

Joy Cone Company Product Specifications and Labels Listing

Revised: 11/4/11 JJT

Supersedes: 10/17/2010 AMH

Retail Sales label approval: *Paul S. Fritz 11/8/11*Purchasing Department label approval: *Brent E. Fisher 11/10/11*

Type of Cone	sugar cone
Pack(s)	12/12 sugar cone, 24/12 sugar cone, 96/12 sugar cone, 310, 415
Storage Conditions	Ambient
Shelf Life	1.5 years
Product Description	light brown, pointed, sugar-flavored, waffle-style cone with crunchy texture
Ingredient Statement	Bleached enriched wheat flour (contains niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), brown sugar, vegetable oil shortening (soybean oil or canola oil, modified palm oil, soy lecithin), oat fiber, salt, caramel coloring, artificial flavor, soy lecithin. CONTAINS: WHEAT, SOY

Nutrition Facts

Serving Size 13 g

Servings Per Container 0*

Amount Per Serving

Calories 50 Calories from Fat 0

% Daily Value*

Total Fat 0g **0%**Saturated Fat 0g **0%**

Trans Fat 0g

Polyunsaturated Fat 0g

Monounsaturated Fat 0g

Cholesterol 0mg **0%****Sodium** 20mg **1%****Potassium** 15mg **0%****Total Carbohydrate** 12g **4%**Dietary Fiber 0g **0%**

Sugars 3g

Protein 1g

Vitamin A 0% Vitamin C 0%

Calcium 0% Iron 4%

* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:

	Calories: 2,000	2,500
Total Fat	Less than 65g	80g
Sat Fat	Less than 20g	25g
Cholesterol	Less than 300mg	300mg
Sodium	Less than 2,400mg	2,400mg
Potassium	Less than 3,500mg	3,500mg
Total Carbohydrate	300g	375g
Dietary Fiber	25g	30g

 Calories per gram:
 Fat 9 • Carbohydrate 4 • Protein 4

All products are Kosher certified (Star K).
Physical Characteristics:
Cone Dimensions:

Height:

Unjacketed:

SCH A/B, JUP G/H: 4 5/8" +/- 1/8"

SCH I: 4 1/2" +/- 1/8"

Jacketed:

SCH A/B, JUP G/H: 4 3/4" +/- 1/8"

SCH I: 4 5/8" +/- 1/8"

Outside Diameter:

SCH A/B, JUP G/H: 1 7/8" +/- 1/16"

SCH I: 1 15/16" +/- 1/16"

Taper:

SCH A/B, JUP G/H: 22°

SCH I: 23°

Overwrap Minimum: JUP G/H = 40mm, SCH = 46 mm, SCH I = TBD

Cone Weight Minimum: 11.83 grams

Jacket Dimensions:

Length: 4 3/16" +/- 1/16"

Microbiological Standards:

Analysis	Satisfactory
Standard Plate Count	<100/g
Yeast	<10/g
Mold Count	<10/g
Coliform	<3/g
E coli	<3/g
Salmonella	negative

Packaging Specifications:

1. Retail pack = 12 sugar cones nested in a clamshell made of polystyrene that are overwrapped with LDPE/HDPE high density polyethylene film overwrap that is put inside a paperboard carton that is glue sealed.
2. Food Service pack = packed in single face corrugated liner which are bagged with a LDPE bag and placed inside a corrugated case that is taped shut.

Label verbiage/diagram for any product other than JOY:

- A listing of all retail labels are on file - Purchasing DEPT.
- A listing of all food service labels are on file - Food Service DEPT.
- Actual labels are on file in the Purchasing DEPT.