



4200W Commercial High Speed Oven



E214180

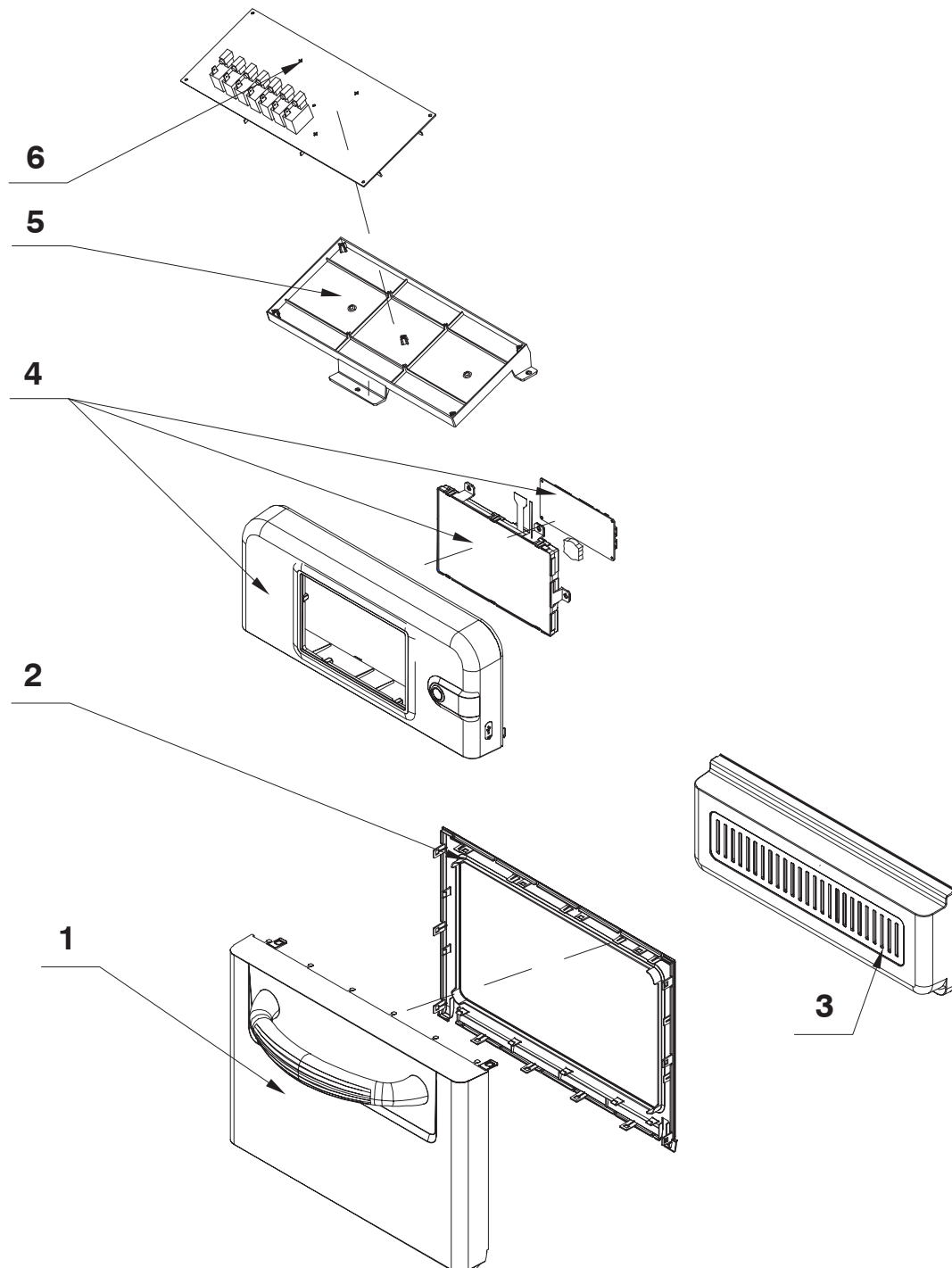


E214180

Model: 180G1RCOH

03/2024

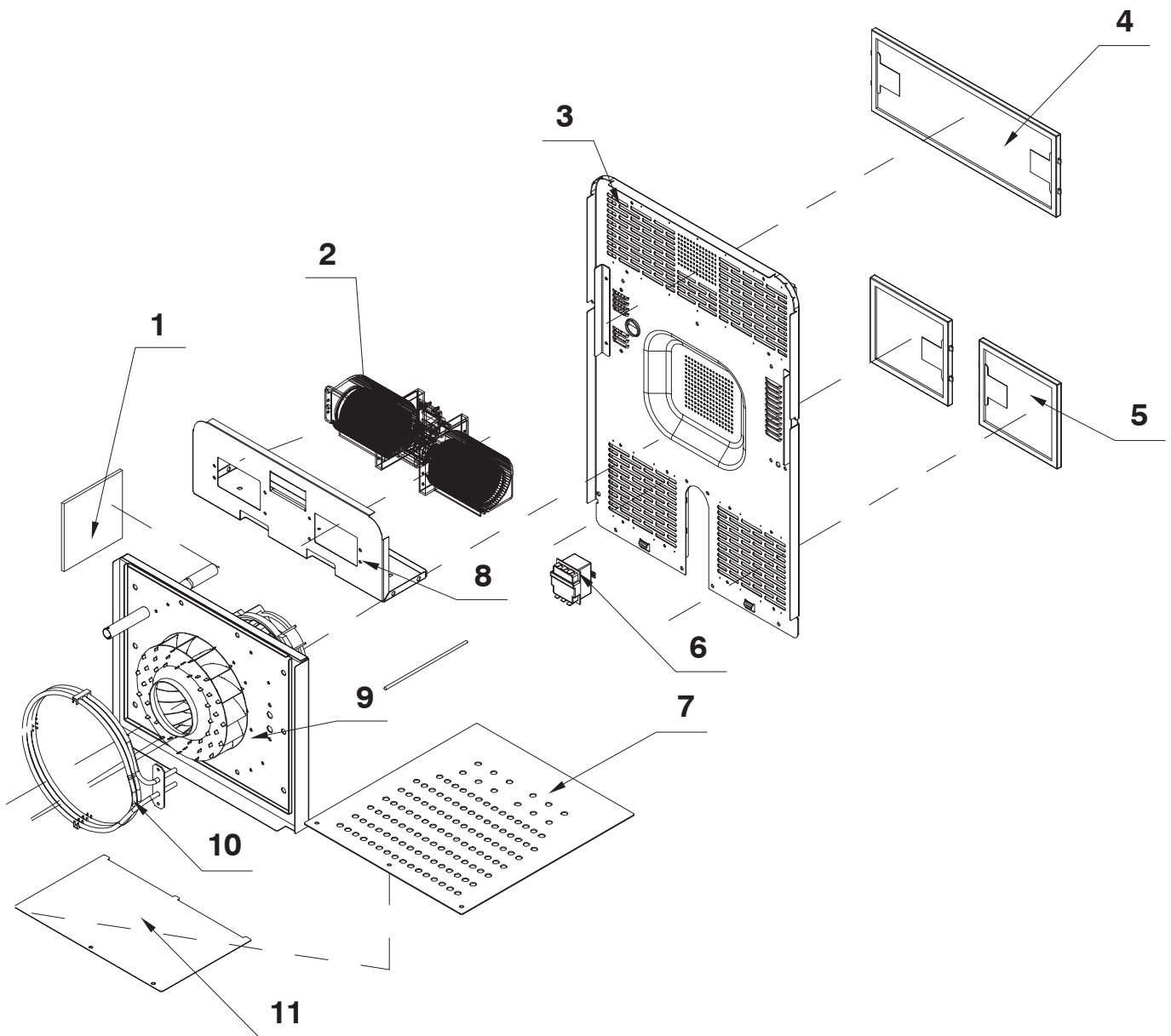
Control Panel & Door Diagram



Control Panel & Door Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Door Assembly	180OPDOOR	1
2	Door Gasket	180OPDRGSKT	1
3	Metal Base Plate	—	1
4	Control Panel Assembly	180OPCTRLASLY	1
5	PCB Bracket	—	1
6	Main Control Panel	180OPCTRLPNL	1

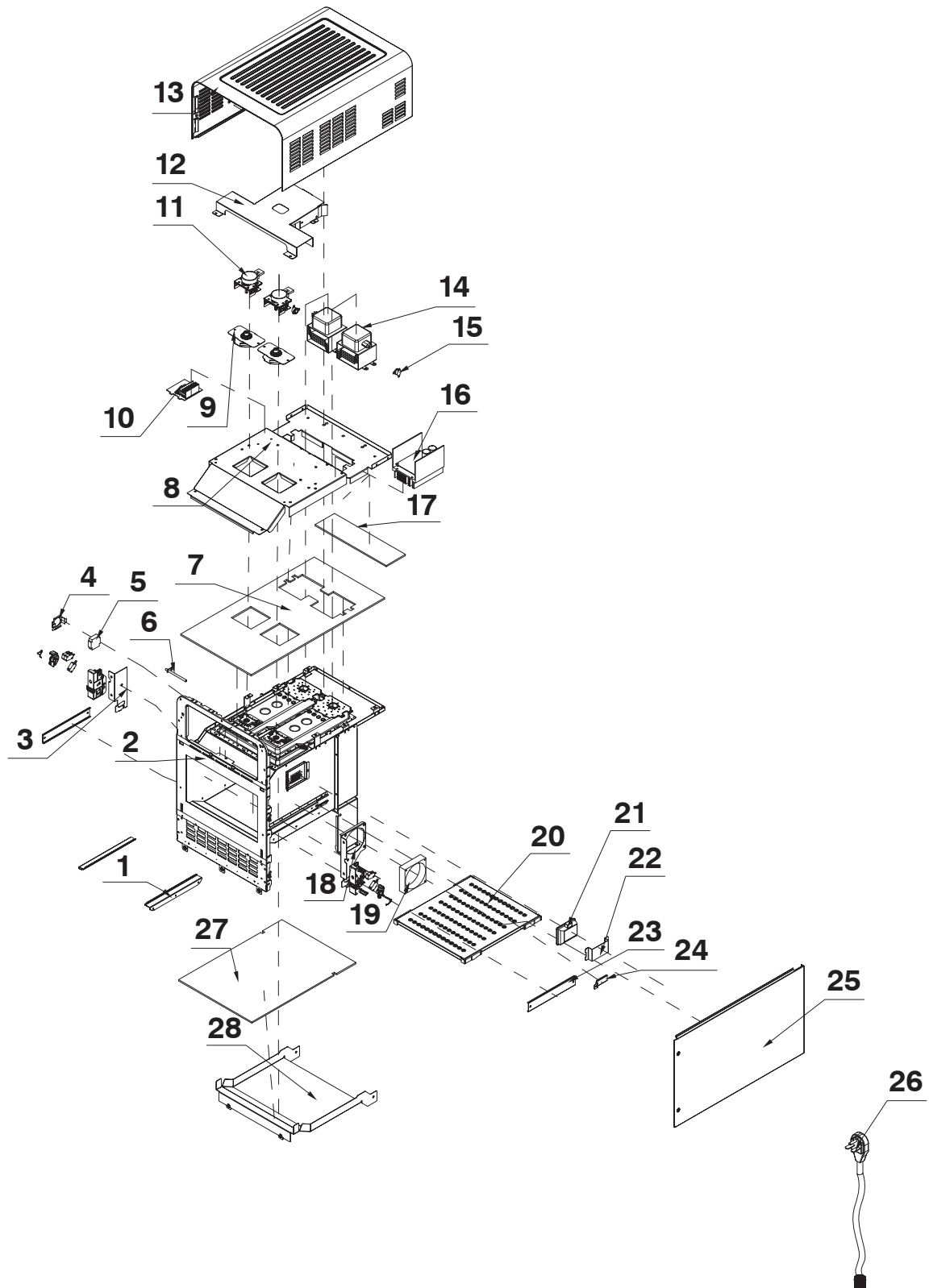
Rear & Motor Diagram



Rear & Motor Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Insulation	—	1
2	Magnetron Cooling Fan Assembly	180OPCLFASLY	1
3	Back Plate	—	1
4	Carbon Fan Upper Filter	180OPUPFLTR	1
5	Carbon Fan Lower Filter	180OPLRFLTR	2
6	Inflatable Cavity Thermostat	180OPINTHERM	1
7	Top Splash Shield	180OPSHLD2	1
8	Metal Bracket	—	1
9	Convection Motor Assembly	180OPCAMTR	1
10	Heating Element	180OPELMNT	1
11	Bottom Splash Shield	180OPSHLD1	1

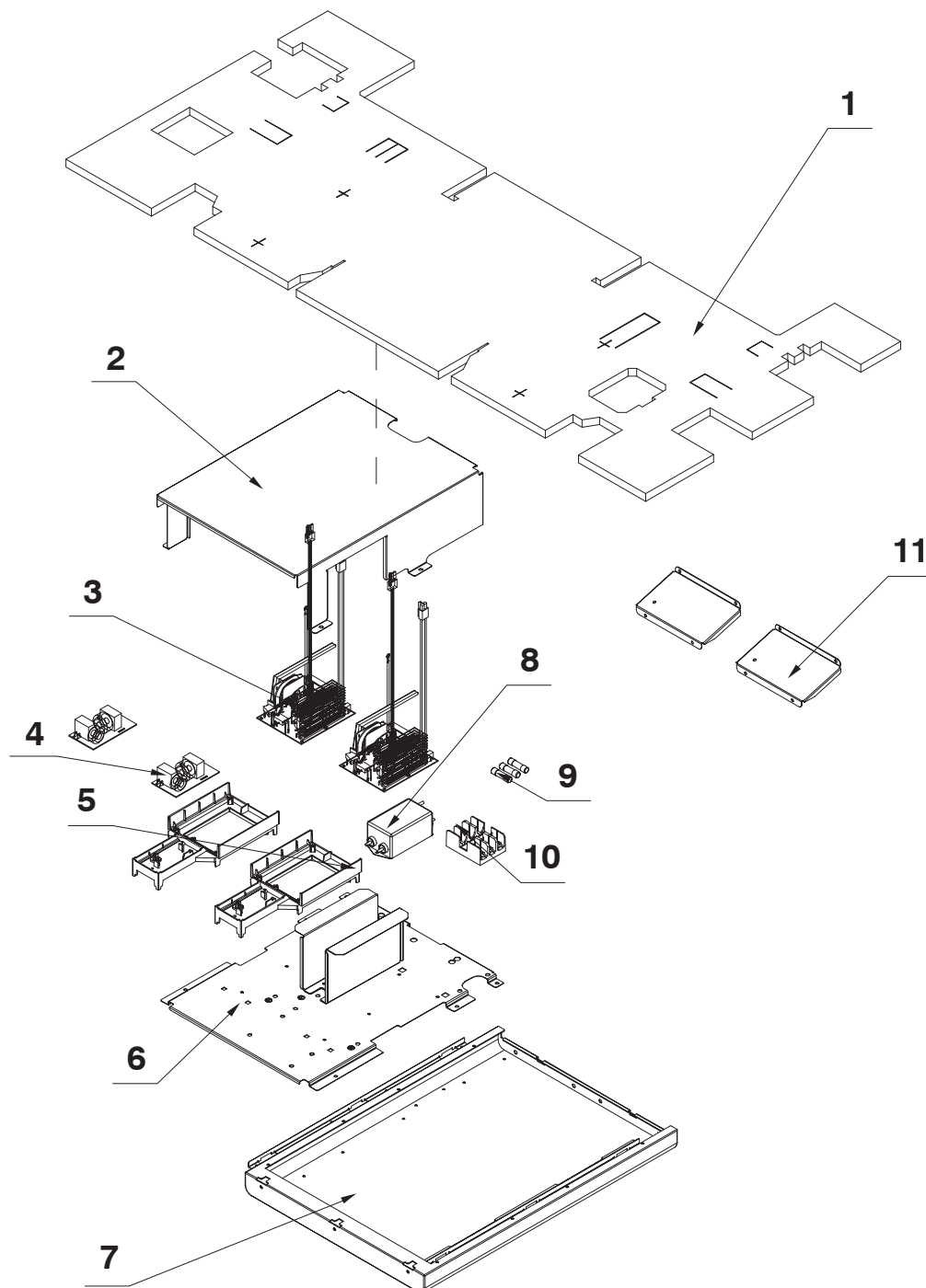
Main Body Diagram



Main Body Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Fixing Bracket	—	2
2	Cavity Assembly	—	1
3	Left Interlock Assembly, Door	180OPINTRL	1
4	Fixing Bracket	—	1
5	Buzzer	180OPBUZR	1
6	Temperature Probe	180OPTMPROB	1
7	Insulation	—	1
8	Mounting Plate	—	1
9	Stirrer Fan Blade and Assembly	180OPSTRFAN	2
10	PCB Assembly Board	180OPPCB	1
11	Stirrer Fan Motor	180OPSTRMTR	2
12	Air Guide Assembly	—	1
13	Outer Case	—	1
14	Magnetron	180OPMAGTRN	2
15	Magnetron Thermostat	180OPHITHERM	2
16	Driver/Circuit Board	180OPDBRD	1
17	Insulation	—	1
18	Right Interlock Assembly, Door	180OPINTRR	1
19	Computer Board Cooling Fan	180OCOOLFAN	1
20	Air Guide Assembly	—	1
21	Oven Cavity Lamp	180OPLAMP	1
22	Spacing Bracket	—	1
23	Fixing Bracket	—	3
24	Air Guide	—	1
25	Mounting Plate	—	1
26	Power Cord 250V 6-30P	180OPPCORD	1
27	Insulation	—	1
28	Fixing Bracket	—	1

Electrical Components Diagram



Electrical Components Parts List

KEY	DESCRIPTION	PART NUMBER	QUANTITY
1	Insulation	—	1
2	Air Guide	—	1
3	Inverter	180OPINVTR	2
4	Magnetron Noise Filter Assembly	180OPMAGFLTA	2
5	Inverter Bracket	—	2
6	Fixing Bracket	—	1
7	Baseplate Assembly	—	1
8	Magnetron Noise Filter	180OPMAGFLT	1
9	Fuse	180OPFUSE	3
10	Fuse Holder	180OPFSHOLD	3
11	Air Guide	—	2