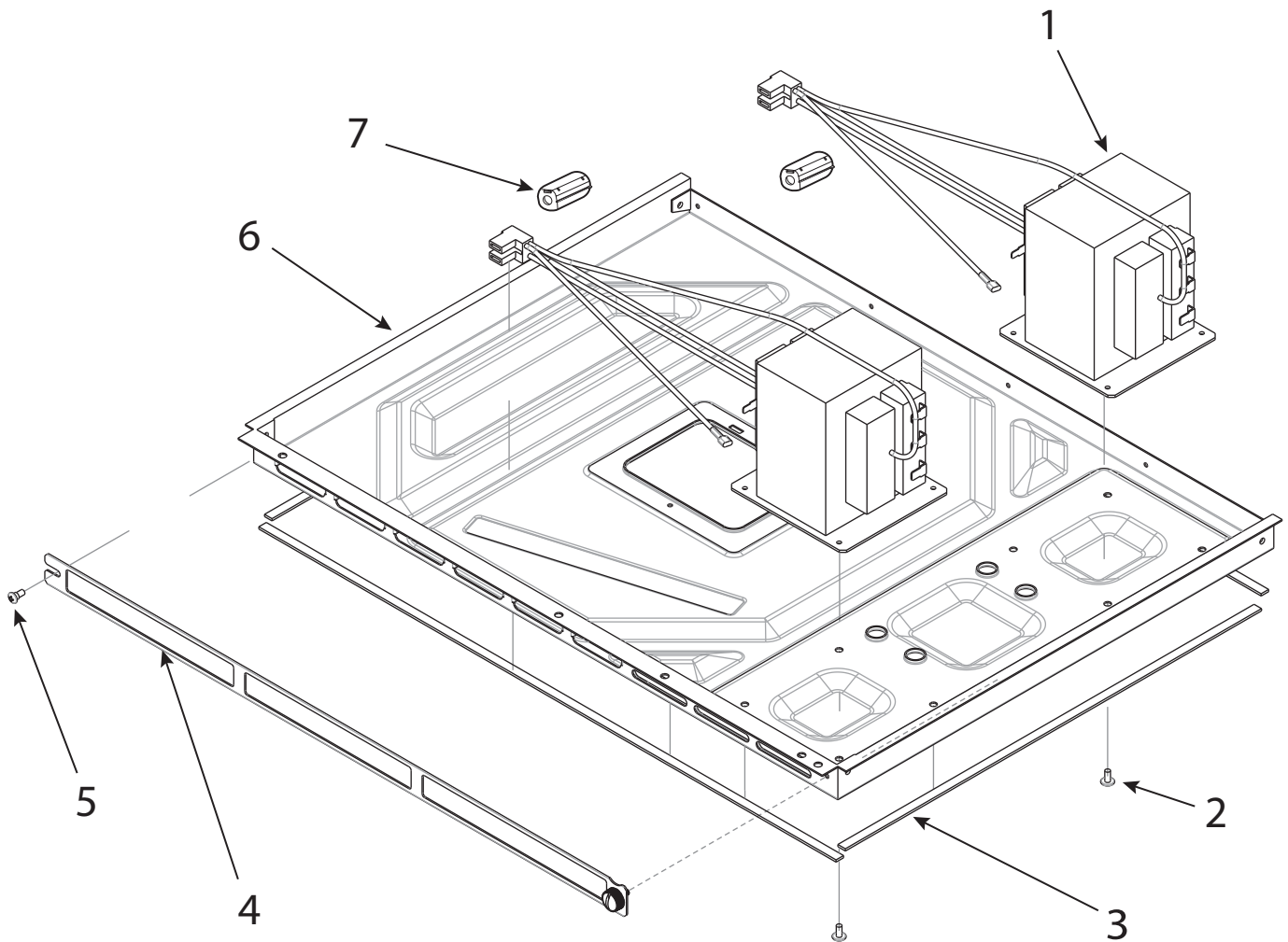


NEMA
5-20P

Read and keep these instructions. Indoor use only.

10/2024

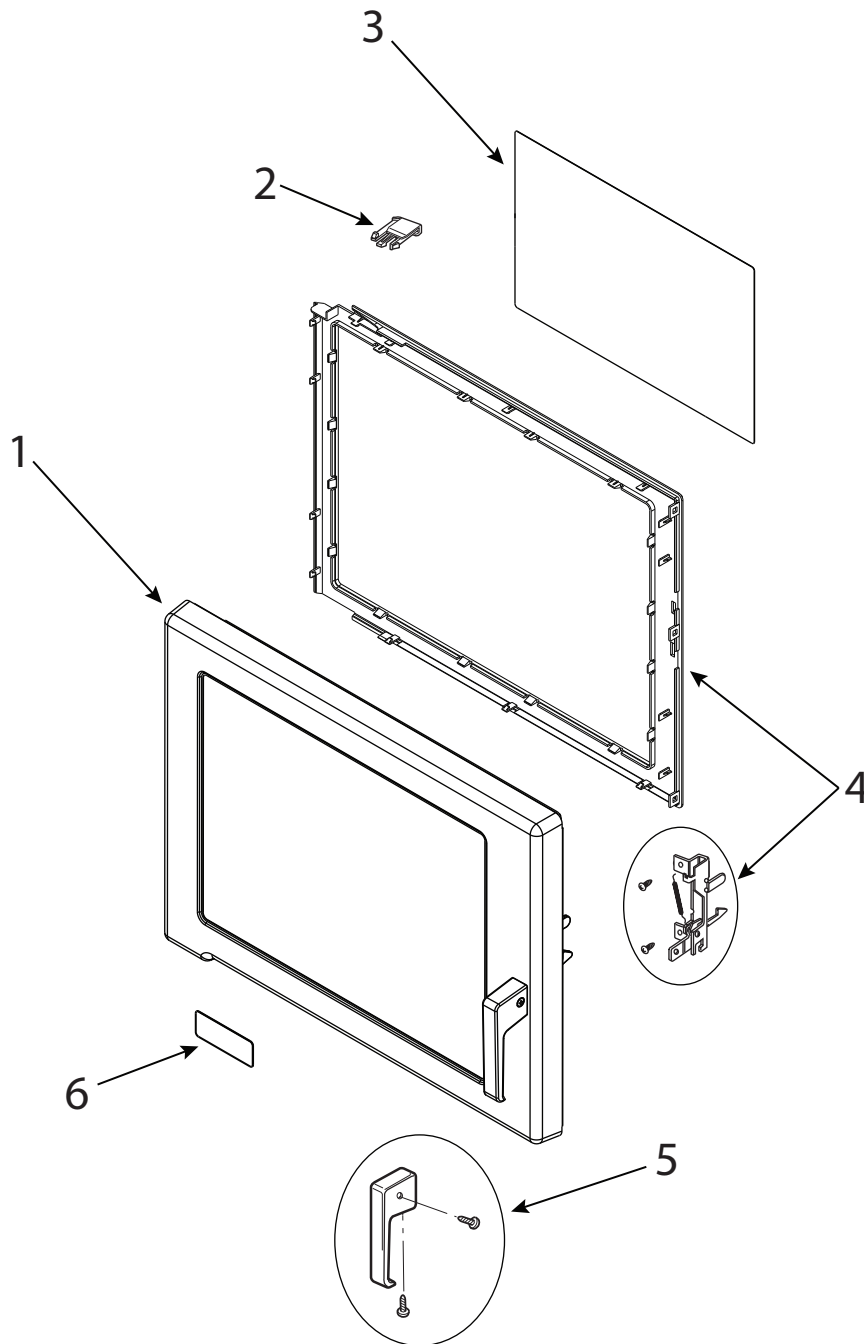
Base Diagram



Base Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1a	Transformer for 1200W	18053002040	2
1b	Transformer for 1800W	18054116056	2
1c	Transformer for 2100W	18054116056	2
2	Screw	—	8
3	90" Basepan Gasket	180R0000413	1
4	Air Filter with Thumbscrew	18054116015	1
5	Screw	—	1
6	Base Plate Cover with Gaskets	18054116012	1
7	Toroid	18020063301	2

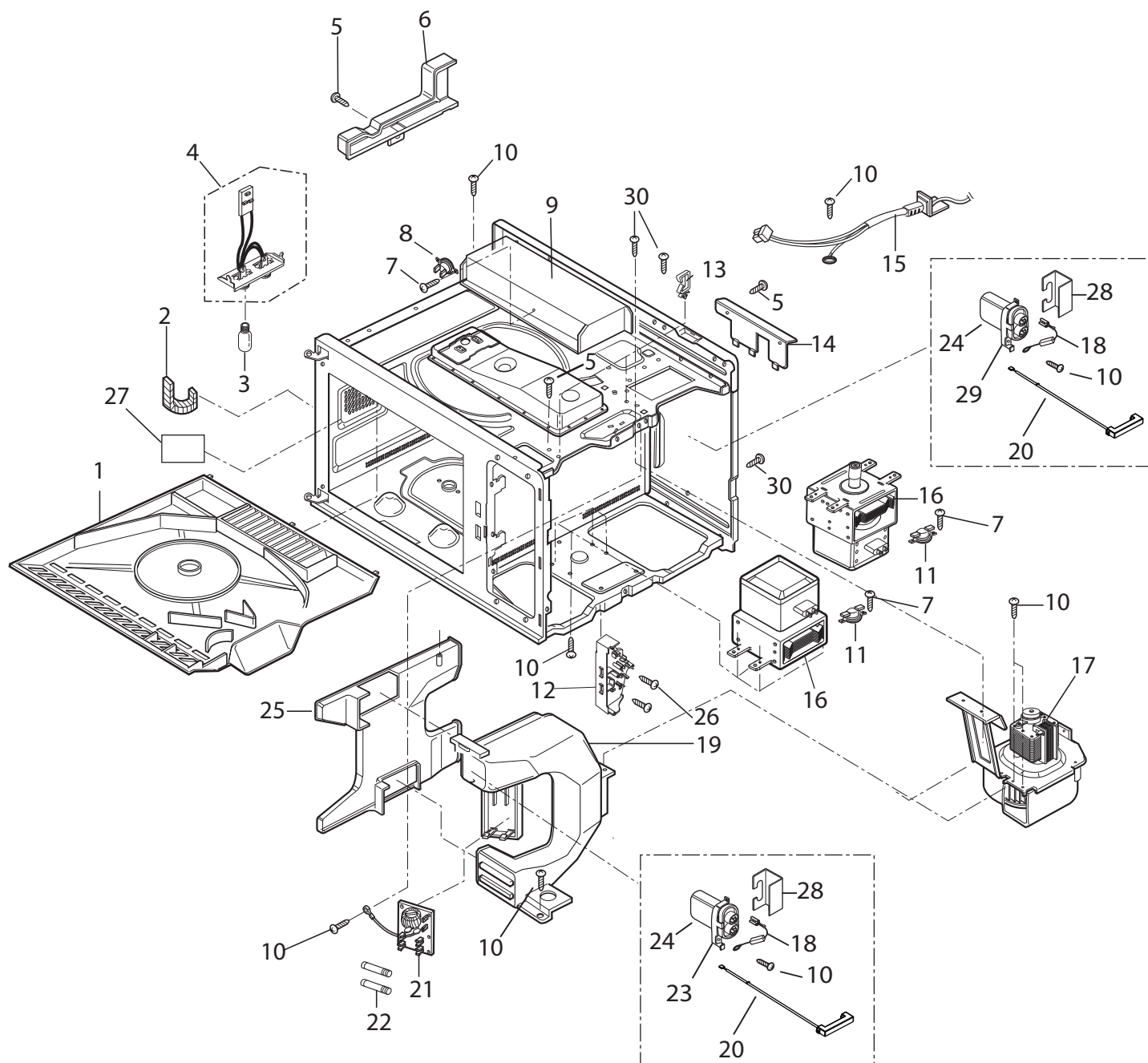
Door Diagram



Door Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Door Assembly	18059194706	1
2	Door Clip	18020061101	1
3	Inner Door Window	18013066801	1
4	Door Latch and Choke Cover Kit	18059194707	1
5	Door Handle	18012002453	1
6	Nameplate	—	1

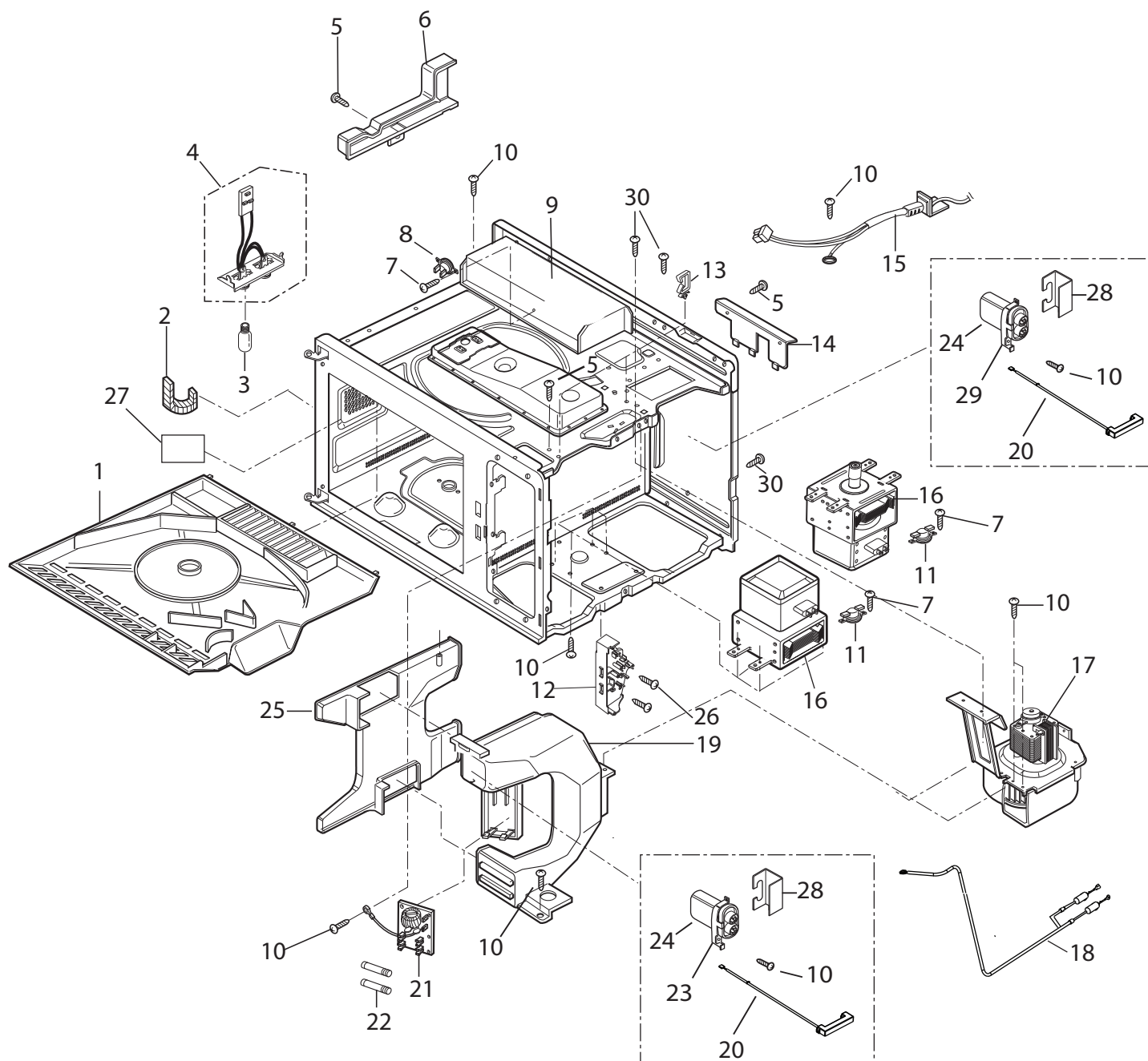
Interior 180MWAS12T Diagram



Interior 180MWAS12T Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Antenna Grease Shield	18053002003	1
2	Gasket	18053001610	1
3	130V, 40W Light Bulb	18054137074	1
4	Lamp Holder Assembly	18020050601	1
5	Screw	—	4
6	Left Exhaust Duct	18054116013	1
7	Screw	—	5
8	Cavity Thermal Cutout	18053001817	3
9	Air Duct Top	18020058101	1
10	Screw	—	12
11	Magnetron Thermal Cutout	18054116023	2
12	Interlock Switch Kit	18014164113	1
13	Wire Clip	180B5667304	1
14	Cord Retainer	18020058501	1
15	Power Cord	18020057502	1
16	Magnetron	18053002025	2
17	Blower Motor Assembly	18053002049	1
18	Diode	18020057401	2
19	Magnetron Duct	18054116014	1
20	Fuse	18053002035	2
21	Fuse Block and Filter Assembly	18054116032	1
22	15A Fuse TD	18020034001	2
23	Front Cap Bracket	18020061001	1
24	Capacitor (0.70 Diode)	18053002038	2
25	Right Exhaust Duct	18054116016	1
26	Screw	—	2
27	Inner Door Window	18013066801	1
28	Capacitor Shield	18020209801	2
29	Rear Cap Bracket	18020060901	1
30	Screw	—	3

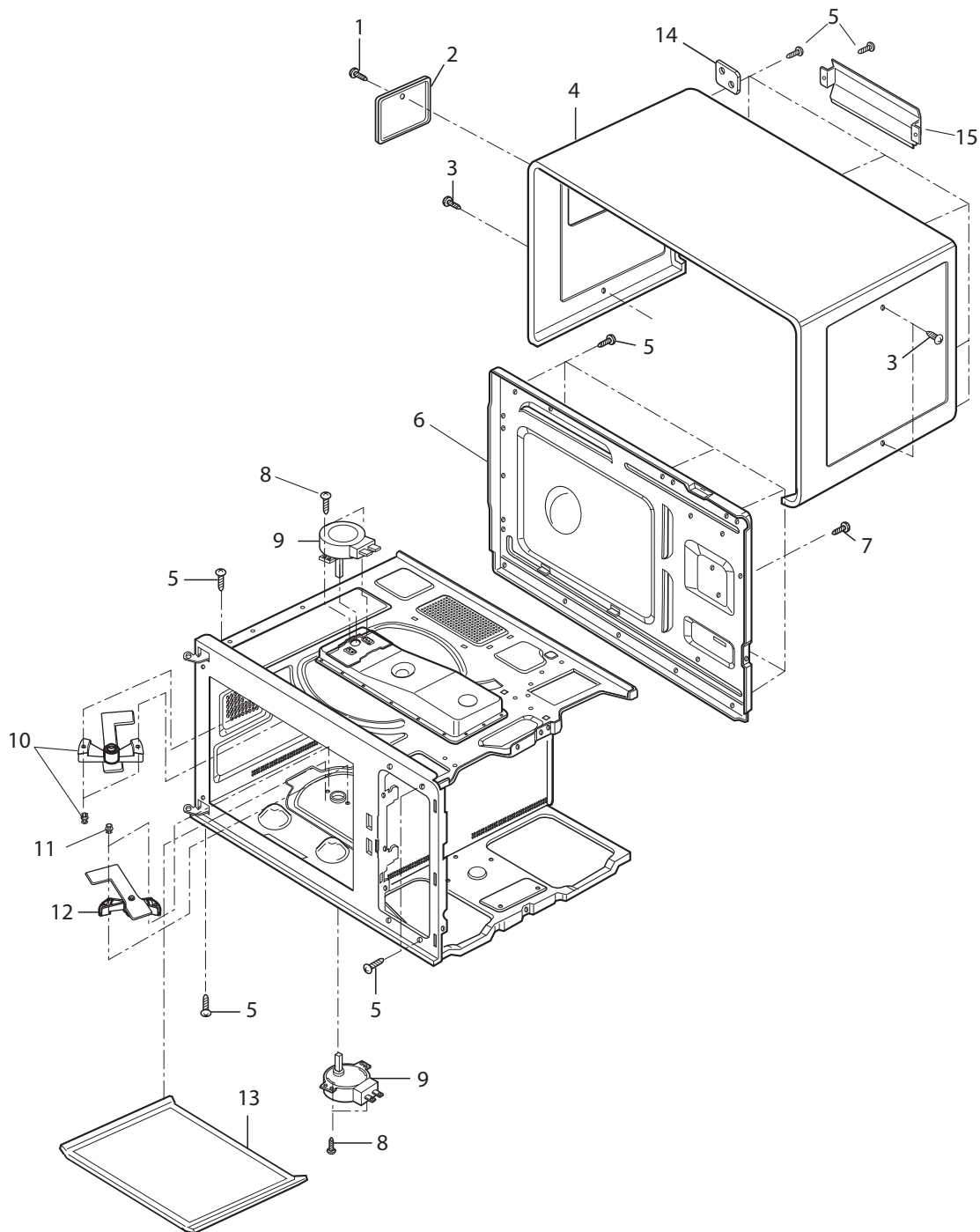
Interior 180MWAS18T, 180MWAS21T Diagram



Interior 180MWAS18T, 180MWAS21T Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Antenna Grease Shield	18053002003	1
2	Gasket	18053001610	1
3	240V Light Bulb	18054116028	2
4	Lamp Holder Assembly	18020059102	1
5	Screw	—	4
6	Left Exhaust Duct	18054116013	1
7	Screw	—	5
8	Cavity Thermal Cutout	18053001817	3
9	Air Duct Top	18020058101	1
10	Screw	—	12
11	Magnetron Thermal Cutout	18054116023	2
12	Interlock Switch Kit	18014164113	1
13	Wire Clip	180B5667304	1
14	Cord Retainer	18020058501	1
15	Power Cord	18020057501	1
16	Magnetron	18053002025	2
17	Blower Motor Assembly	18053001595	1
18	Diode Harness	18054116030	1
19	Magnetron Duct	18054116014	1
20	Fuse	18054116050	2
21	Fuse Block and Filter Assembly	18053001596	1
22	12A Fuse	180M0805105	2
23	Front Cap Bracket	18020061001	1
24a	Capacitor (0.91 Diode) for 1800W	18054116074	2
24b	Capacitor (1.05 Diode) for 2100W	18059194653	2
25	Right Exhaust Duct	18054116016	1
26	Screw	—	2
27	Inner Door Window	18013066801	1
28	Capacitor Shield	18020209801	2
29	Rear Cap Bracket	18020060901	1
30	Screw	—	3

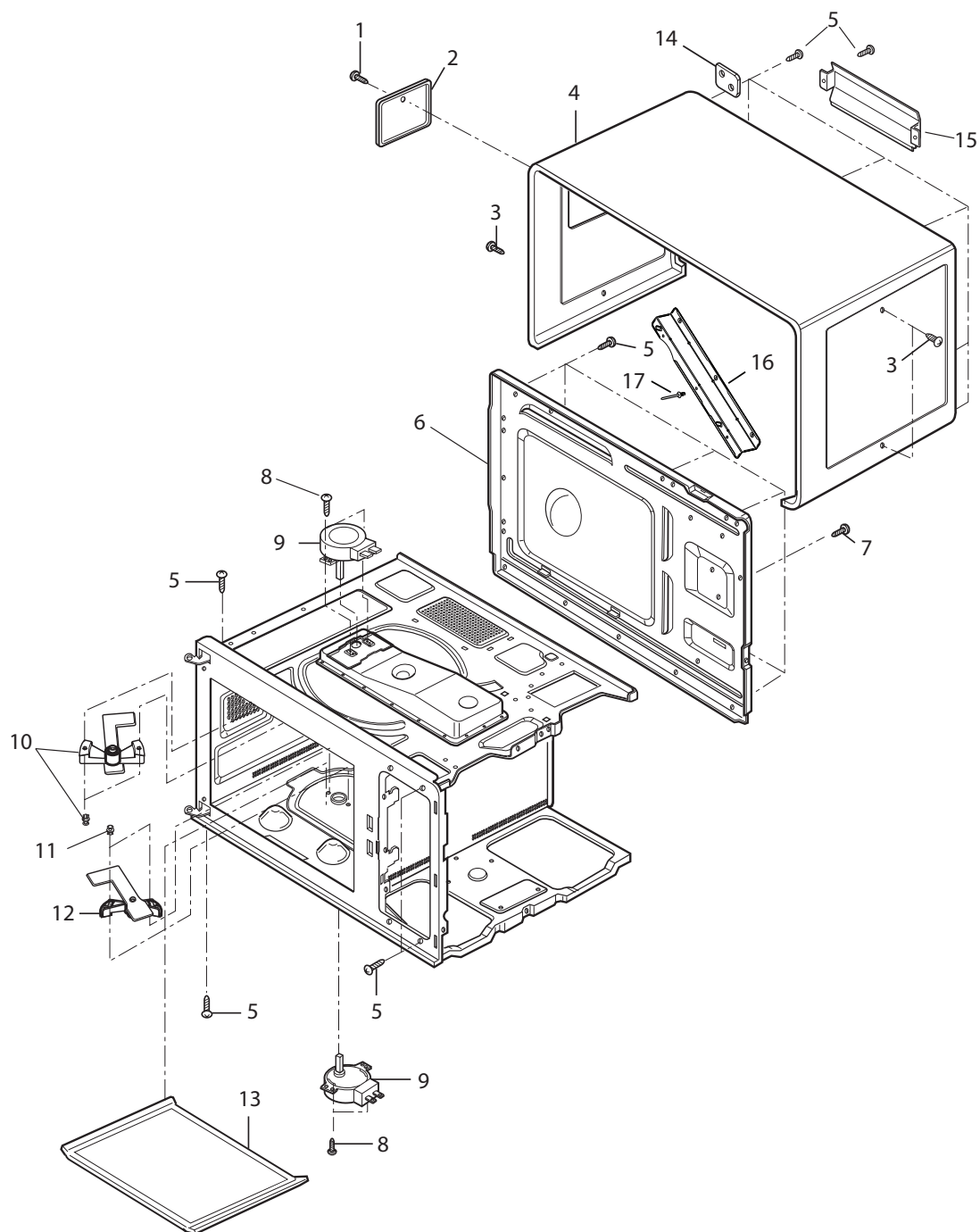
Oven Cavity 180MWAS12T Diagram



Oven Cavity 180MWAS12T Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Screw	—	1
2	Lamp Access Door	18020051701	1
3	Screw	—	4
4	Wrapper	—	1
5	Screw	—	9
6	Back Panel	—	1
7	Screw	—	3
8	Screw	—	4
9	Antenna Motor	18056002013	2
10	Top Antenna Kit	18012002592	1
11	Push-In Rivet Assembly	18054116064	2
12	Bottom Antenna Kit	18012002593	1
13	Ceramic Tray	18053002009	1
14	Strap	—	1
15	Rear Air Deflector	18020058601	1

Oven Cavity 180MWAS18T, 180MWAS21T Diagram



Oven Cavity 180MWAS18T, 180MWAS21T Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Screw	—	1
2	Lamp Access Door	18020051701	1
3	Screw	—	4
4	Wrapper	—	1
5	Screw	—	9
6	Back Panel	—	1
7	Screw	—	3
8	Screw	—	4
9	Antenna Motor	18054126033	2
10	Top Antenna Kit	18012002592	1
11	Push-In Rivet Assembly	18054116064	2
12	Bottom Antenna Kit	18012002593	1
13	Ceramic Tray	18053002009	1
14	Strap	—	1
15	Rear Air Deflector	18020058601	1
16	Air Deflector	18020064901	1
17	Rivet	—	3

SYMBOL	COLOR
BK	BLACK
BN	BROWN
BL	BLUE
GN	GREEN
PK	PINK
RD	RED
WH	WHITE
YL	YELLOW

