



Associated Milk Producers, Inc.

Cheese Package & Process Division

301 Brook Street • PO Box 240
Portage, Wisconsin 53901

**74-0343 MILD
CHEDDAR CHEESE
CRYOVAC**

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Approved by: Nick Voss

Revised: 01/21/2019

Supersedes: 03/28/2018

Regulations/General:

This product shall comply with all current requirements of the Code of Federal Regulations, Food and Drugs, 21CFR133, Cheese and Related Cheese Products and 21CFR117 Good Manufacturing Practice (GMP's).

Packaging/Temperature:

This product shall be packaged in a multi-layer polyethylene bag and vacuum sealed. Product shall be shipped and stored at a temperature of 35-40° F.

Packed – MM DD YY (cow, time) (variations occur due to customer requirements)

Shelf life – based on unopened product, continuously maintained at 35-40° F.

Chemical/Physical & Microbiological:^{1,2}

CHEMICAL/PHYSICAL	
%Moisture ^{15.110}	≤ 39
%Fat on Dry Basis (F.D.B). ^{15.080}	≥ 50
pH. ^{15.020}	5.0 - 5.4
%Salt ^{15.050}	1.5 – 2.0
Color NCI (Nat'l Cheese Institute)	1-2 or 7-8

MICROBIOLOGICAL	
Yeast/Mold ^{8.110}	< 1000 cfu/g
Coliform ^{7.020 & 7.070}	< 100 cfu/g
*E. coli ^{7.020 & 7.050}	Negative (to test)
*Coag. + Staph ^{5.050}	Negative (to test)
*Salmonella/Listeria ^{5.020-5.040}	Negative (to test)

1- Methods: APHA – Standard Methods for the Examination of Dairy Products – 17th Ed.

2- Typical Analysis

*- Not routinely performed on cheese made for the commodity market.

Description:

This product shall possess a clean mild cheddar flavor. It shall be firm, smooth, and compact.

Piece Characteristics:	Weight	Length"	Width"	Height"	Diameter"
	5 lbs	11	3.5	3.5	
	10 lbs	11	7	3.5	

INGREDIENTS: PASTEURIZED MILK, CHEESE CULTURES, SALT, ENZYMES, ANNATTO VEGETABLE COLOR (IF COLORED)

Nutrition Facts

Varies by pkg servings per container

Serving size 1 oz (28g)

Amount per serving

Calories **110**

% Daily Value*

Total Fat 9g **12%**

Saturated Fat 5g **25%**

Trans Fat 0g

Cholesterol 30mg **10%**

Sodium 190mg **8%**

Total Carbohydrate 1g **0%**

Dietary Fiber 0g **0%**

Total Sugars 0g

Includes 0g added sugars **0%**

Protein 6g

Vitamin D 0mcg **0%**

Calcium 201mg **15%**

Iron 0mg **0%**

Potassium 22mg **0%**

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2000 calories a day is used for general nutrition advice.

Allergens: milk

Kosher: No