



Mountaire Product Specification Report

Finished Product Detail:

Name: BONELESS THIGHS 4/10 CVP BLUE LABEL	
Pack Type: CVP	Status: Approved
Item Number: 47127	Pack Type: CVP
Item Approval Date: 03/05/2010	Initiated By:
Plant(s): Lumber Bridge;Millsboro;Siler City	





Raw Product Specifications

Grading Standard: BLUE LABEL BONELESS SKINLESS THIGHS
Grading Number: 100137

Per Serving

Total Fat(g): 10.0	Total Fat % Value: 16.0
Saturated Fat (g): 3.0	Saturated Fat % Daily Value: 15.0
Trans Fat (g): 0.0	Trans Fat % Daily Value: 0.0
Cholesterol (mg): 110.0	Cholesterol % Daily Value: 37.0
Sodium (mg): 120.0	Sodium % Daily Value: 5.0
Total Carbohydrates (g): 0.0	Total Carbohydrates % Daily Value:
Dietary Fiber (g): 0.0	Dietary Fiber % Daily Value: 0.0
Added Sugar (g): 0.0	Sugar % Daily Value: 0.0
Protein (g): 21.0	Protein % Daily Value: 42.0
Iron (mg):	Iron % Daily Value: 6.0

100g Nutritional Composition

Total Fat(g):	Total Fat % Value:
Saturated Fat (g):	Saturated Fat % Daily Value:
Trans Fat (g):	Trans Fat % Daily Value:
Cholesterol (mg):	Cholesterol % Daily Value:
Sodium (mg):	Sodium % Daily Value:
Total Carbohydrates (g):	Total Carbohydrates % Daily Value: 0.0
Dietary Fiber (g):	Dietary Fiber % Daily Value:
Added Sugar (g):	Sugar % Daily Value:
Protein (g):	Protein % Daily Value:
Iron (mg):	Iron % Daily Value:

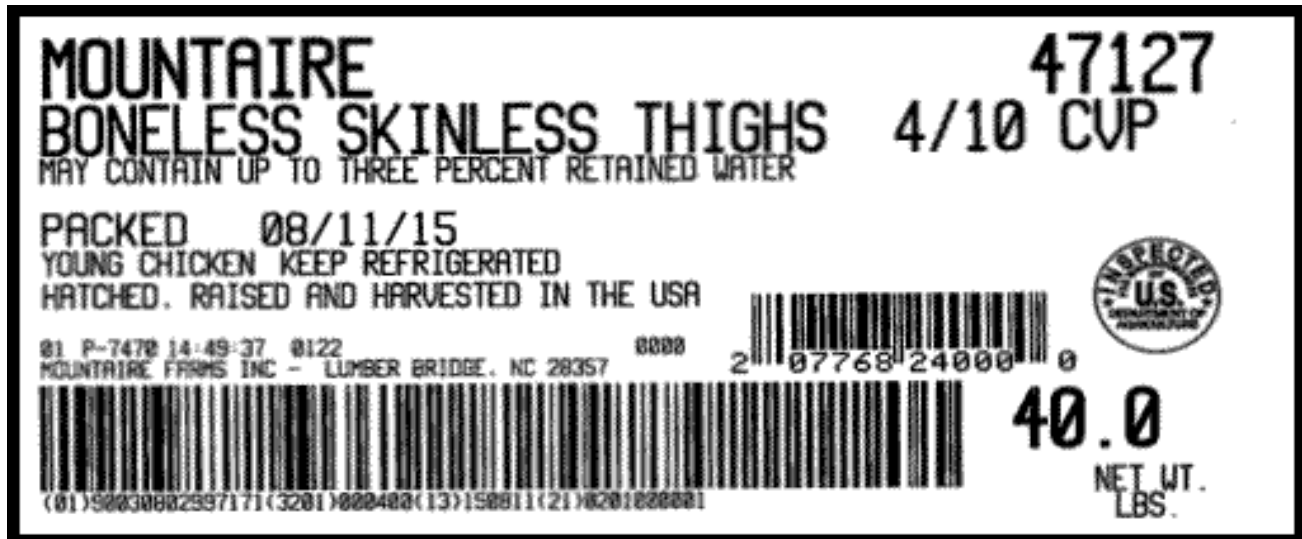


Packaging Specifications

CVP: Applicable	Graphics Description:
Packaging Graphics:	Tare Wt. Established:
Packaging Closure:	Weight Type: Net Weight

Master Carton Label

Label Date Type: Pack Date	Date Format: MM/DD/YY
File Type:	Label Placement: Box End Center
	Label Claims: Other



USDA-FSIS Regulatory Requirement

Ingredient Statement: Not Applicable	Product Class: Regular, Conventional Chicken
Nutrition Facts: Not Required, Available	

Cooler-Shipping Specifications

Carton(s)/Container(s) per Pallet:49	
Stacking Pattern: Interlocked	
Carton Footprint on Pallet: Pallet Footprint 7 Down Box	
Number of Cases Per Layer:7	Layers of Cases Per Pallet:7
Cases Per Pallet:49	Pallet Type: CHEP
Slip Sheet: No	

Freezer Requirements

Hold Temp at Freezer:
USDA Export Seal:



RECEIVER SAMPLING PROCEDURE

BLUE LABEL BONELESS SKINLESS THIGH STANDARD

(adopted 4/27/16; revised 12/01/21)

- I. Defect Definitions
 - A. Bones - hard, dense, porous skeletal tissue
 1. Major: $> \frac{1}{2}$ "
 2. Minor: $> \frac{1}{16}$ " - $\frac{1}{2}$ "
 - B. Cartilage - opaque/white tough connective tissue usually pliable and associated with ends of bones, such as the femur, and the "knee cap."
 1. Major: $> \frac{1}{2}$ "
 2. Minor: $\geq \frac{1}{4}$ " - $\frac{1}{2}$ "
 - C. Bruises and Blood Spatter
 1. Blue-black tissues or clots $> \frac{1}{2}$ " diameter
 2. Dark red tissues > 1 " diameter
 - D. Skin - skin remnant or associated fatty layer of the skin beneath the tougher outer layer (often observed after automatic or semi-automatic skinning)
 1. Major: aggregate > 2 " diameter
 2. Minor: aggregate $> \frac{3}{4}$ " diameter - aggregate ≤ 2 " diameter
 3. ("Skin-on product) Missing $> 25\%$ of the expected (naturally occurring) skin coverage
 - a. Discoloration - > 1 " diameter aggregate brownish skin discoloration associated with prolonged exposure of blood to oxidizing agents such as chlorine
 - b. Scabs - $> \frac{1}{2}$ " diameter aggregate area
 - c. Sores - $> \frac{1}{2}$ " diameter raised and/or discolored
 - d. Gall Stain - $> \frac{1}{4}$ " diameter
 - E. Improper Cut - $< \frac{1}{2}$ of a whole fillet; $< \frac{3}{4}$ of a whole fillet (Traypack only)
 - F. Fat (Traypack only) - dangling fat $> \frac{1}{2}$ "
 - G. Extraneous Material
 1. Foreign - non-chicken substances (grease, glove fragments, packaging material, etc.)
 2. Chicken - tissue other than fillet related (drums, backs, etc.)
- A. The Receiver will evaluate a random sample of 500 pieces (approximately 250 lb) consisting of 50 pieces (approximately 25 lb) from each of ten randomly selected cases or bulk bins within the Lot [Approximate Lot Size = 40,000 lb or 80,000 pieces (0.5 pounds/piece); MIL-STD-105E, Level II, Sample Size N = 500 pieces].
- B. Defects found at Rejection Levels (defined in Section C. below) require a second identical 500 piece (250 lb) sample verification conducted in a similar manner as described above to:
 1. acknowledge the improbable occurrence of an initial non-representative sample, and
 2. verify the defect level in the Lot (population).
- C. Individual Defect Tolerances (defects per 500 piece [250 lb] sample)

Defect	Accept	Reject
Bones (Major)	≤ 9	≥ 10
Bones (Minor)	≤ 39	≥ 40
Cartilage (Major)	≤ 19	≥ 20
Cartilage (Minor)	≤ 59	≥ 60
Bruises, Fat, Improper Cut	≤ 59	≥ 60
Skin, skin-fat (Major)	≤ 19	≥ 20
Skin, skin-fat (Minor)	≤ 39	≥ 40
Extraneous Foreign Material	0	≥ 1
Extraneous Chicken Material	≤ 19	≥ 20
Discoloration (Skin-on product)	≤ 39	≥ 40



Packaging Materials

1 Each - LABEL, 2.75X6, PAPER, BOX END, CHILL ADHESIVE
1 Each - LINER, 33.5X25X2 MIL, CLEAR, ATL, MTR33500A
1 Each - BODY, 6.50, DOMESTIC, KRAFT
1 - LID,BLUE,QR CODE 7DN PREPRINT,24073
4 - FILM, MTEK, 10LB RED LABEL BL SKLESS THIGHS, 2.5MIL
0.016 Each - GLUE, HOTMELT, TECHNOMELT, DHM 803