# **Product Description**

A dough improver providing improved dough handling, strength, and volume to the finished product

## Regulatory

Product is produced from materials that are wholesome and free from extraneous matter. Product is prepared following Good Manufacturing Practices, and complies with the Federal Food, Drug and Cosmetic Act of 1938, as amended and published in the CFR.

## **Ingredient Statement**

Enriched Wheat Flour (wheat flour, niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), Ascorbic Acid, Enzymes

# **Manufacturing Process**

Blending, packaging

## **Applications**

Baguettes, bagels, pizza crusts, mixes, frozen dough, par baked, retarded doughs, no-time doughs

## Usage

Add directly to the flour at 0.50% of the total flour weight

# Item Numbers / Packaging Format / Grind / UPC

Item Number	Net Wt.	Package	Form	UPC - Case
27715	10 Kg.	Poly-lined corrugated box	Powder	1 00 17979 27715 1

## Import / Export Tariff code

1901.90

## **Product Specifications**

Parameter	Specification	Test Method		
Ascorbic Acid	2.7-3.3 %	Internal Method Phc022		
Coliform	<100 CFU/g	BAM Chapter 4		
Salmonella	Negative / 375 gm	BAM Chapter 5		

# **Package / Pallet Dimensions**

Item	Case				Pallets						
	L W H Cu.				Tiers	Units/	Cases/ L W H C			Cu.	
	Inches			Feet		Tier	Pallet		Inches		Feet
27715	11.5	11.5	8/75	.67	4	12	48	48	40	66	73.3

## **Shelf Life & Storage**

Unopened - Shelf life of 24 months (Store product at 65-75°F (18-26°C)), 3 months after opening

Kosher

Certified Kosher Pareve



#### Halal

Compliant, not certified

# Packaging

Poly-lined corrugated box

**Recyclable material** Corrugated box and liner

**Batch Designation** Blends based on shift

Lot Coding Example: 0316 143506 where 03=Month (March), 16=Year (2016) of manufacture, 143506=Product Batch

## **GMO / Organic Statement**

Does not contain Genetically Modified Organisms (GMO), as defined by 2001/18/EC European Law

BSE / TSE

No animal products used in manufacturing process or raw materials

**Preservatives** No preservatives present in product

Sterilization

NA

Vegetarian Status Acceptable for "Vegan" diets

**Country of Origin** France

**GMPs** EU Food GMPs

ISO No

**Gluten Status** Contains gluten from wheat flour

# **Food Defense Program (Mitigation Strategies)**

Facilities are registered with the FDA and are in compliance with FDA Guidelines relating to Food Security



7475 West Main St. Milwaukee, WI 53214

#### **Master File**

Not Required

#### **Third Party Audits**

FSSC 22000

#### **Food Safety Plans and Preventive Controls**

Product contains wheat flour, which is a raw agricultural product that has been known to contain Salmonella and E.coli.. There is no kill step in the processing of the flour or the dough conditioner. The FDA does not consider pathogen testing to provide 100% assurance of the absence of pathogen, so customers using wheat flour must consider the risk as part of their Hazard Analysis and Risk Based Preventive Control Program per 21 CFR 117.

The information herein is true and accurate to the best of our knowledge. However, this data sheet is not to be considered as guarantee expressed or implied, or as a condition of sale of this product



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# **NUTRIENT INFORMATION**

NUTRITIONAL INFORMATION (Approx. / 100 grams)					
Calories	362	Total Fibers (g)	2.6		
Calories from Fat	6	Soluble Fibers (g)	2.1		
Moisture (g)	11.5	Insoluble Fibers (g)	0.5		
Protein (g)	10.1	Sodium (mg)	24		
Total Fat (g)	0.6	Potassium (mg)	103		
Saturated Fat (g)	.2	Calcium (mg)	15		
Unsaturated Fat (g)	.4	Iron (mg)	1		
Trans Fat (g)	0	Vitamin A (ug RE)	0		
Cholesterol (g)	0	Vitamin C (mg)	3000		
Ash (g)	0.9	Vitamin D (IU)	0		
Total Carbohydrates (g)	76.8	Vitamin E (mcg)	0		
Sugars (g)	0.3	Vitamin B3 (mg)	1		
Added Sugars (g)	0	Folate (ucg)	25		

g = gram	mg = milligram
µg = microgram	RE = Retinol Equivalent
NE = Niacin Equivalent	IU = International Units

Data calculated from technical data sheets provided by ingredient suppliers and formula



	Prese	Present in		Present on	
Allergens & Sensitizing			Same Line		
	Yes	No	Yes	No	
<b>Milk Products</b> (butter, casein, cheese, whey, nougat, malted milk, sour cream, yogurt, etc.):		◄	•		
Egg Products (mayonnaise, meringue, ovalbumin, etc.):	Γ			<b>v</b>	
Fish (any type):	Γ			<b>V</b>	
<b>Shell Fish</b> (crustaceans, mollusks, shrimp, crab, lobster, oyster, clam, scallop, crayfish, etc.):		•		$\overline{\mathbf{v}}$	
<b>Tree Nuts</b> (almond, cashew, hazelnut, macadamia, pecan, pine, pistachio, walnut, etc.):				7	
Wheat Products (bran, bread crumbs, cracker meal, farina, graham flour, wheat germ, gluten, etc.):			◄		
Peanuts:	Γ	V		<b>V</b>	
Soybean Products (tofu, miso, soy-derived vegetable protein, etc.):	Г	V	V		
Barley Products:		V		<b>V</b>	
BHA/BHT:	Γ			<b>V</b>	
Celery (root, leaves, stalk):		V		<b>V</b>	
Chocolate Products:		V		<b>V</b>	
FD&C Colors (Yellow #5, etc.):		•		<b>&gt;</b>	
Hydrolyzed Animal Protein:		K		•	
Hydrolyzed Plant Protein:		V		<b>V</b>	
3-MCPD (MonochloropropIdiol):		V		<b>V</b>	
Meat & Meat Derivatives (beef, pork, etc.):		V		<b>V</b>	
Monosodium Glutamate:		V		<b>V</b>	
Oat Products:		V		<b>V</b>	
Rye Products:		V		<b>V</b>	
Seeds (cottonseed, poppy, sesame, sunflower, mustard, etc.):		•		<b>V</b>	
Sulfites				V	

Labeled as contains wheat

The following procedures are in place to prevent cross-contamination after running product containing allergens:

Validated Cleaning Procedures Production Scheduling Allergen Training Raw Material Segregation



#### Label



# VOLUME 5.1

• BREAD IMPROVER • AMERIORANT DE PANFICATION • MEJORANTE DE PANIFICACIÓN

INGREDIENTS: Enriched Wheat Flour (wheat flour, niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), Ascorbic Acid, Enzymes

CONTAINS: Wheat

Store in a cool, dry place. Important: re-close bag after every use

Made In: United States



INGREDIENTS: Farine enrichie (Farine de blé, niacin, fer, mononitrate de thiamine, riboflavin, acide folique), acide ascorbique, enzymes

CONTIENT: Blé

Conserver dans endroit frais et sec. Important: refermer le sac après chaque utilisation.

Fabriqué aux: Etats Unis

INGREDIENTES: Harina de Trigo Enriquecida (harina de trigo, niacina, hierro reducido, mononitrato de tiamina, riboflavina, ácido fólico), Ácido Ascórbico, Enzimas

CONTIENE: Trigo

Almacene en un lugar fresco y seco. Importante: cierre la bolsa después de cada uso.

Producto de: Estados Unidos de América



Product Code: 27715 Net weight/Poids net/Peso Neto: 22.051b/10KG

Lesaffre Yeast Corporation: Milwaukee, WI 53214 USA

F 302359-01



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