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Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

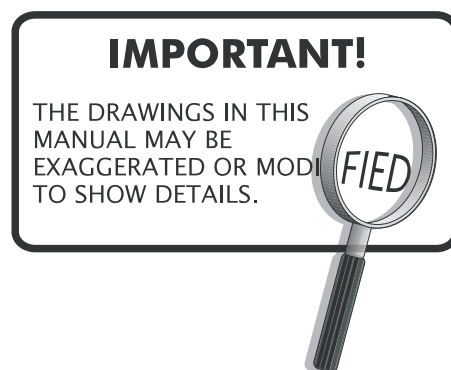
Your Model Number FT200

Date Code: 2 - FT200 - MW

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS FT200 SOCCER TABLE

Tools Required:

- A2 & A3 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

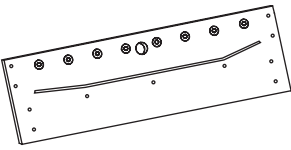
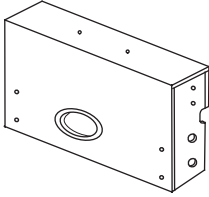
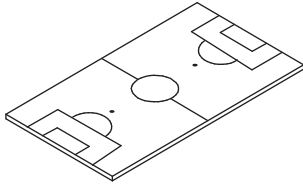
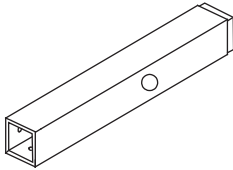
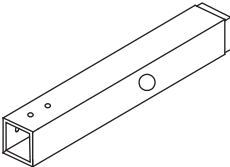
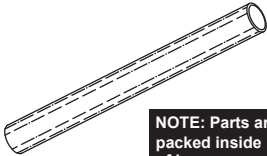
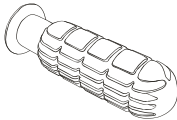
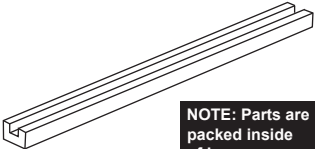
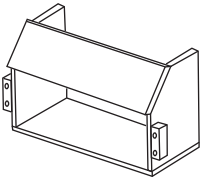
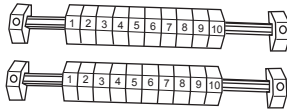
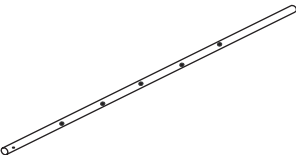
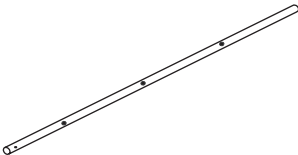
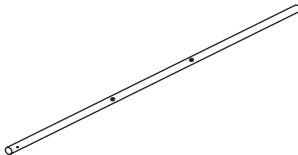
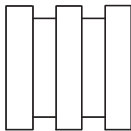
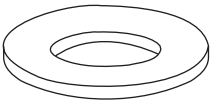
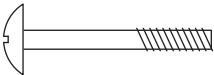
Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



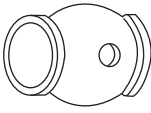
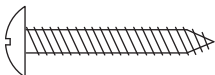
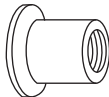
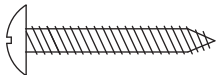
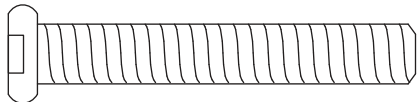
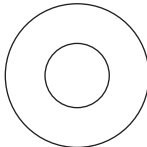
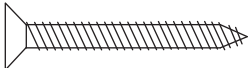
WARNING:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

P1 = 2 pcs Side Apron  RPFT20-P1	P2 = 2 pcs End Apron  RPFT20-P2	P3 = 1 pc Playfield  RPFT20-P3	P4A = 2 pcs Left Leg  RPFT20-P4A
P4B = 2 pcs Right Leg  RPFT20-P4B	P5 = 2 pcs Leg Cross Tube  NOTE: Parts are packed inside of Leg. RPFT20-P5	P6 = 8 pcs Rod Handle  RPFT20-P6	P7 = 3 pcs Playfield Support Brace  NOTE: Parts are packed inside of Leg. RPFT20-P7
P9 = 2 pcs Wooden Ball Catcher  RPFT20-P9	P10 = 8 pcs Rod End Cap  RPFT20-P10	P11 = 2 sets Scorer  RPFT20-P11	
C1 = 2 pcs 5 Player Rod  RPFT20-C1	C2 = 4 pcs 3 Player Rod  RPFT20-C2	C3 = 2 pcs 2 Player Rod  RPFT20-C3	C4 = 16 pcs Rod Bumper  RPFT20-C4
C5 = 32 pcs Rod Washer  RPFT20-C5	C6 = 26 pcs 4mm x 25mm Phillips Round Head Bolt  RPFT20-C6	C7 = 26 pcs 4mm Nut  RPFT20-C7	C8 = 11 pcs Blue Shirt / White Short Player  RPFT20-C8

**NOTE: P5 AND P7 PARTS
ARE PACKED INSIDE OF LEGS.**

WARNING:
CHOKING HAZARD
Small parts.
Not for children under
3 yrs.

C9 = 11 pcs Red Shirt / White Short Player  RPFT20-C9	C10 = 4 pcs One Player Rod Stop  RPFT20-C10		
H1 = 8 pcs 3.5mm x 25mm Phillips Round Head Screw  RPFT20-H1	H3 = 3 pcs Playfield Support Rod  NOTE: Parts are packed inside of Leg. RPFT20-H3	H4 = 6 pcs Allen Head Nut for Playfield Support Rod  RPFT20-H4	H5 = 8 pcs 3.5mm x 25mm Phillips Round Head Screw  RPFT20-H5
H6 = 24 pcs 7.5mm x 50mm Allen Head Bolt  RPFT20-H6		H7 = 24 pcs 8.5mm x 19mm Flat Washer  RPFT20-H7	H8 = 4 pcs 3.5mm x 32mm Phillips Flat Head Screw  RPFT20-H8
A1 = 2 pcs Soccer Ball  RPFT20-A1	A2 = 2 pcs 6mm Allen Wrench  RPFT20-A2	A3 = 1 pc 4mm Allen Wrench  RPFT20-A3	

**NOTE: H3 PARTS ARE
PACKED INSIDE OF LEGS.**



PARTS REQUIRED:

- 3 pcs - **H3** Playfield Support Rod
- 6 pcs - **H4** Playfield Support Rod Nut
- 2 pcs - **P1** Side Apron
- 1 pc - **P3** Playfield
- 3 pcs - **P7** Playfield Support Brace
- 2 pcs - **A2** 6mm Allen Wrench

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly.

With the help of another adult, carefully assemble **P1** Side Aprons, **P3** Playfield and **P7** Playfield Support Braces using **H3** Support Rods, **H4** Support Rod Nuts with **A2** Allen Wrenches as shown in **FIGURE 1**.

Do not tighten H4 Support Rod Nuts at this time.

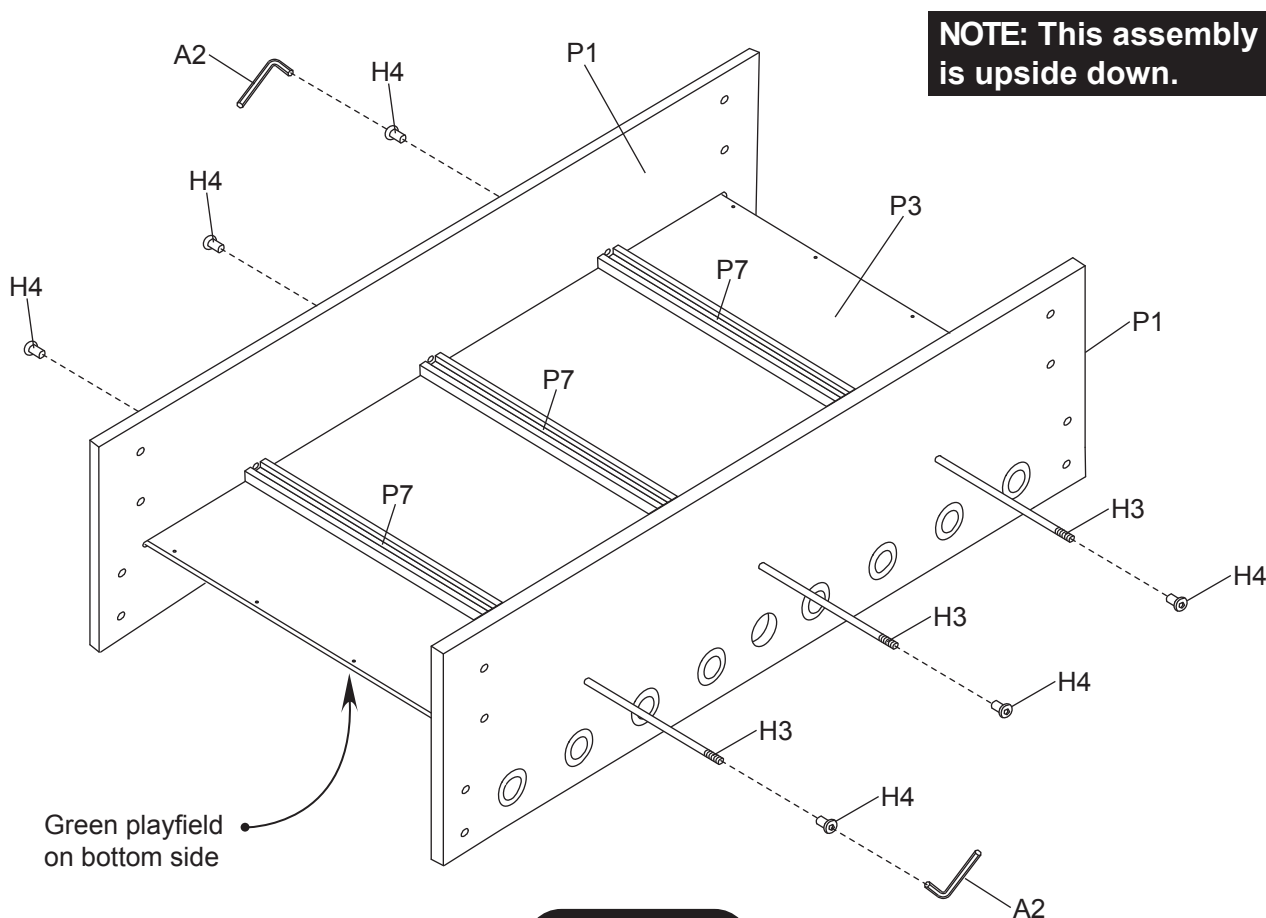


FIGURE 1

PARTS REQUIRED:

8 pcs - H1 Phillips Round Head Screw	2 pcs - P2 End Apron
8 pcs - H6 Allen Head Bolt	2 pcs - A2 6mm Allen Wrench
8 pcs - H7 Flat Washer	1 pc - A3 4mm Allen Wrench

STEP 2:

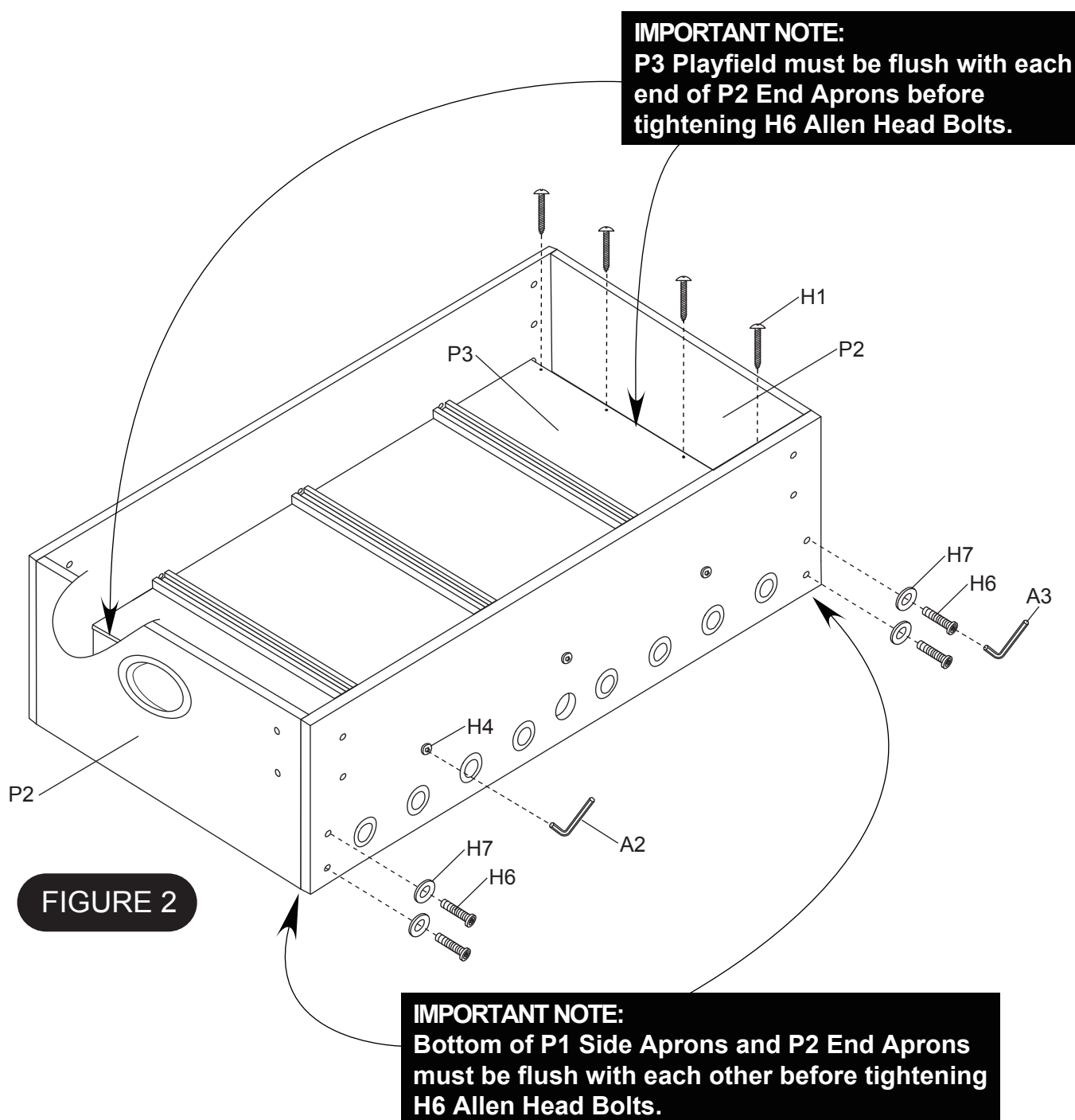
Attach P2 End Aprons to previous assembly **STEP 1** using H6 Allen Head Bolts with H7 Flat Washers as shown in **FIGURE 2**. **Do not tighten H6 Allen Head Bolts on this time.**

Please make sure P3 Playfield is flush with both ends of P2 End Apron, tighten H6 Allen Head Bolts using A3 Allen Wrench on this time.

Secure P3 Playfield to P2 End Apron using pre-drilled holes with H1 Screws as shown in **FIGURE 2**.

IMPORTANT NOTE: All screws must be screwed STRAIGHT down. Tighten, but do not strip out H1 Screws.

Using A2 Allen Wrenches to tighten H4 Support Rod Nuts as shown in **FIGURE 2**.



PARTS REQUIRED:

8 pcs - H5 Phillips Flat Head Screw	2 pcs - P4A Left Leg
16 pcs - H6 Allen Head Bolt	2 pcs - P4B Right Leg
16 pcs - H7 Flat Washer	2 pcs - P5 Leg Cross Tube
2 pcs - P9 Wooden Ball Catcher	1 pc - A3 4mm Allen Wrench

STEP 3:

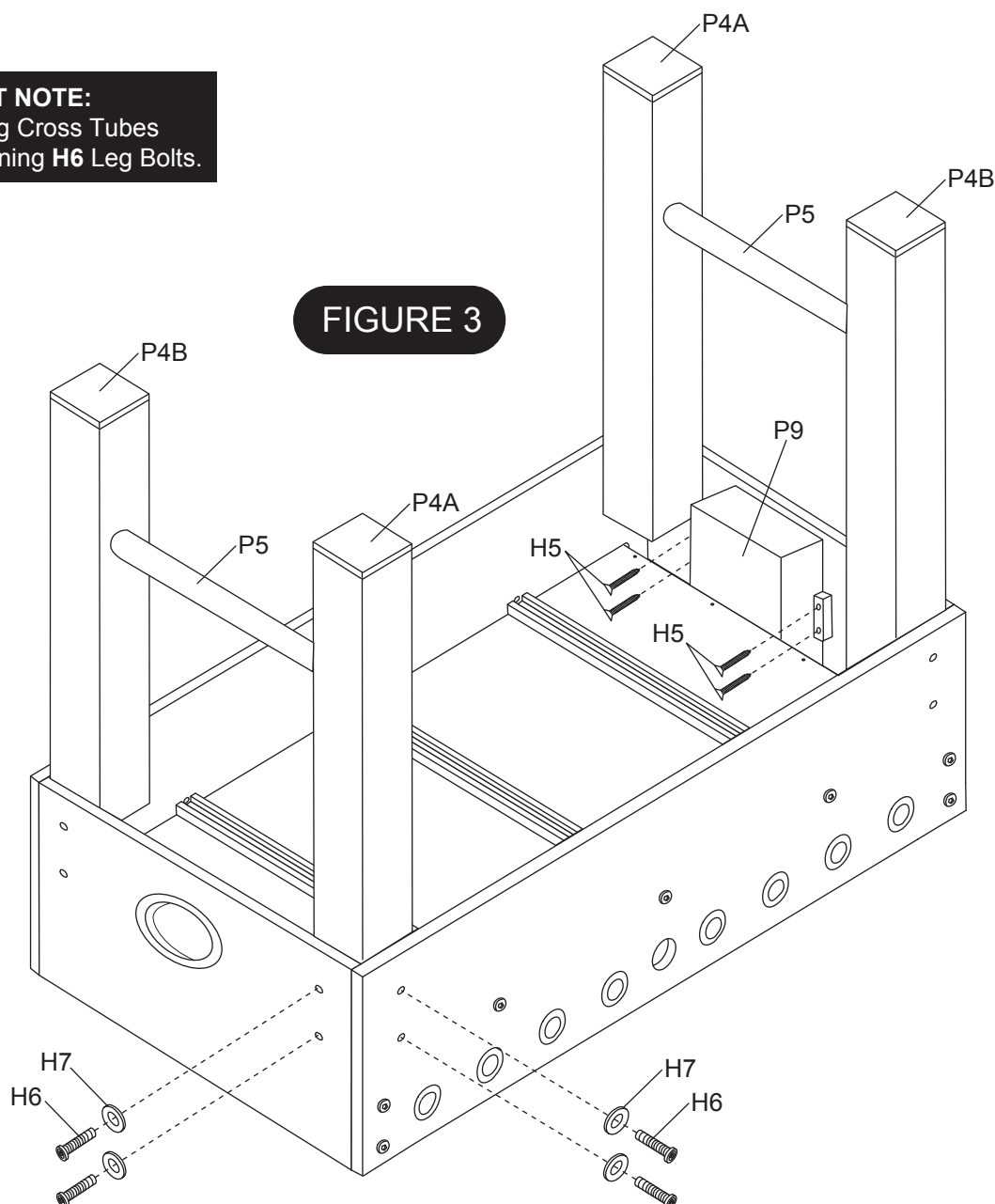
Install **P9** Wooden Ball Catchers using **H5** Screws as shown in **FIGURE 3**.

Tighten, but do not strip out H5 Screws.

Install **P4A** Left Legs and **P4B** Right Legs with **P5** Leg Cross Tubes using **H6** Allen Head Bolts with **H7** Flat Washers as shown in **FIGURE 3**. Use **A3** Allen Wrench to tighten all **H6** Bolts.

IMPORTANT NOTE:

Install **P5** Leg Cross Tubes before tightening **H6** Leg Bolts.



WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND
SET IT ON ITS LEGS.

PARTS REQUIRED:

1 pc - **C1** 5 Player Rod
2 pcs - **C2** 3 Player Rod
1 pc - **C3** 2 Player Rod
8 pcs - **C4** Rod Bumper

16 pcs - **C5** Rod Washer
13 pcs - **C6** Phillips Round
Head Bolt
13 pcs - **C7** Lock Nut

11 pcs - **C8** Blue Shirt / White Short Player
2 pcs - **C10** One Player Stop Rod
4 pcs - **P6** Rod Handle
4 pcs - **P10** Rod End Cap

STEP 4:

Slide **C1** 5 Player Rod, **C2** 3 Player Rods and **C3** 2 Player Rod through Rod Bushings of one **P1** Side Apron as shown in **FIGURE 4**. **IMPORTANT NOTE:** Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

Place one **C5** Rod Washer, **C4** Rod Bumper and one **C5** Rod Washer on each rod as shown in **FIGURE 4**.

Place **C8** Blue Shirt / White Short Players (●) and **C10** One Player Stop Rod (⊠) on rod as shown in **FIGURE 4**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right. Looking ahead to **FIGURE 8** - will help you with correct player and rod handle assembly onto rods.

Place one **C5** Rod Washer, **C4** Rod Bumper and one **C5** Rod Washer on each rod as shown in **FIGURE 4**.

- = **C8** Blue Shirt / White Short Player
- ⊠ = **C10** One Player Stop Rod
- = **C4** Rod Bumper
- = **C5** Rod Washer

Rod Bushing
Note: Rod Bushings are already attached onto each **P1** Side Apron.

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

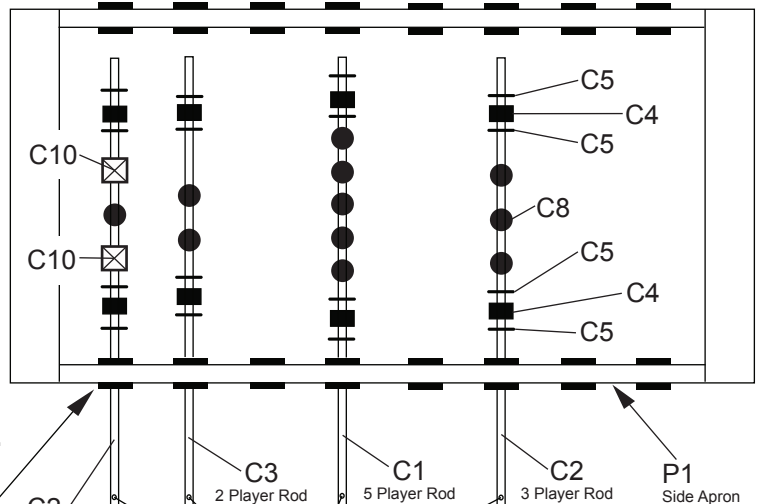


FIGURE 4

STEP 5:

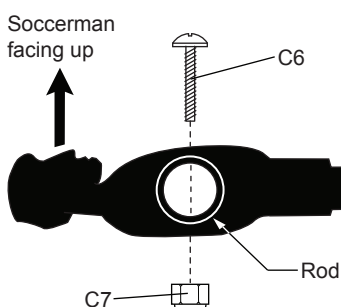
Align **C8** Blue Shirt / White Short Player and **C10** One Player Stop Rod to each player hole and attach using **C6** Bolts with **C7** Lock Nut as shown in **FIGURE 5** and **DETAIL A**.

Attach **P10** Rod End Caps to the rod as shown in **FIGURE 5**.

Slide **P6** Rod Handle onto each rod end with the small hole shown in **FIGURE 5**.

IMPORTANT NOTE: A small amount of liquid soap applied inside each **P6** Rod Handle will allow them to slip onto rod easier.

DETAIL A



OVERHEAD VIEW LOOKING DOWN ONTO TABLE

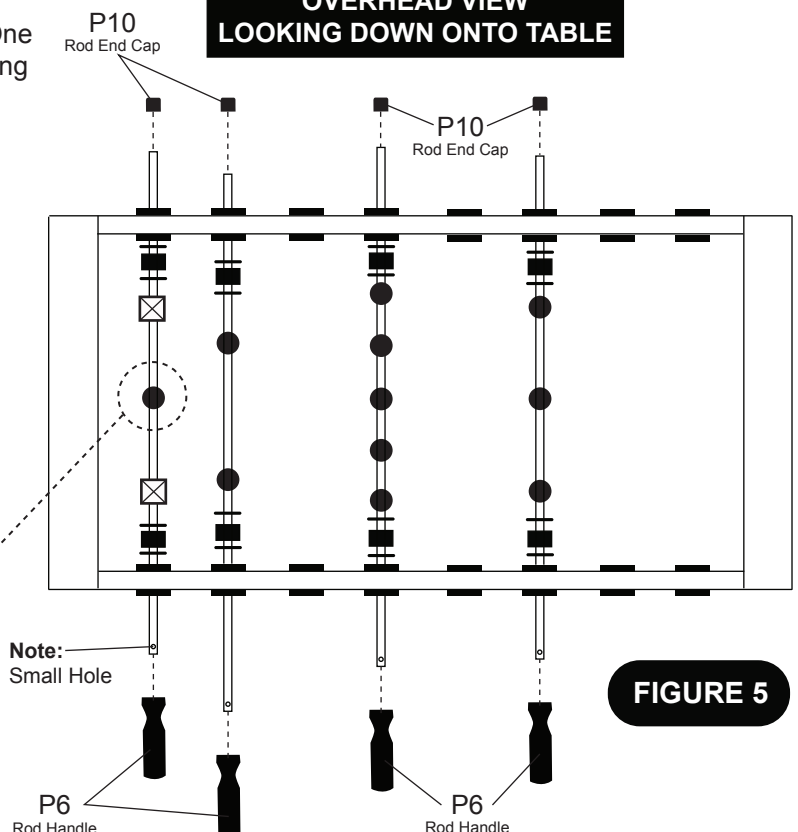


FIGURE 5

PARTS REQUIRED:

1 pc - **C1** 5 Player Rod
2 pcs - **C2** 3 Player Rod
1 pc - **C3** 2 Player Rod
8 pcs - **C4** Rod Bumper

16 pcs - **C5** Rod Washer
13 pcs - **C6** Phillips Round
Head Bolt
13 pcs - **C7** Lock Nut

11 pcs - **C9** Red Shirt / White Short Player
2 pcs - **C10** One Player Stop Rod
4 pcs - **P6** Rod Handle
4 pcs - **P10** Rod End Cap

STEP 6:

Slide **C1** 5 Player Rod, **C2** 3 Player Rods and **C3** 2 Player Rod through Rod Bushings of one **P1** Side Apron as shown in **FIGURE 6**.

IMPORTANT NOTE: Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

Place one **C5** Rod Washer, **C4** Rod Bumper and one **C5** Rod Washer on each rod as shown in **FIGURE 6**.

Place **C8** Red Shirt / White Short Players (○) and **C10** One Player Stop Rod (⊠) on rod as shown in **FIGURE 6**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right. Looking ahead to **FIGURE 8** - will help you with correct player and rod handle assembly onto rods.

Place one **C5** Rod Washer, **C4** Rod Bumper and one **C5** Rod Washer on each rod as shown in **FIGURE 6**.

- = **C9** Red Shirt / White Short Player
- ⊠ = **C10** One Player Stop Rod
- = **C4** Rod Bumper
- = **C5** Rod Washer

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

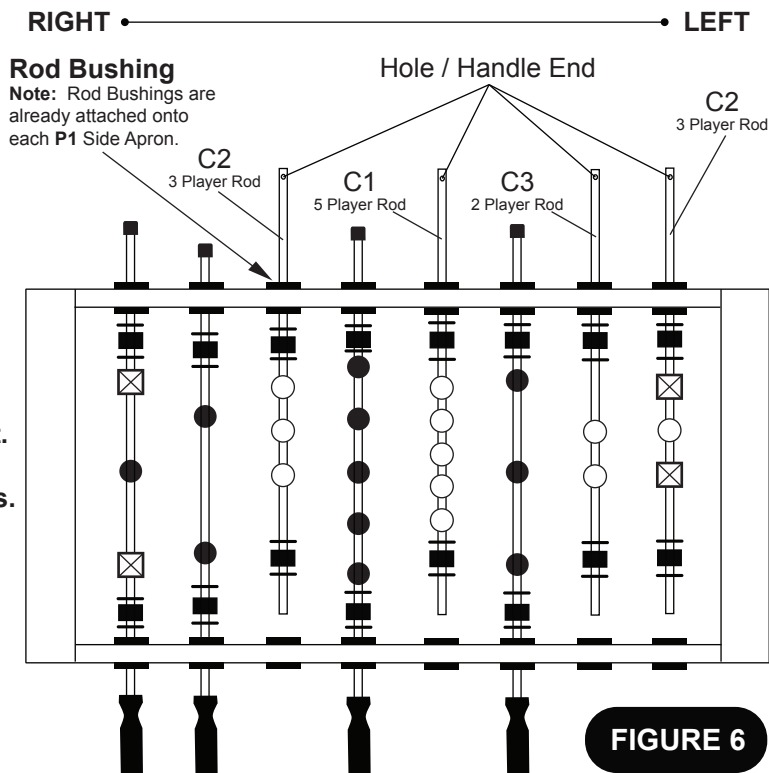


FIGURE 6

STEP 7:

Align **C9** Red Shirt / White Short Player and **C10** One Player Stop Rod to each player hole and attach using **C6** Bolts with **C7** Lock Nut as shown in **FIGURE 7** and **DETAIL B**.

Attach **P10** Rod End Caps to the rod as shown in **FIGURE 7**.

Slide **P6** Rod Handle onto each rod end with the small hole shown in **FIGURE 7**.

IMPORTANT NOTE: A small amount of liquid soap applied inside each **P6** Rod Handle will allow them to slip onto rod easier.

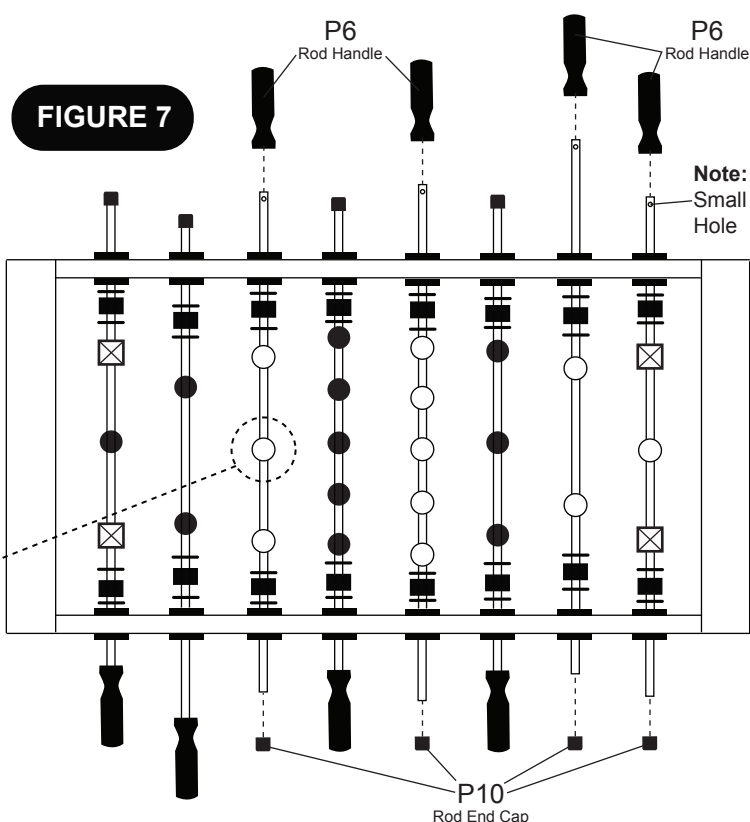
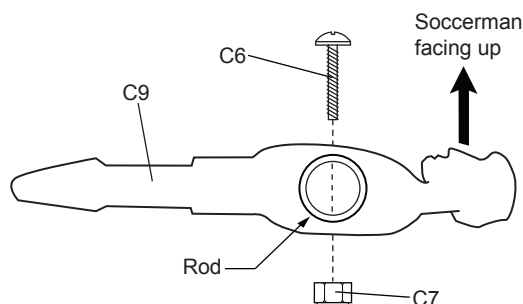


FIGURE 7

DETAIL B

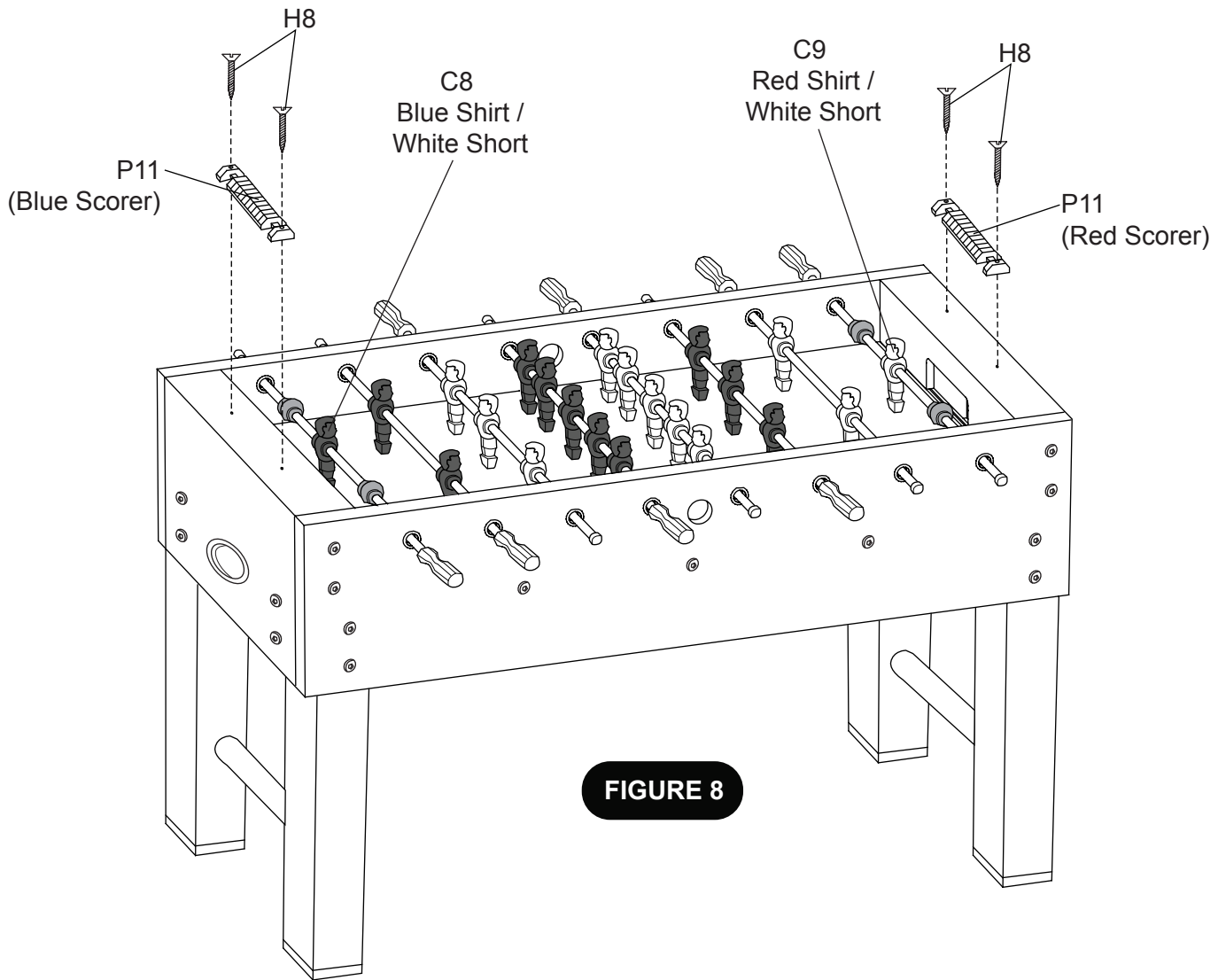


PARTS REQUIRED:

4 pcs - **H8** Phillips Flat Head Screw
2 pcs - **P11** Scorer

STEP 8:

Attach **P11** Scorers using pre-drilled holes with **H8** Phillips Flat Head Screws as shown in **FIGURE 8**.
Tighten, but do not strip out H8 Screws.



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR SOCCER TABLE

1. Apply spray furniture polish to a clean cloth and wipe down the rods to make them slide easier in the rod bushings.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # FT200

Key #	Part #	Description	Qty.
P1	RPFT20-P1	Side Apron	2
P2	RPFT20-P2	End Apron	2
P3	RPFT20-P3	Playfield	1
P4A	RPFT20-P4A	Left Leg	2
P4B	RPFT20-P4B	Right Leg	2
P5	RPFT20-P5	Leg Cross Tube	2
P6	RPFT20-P6	Rod Handle	8
P7	RPFT20-P7	Playfield Support Brace	3
P9	RPFT20-P9	Wooden Ball Catcher	2
P10	RPFT20-P10	Rod End Cap	8
P11	RPFT20-P11	Scorer (Set)	2
C1	RPFT20-C1	5 Player Rod	2
C2	RPFT20-C2	3 Player Rod	4
C3	RPFT20-C3	2 Player Rod	2
C4	RPFT20-C4	Rod Bumper	16
C5	RPFT20-C5	Rod Washer	32
C6	RPFT20-C6	4mm x 25mm Phillips Round Head Bolt	26
C7	RPFT20-C7	4mm Nut	26
C8	RPFT20-C8	Blue Shirt / White Short Player	11
C9	RPFT20-C9	Red Shirt / White Short Player	11
C10	RPFT20-C10	One Player Rod Stopper	4
H1	RPFT20-H1	3.5mm x 25mm Phillips Round Head Screw	8
H3	RPFT20-H3	Playfield Support Rod	3
H4	RPFT20-H4	Allen Head Nut for Playfield Support Rod	6
H5	RPFT20-H5	3.5mm x 25mm Phillips Round Head Screw	8
H6	RPFT20-H6	7.5mm x 50mm Allen Head Bolt	24
H7	RPFT20-H7	8.5mm x 19mm Flat Washer	24
H8	RPFT20-H8	3.5mm x 32mm Phillips Flat Head Screw	4
A1	RPFT20-A1	Soccer Ball	2
A2	RPFT20-A2	6mm Allen Wrench	2
A3	RPFT20-A3	4mm Allen Wrench	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.